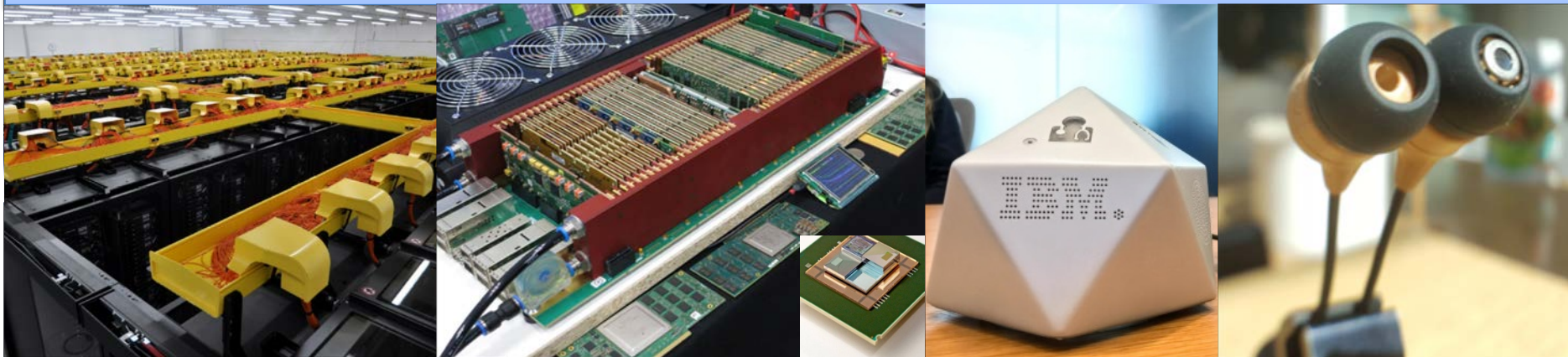


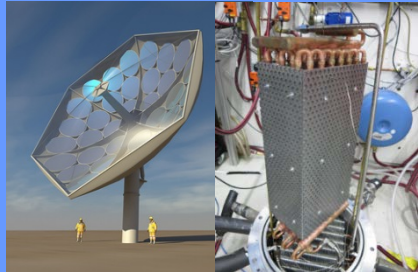
## Ultimately Dense and Efficient Future Computers



**Bruno Michel, Mgr. Smart System Integration, Fellow IEEE**  
**Member US National Academy of Engineering and Member IBM Academy of Technology**  
<https://www.zurich.ibm.com/st/> <https://www.zurich.ibm.com/st/smartsystem/>

# Mega Trends with Implications

Datacenter  
Carbon Footprint



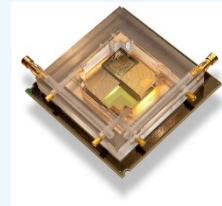
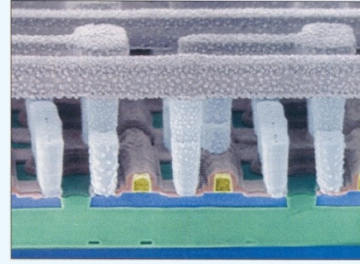
Renewables Energy  
Cost and Climate

Big Data



Cognitive Computing

The End of  
Transistor Scaling



Dense and Efficient  
Systems Roadmap

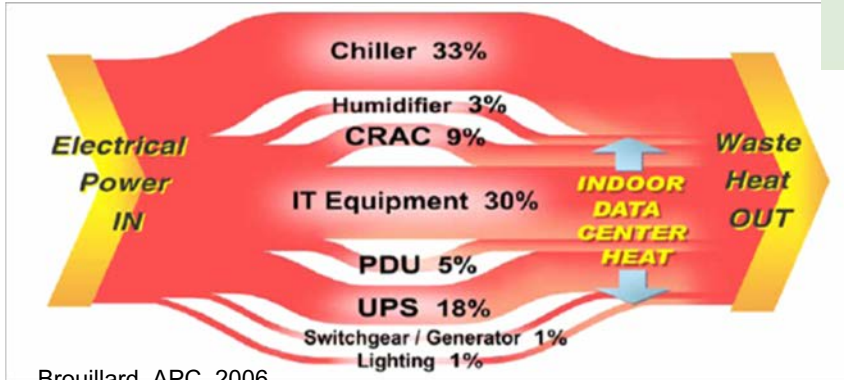
The Internet  
of Things IoT



Wearables and  
Healthcare

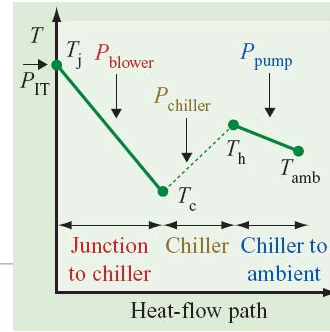
# Low Datacenter Efficiency

- Efficiency is 0.000'004%
- Volume used for compute is <1 ppm (part per million)



Brouillard, APC, 2006

- A computer is an inefficient “joule heater” “producing” 10-20°C “heat”.  
The output is 0.000'004% ICT and 99.999'996% “negative grade” heat
- **Consequence: We have a lot to do to change energetics and density!**



Chillers (Refrigeration)



Evaporative Tower Fans

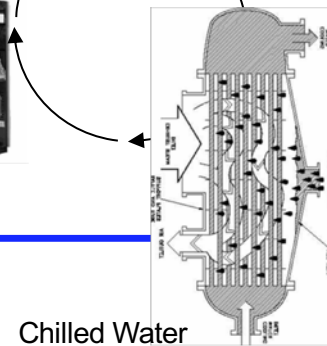


Racks & Fans



Electrical Power

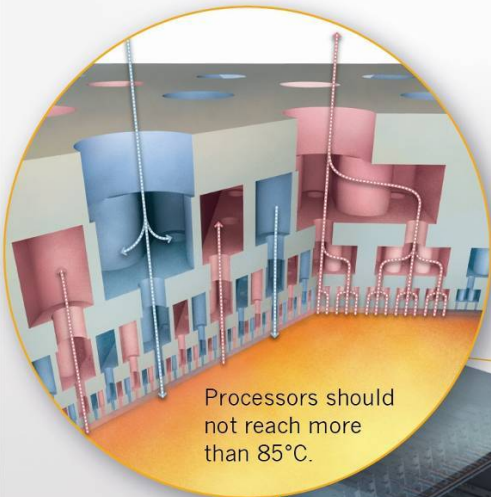
Chilled Water CRAC/CRAHs  
Condenser





# Biological Concepts Transform IT Industry

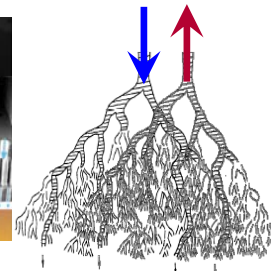
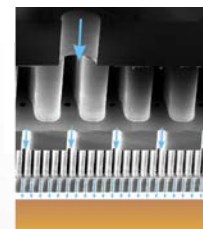
Hot-Water-Cooled Zero Emission Datacenters „Aquasar“



Micro-channel liquid coolers

Heat exchanger

Water Pump



Processors should not reach more than 85°C.

CMOS 80°C

Heat exchanger

Direct „Waste“-Heat use e.g. heating

Water Out 65°C

Water In 60°C

**Biological inspired:**  
Vascular systems optimized for low pressure transport

# SuperMUC in Munich and Summit in Oak Ridge

Phase I (2012)

6-7 PFlops CPU only

Phase II (2015)

IDPX DWC dx360 M4 <b>9288</b>	World's <b>Most Powerful &amp; Energy Efficient</b> x86 Supercomputers	NXS DWC nx360 M5 <b>3096</b>
HPLinpack Performance <b>2.9 PFLOPS</b>		HPLinpack Performance <b>2.8 PFLOPS</b>
Power Dissipation up to <b>3.6 MW</b>		Power Usage Effectiveness <b>PUE 1.1</b>



CoolMUC-2 (2016)

200 Racks ↑

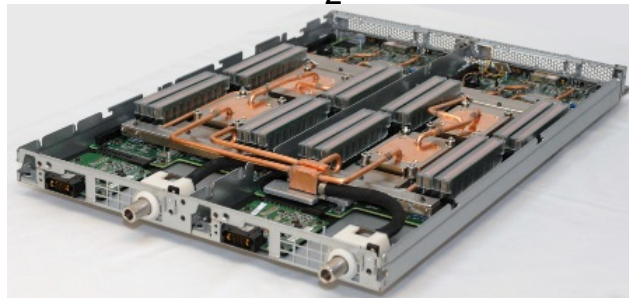
↓ 240 Racks

↑ 40 Racks

~1 Mio t CO<sub>2</sub> saved

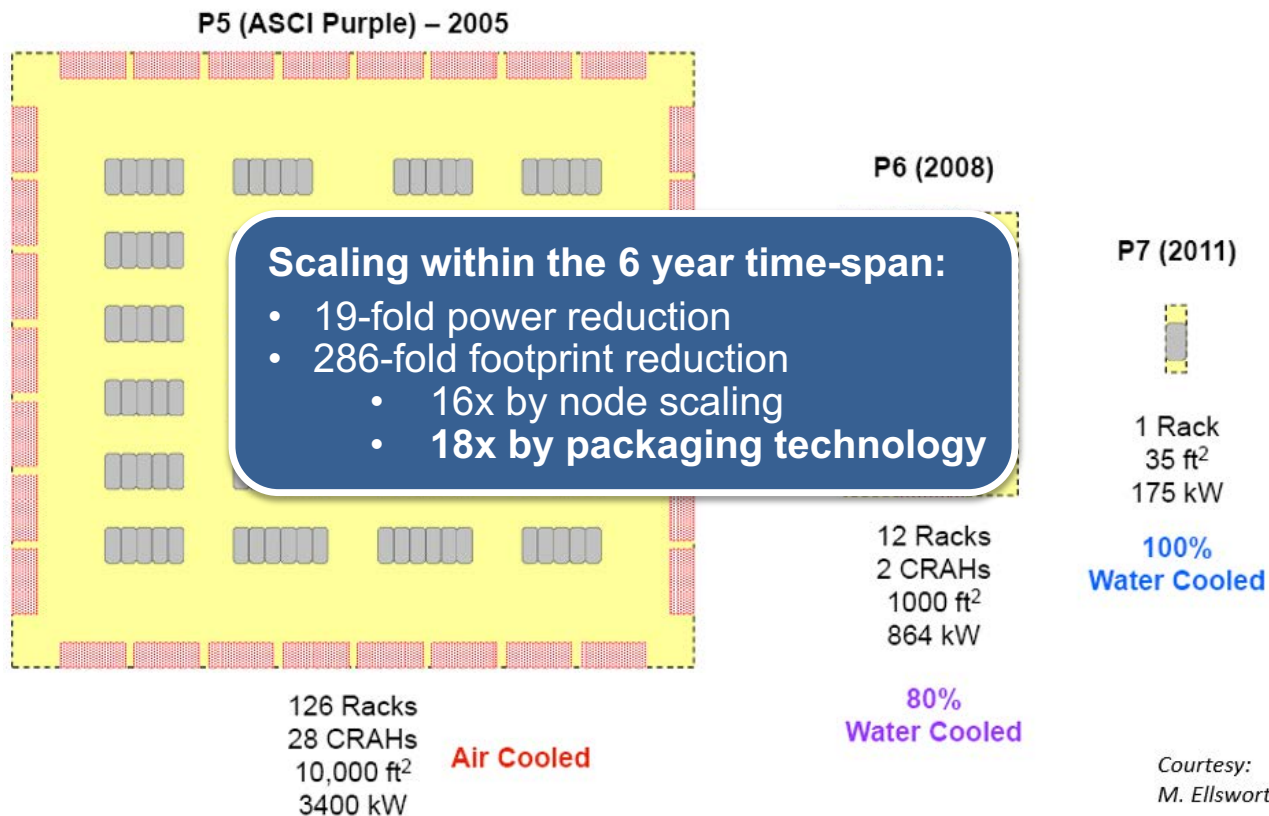
Summit (2018)  
Oak Ridge NL

200 PFlops  
GPU+CPU



Waste heat driven  
datacenter cooling

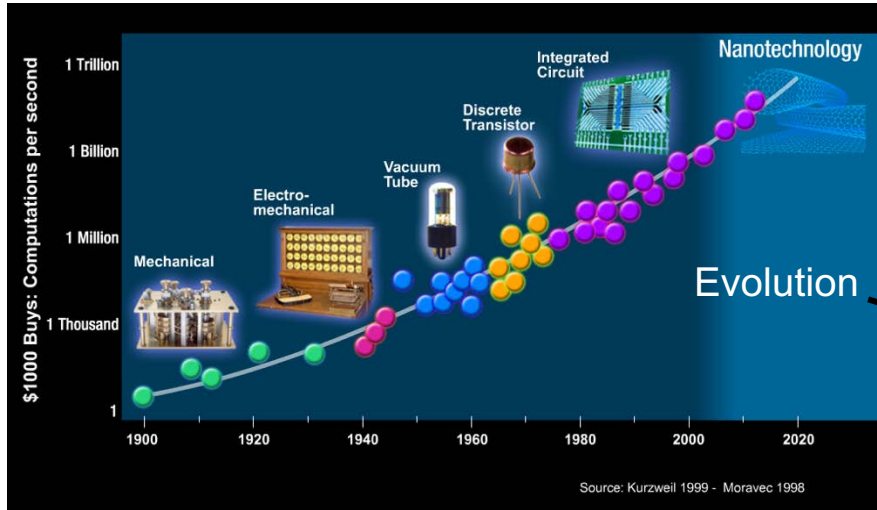
# Data Center Evolution ... @ 100 TFLOPS



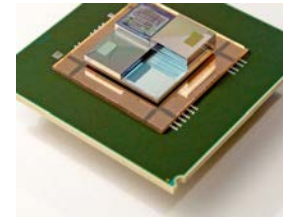
Courtesy:  
M. Ellsworth



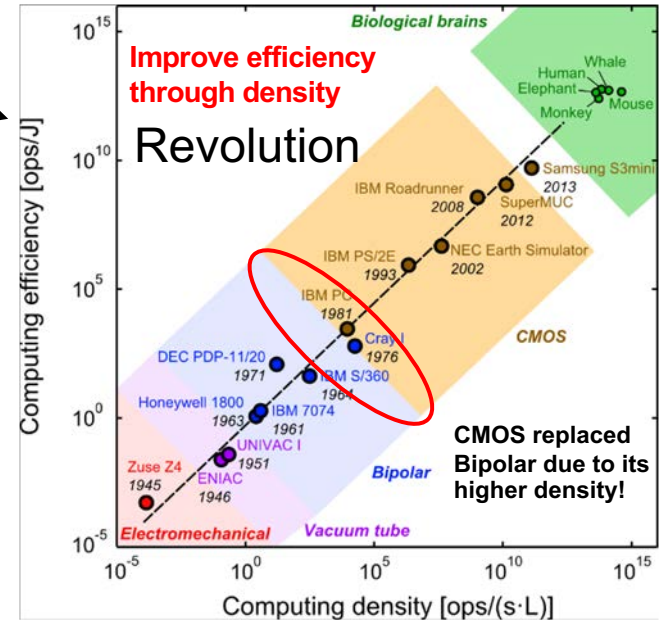
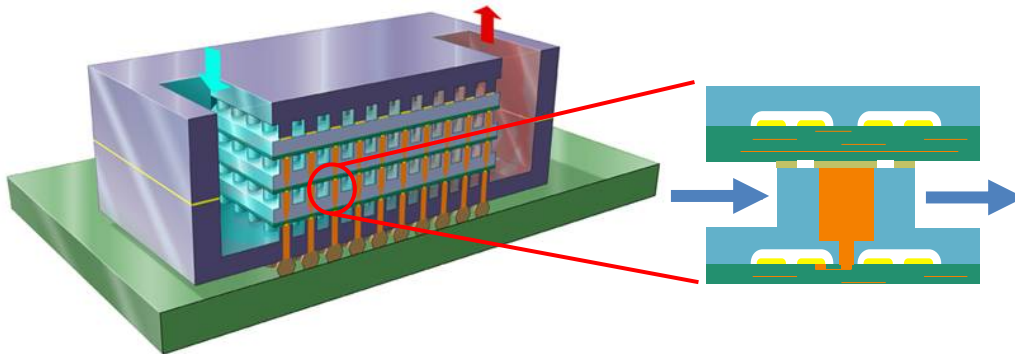
# (R)evolution of Information Technology



3D Integration



Brain: synapse network



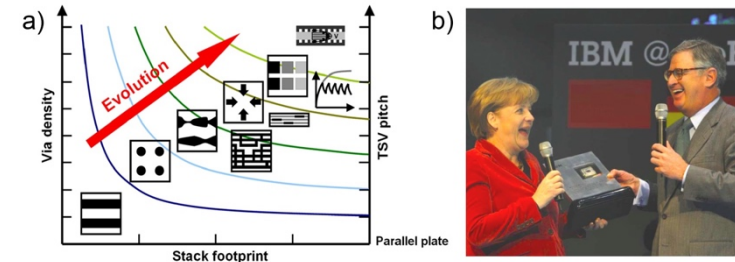
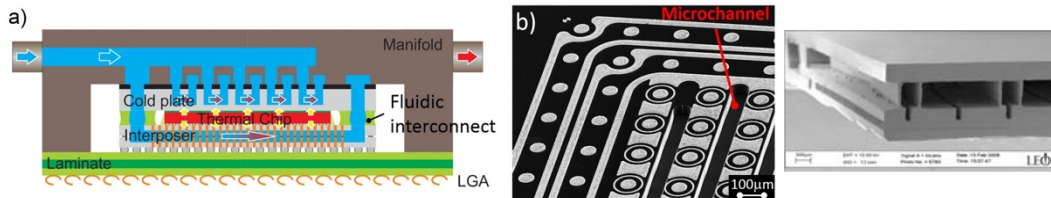
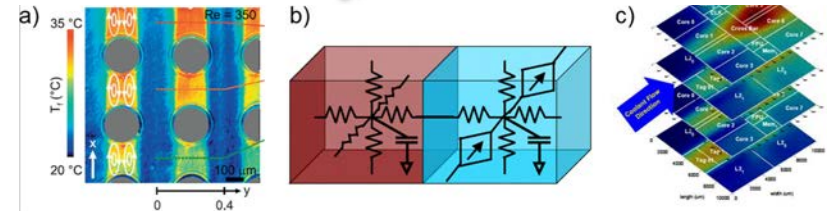
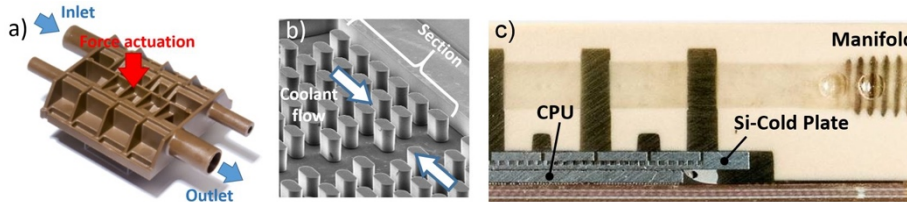
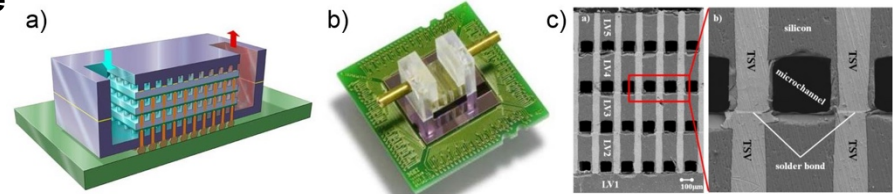
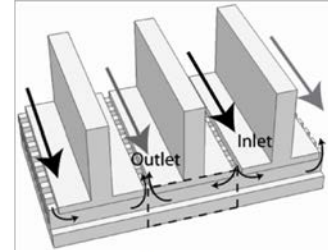
# How are Thermal Resistances Massively Reduced?

## Transition from air cooling to liquid cooling

- Water with 4000x better heat capacity and 30x better thermal conductivity

### A) Massively reduce convective thermal resistance

- **Microchannels (Manifold Microchannel)**
  - High aspect ratio → massive surface enlargement
- **Branched hierarchical transport**
  - Best mass transport with minimal pumping power





# How are Thermal Resistances Massively Reduced?

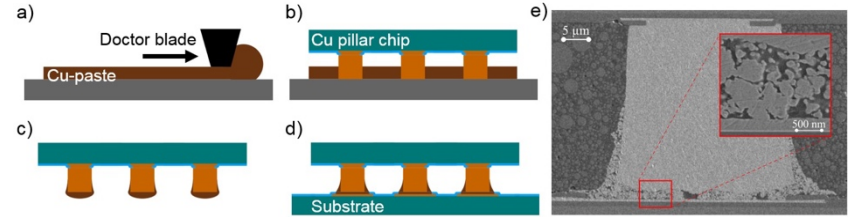
## B) Massively reduce conductive thermal resistance

- **Radical miniaturization and use of silicon**

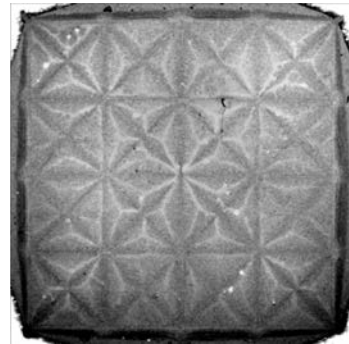
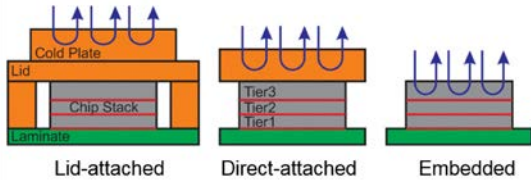
- Good thermal conduction with less thermal interfaces

- **Better interfaces**

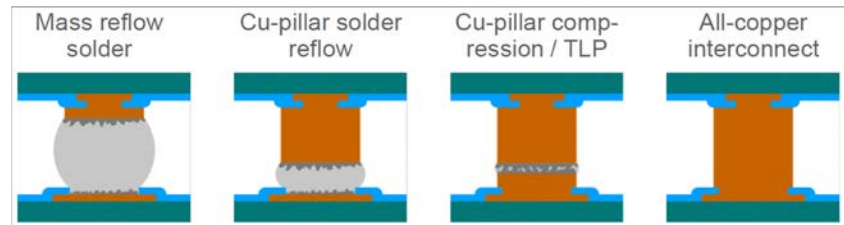
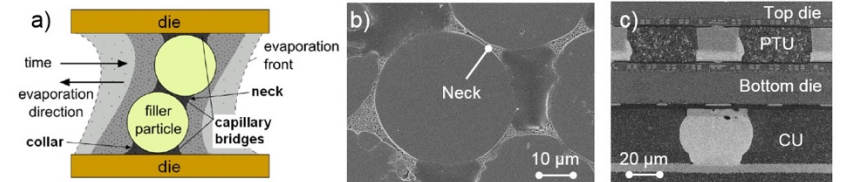
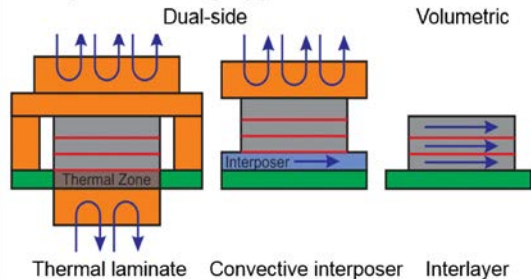
- Filling materials/gaps with percolation and improved overall thermal conduction due to necking



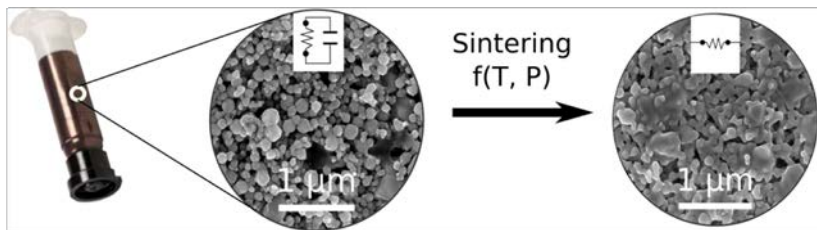
### Back-side cooling evolution



### Disruptive cooling approaches

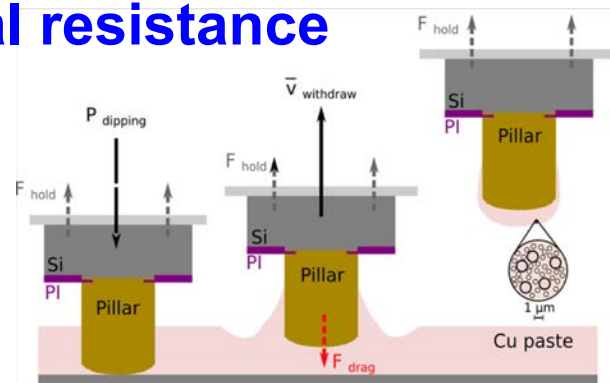


# All Copper Interconnects Reduce Electrical resistance



Syringe (5 ml)

- $T_{dwell} > 130\text{ }^{\circ}\text{C}$
- $d_{particle} < 2\text{ }\mu\text{m}$

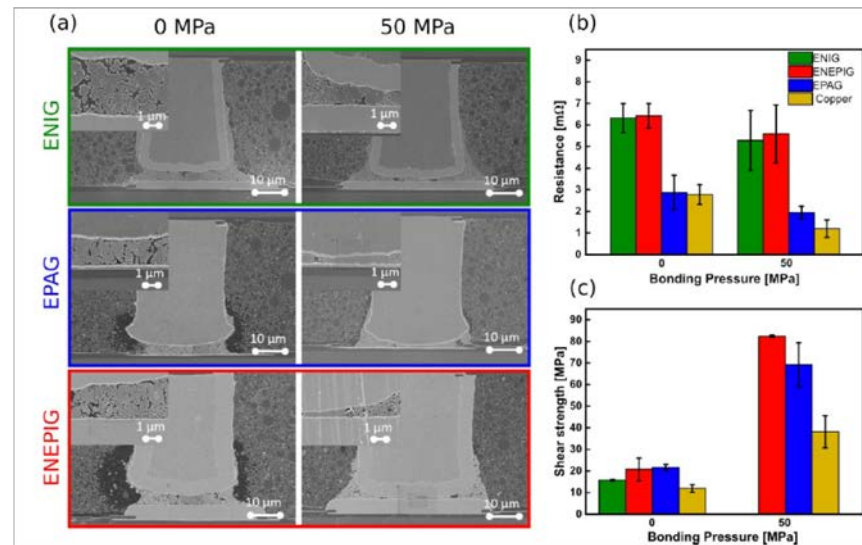


Widely applicable all-copper interconnects by sintering copper nanoparticles.

Robust dip-transfer for 20  $\mu\text{m}$  pillar pitches.

Densification by bonding pressure during sintering reducing electrical resistance close to bulk copper and increasing shear strength by 4x.

1.2 $\pm$ 0.4 m $\Omega$  and 24 Mpa shear strength obtained at 200 $^{\circ}\text{C}$  with 50.6 MPa bonding pressure.



# Scaling to 1 PFlops in 10 Liters

## Efficiency comparison

- 1PFlops system currently consumes ~10MW
- 0.1 PF ultra-dense system consumes 20 W

## Ultra-dense Bionic System

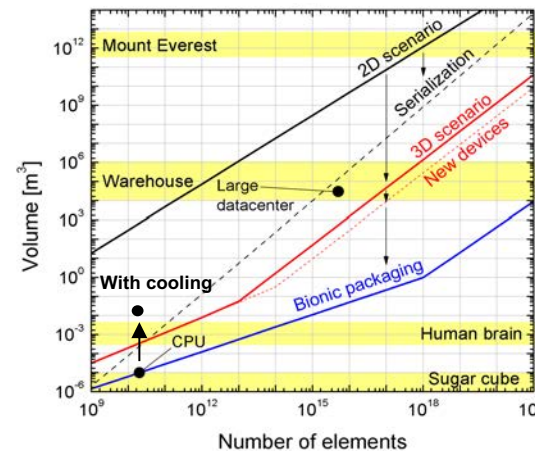
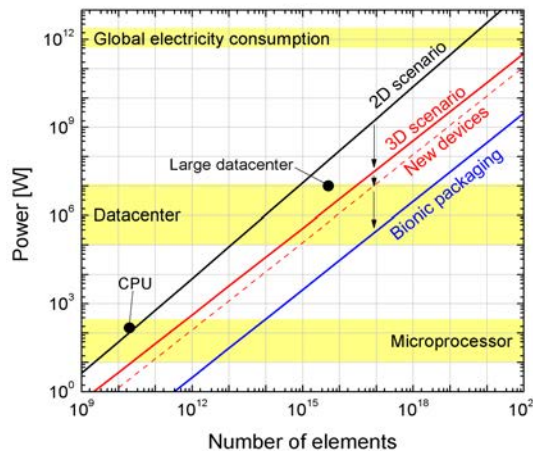
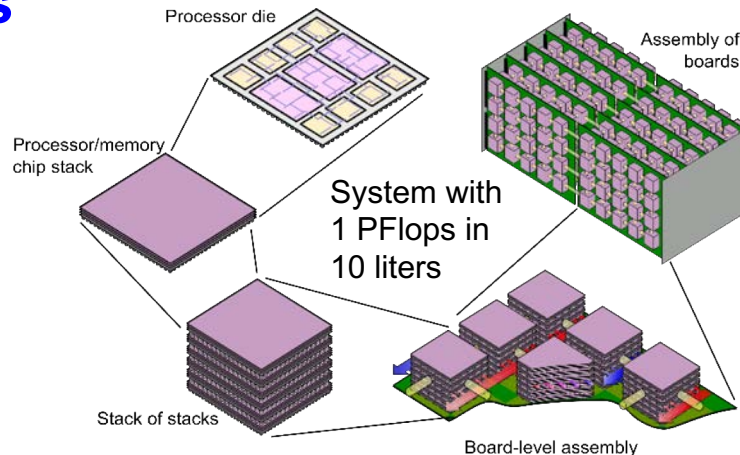
- Stack ~10 layers of memory on logic
- Stack several memory-logic stacks to stack of stacks
- Combine several blocks of stacks to MCM (MBM)
- Combine MCMs to high density 3D system

## Key enabling technologies

- Interlayer cooling
- Electrochemical chip power supply

## Impact

- 5'000x smaller power
- 50'000'000x denser
- Scalability to zetascale

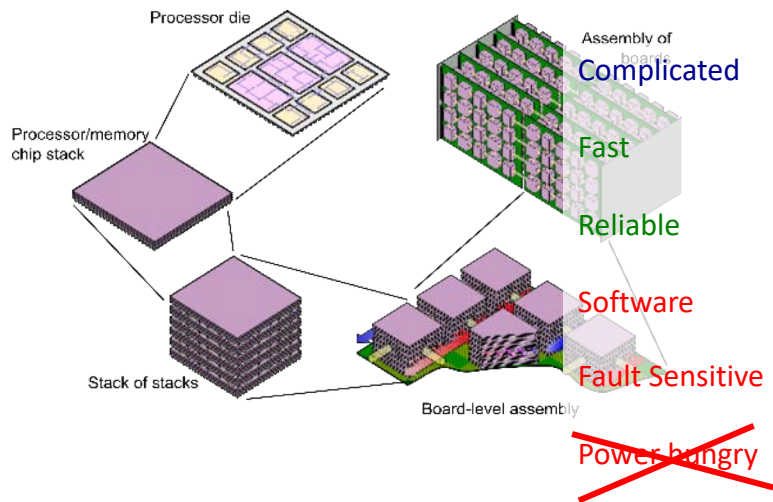


P. Ruch, T. Brunschwiler, W. Escher, S. Paredes, and B. Michel, "Towards 5 dimensional scaling: How density improves efficiency in future computers", IBM J. Res. Develop. 55 (5, Centennial Issue), 15:1-15:13 (2011).

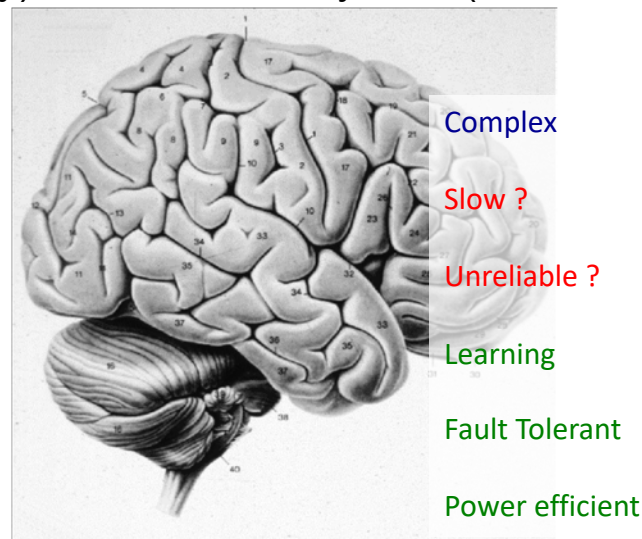


# Brain Inspired Computing

- Stepwise introduction of brain inspired concepts: Form – Function – Material
- Step 1 (Form): Brain inspired packaging with classical CMOS → Now
- Step 2 (Function): Brain-inspired, non-von Neumann architecture → Ongoing
- Step 3 (Material): DNA computing ... → Later
- Chess, Jeopardy, and Go games against humans were unfair why?
- Computers are challenged more by “open” (Jeopardy) than “closed” system (Chess, Go)



Computer  
vs.  
Human in  
Chess and  
Jeopardy

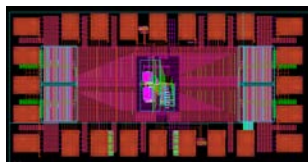


# CarrCool Project (EU-FP7, 2014-2017)



PMIC

32nm IBM Sol process/  
14nm GF Bulk



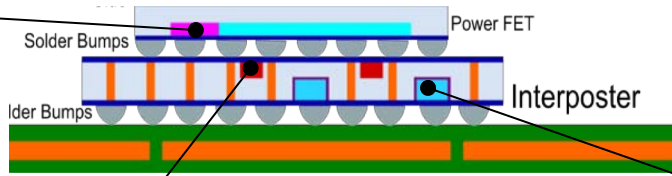
Deep Trench Capacitors  
IPDIA MIMIM (>200nF/mm<sup>2</sup>)



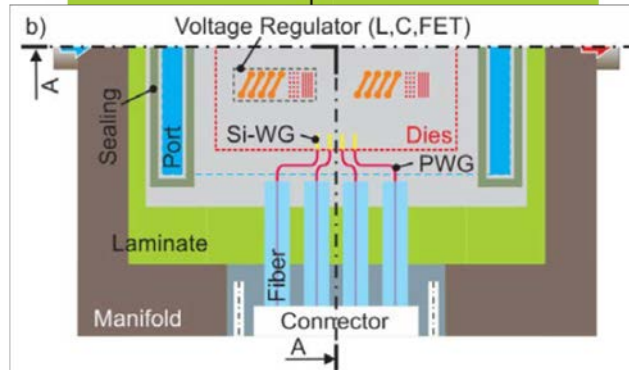
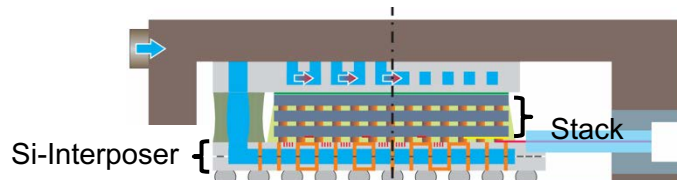
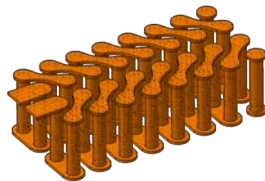
Final assembly



A silicon interposer that:  
provides liquid cooling  
delivers power using a VRM  
provides a high-speed optical link

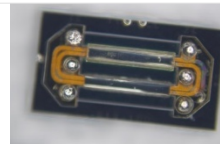
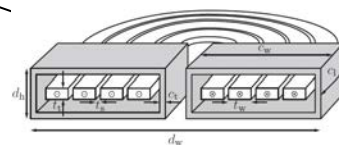


Air-core Inductors  
RDL layers on the interposer



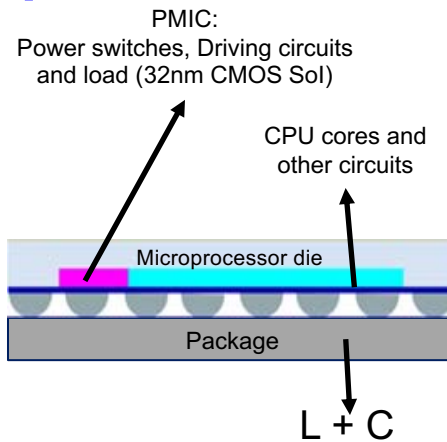
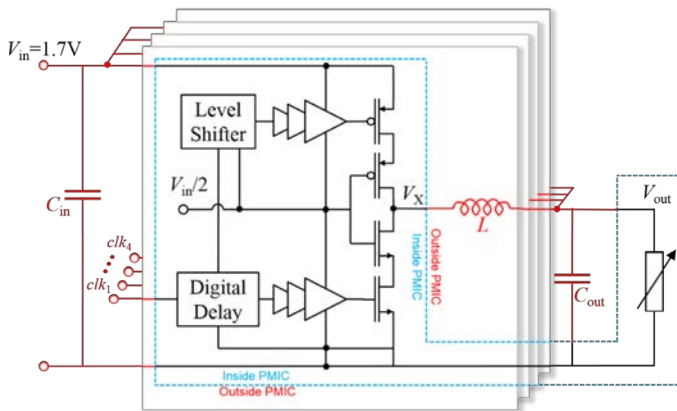
Inductors

Planar or Volumetric Inductors using  
TSVs with Magnetic core material added



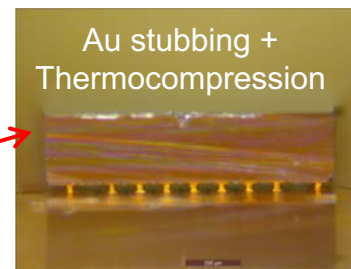
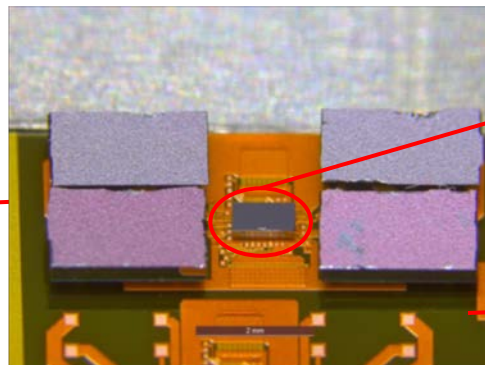
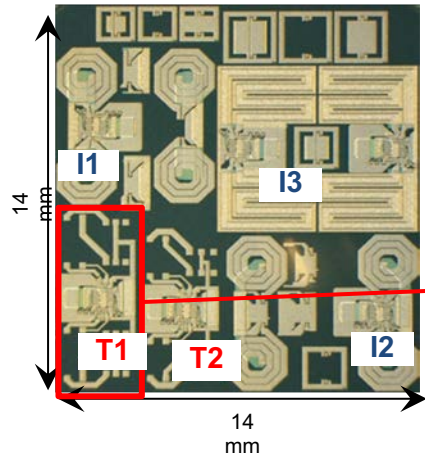
Densely integrating WBG switches like GaN with CMOS driving/control can enable higher conversion ratios while maintaining small form factors

# CarrlCool Hybrid iVR Implementation

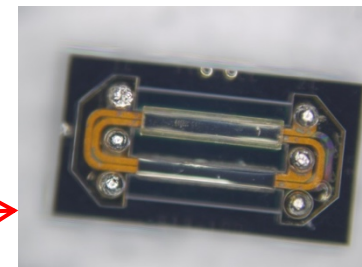


Parameter	Description	Value
$V_{in}$	Input voltage	1.6 V
$V_{out}$	Nominal output voltage	0.8 V
$P_{out, max}$	Max output Power	800mW
$\eta$	Efficiency	$\geq 90\%$
$PD_{Chip}$	Power density on PMIC	$\geq 30W/mm^2$
$PD_{Interposer}$	Power density on Interposer	$\geq 1W/mm^2$
$\Delta V_{out, pp}$	Max ripple	8 mV
$t_{sett, load}$	Settling time	40 ns

Multiple demonstrators built on a single interposer tile



Low T solder balling + reflow





# Datacenter in a Box: Top down Densification

Leading cooling and power delivery concept for Dome project

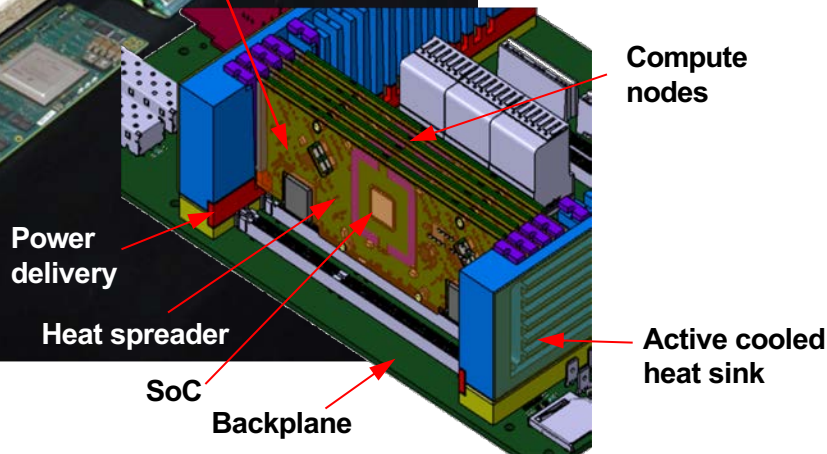
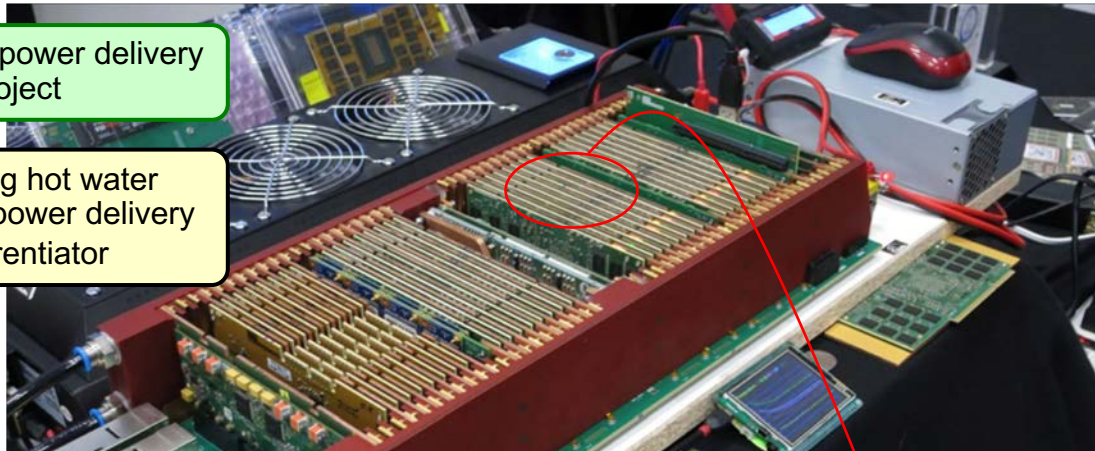
Increase density using hot water cooling structure for power delivery  
 → Density: Key differentiator

**1000x denser and 10x more efficient!!**

**Density enabled by reduced thermal and electrical resistance**

**Efficiency and low cost due to Bell's law**

- Target system**
- T4240 1.8GHz node
    - 12 cores 2 threads
    - 48GB of DRAM
    - **220 GFLOP**
  - **2U rack unit**
    - 128 nodes
    - 3072 Threads
    - 6 TB DRAM
    - **28 TFLOP**



## Bell's Law Demands more Integration

- Every 12-15 years restart of a new generation
- Hardware cost fraction decreases from 100% (mainframe) to <10% while adding functionality

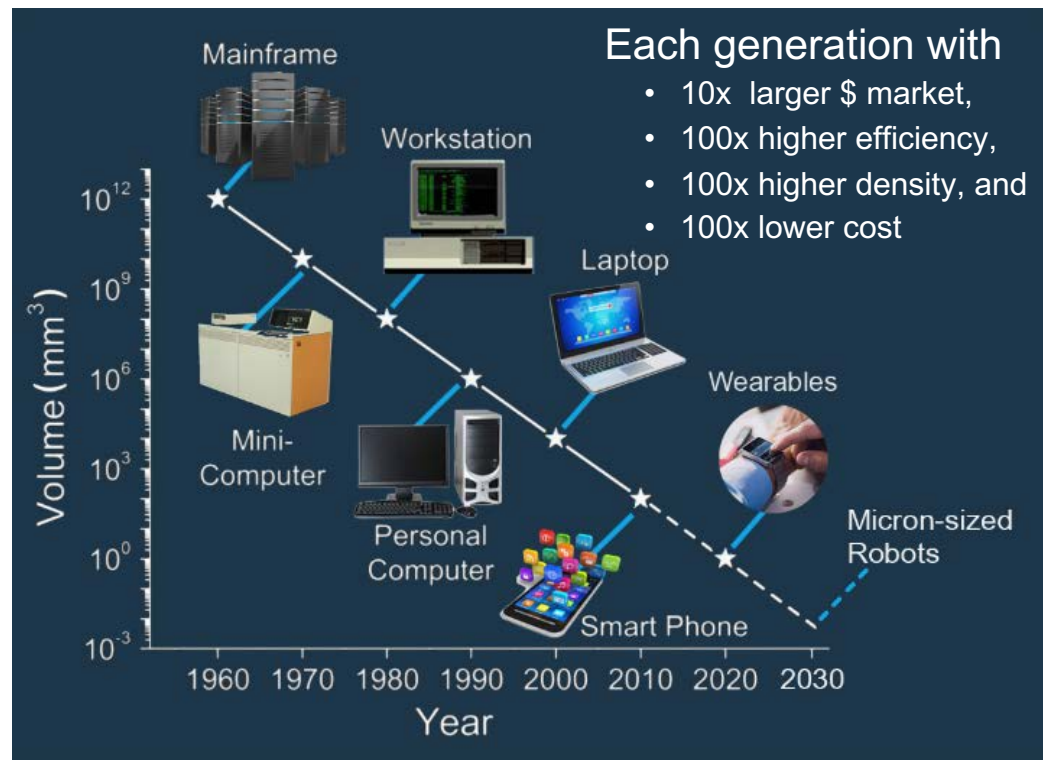


Figure. Jeff Holtzer with his original 38-kg radio-electrocardiograph recording device in 1947.

- Sensing and communication were also miniaturized
- Mainly driven by packaging
- Sensing and computing meet in wearables
- **Remember: proximity improves efficiency!**

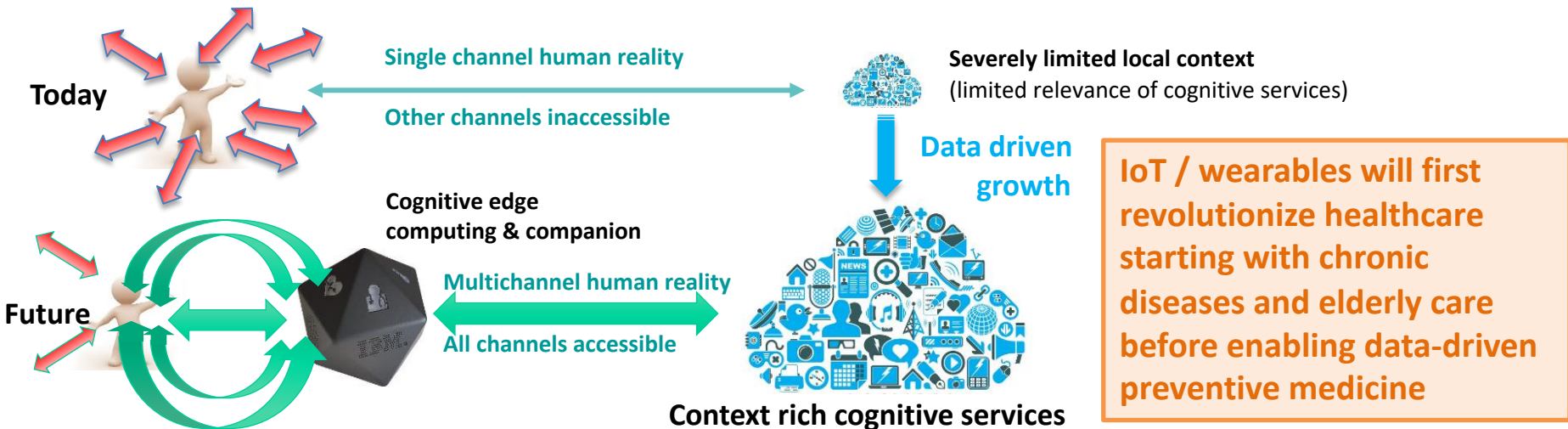


- **Data not transferred to cloud but AI transferred to the edge to improve efficiency**



# Human Centric Sensing and Computing

- Cost and accessibility of healthcare, blockbuster drugs not personalized
- Stress strong link to human wellbeing
- **Human Centric Sensing and Computing:** Context key for relevant personalized cognitive services
- Personalized cognitive services in preventive medicine / coaching; work safety; wellbeing; elderly care
- Miniaturization for low-cost non-intrusive monitoring to reduce cost in acute and preventive medicine
- **Move intelligence to the edge instead of data to the cloud for solutions to be relevant to people**



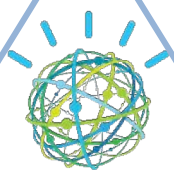
**IoT / wearables will first revolutionize healthcare starting with chronic diseases and elderly care before enabling data-driven preventive medicine**



# IoB Platform Building blocks

Humans as largest data source and largest consumer of cognitive services

*modular, flexible and scalable platform that adapts to use cases and strengthens base of AI pyramid*



**Data Science**

- SML Algorithms
- Deep Learning
- microservices

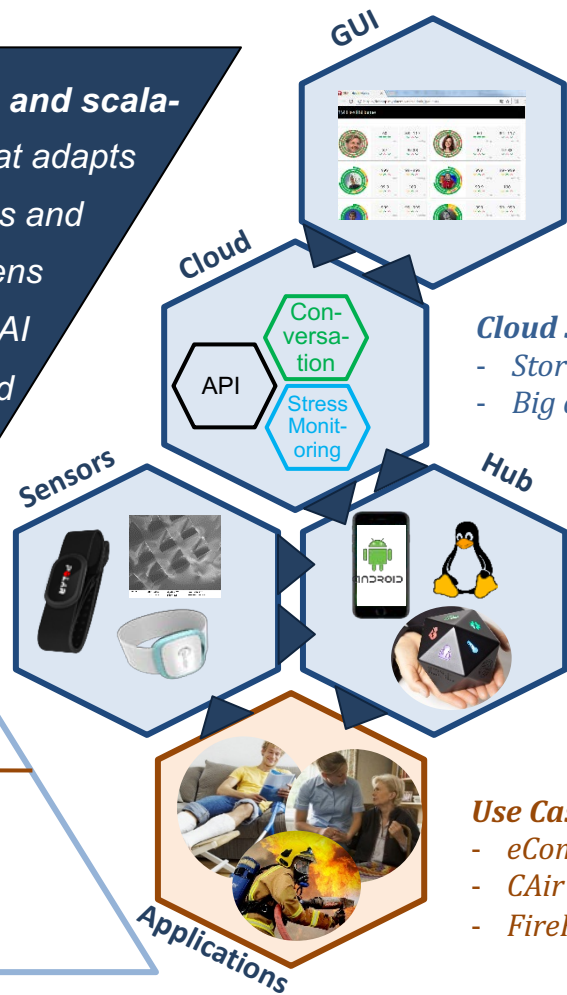
## Data Collection/Preparation

- Gathering protocol
- Reliable Data
- Data Storage
- Data cleaning
- Segmentation, labeling
- Feature selection

## Human in Center and Pyramid Base



- Physiology / Medicine
- Psychology / Behavioral change
- Acceptance / Usability / User experience



**User Interface**

- Data
- Thresholds and trends

**Cloud Services**

- Storage
- Big data science

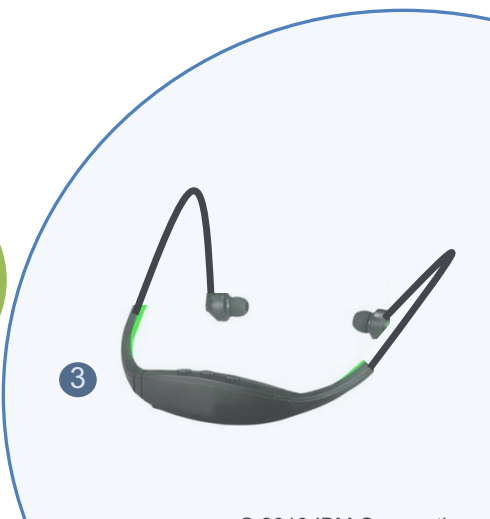
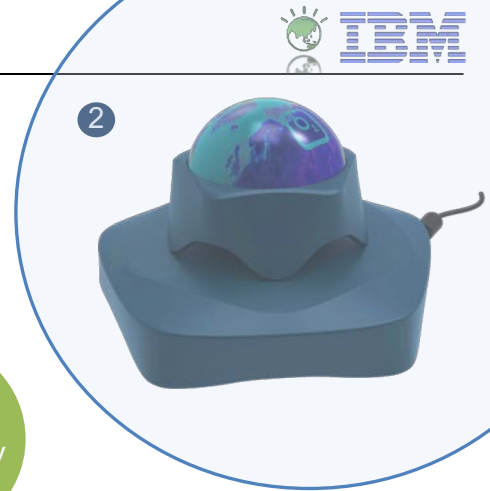
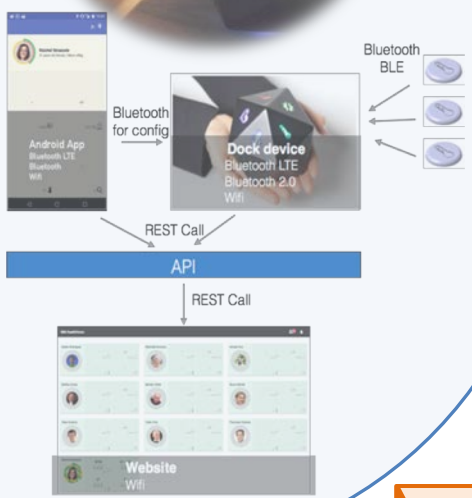
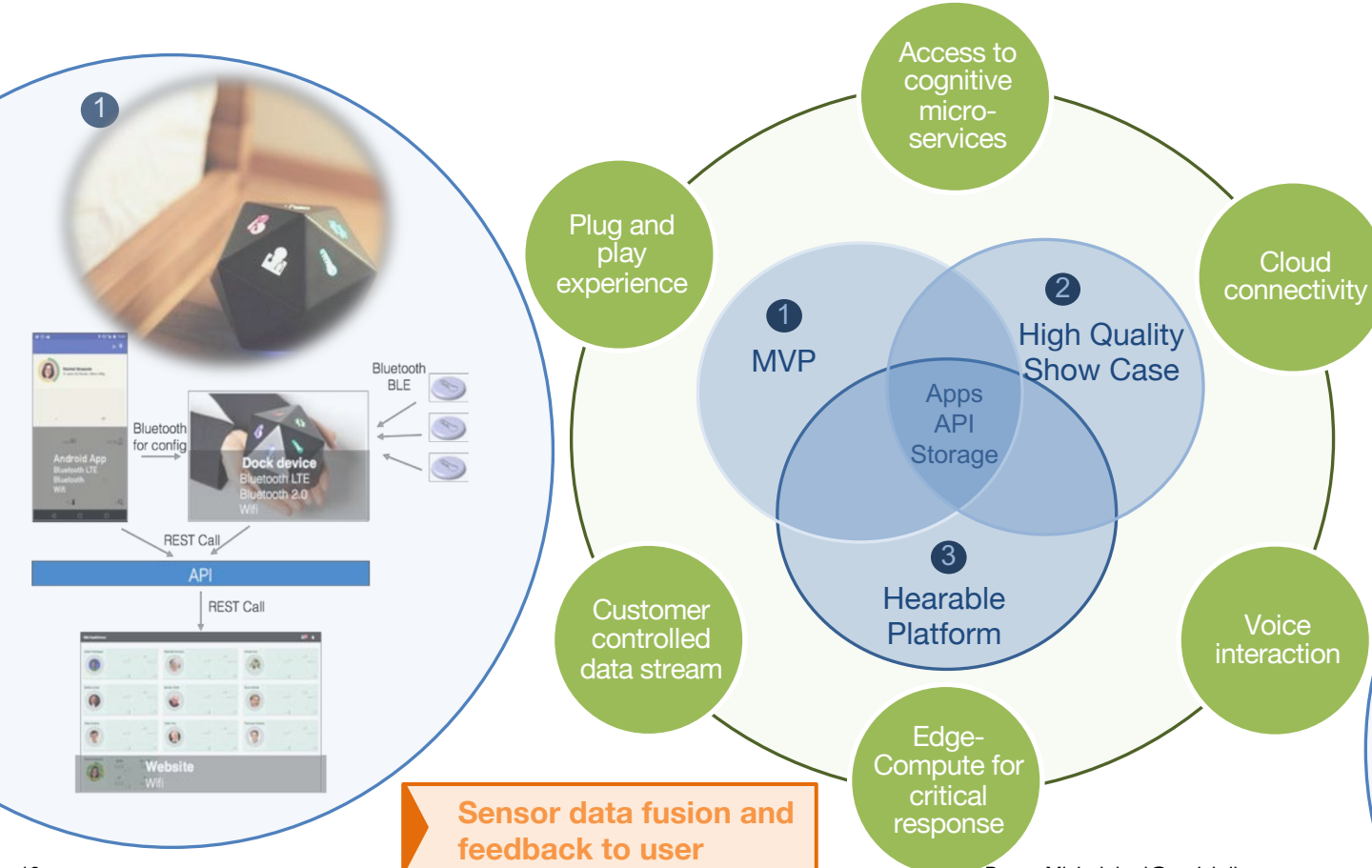
**Data Hub and Sensors**

- Edge
- Communication
- Alerts
- Commercial and new sensors

**Use Cases**

- eCompanion – Hospital of the Future
- CAir – Chronic Disease Mgmt.
- FireFighter – Stress Detection

# eCompanion: IoB Platform Implementations



## Summary

### ▪ Thermal resistance key to improve efficiency and reduce carbon footprint

- Zero Emission Datacenters – from Idea to largest European Computer in 5.5 Years
- Application beyond datacenters in all thermally mediated energy conversion processes
- Thermal and electrical packaging can take lead in many more areas

### ▪ Packaging Research

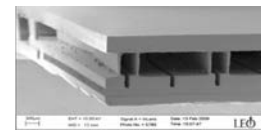
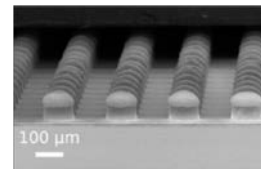
- Thermal interfaces, hierarchical microchannel cooling, percolating underfill, all copper interconnect
- 100 PY investment in reducing convective and conductive thermal resistances
- Interlayer cooled chip stack with power deliver and optical communication

### ▪ Volumetric density scaling to replace Moore's law and transform IT industry

- Big Data and Cognitive Computing Drive demand for more efficient IT hardware
- Brain inspired packaging with combined power supply and cooling → Bionic packaging
- Top down miniaturization: Datacenter in a box as first step

### ▪ Wearables for health and Human Centric Sensing and Computing

- **Bell's law:** Mainframe computing – PCs – mobile computing – wearable computing
- Cognitive companion and the augmented human

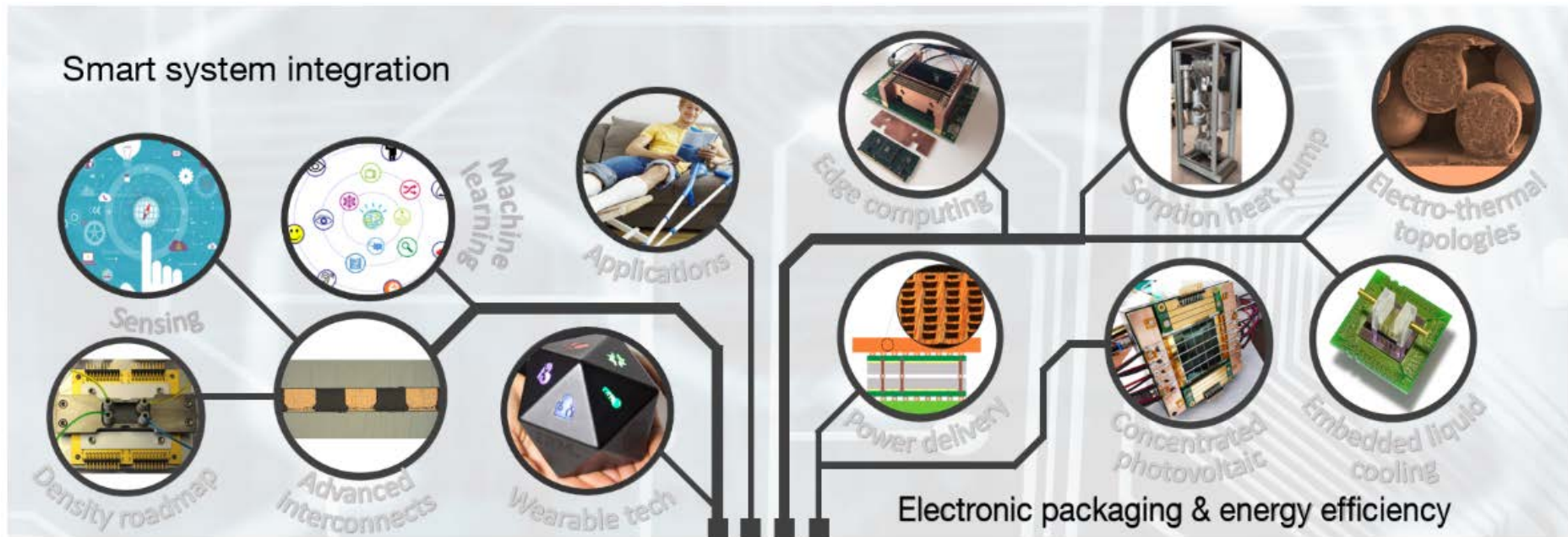




# Thank you very much for your kind Attention!

## Acknowledgement

- Ingmar Meijer, Patrick Ruch, Thomas Brunschwiler, Stephan Paredes, Werner Escher, Yassir Madhour, Jeff Ong, Gerd Schlottig and many more for Aquasar and SuperMUC design
- Sebastian Gerke, Rahel Straessle, Arvind Sridhar, Ismael Faro, Yuksel Temiz, Neil Ebejer, Theodore G van Kessel, Keiji Matsumoto, Emanuel Loertscher, Frank Libsch, Hyung-Min Lee, John Knickerbocker, Jonas Weiss, Jonathan E Proesel, Kang-Wook Lee, Mehmet Soyuer, Minhua Lu, Mounir Meghelli, Norma E Sosa cortes, Paul S Andry, Roy Yu, Shriya Kumar, Sufi Zafar, Teodor K Todorov, Yves Martin .... and many more
- PSI Tobias Rupp and Thomas Schmidt
- ETH Severin Zimmermann, Adrian Renfer, Manish Tiwari, Ozgur Ozsun, Dimos Poulikakos
- EPFL Yassir Madhour, John Thome, and Yussuf Leblebici
- Funding: IBM FOAK Program, IBM Research, CCEM Aquasar project, Nanotera CMOSAIIC project, SNF Sinergia project REPCOOL, NRP 70 project THRIVE, EUFP7 project CarrlCool, EUFP7 project HyperConnect, DARPA IceCool, KTI / DSolar. IBM Research Frontiers Institute: [www.research.ibm.com/frontiers](http://www.research.ibm.com/frontiers)



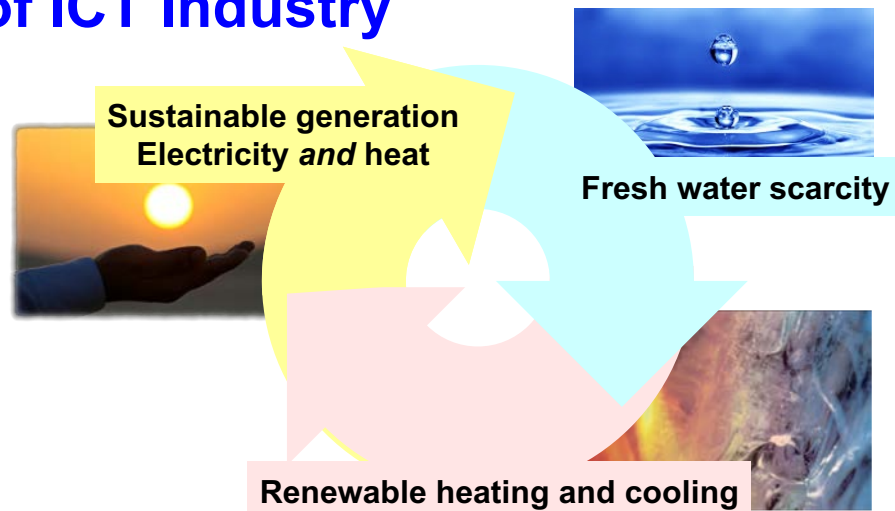
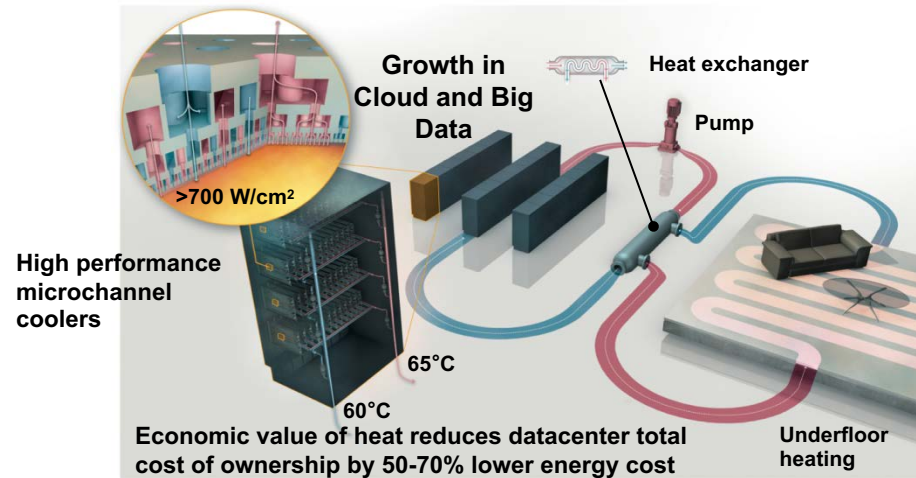
- **Links:**
- **Smart System Integration**
- **Functional Electronic Packaging**
- **Efficiency and Green Technologies**

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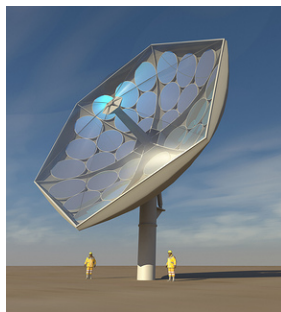
# Smarter Energy: Impact Outside of ICT Industry



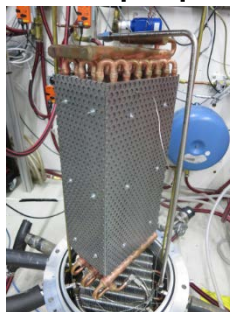
**Zero-emission datacenter**



**High-concentration PV/thermal**



**Adsorption heat pump**



**Membrane distillation desalination**



**Electrochemical redox energy conversion**

