

Software-defined Flash LiDAR

*Smart next-generation sensing using
system-on-chip detection processing*

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Fastree3D-System_on_Chip_LiDAR.pptx V.2

 **fastree 3D**

Outline

- Benefits of software-defined sensing
- CMOS single-photon detection evolution
- Flash LiDAR SoC approach and results
- Software-based detection performance improvement
 - Background light mitigation
 - Interference suppression
 - Illumination optimization
- CMOS stacked circuits for next-generation sensing
 - Software-defined sensing and edge processing
 - Development of firmware and hardware for research

Adapting 3D sensing to requirements

	Domain	Application	Illustration	Needs
Motion sensing latency requirement	Transportation	Collision avoidance, Localisation Traffic monitoring		      
	Logistics	Localisation and path planning, collision avoidance		
	Manufacturing	Precision positioning and control, high safety		
	Safety	Variable perimeter control, people detection and counting, door control		
	Augmented vision	3D gesture tracking, AR/VR anchoring		

Software-defined SPAD-based LiDAR

Fast

Motion sensing for **emergency collision avoidance**



Lowest latency

$\Delta t < 10\text{ms} \Leftrightarrow \Delta Z < 30\text{cm} @ 50\text{km/h}$

Safe

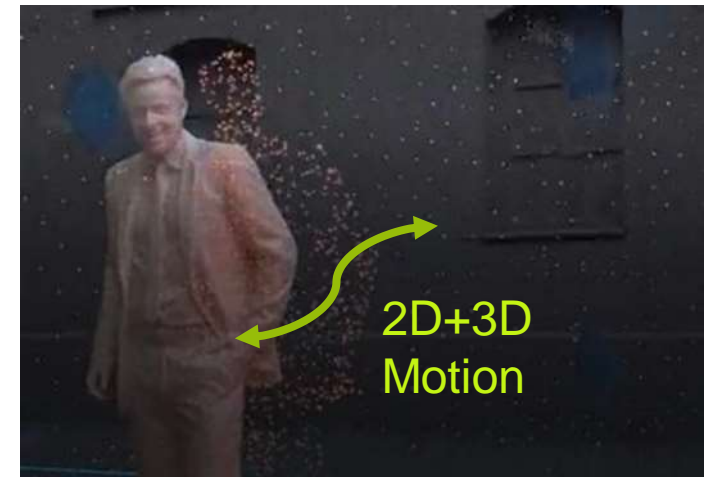
Low false detections under adverse lighting conditions



Quality control

Smart

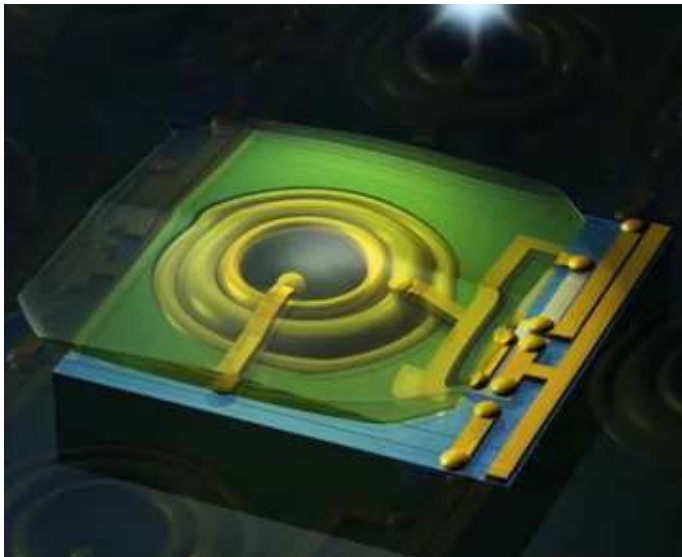
Realtime **control and processing**



Edge computing

Single-photon detection processing

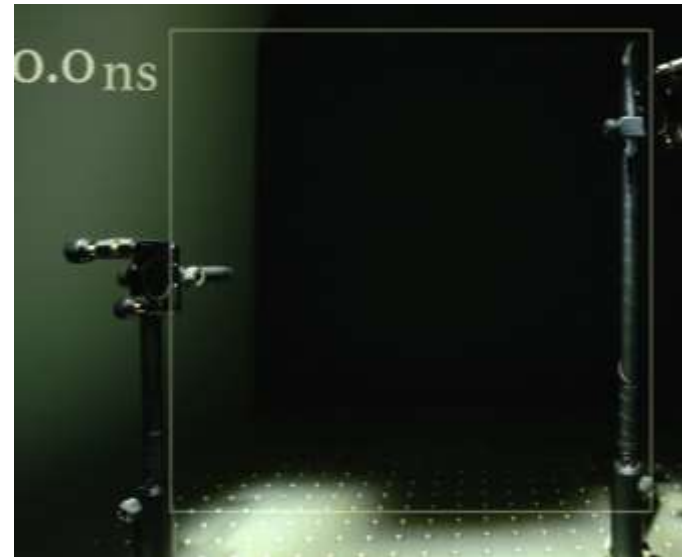
Single-photon avalanche diode sensitivity



Source : E. Charbon, EPFL aqua lab

Quarter-QVGA (QQVGA) resolution of $160 \times 120 = 19'200$ pixels

Time-of-flight detection resolution + speed

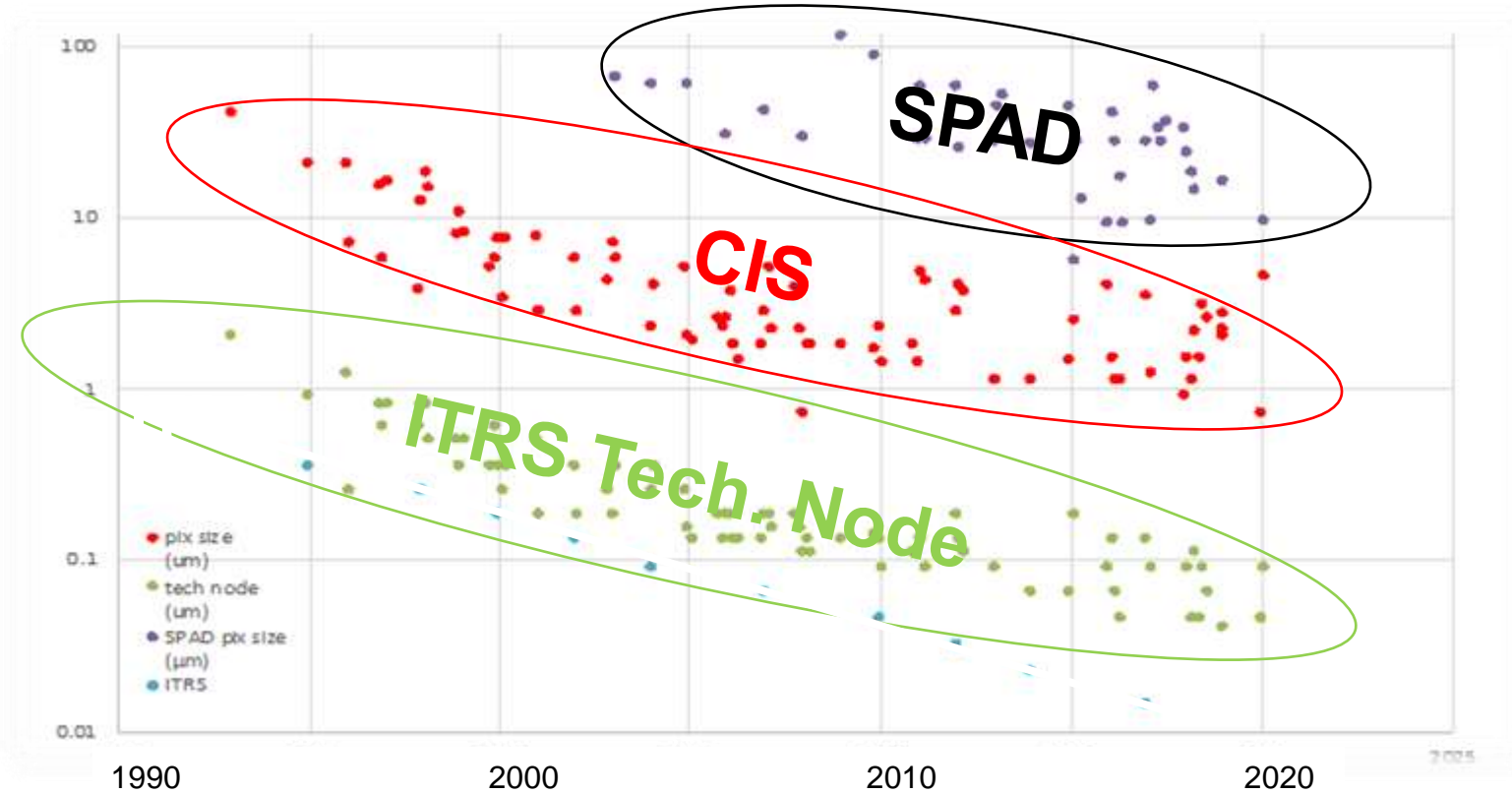


Source : D. Faccio, U. Glasgow

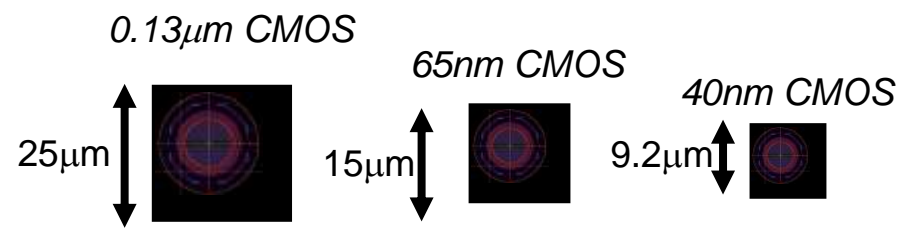
System on-chip requirements

- Fast read-out
 - ⚠ • ≈ 500 Mb/s for QQVGA (Detection x time x pixels)
- ToF accuracy / memory
 - TDC ≈ 100 ps $\Leftrightarrow \Delta_z \approx 1.5$ cm
 - ⚠ • Memory for TCSPC histograms $\Rightarrow 1.2$ GB for QQVGA (non-optimized)
- Large 2D pixel count
 - Angular resolution : QQVGA @ 30° FoV $\approx 0.1^\circ$

CMOS SPAD miniaturization trends



- Evolution
 - Low pitch
 - High fill factor
 - 3D-IC for performance
- CIS trends +10 years
 - High voltage (older nodes support)
 - Guard rings
 - Lack of backside illumination process
 - Lower production volume

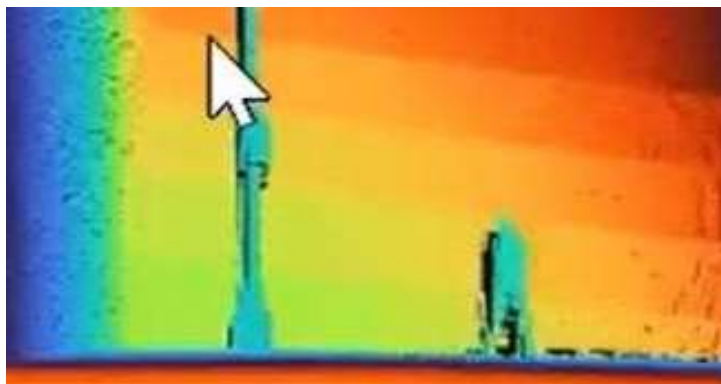
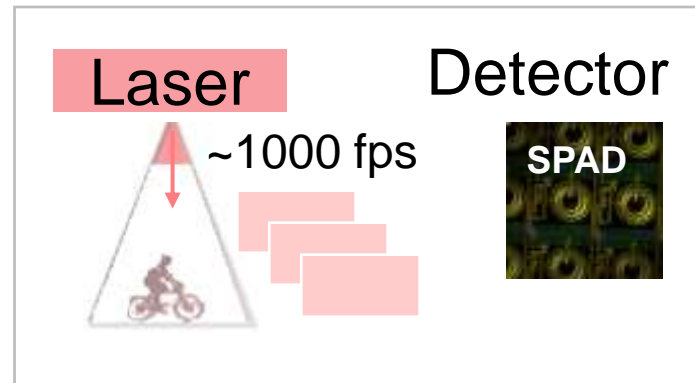


Source: Albert Theuwissen, Harald Homulle, Edoardo Charbon

Flash LiDAR implementation principle

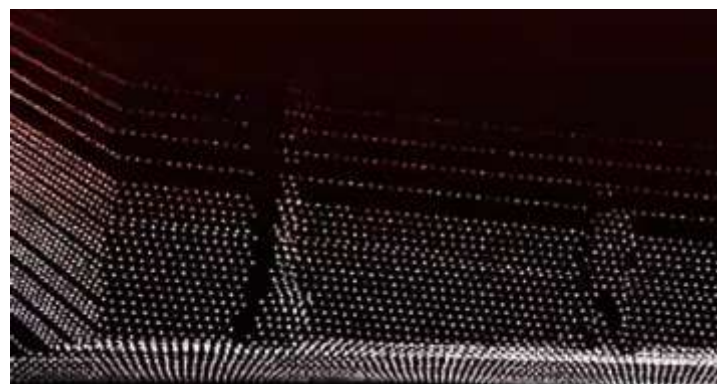
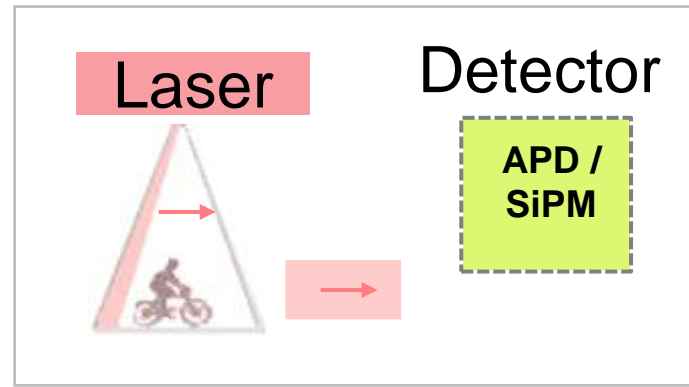
Animation

Flash



Images acquired from the web for illustration only

Scanner



Flash

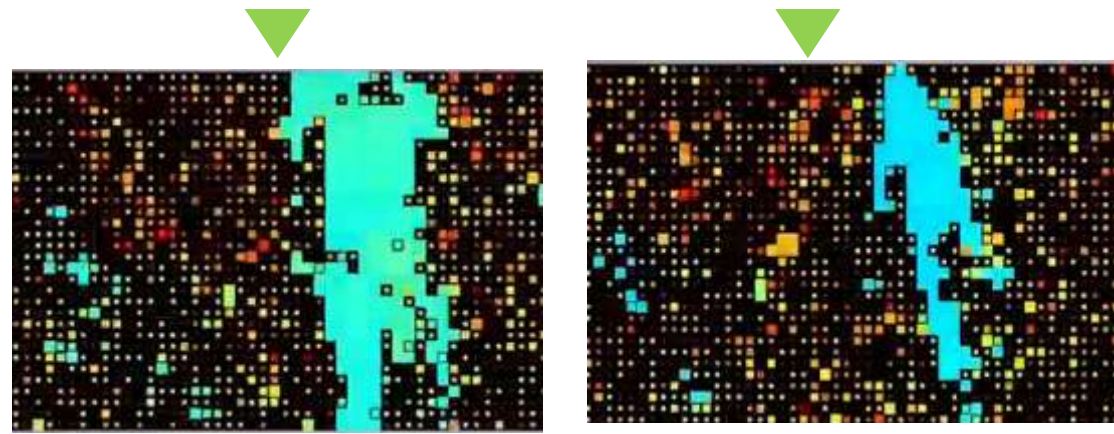
- Fast acquisition (MHz) of full 2D frame
- Optical power temporal distribution (high peak, low average)

Digital processing

- Optimized ToF algorithms
- Signal to noise improvement

Flash LiDAR prototype evaluation

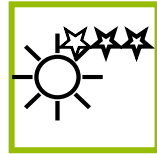
- ✓ Software-defined
- ✓ 2K pixels CMOS SPAD detector
- ✓ Flash illumination (VCSEL)
- ✓ Range 30m @ 10%r, 60klux



Software optimization advances



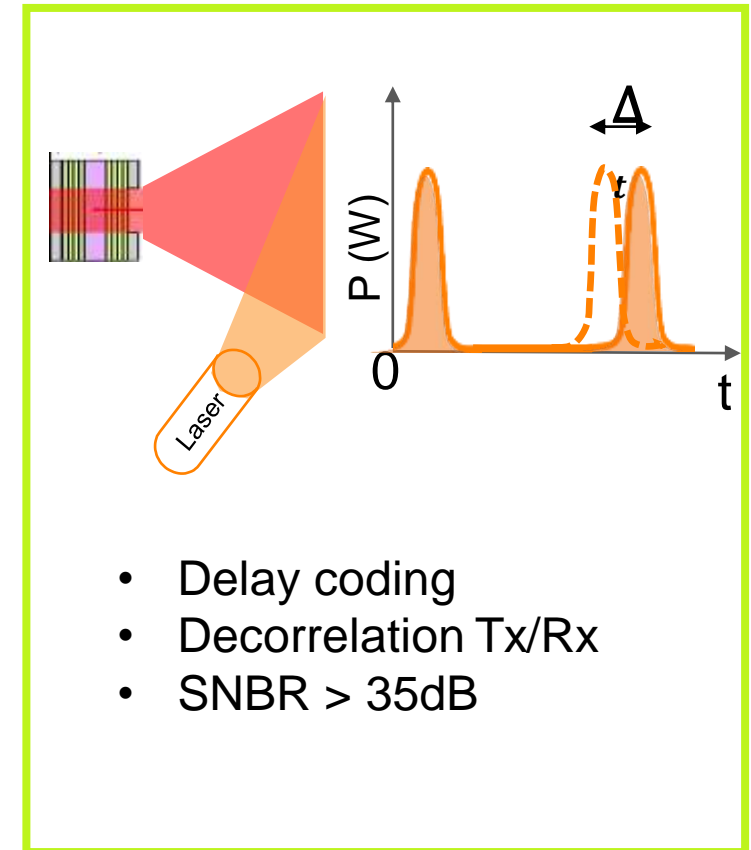
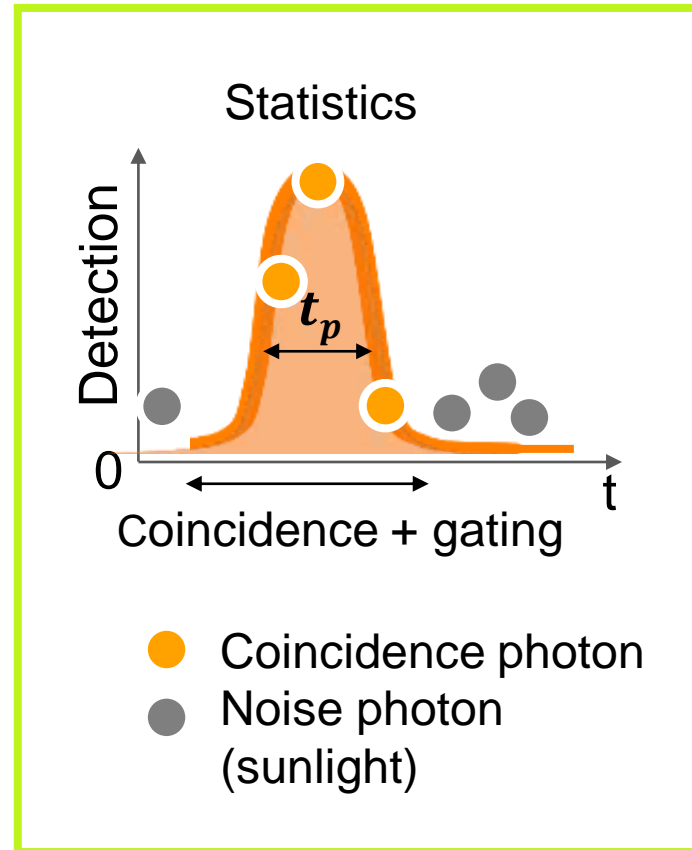
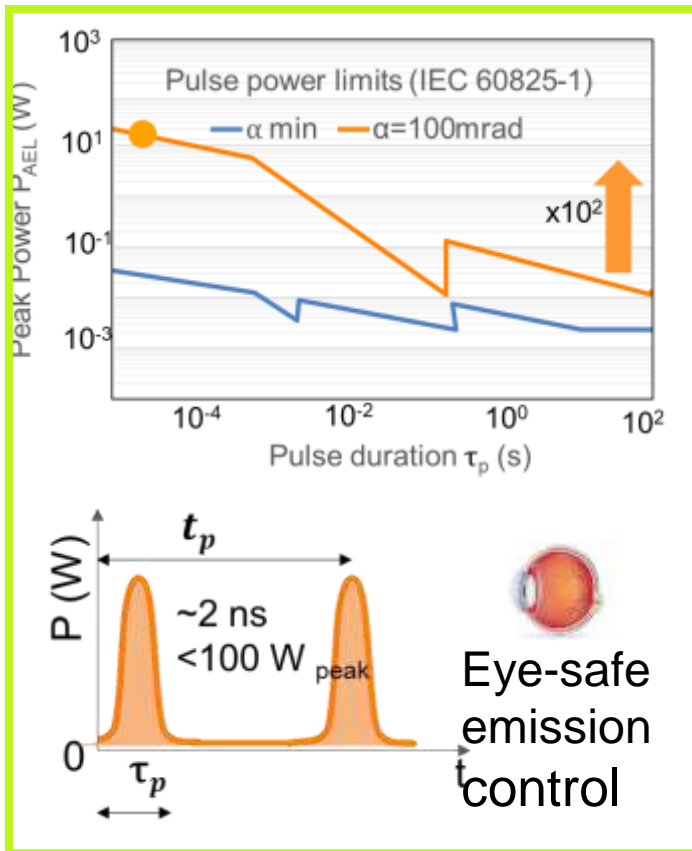
Illumination
to 30-50m



Sunlight
removal

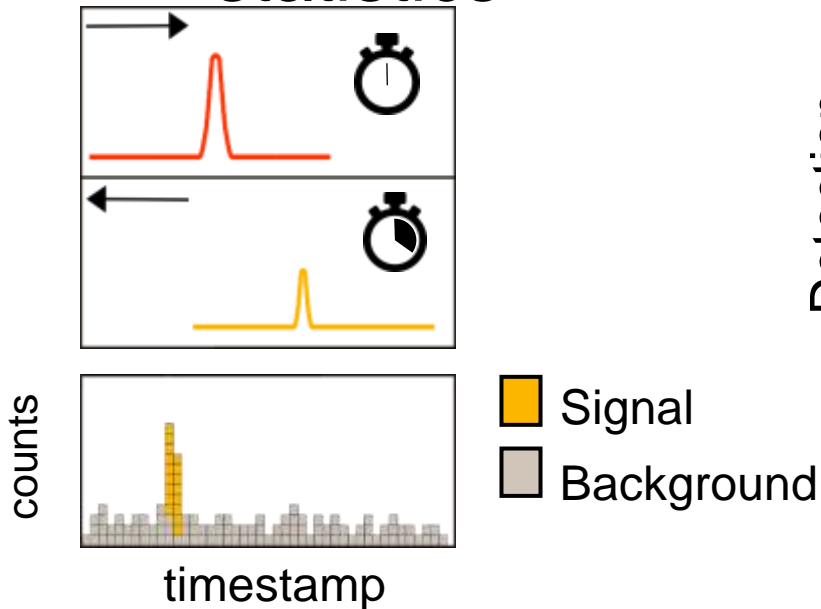


Interference
removal



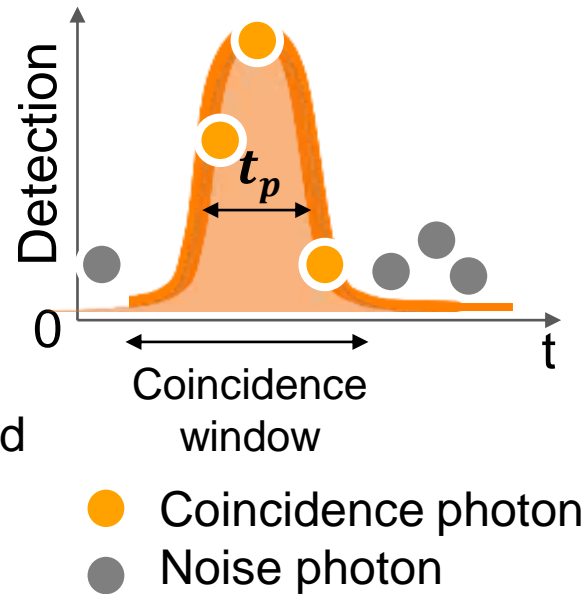
Software-defined background light mitigation

Time-stamp statistics



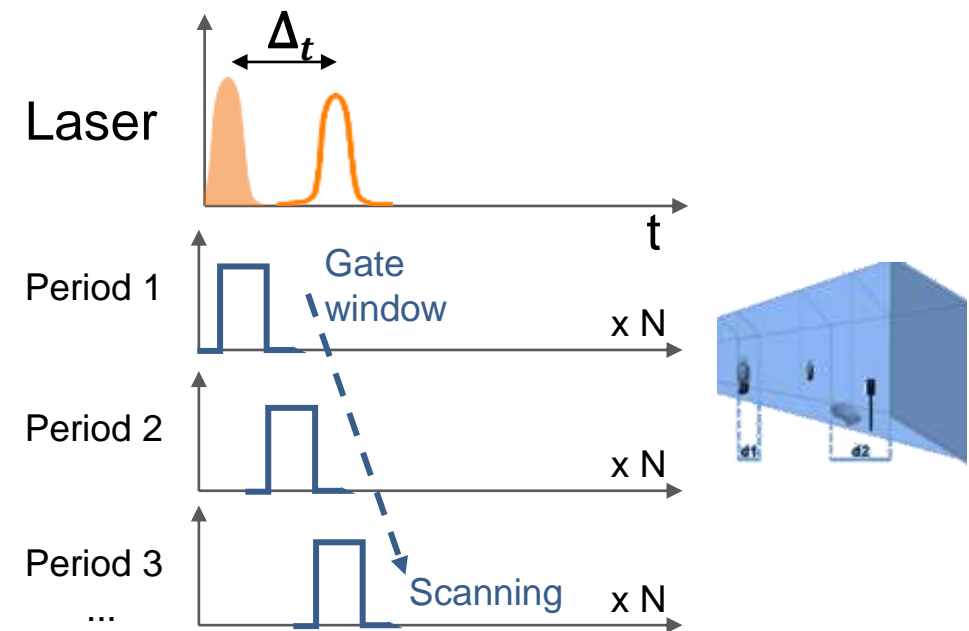
- Time Correlated Single Photon Counting (TCSPC)
- Optimized algorithms

Coincidence detection



- Multiple SPAD pixel (4-9)
- Coincidence control (t_{cw} 500ps-2ns)

Time-gating



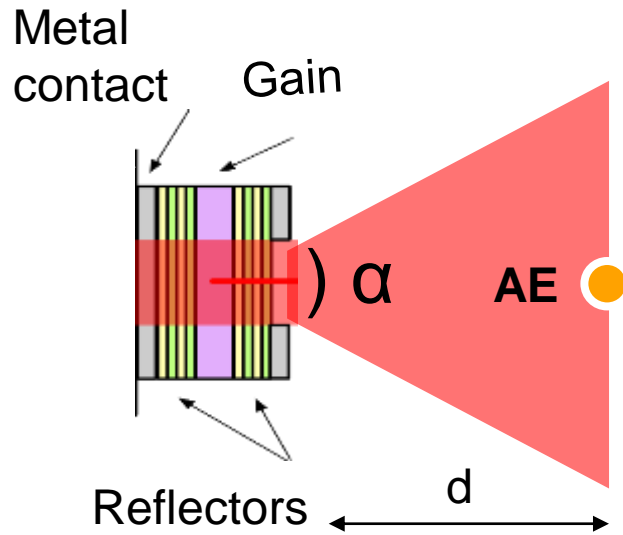
- SPAD pixel gating
- Adaptive gating to range

Software-defined illumination optimization

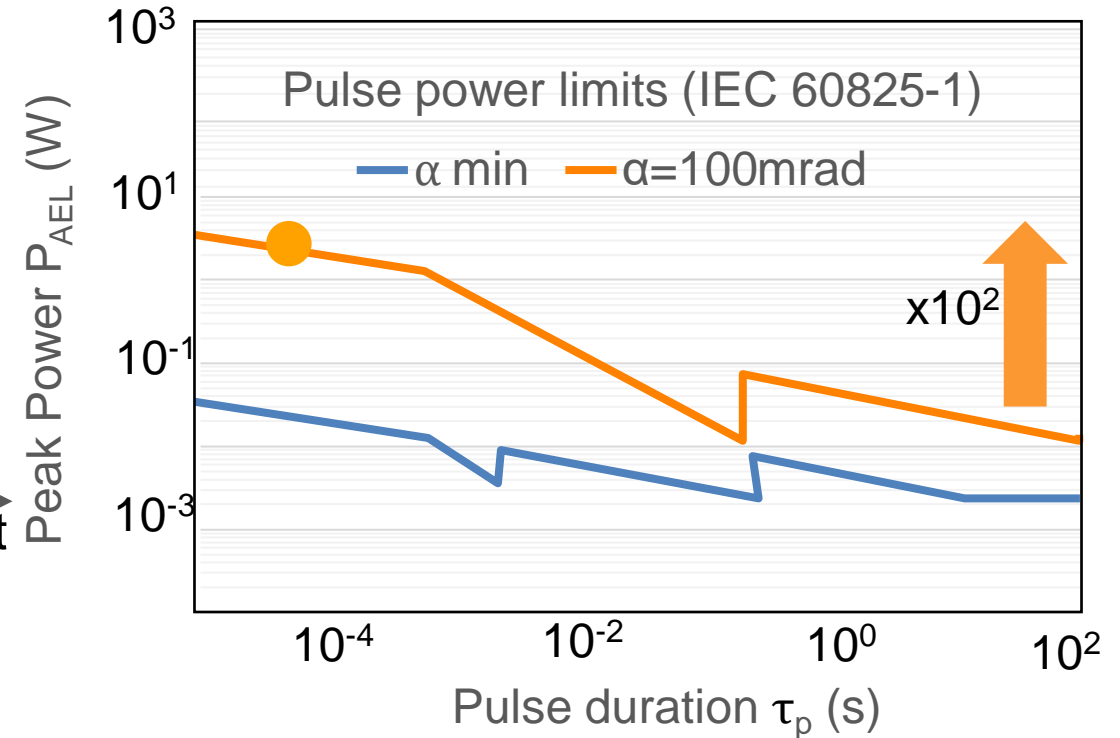
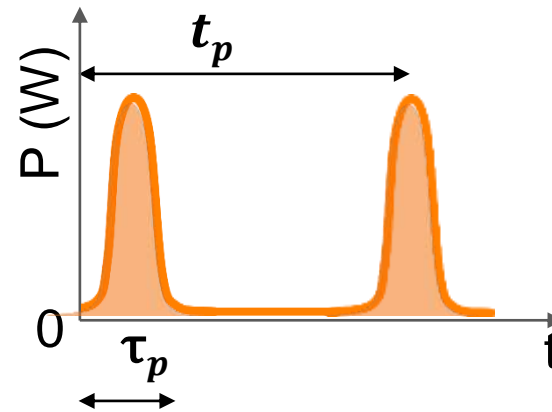
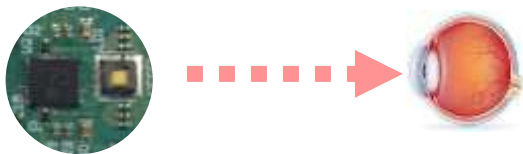
VCSEL Fast Pulses

High Peak Power

Eye-safety adjustment



AEL: Accessible Emission Limit

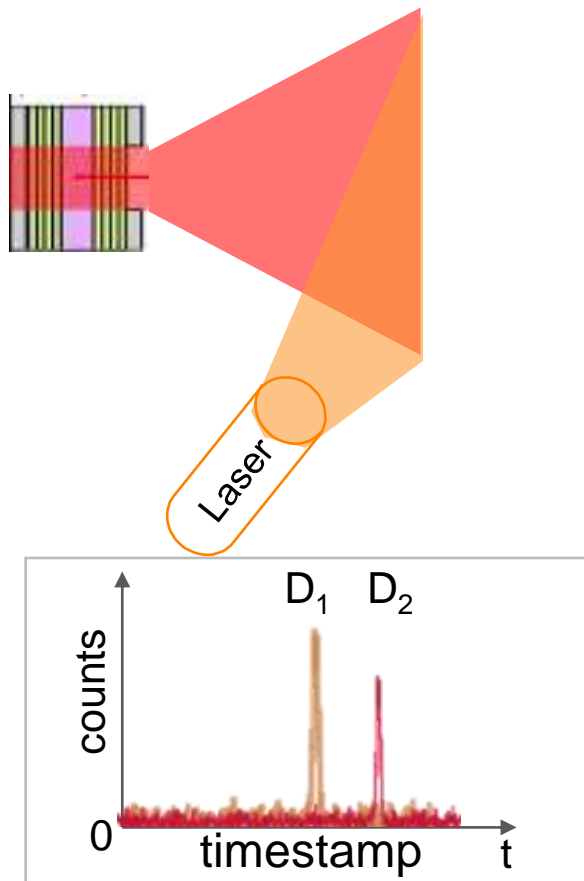


[1] S. T. Keller, F. Matteini, B. Penlae, and L. Carrara, "Novel illumination strategy for lidar enabled by update in the laser product standards," *J. Laser Appl.*, vol. 30, no. April, pp. 1–7, 2018.

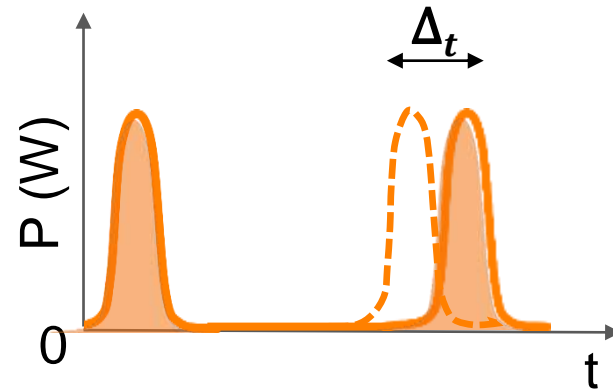
[2] IEC 60825-1 : Safety of Laser Products—Part 1: Equipment Classification and Requirements, 3rd ed. (IEC, Geneva, 2014)

Software-defined interference suppression

Flash interference

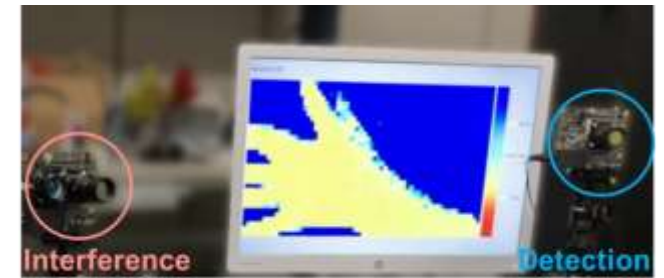


Pulse coding

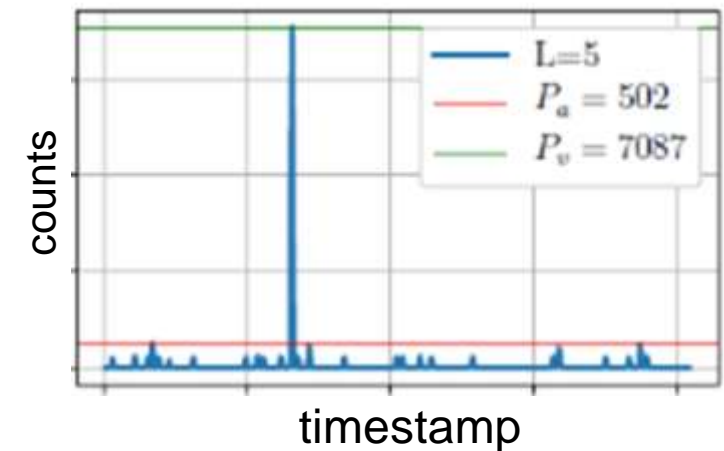


- Discrete random delays of the VCSEL laser pulses (3-5 bits)

Interference suppression

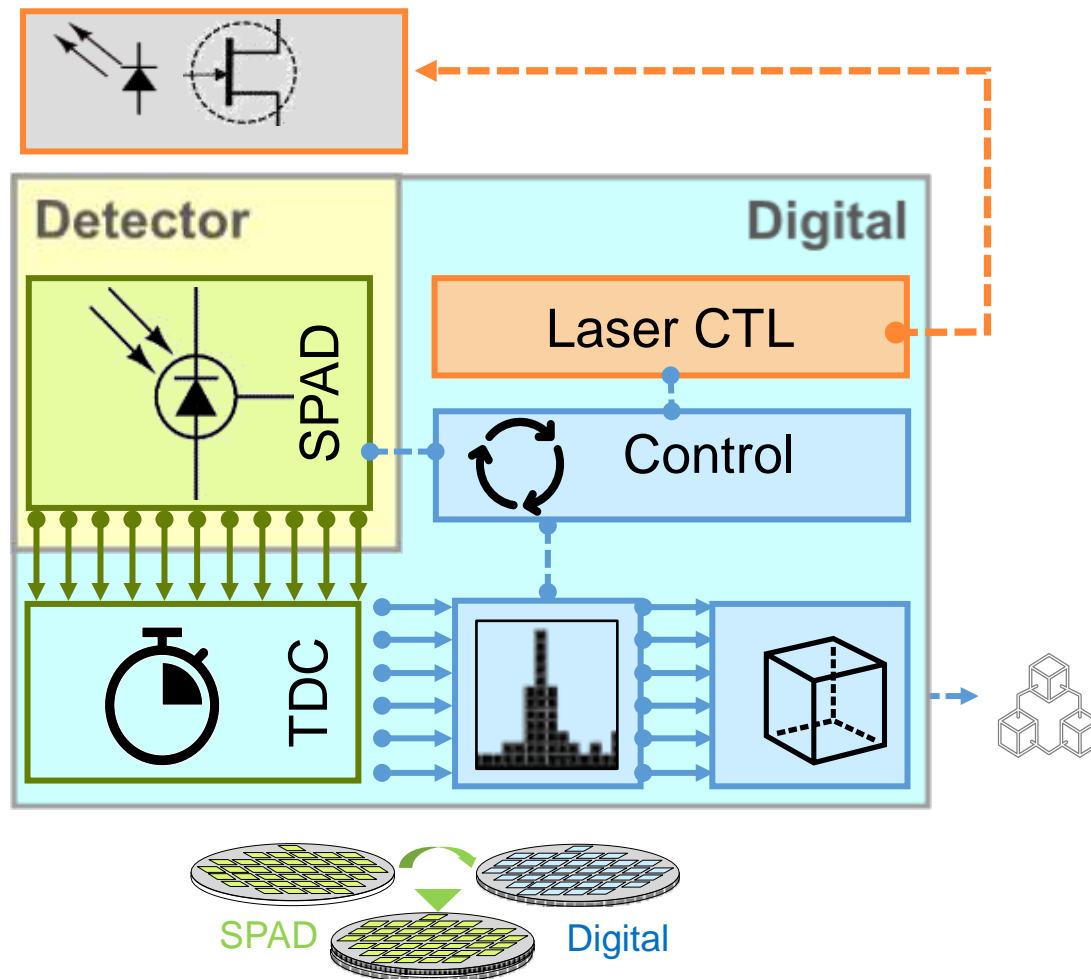


- Decorrelation Tx/Rx
- Signal / Noise ratio > 35dB



L. Carrara and A. Fiergolski, "An optical interference suppression scheme for TCSPC flash LiDAR imagers," *Appl. Sci.*, vol. 9, no. 2206, pp. 1–15, 2019.

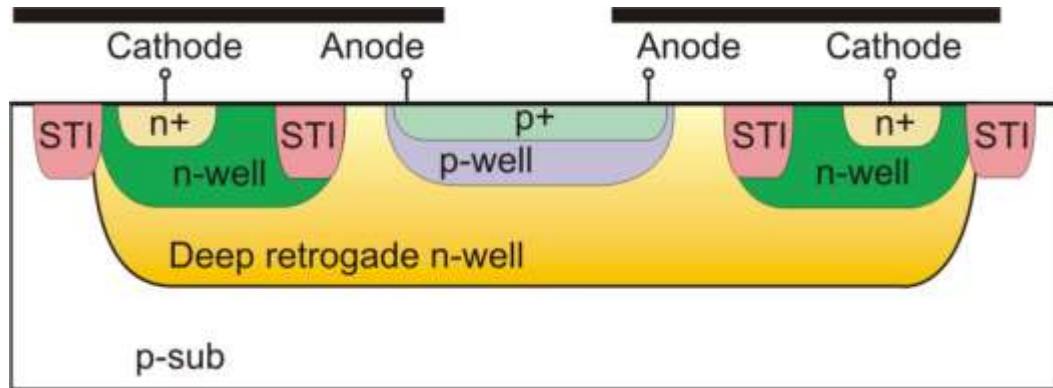
SoC implementation with 3D-IC



- High-resolution detection
 - Lower pitch size $< 7\mu\text{m}$
 - Detection efficiency, gain $> 10^6$
 - 256×64 - 256×4 SPADs
 - Global shutter
- Hybrid Cu-Cu wafer bonding
- Digital processing & control
 - Time-gating
 - Coincidence for sunlight suppression
 - ToF processing
 - Adaptive illumination and RoI
 - Lower cost / pixel

From monolithic to 3D-IC stacked circuits

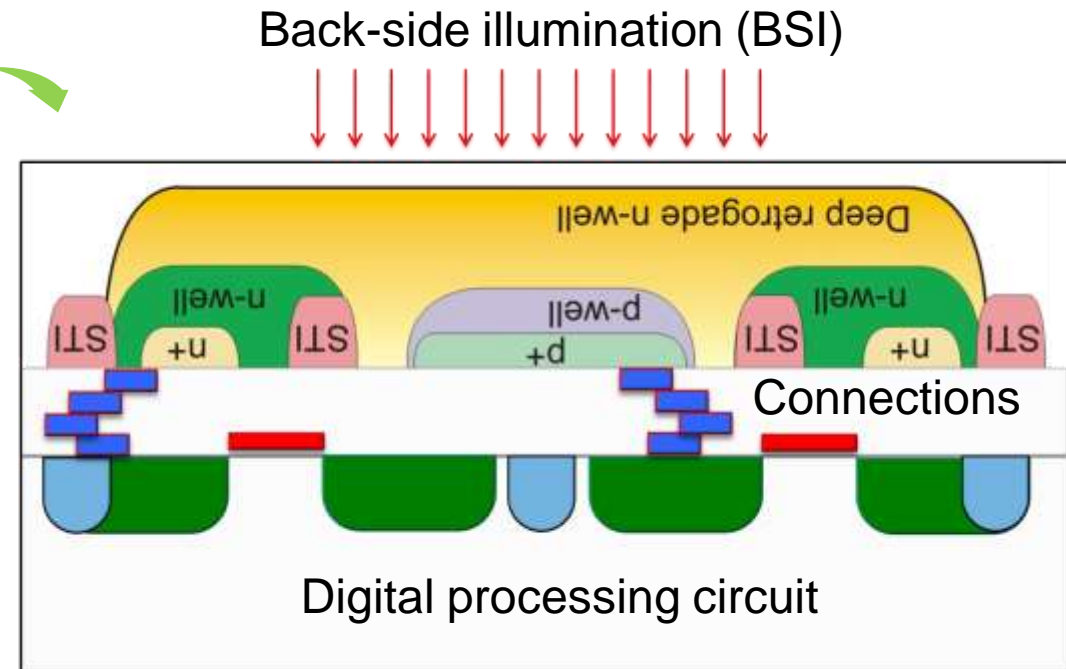
Monolithic implementations



- ✓ Simple electronics
- ✓ Lower costs

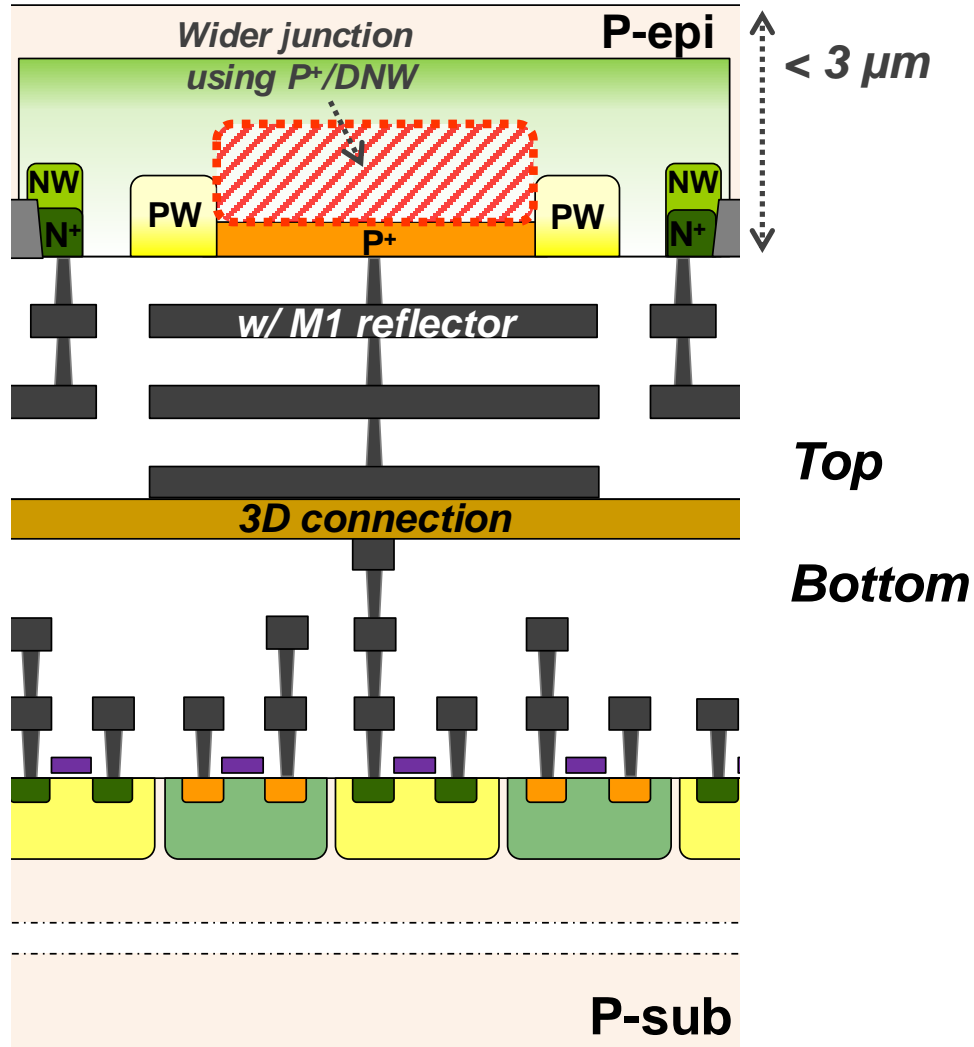
Sources : David Stoppa, Richard Henderson (schematics)

3D-stacking at wafer level

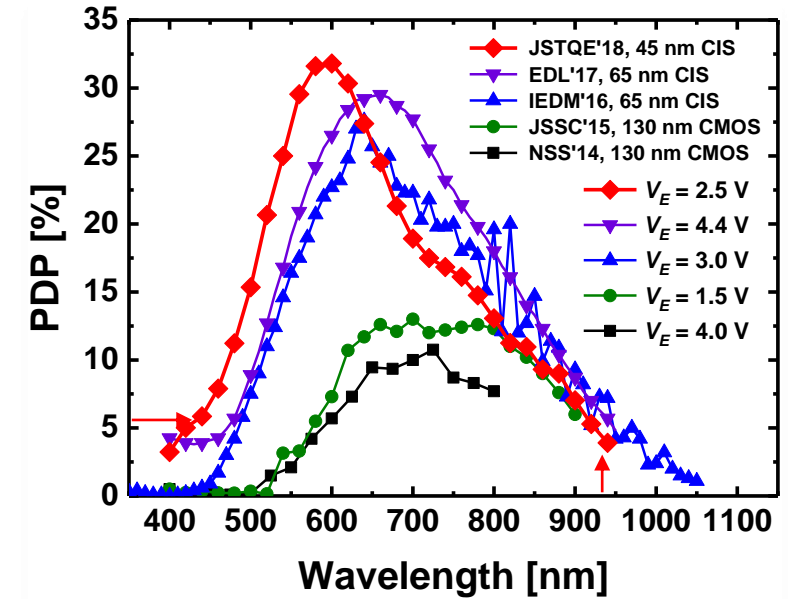


- ✓ Fill factor increase → sensitivity improvement
- ✓ Smaller pitch → higher pixel count
- ✓ Optimized CMOS for electronics → performance

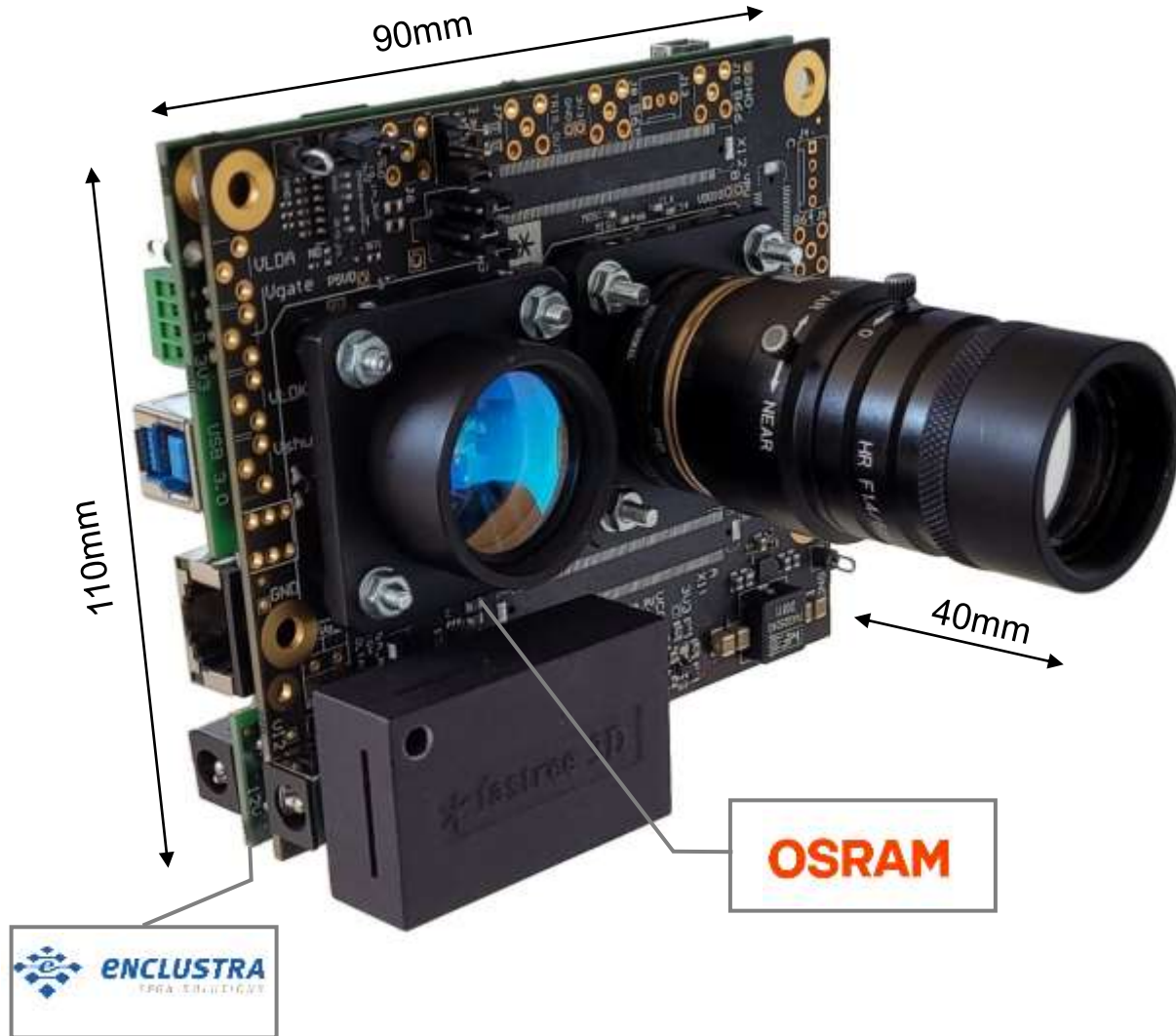
3D wafer-level stacking evolution



- SPADs (TSMC 65nm)
- TSV-less connections
- Electronic circuits (TSMC 45nm)
 - Quenching & recharge
 - Masking, region of interest
 - TDC (low power coupled oscillators)
 - Digital processing, coincidence management

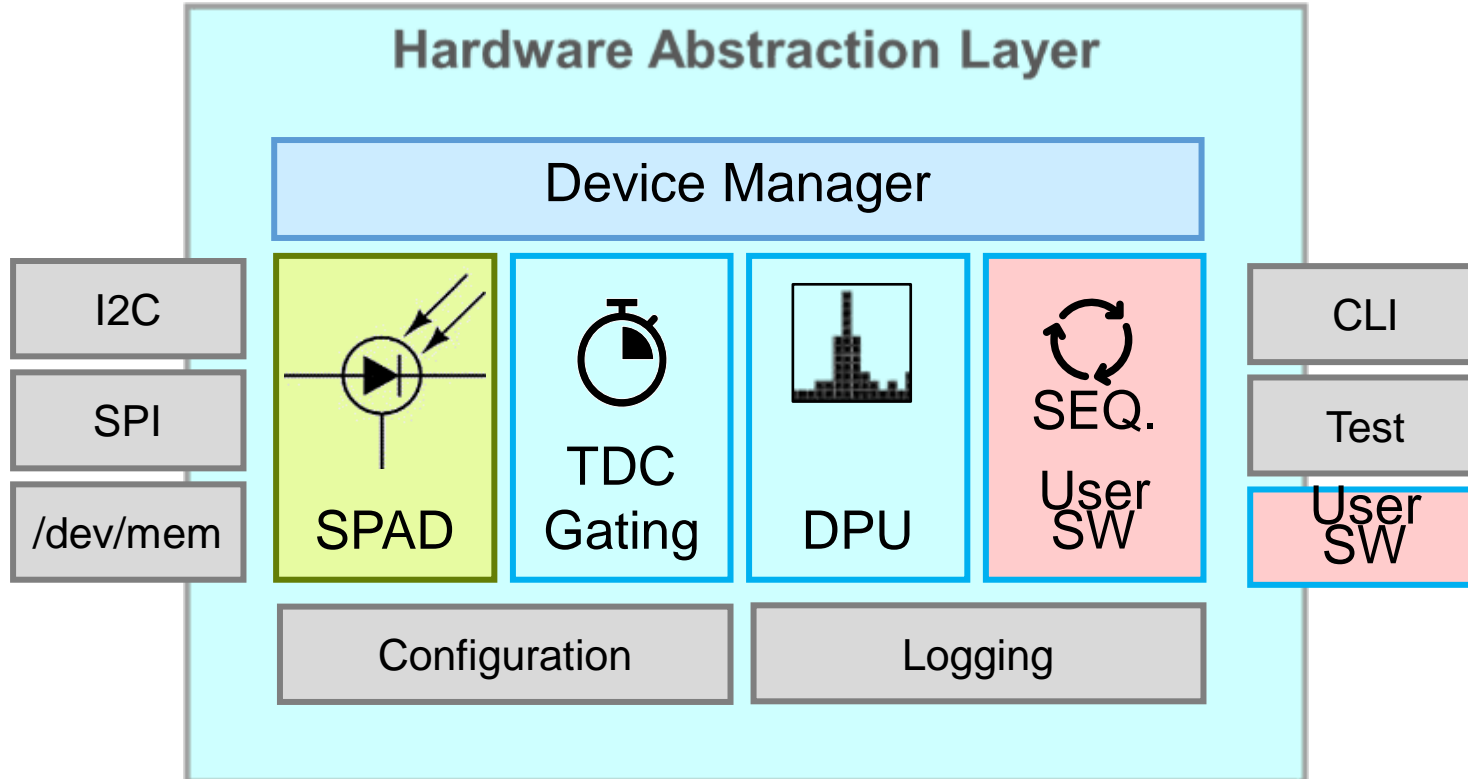


Development kit for R&D projects



- Sensor board
 - C1004 detector 60 x 32 pixels,
 - >30 fps Global shutter, 1.2 MB/s
 - Emitter
 - Driver, VCSEL array , illumination control
 - Optics (20-40° FoV tested)
- Processing : Xilinx's Zynq UltraScale
 - ARM Cortex-A53 + Cortex-R5 + Mali-400 GPU
 - FPGA fabric.
- Host board
 - Ethernet RJ45 (Automotive TE-1401-1 converter *1000Base-T GB IEEE802.3)
 - CAN, USB 2.0/3.0
 - Synchronisation : PTP (IEEE 1588)

Software-defined architecture



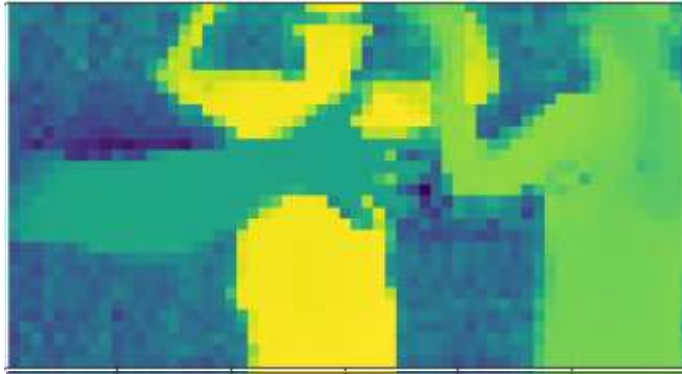
- Sensor acquisition software
- Hardware abstraction layer controls functions as C, C++, Python objects,
- Detector specific configuration and operation parameters,
- User-defined software in sequencer

Reference : A. Fiergolski. "A Multi-chip Data Acquisition System Based on a Heterogeneous System-on-Chip Platform". In: *Proceedings of International Conference on Technology and Instrumentation in Particle Physics 2017*. Ed. by Z.-A. Liu. Singapore: Springer Singapore, 2018, pp. 303–308. / Peary Software Repository. URL: <https://gitlab.cern.ch/Caribou/peary>

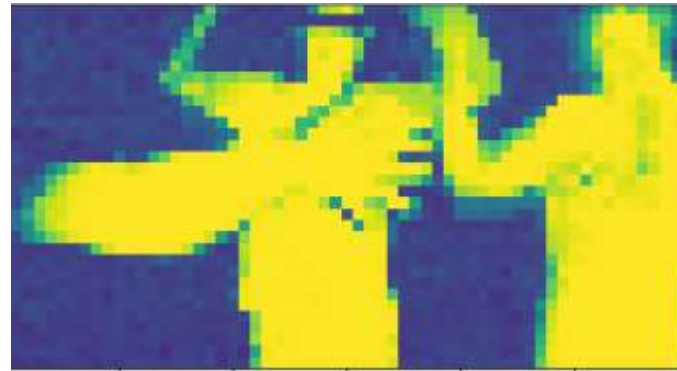
Software-defined 2D/3D edge-processing

(HDK screen dumps, roadmap or demo project)

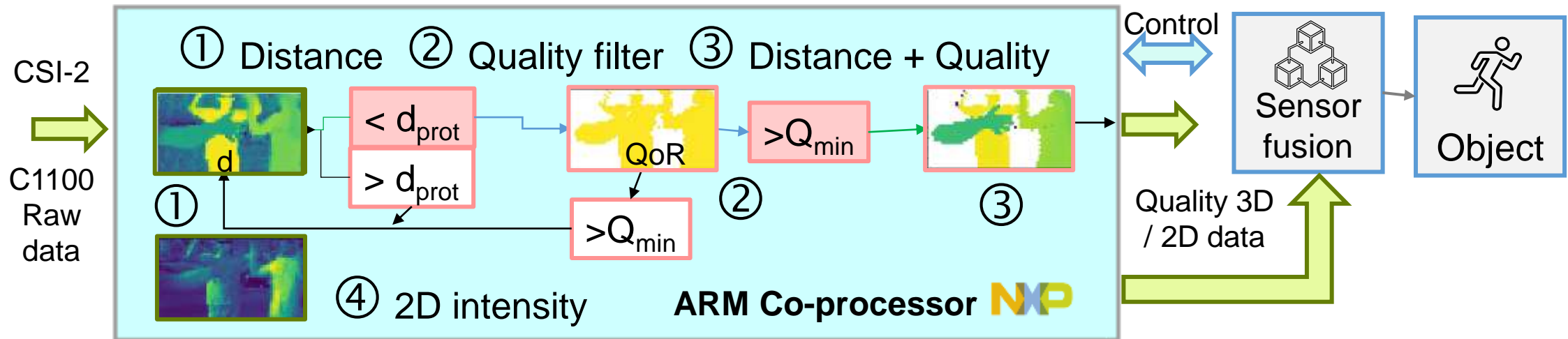
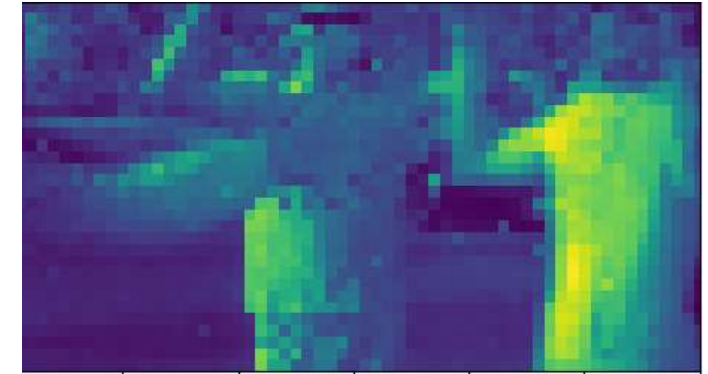
Distance point cloud



Quality control



Intensity image



R&D acquisition on HDK Falcon, 30fps 60x32=2K pixels, short range 20m, 18° FoV optics, >10 klux * with 4W @30V , taken 2021-04
(potential non-validated roadmap ~ 30m @ 4W/80V and 50M with 10W laser)

Thank you

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Automotive
safety



Autonomous
vehicles



*** fastree 3D**

Fastree3D / EPFL collaboration history

ISSCC. 2005
Cristiano Niclass
59 μ m

SPIE. 2014
* **fastree 3D**
Samuel Burri,
256 px LinoSPAD

ISSCC. 2020
7 μ m
256x128 px
+ Coincidence
Preethi Padmanabhan

2022
* **fastree 3D**
Adrian Fiergolski
2Kpx Falcon

① CMOS SPAD **② World 1st miniaturization** **③ World performance**

ISSCC. 2009
Lucio Carrara

19 μ m / 3D IC

2018
Augusto Ximenes

9.4 μ m cells

2021
1024 x1000 px
(9.4 μ m) 1000fps

4D imaging

* ISSCC is the "Olympics of Semiconductor industry", SPIE is the world's #1 photonics association

EPFL aqua lab, R. Charbon 2021