

# Silicon-Thin-Film Photovoltaic makes solar power economically viable

Photovoltaic in Switzerland

30. 06.2011 SwissLaser Network Workshop

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# Agenda

**1** Oerlikon and Oerlikon Solar

**2** Silicon Thin Film

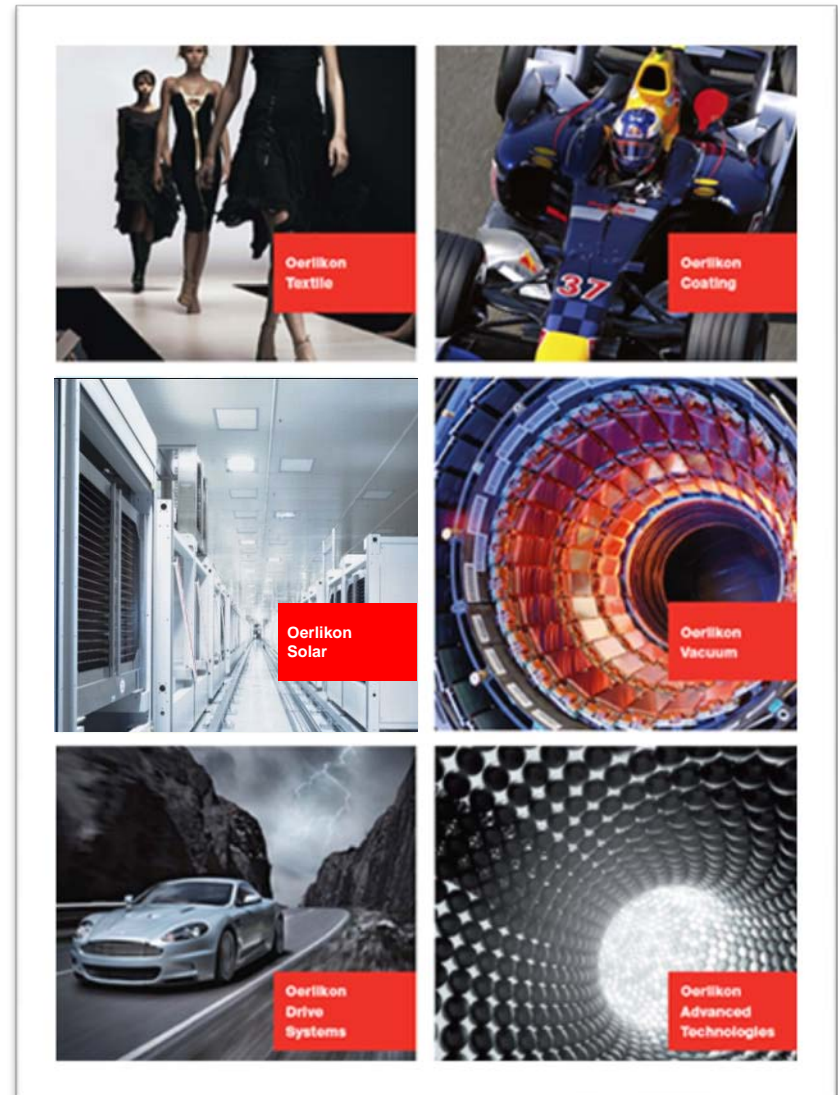
**3** Competitive Analysis

# Enabling High Technology

The Oerlikon Group is one of the most innovative industrial groups in the world.

Oerlikon is active in various markets around the globe: machine and plant engineering, solar technology, thin film coating, vacuum systems, textile machines, drive systems as well as semiconductors and nanotechnology.

With over **16,000 employees** more than **150 sites** in **36 countries**, we develop solutions for leading industry applications and future-oriented markets.



# Oerlikon is a provider of clean-technology solutions 100 years history of turning innovations into sales



- Leading coatings in the automotive sector:
  - 10x durability
  - 4% less energy consumption



- Leading provider of silicon based thin film solar technology



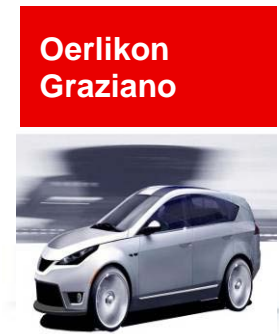
- Vacuum solutions for the solar and wind industry



- Advanced nanotechnology for solar cells, thermo-electric generators and batteries

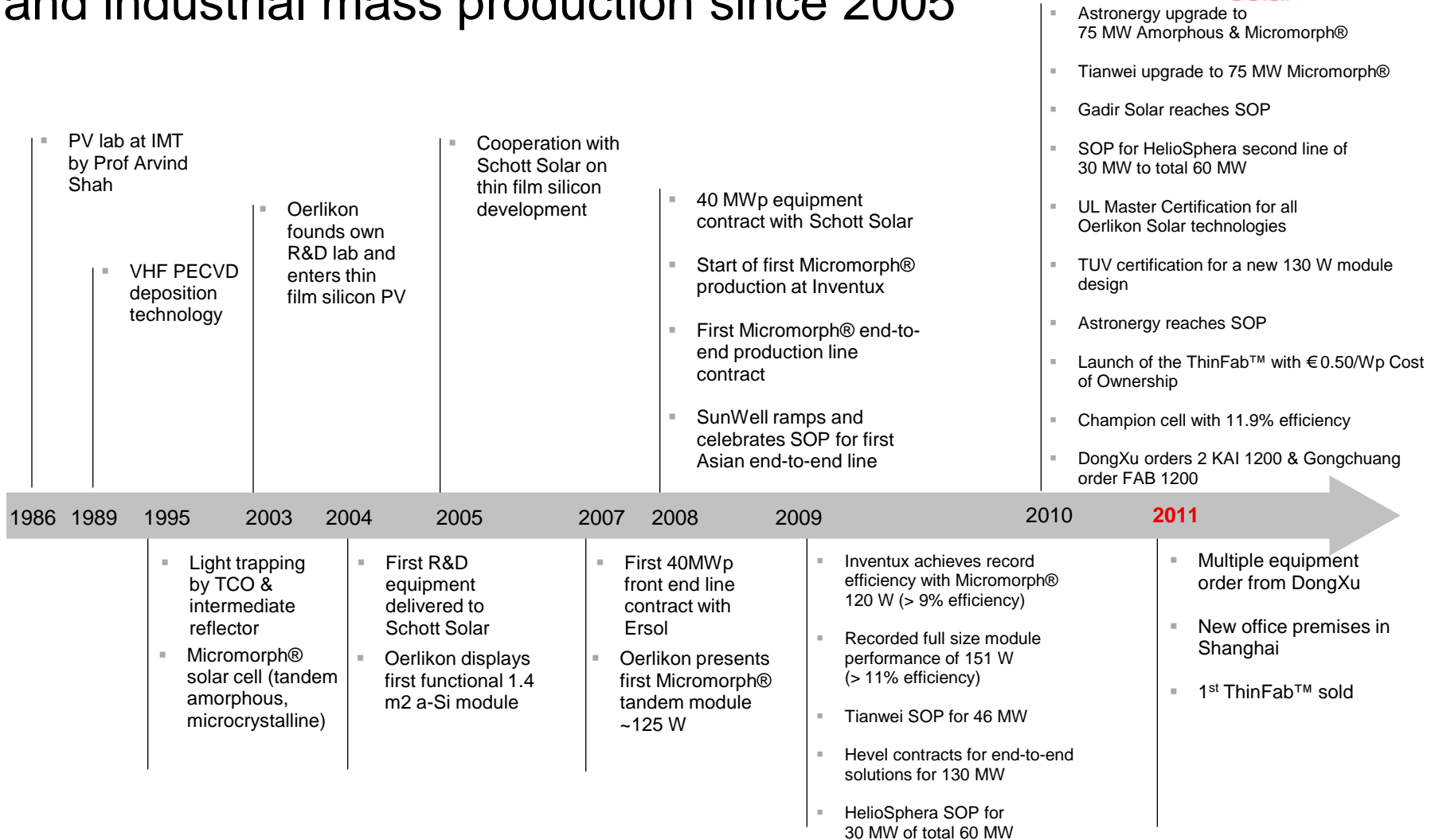


- Loose gears and gearboxes for wind turbines



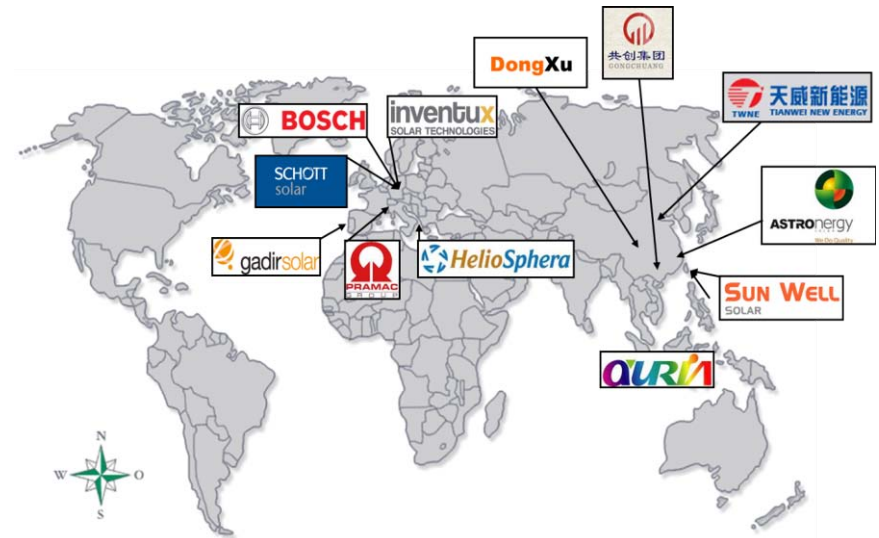
- Transmissions for hybrid and electrical cars

# 15 years of R&D experience and industrial mass production since 2005



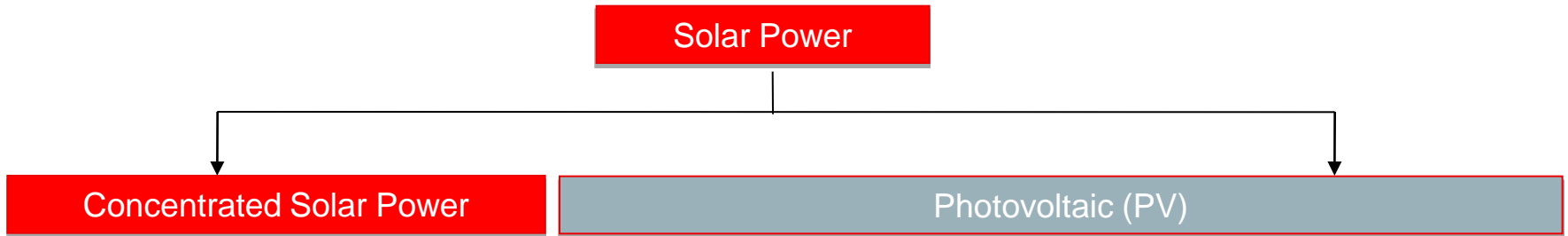
# Oerlikon Solar at a Glance

- The leading supplier of production lines for thin film silicon modules
- More than 750 MW contracted to-date and more than 450 MW delivered to 11 customers meeting all performance targets
- Approximately 700 employees including 300 scientists and engineers as well as 200 global customer personnel
- R&D investments of MCHF 70 in 2010

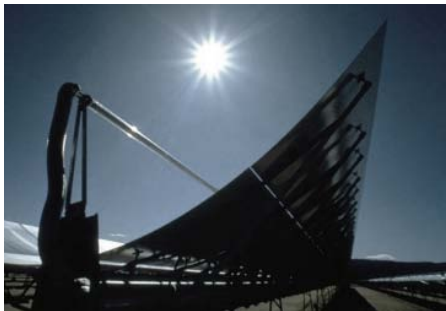


Serving from 13 locations  
in 9 countries

**Oerlikon Solar's vision is to make solar power economically viable.**



*... concentrate sunlight to heat source fluid for a conventional power plant. CSP cannot be deployed at small scale and geographic range is limited.*



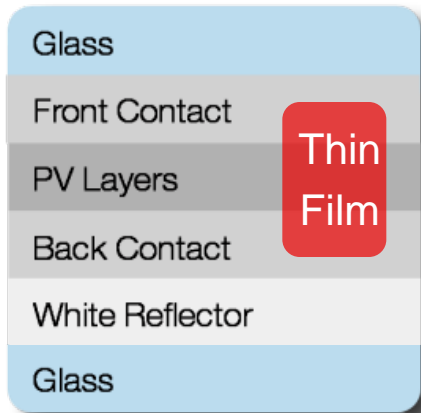
*... direct conversion of sunlight into electricity through photoelectric effect. PV supports broad functional applications from roof-tops to large farms at competitive energy value.*



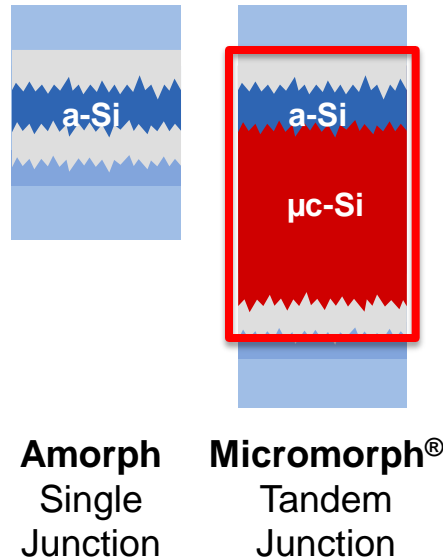
Technology	Market Share
c-Si	79%
TF-Si	9%
CdTe	10%
CIGS	2%

**Oerlikon Solar .. a pioneer in Thin Film Silicon technology**

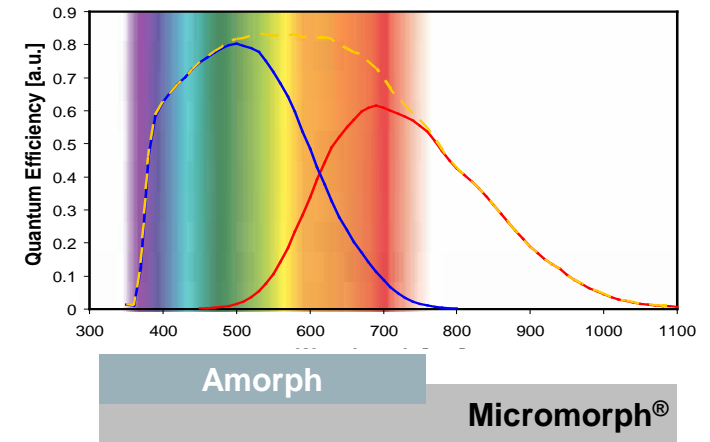
## Cell Structure



## Cell Cross Sections



## Spectral Cell Sensitivity





## Laser (LSS ThinFab™)

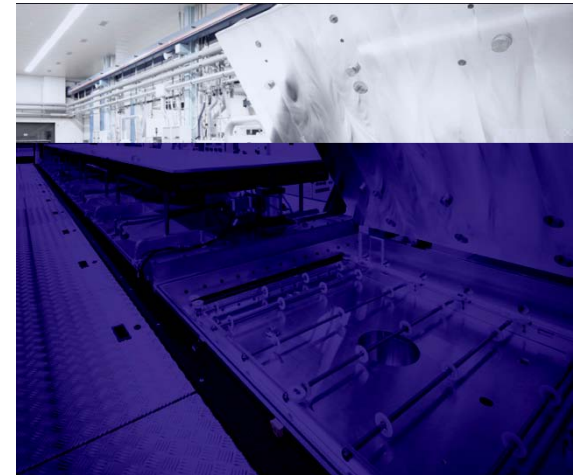
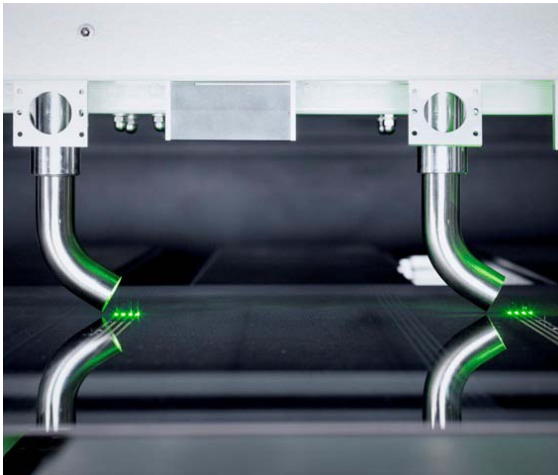
- World leading laser scribe dead zone of 180  $\mu\text{m}$  for TF silicon mass production
- Doubled throughput since last generation
- Improved process stability – 96% uptime

## PECVD (KAI MT)

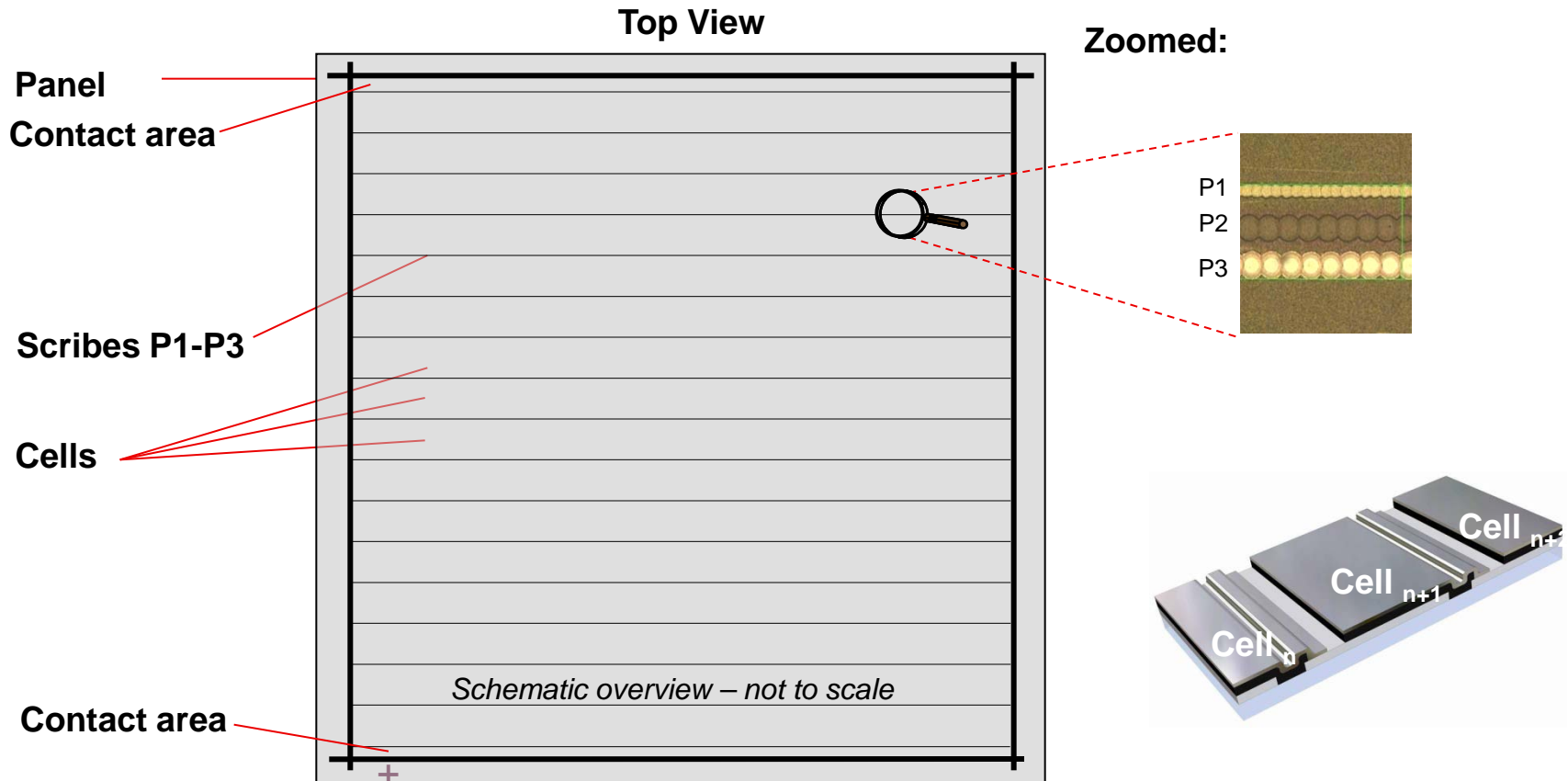
- Micromorph® absorber deposition system capable of depositing a-Si and  $\mu\text{c-Si}$  layers with 40 MHz technology
- Equipped with 30 reactors enabling 43 m<sup>2</sup> of glass processing in single prod.
- 50% less footprint & 50% faster cleaning

## LPCVD (TCO ThinFab™)

- 60% higher throughput and 40% lower costs
- Best-in-class transmittance and light trapping enables a high efficiency thin absorber layer
- In-house front contact TCO enables cost-efficient local bare glass sourcing

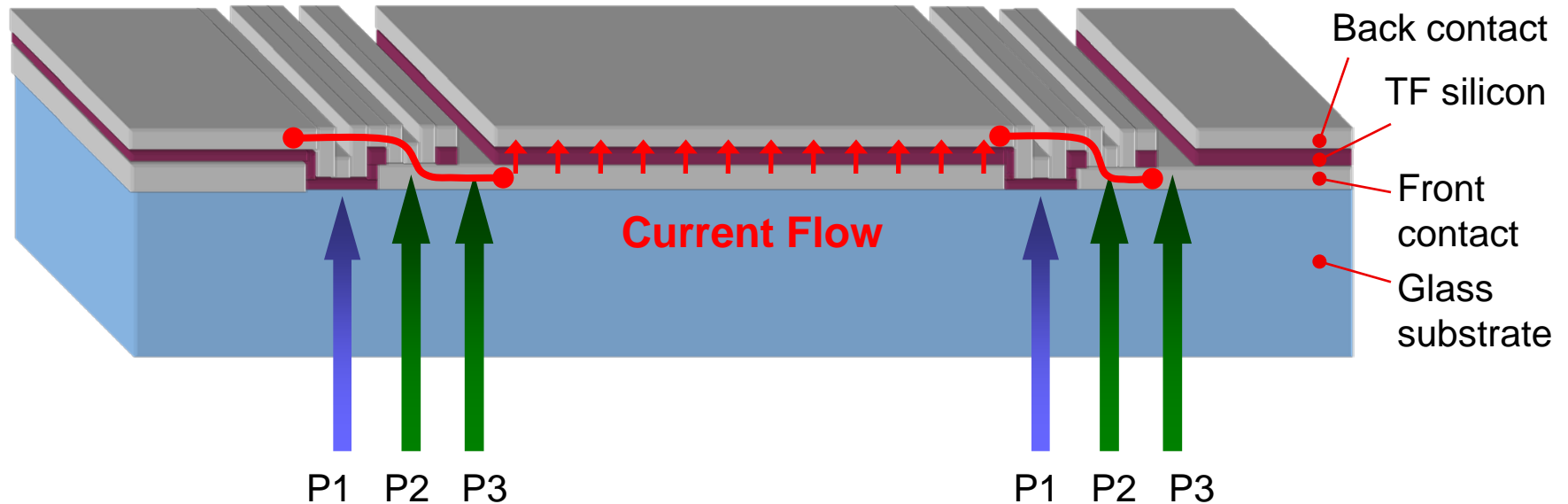
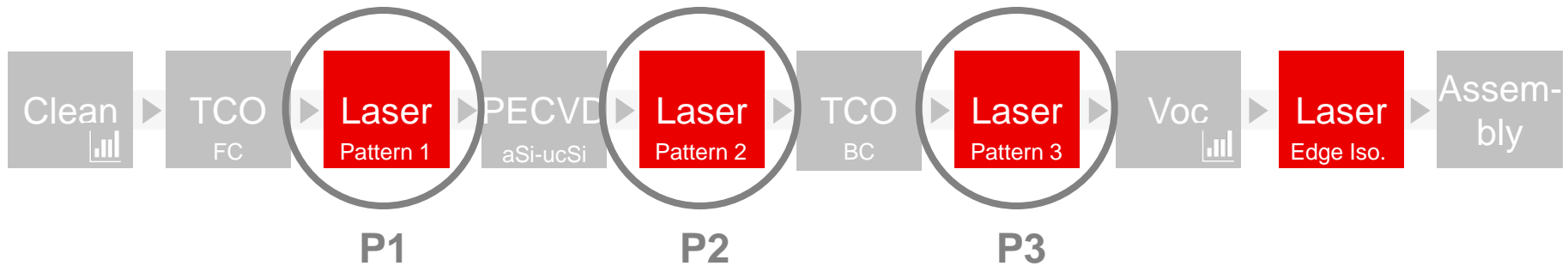


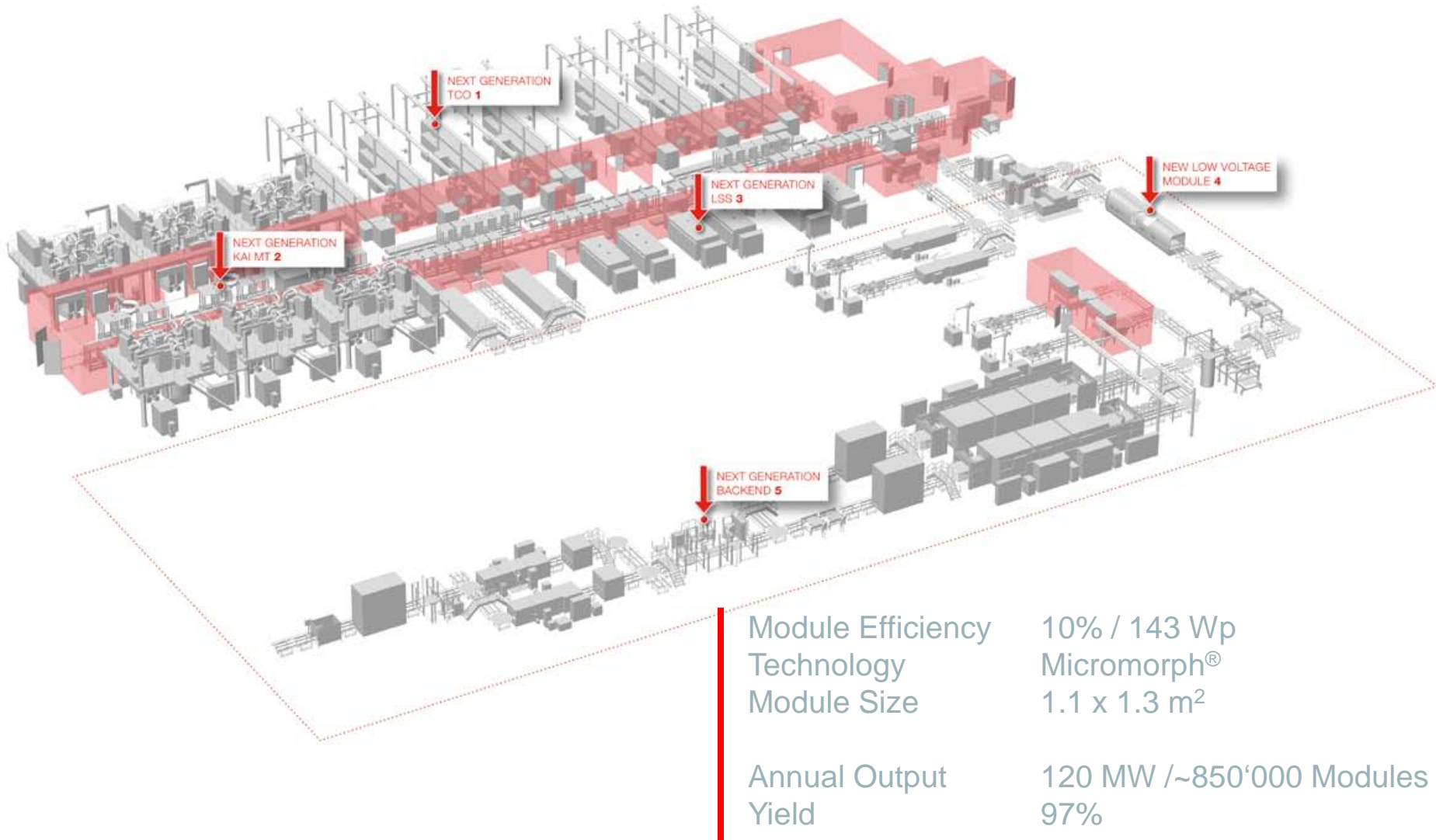
The layout for a panel defines the cells and thus reduces the ohmic losses and defines the voltage



# Low electrical loss connections between cells

## Generation of high parallel & low serial resistances





# Thin Film Silicon PV Applications

## Ground-mounted PV Systems (GMS)



- Utility scale PV power plants
- Grid-connected
- Ground based installation
- Typical system size > 1000 kWp

## Commercial Rooftop PV Systems (CRT)



- Large rooftop PV power plants
- Grid-connected
- Sloped industrial roofing
- Industrial flat roof
- Typical system size 10 to 1000 kWp

## Residential Rooftop PV Systems (RRT)



- PV systems on residential homes
- Grid-connected
- Retrofit rooftop
- BIPV rooftop/ façade
- Typical system size 1 to 10 kWp

## Off-grid PV Systems



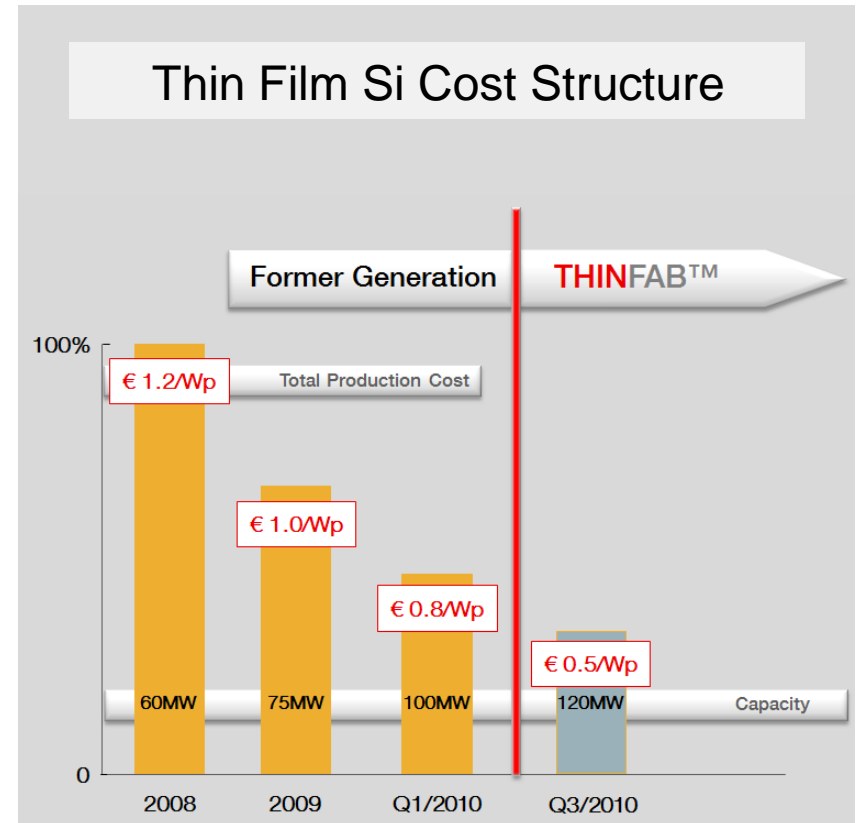
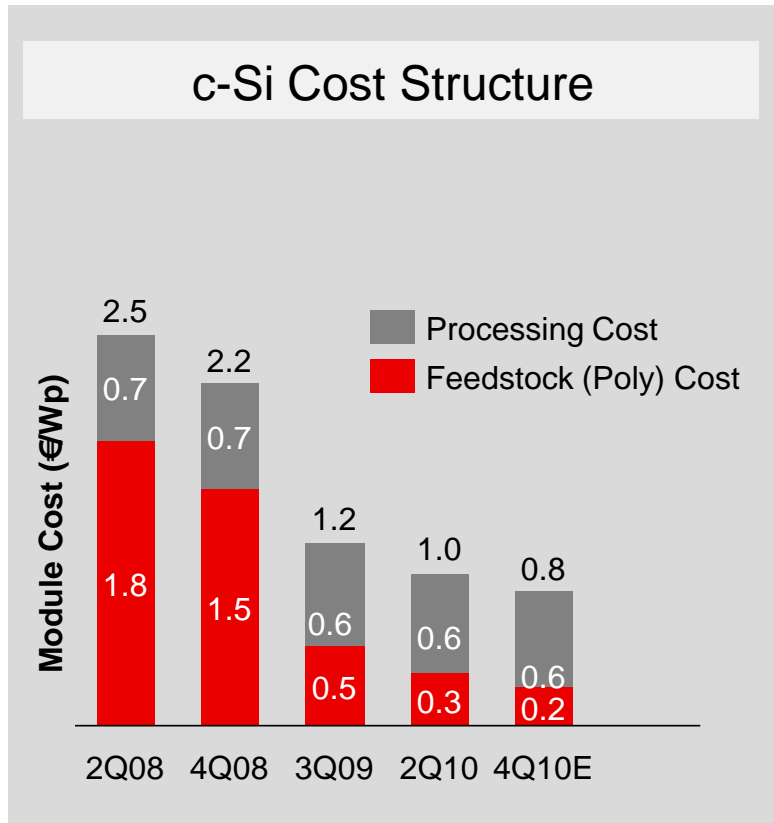
- Pumping systems
- Rural electrification
- Standalone systems
- Mini-grids
- Remote site power supply
- Mobile power

## BIPV



- Roof Integration
- External facades
- Semi-transparent facades
- Skylights
- Shading systems
- Noise barriers

# Development of costs for PV solutions

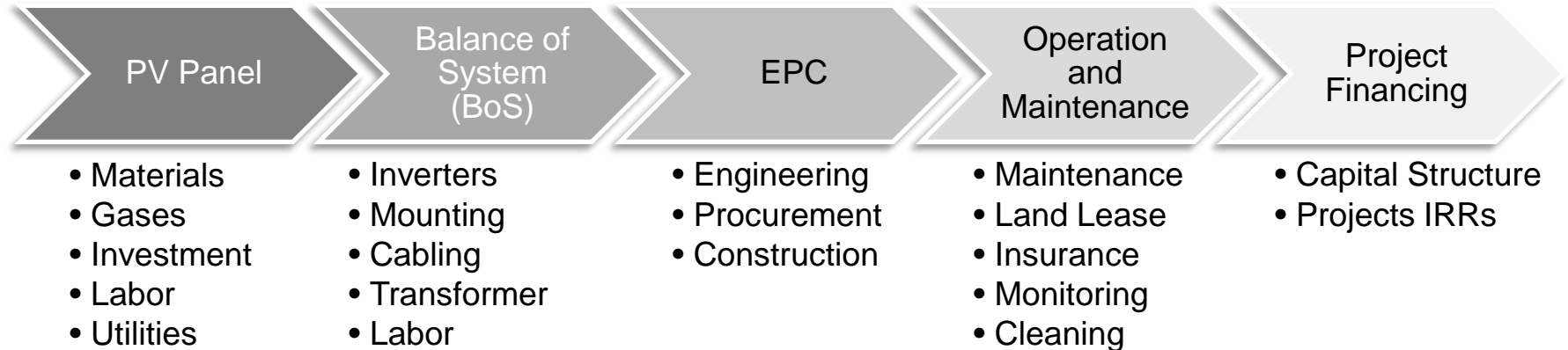


# THINFAB™

Economically Viable Solar Power with  
Thin Film Silicon – NOW!



# PV Cost Structure Breakdown



## Electricity costs further driven by

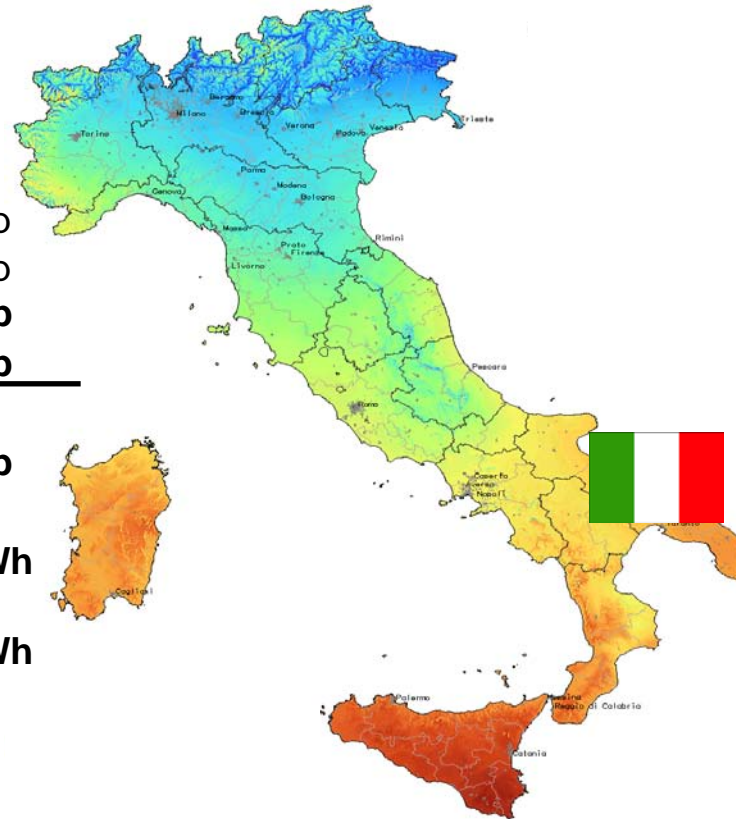
- Energy Yield
- System Degradation
- Capital Structure
- Inflation Rate
- Tax Rate and Credits
- (Accelerated) Depreciation



# Cost of Electricity with Oerlikon Solar Technology

## 10 MW Solar Farm in Bari, Italy

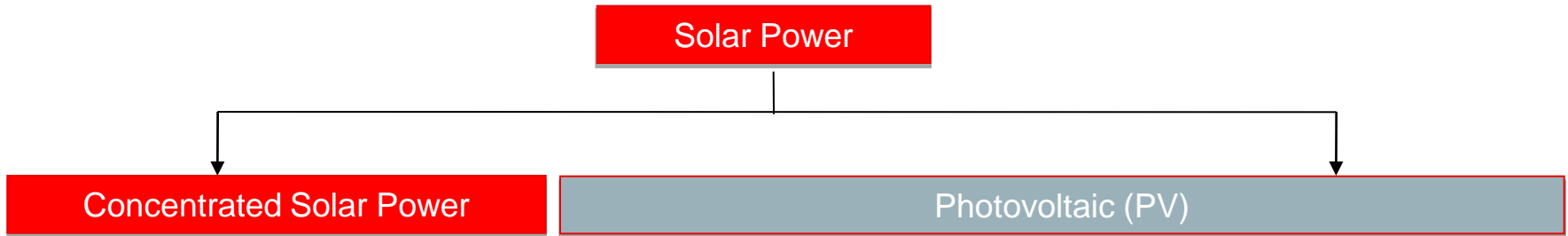
Module Production Cost	0.50	€/Wp
Module Margin (35%)	0.27	€/Wp
<b>Module Price</b>	<b>0.77</b>	<b>€/Wp</b>
<b>BOS Price</b>	<b>0.91</b>	<b>€/Wp</b>
<hr/>		
<b>Total system cost</b>	<b>1.68</b>	<b>€/Wp</b>
<b>Electricity Cost</b>	<b>0.07</b>	<b>€/kWh</b>
<b>Electricity Price*</b>	<b>0.12</b>	<b>€/kWh</b>



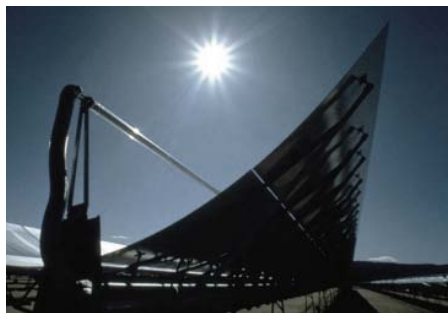
**Assumptions:** 10 MW solar farm in Bari, Italy, Average Energy Yield: 1690 kWh/kWp/year, Module power: 1.6 MWp, BOS → Based on OS EU estimates in 2012, 14% EPC Margin included, Annual Land Lease Costs ~ 2000 EUR/ha, Corporate Tax 30%, Inflation Rate 2.5%, O&M costs/yr: 0.8% of System Cost, Project life 25 yrs.

\* Including WACC 8.5%

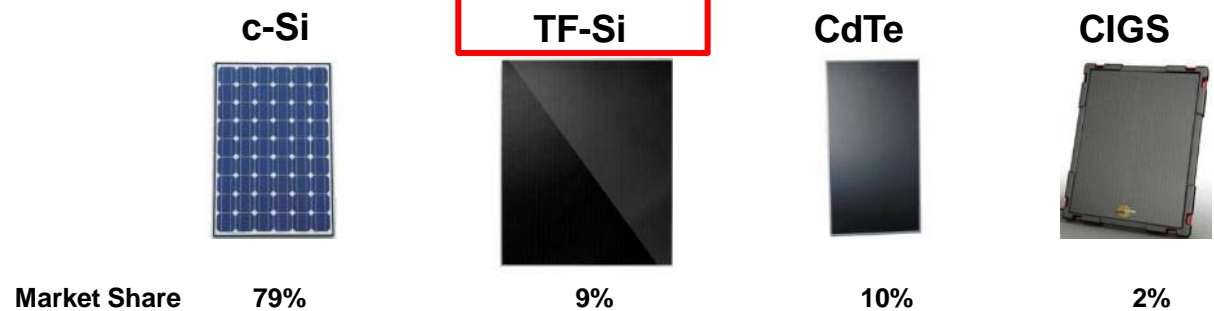
# Solar Technologies Overview



*... concentrate sunlight to heat source fluid for a conventional power plant. CSP cannot be deployed at small scale and geographic range is limited.*

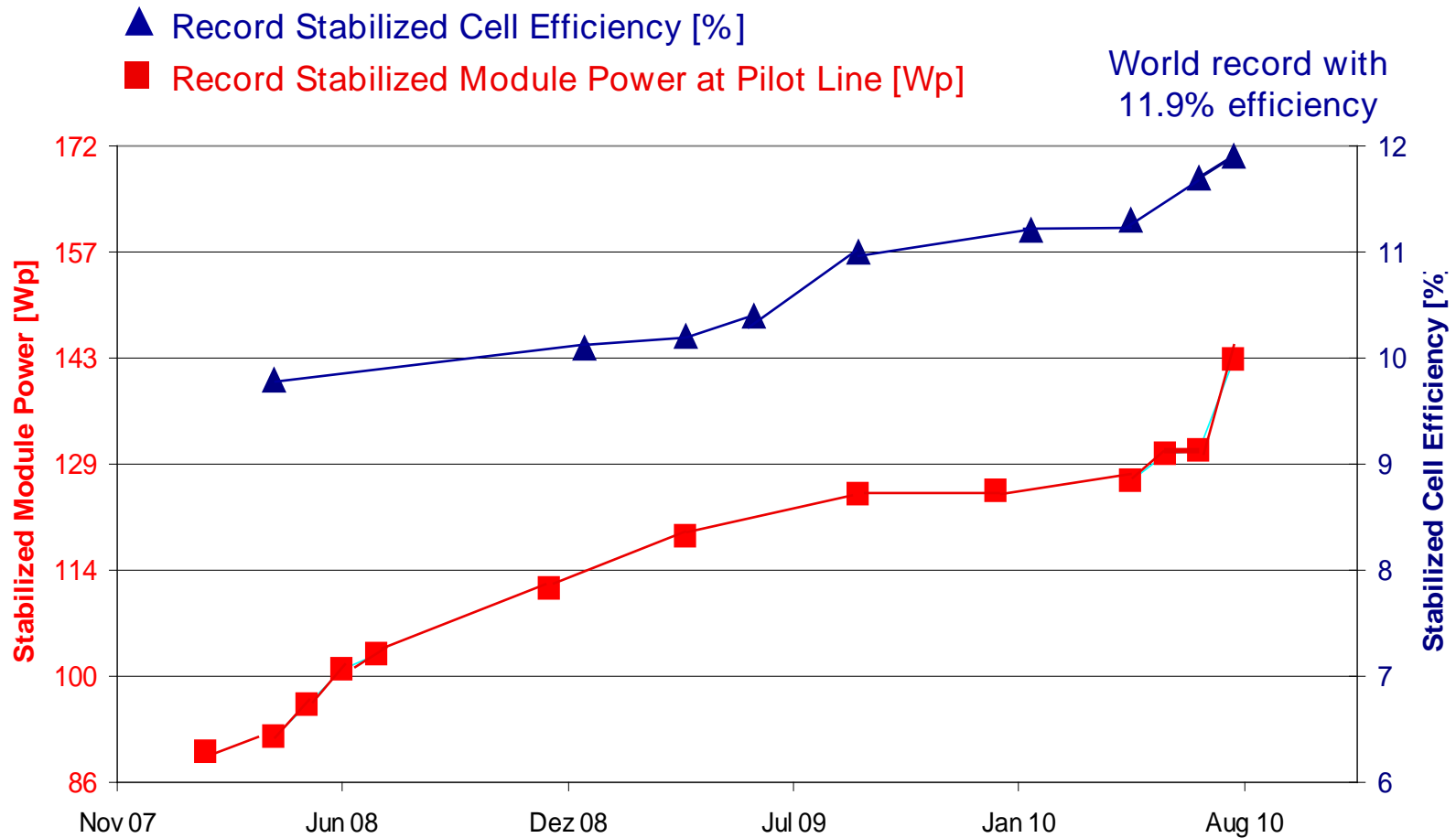


*... direct conversion of sunlight into electricity through photoelectric effect. PV supports broad functional applications from roof-tops to large farms at competitive energy value.*

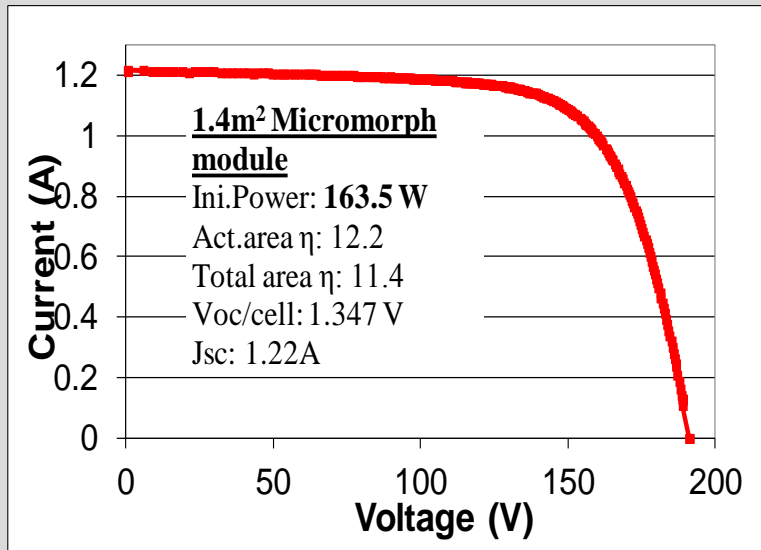


**Oerlikon Solar .. a pioneer in Thin Film Silicon technology**

# From champion cell to record modules

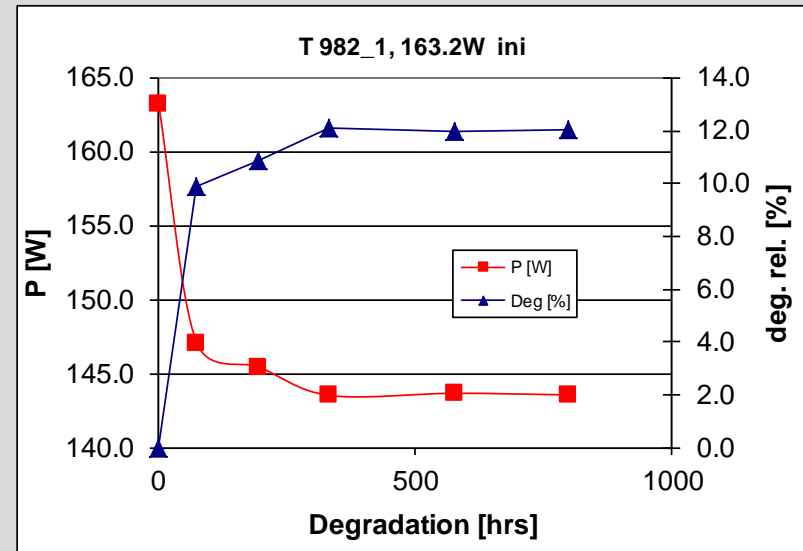


# Record\* Micromorph® Tandem Module Degradation Results



## I-V Curve

Highly stable top cell, improved bottom cell and excellent light trapping lead to 11.4% total area initial efficiency

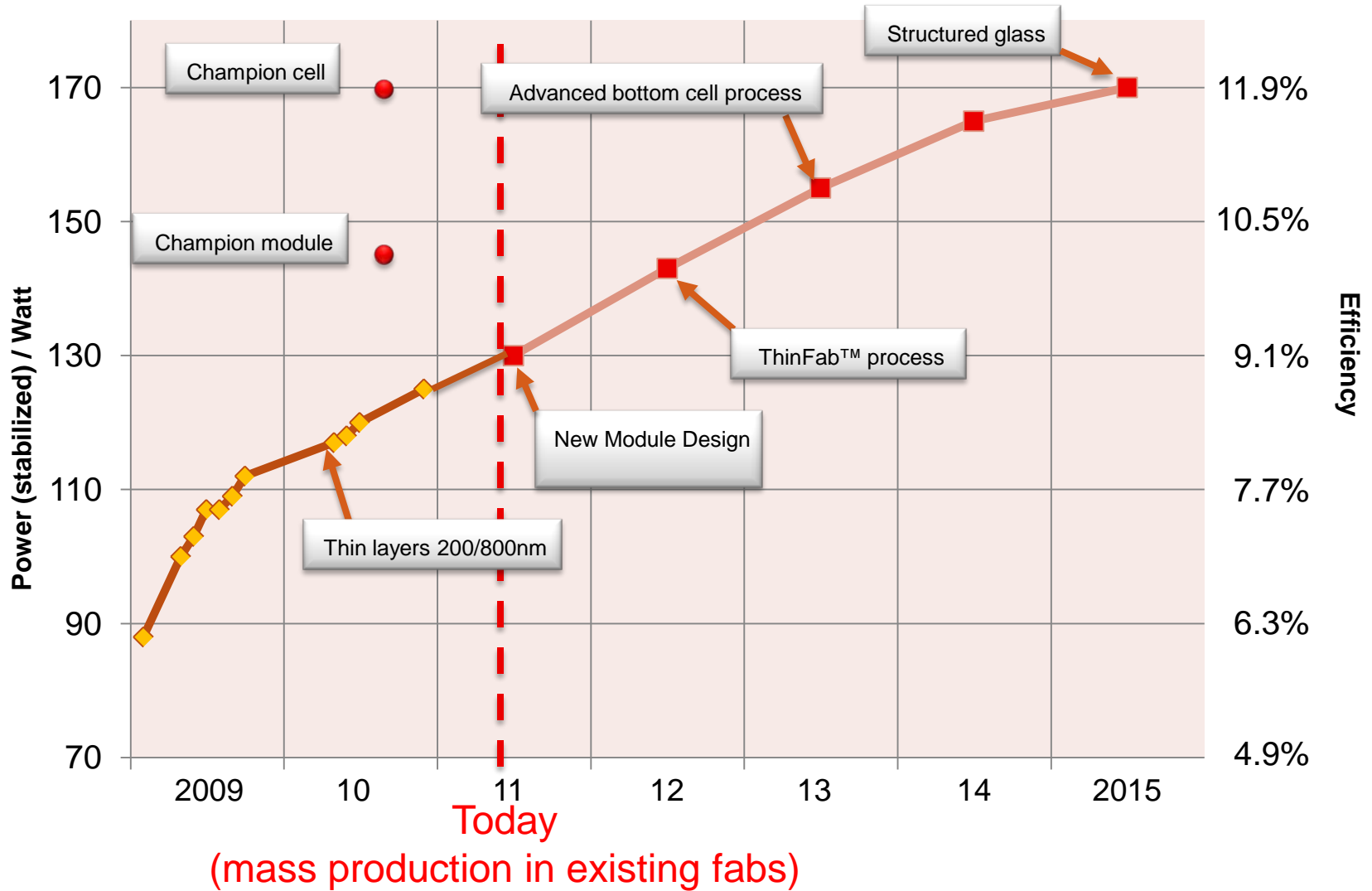


## Initial Degradation Curve

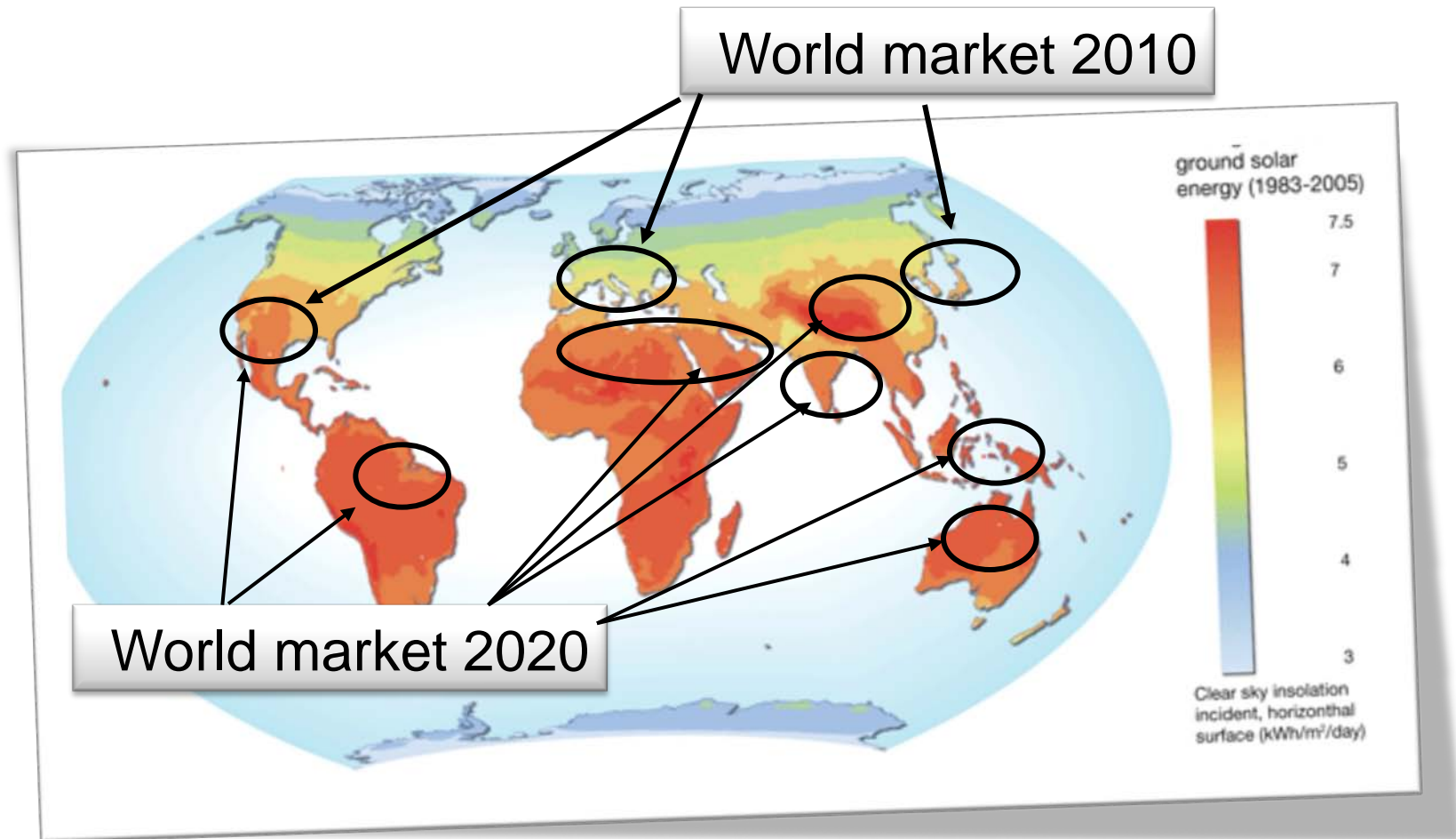
Degradation corresponds to > 10% stable total area efficiency

\*Results achieved consecutively on the Oerlikon Solar 1MW pilot line.

# Key innovations already identified

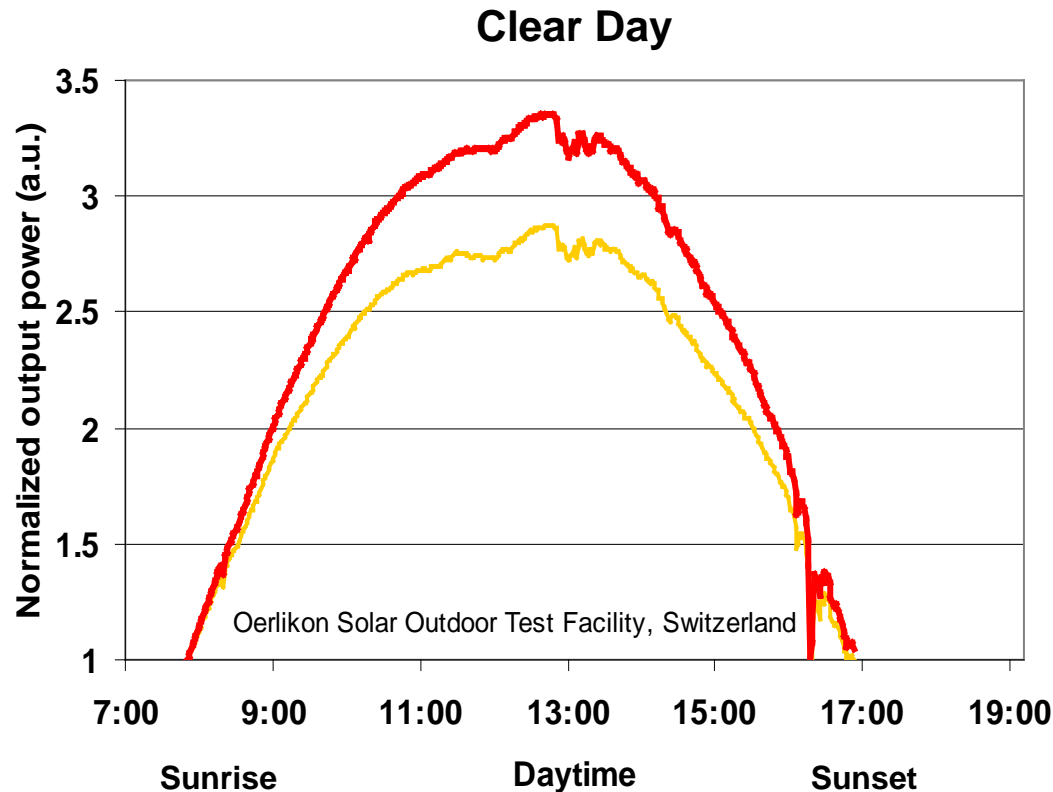


# Thin Film<sup>®</sup> is well-positioned for future markets



**Reduced subsidy levels, markets shifting to sun-belt regions**  
**Favorable high-temperature performance for TF Si**

# Relative Energy Gain: Up to 13% compared to c-Si Oerlikon Solar Micromorph® technology

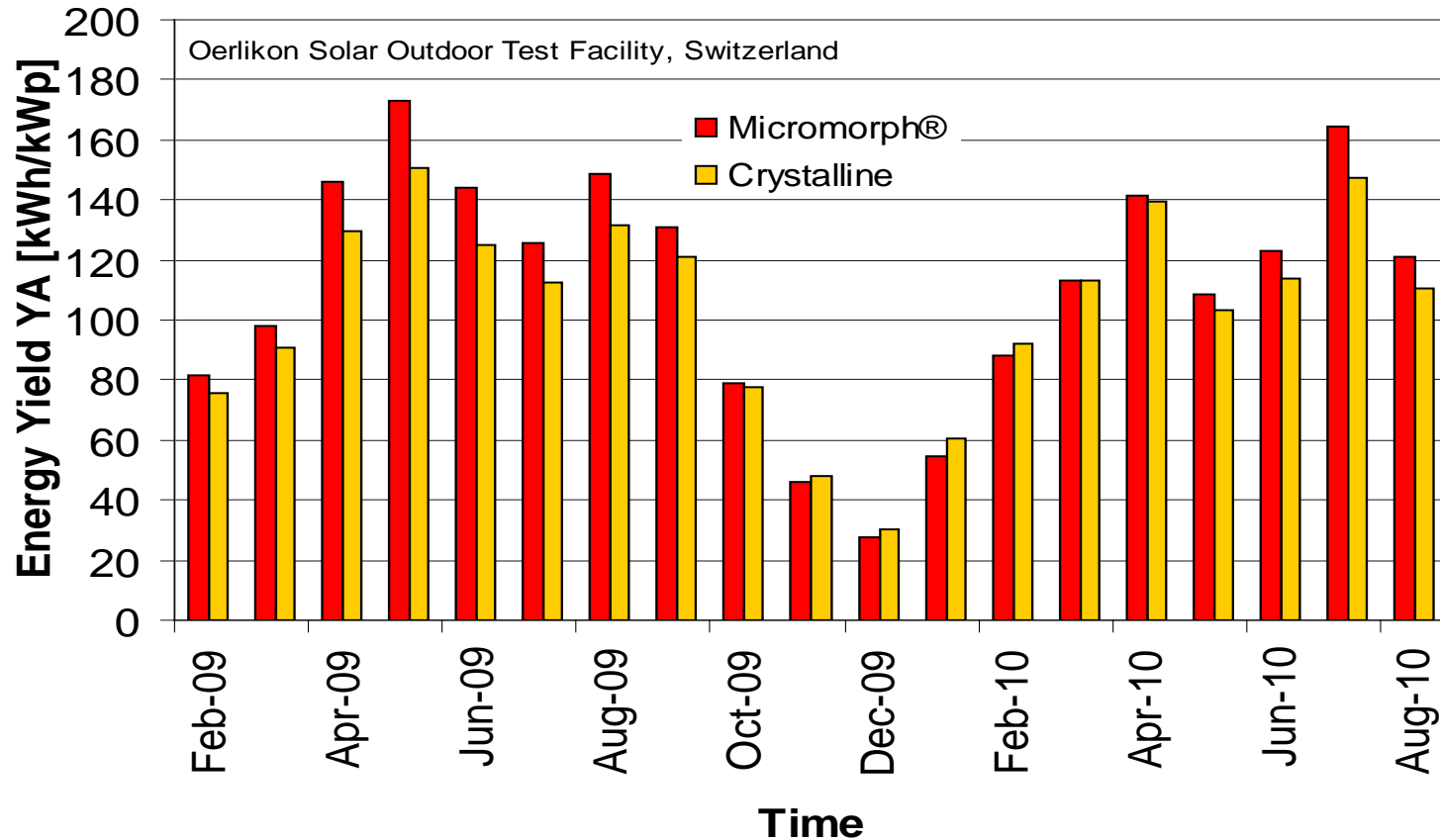


Due to Thin Film Silicon Micromorph® lower temperature coefficient higher energy yield is achieved at higher temperatures compared to crystalline.

— Crystalline  
— Micromorph (R)

Stabilized modules were used. All data at module level (DC side) to allow comparison of module technologies and exclude inverter influences. Normalized to sunrise.

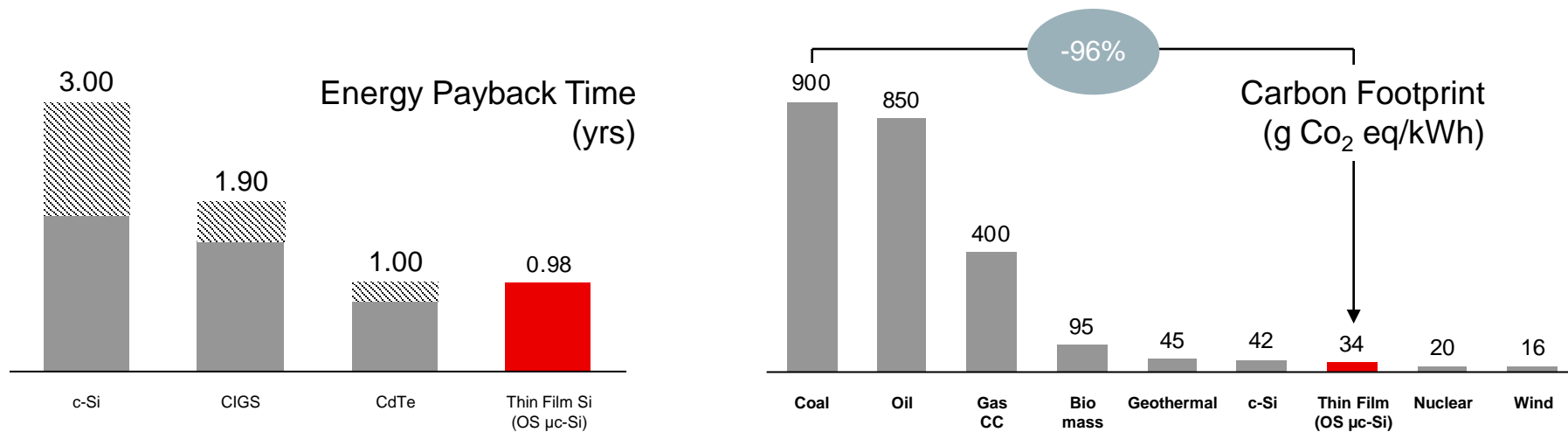
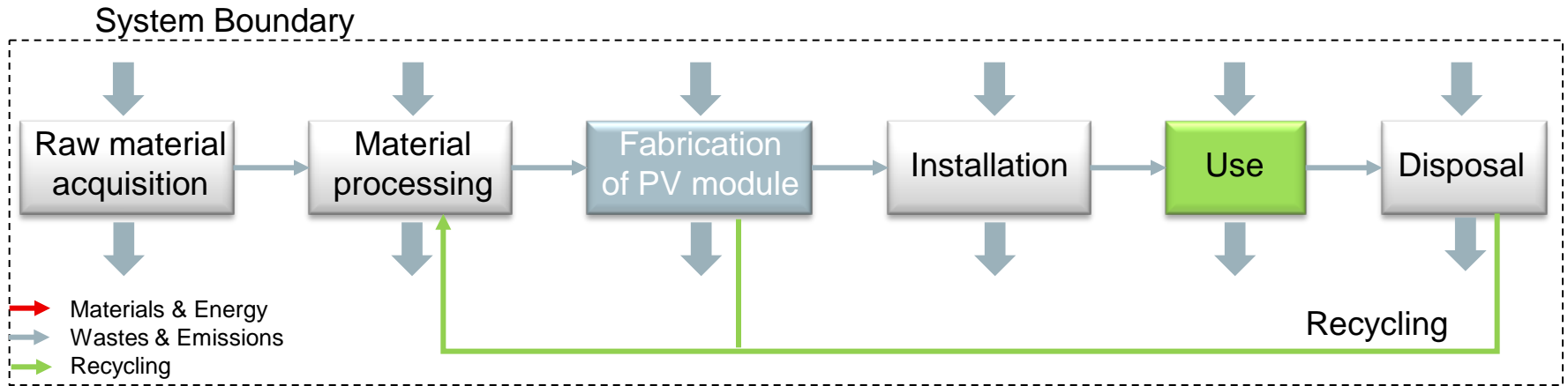
# More than 9% higher energy yield compared to c-Si Oerlikon Solar Micromorph<sup>®</sup> technology



c-Si modules from European manufacturer, best modules in the batch used. All data at module level (DC side) to allow comparison of module technologies and exclude inverter influences


































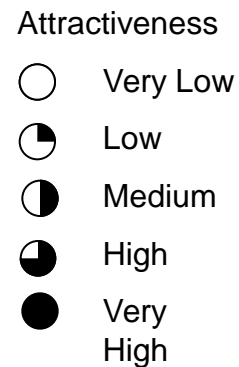
# Life cycle assessment of Oerlikon Solar Micromorph® module



Source: Axpo, Oerlikon, Fthenakis V., BNP Paribas

# Overview Technology Competitive Analysis

	Thin Film Si (OS ThinFab)	Thin Film CdTe (captive with First Solar)	Thin Film CIGS	Best Cost c-Si (China > GW Scale)
Efficiency				
Capex		Captive FSLR		
Module Cost				
Energy Yield (Performanc, Suitability to hot climates)				
<b>Electricity Cost</b>				
<b>Energy Payback</b>				
<b>Toxic Composition</b>				
<b>Raw material Scarcity</b>				



Installation by Oerlikon Solar customers  
4 million panels produced as of today



**2.7** MWp, Saarbrücken, Germany

Modules produced by Oerlikon Solar customer Heliosphera



**Competitive !**  
**Clean !**  
**and also Sustainable !**

This presentation is based on information currently available to management. The forward-looking statements contained herein could be substantially impacted by risks and influences that are not foreseeable at present, so that actual results may vary materially from those anticipated, expected or projected.

**Thank you  
for your attention.**

