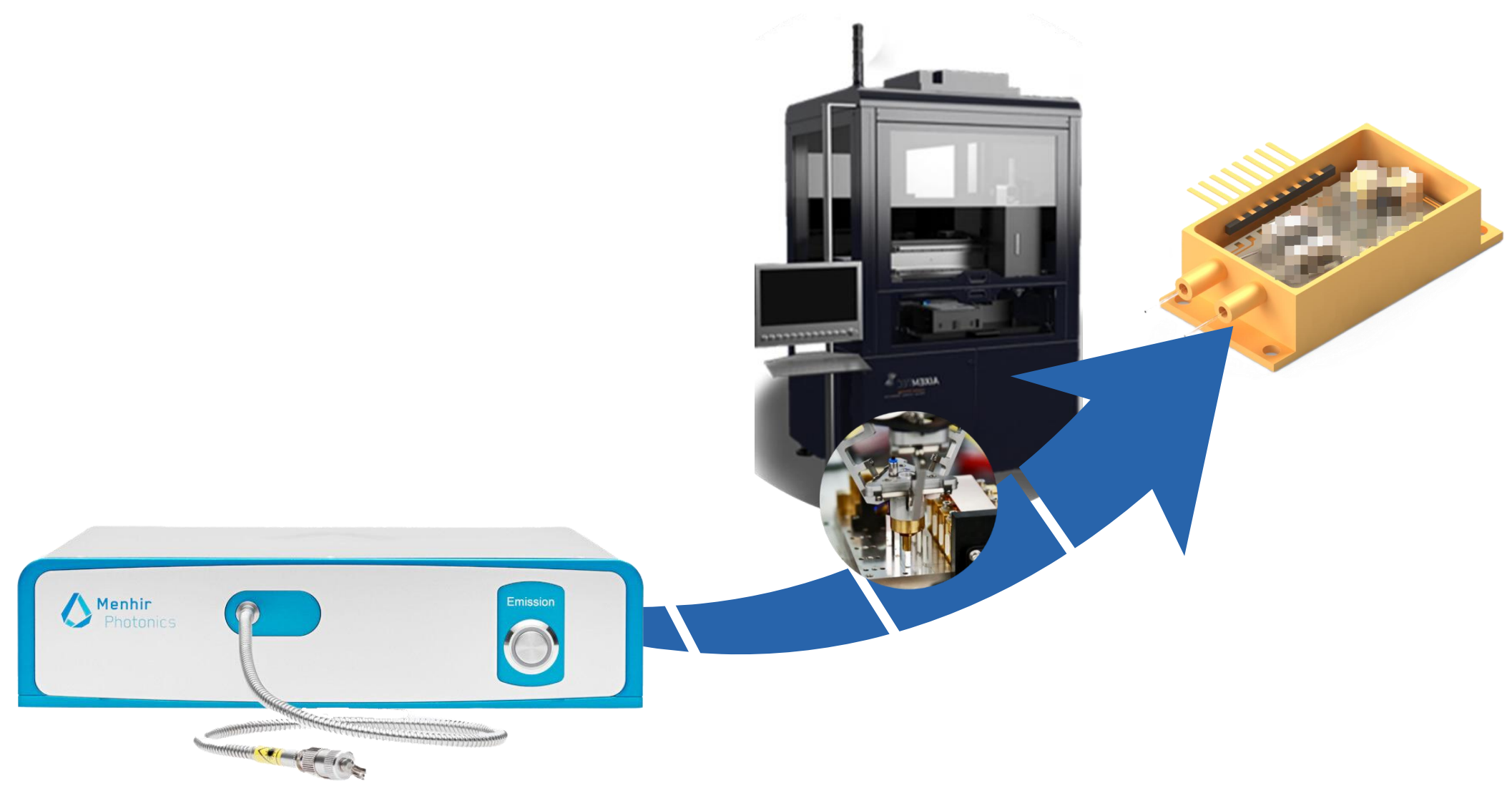


From Lab to Volume:

Enabling 10k Laser Modules per Year



Fabian Brunner
Automation Engineer
Menhir Photonics AG

Motivation

Current

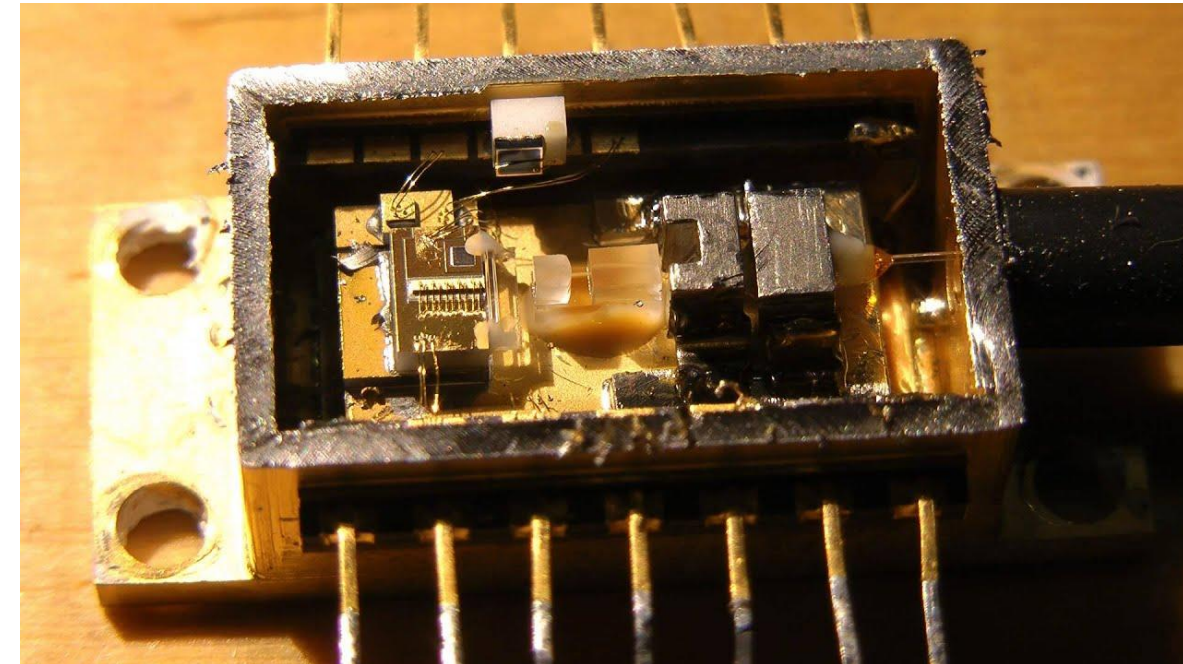
I. Bulky laser units



II. Production by hand

< 200 units/year

III. Intended for controlled environments



Observation

- Market traction for medium volumes
- Maturity of **free-space optical assemblies**
- Proven laser design

→ **THE TIMING IS RIGHT!**

Motivation

Current

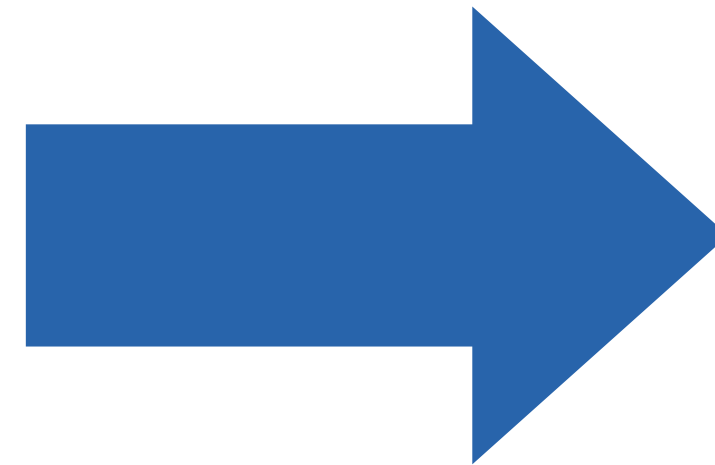
I. Bulky laser units



II. Production by hand

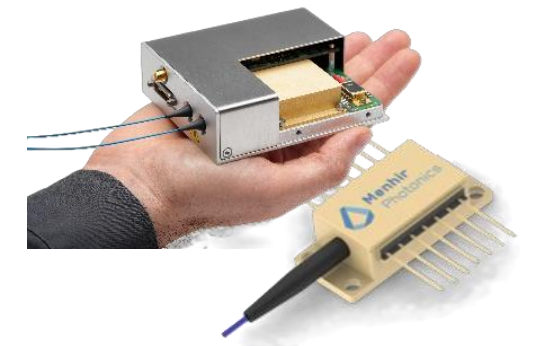
< 200 units/year

III. Intended for controlled environments



Future

I. Miniaturization



II. Automated production

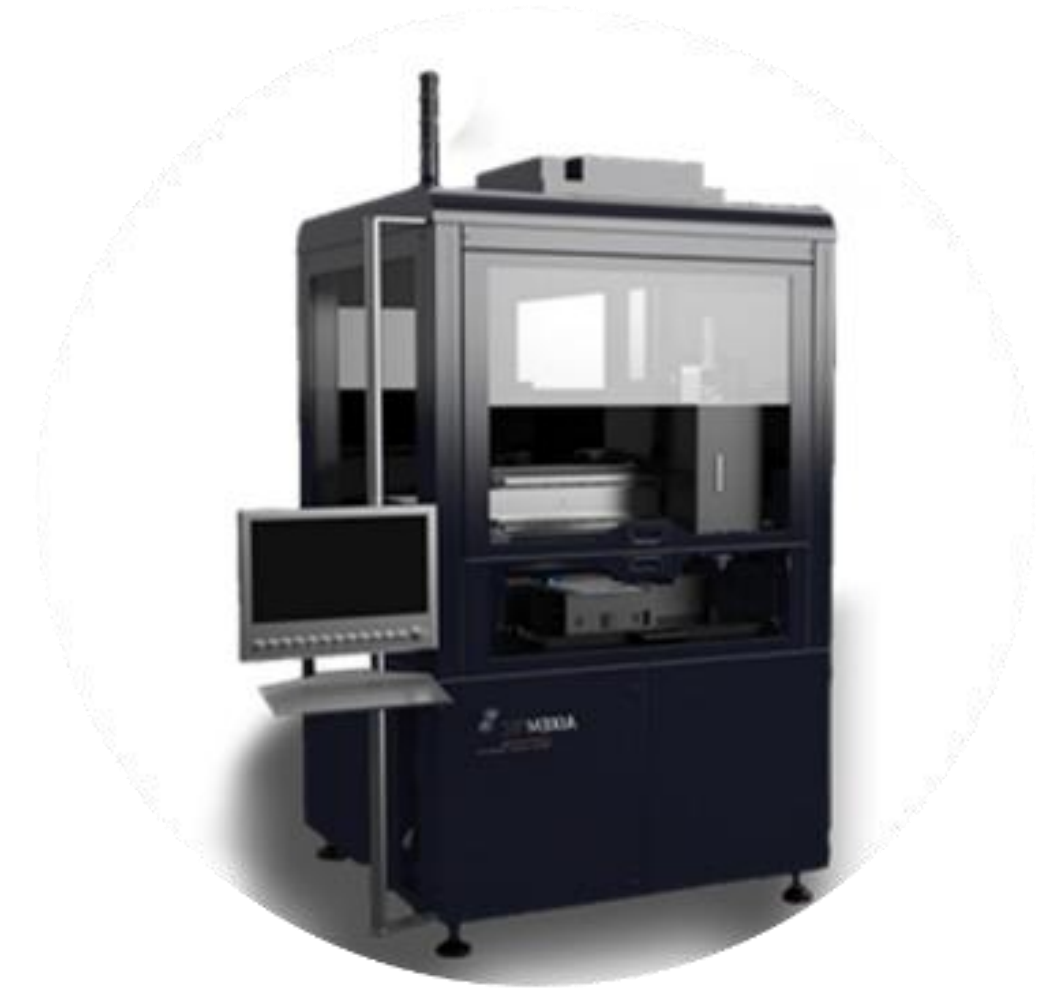
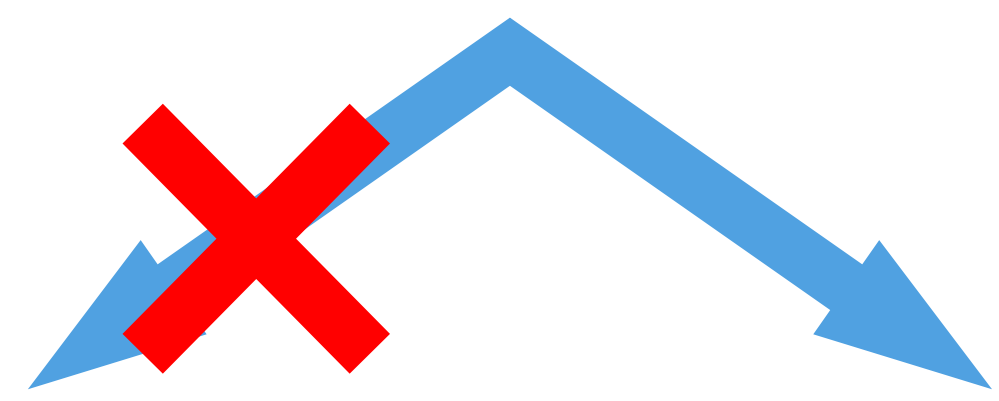
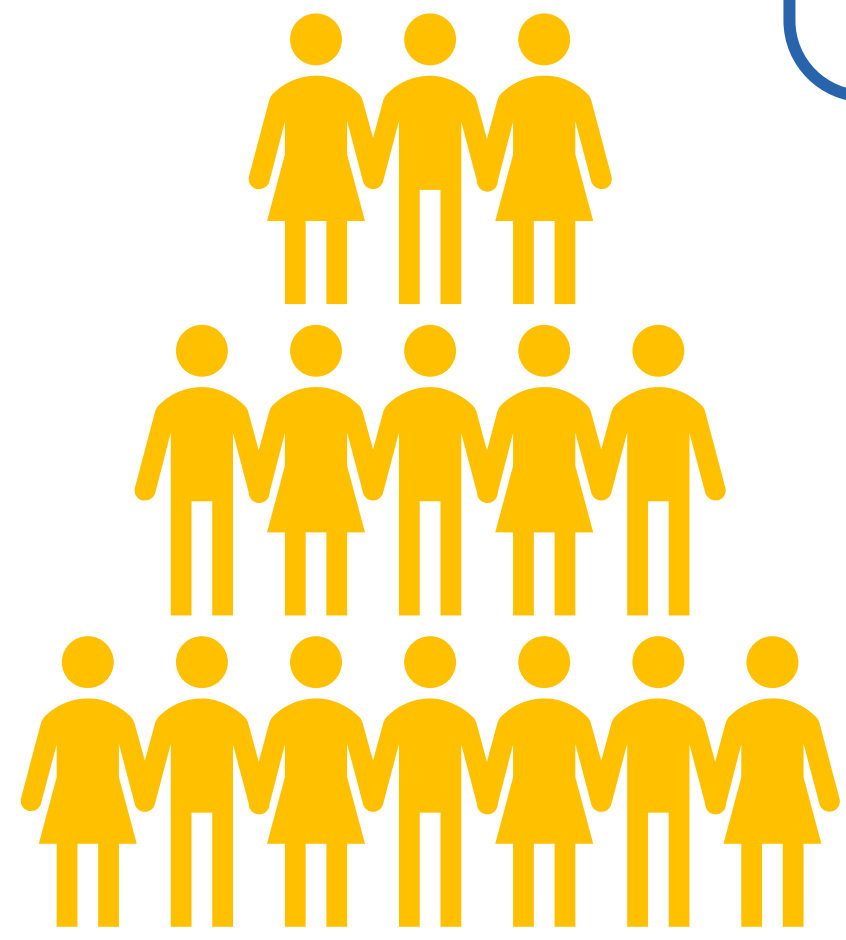
up to 10k units/year

III. Ruggedized design



Automation – why it makes sense!

10k lasers/year
=
1 laser every 52 min



 **AIXEMTEC**

Automation – why it makes sense!

Technical

- sub-micrometer alignment precision
- at limit of what is possible by manual assembly

Economical

- labor resources and regulations in Switzerland
- tariffs uncertainty
- keep IP within company
- manufacturing costs/unit



What it takes...

Pre-processes

Post-processes



Menhir Photonics' approach

Risks

- numerous developments required
- many things are not our expertise
- parallel development streams
- high investment costs

Strategy

- focus on core strength – building lasers
- outsource and collaborate

Avoid reinventing the wheel



Overview

Product development

Wafer-scale optics

- volume manufacturable
 - designed for automated assembly
 - quality and dicing precision
- price target 5 CHF/optics**

Package design

- hermetically sealed
- temperature controlled

Assembly machine

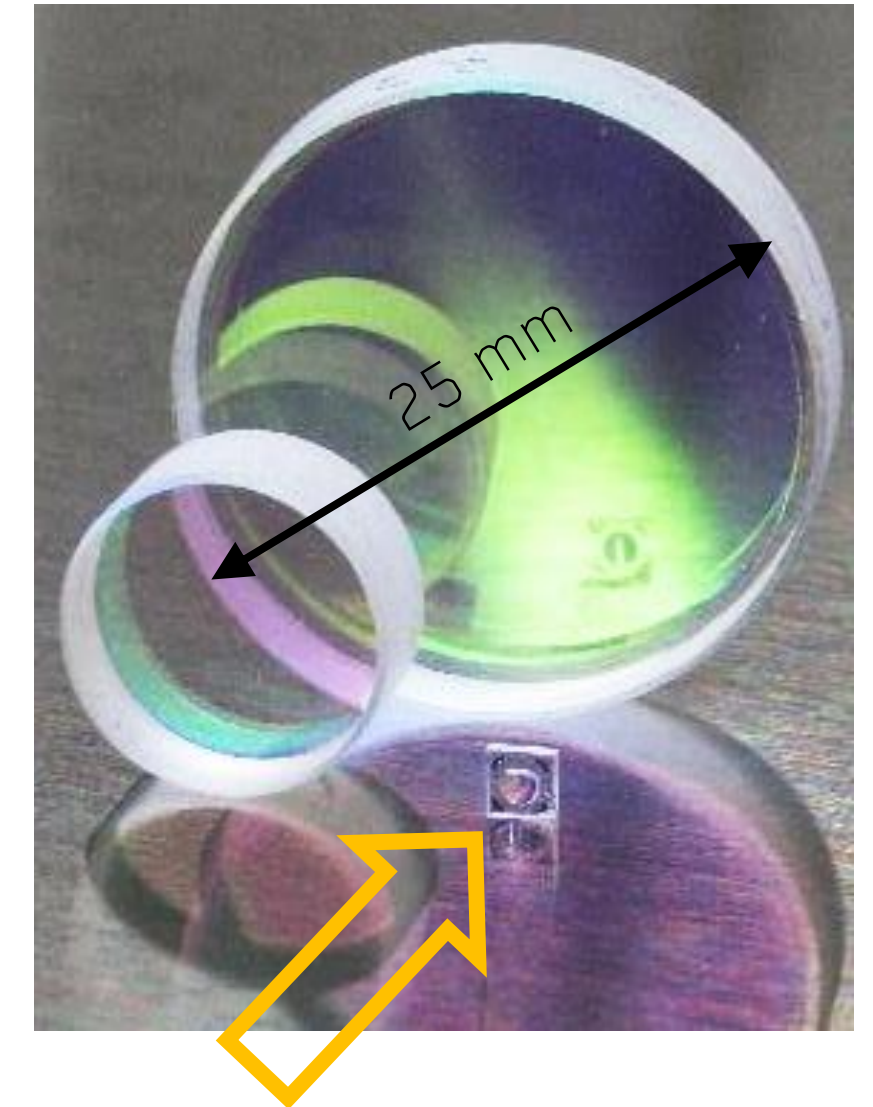
- customized solution
- AIXEMTEC**

Laser design

- core competence

Fiber collimators

- precision
- scalable design

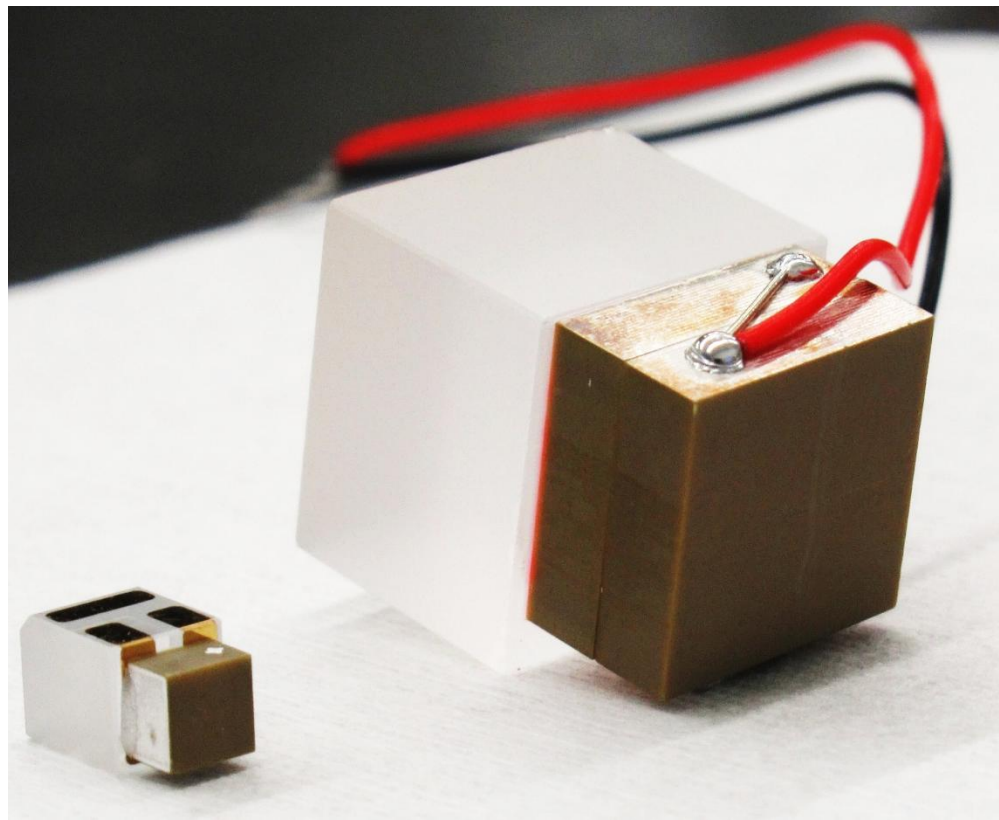


Overview

Process development

Automated assembly

- Menhir core-knowhow



Pre-processes

- sub-assemblies
- module preparation



Post-processing

- wire-bonding
- vacuum bake-out
- hermetic sealing

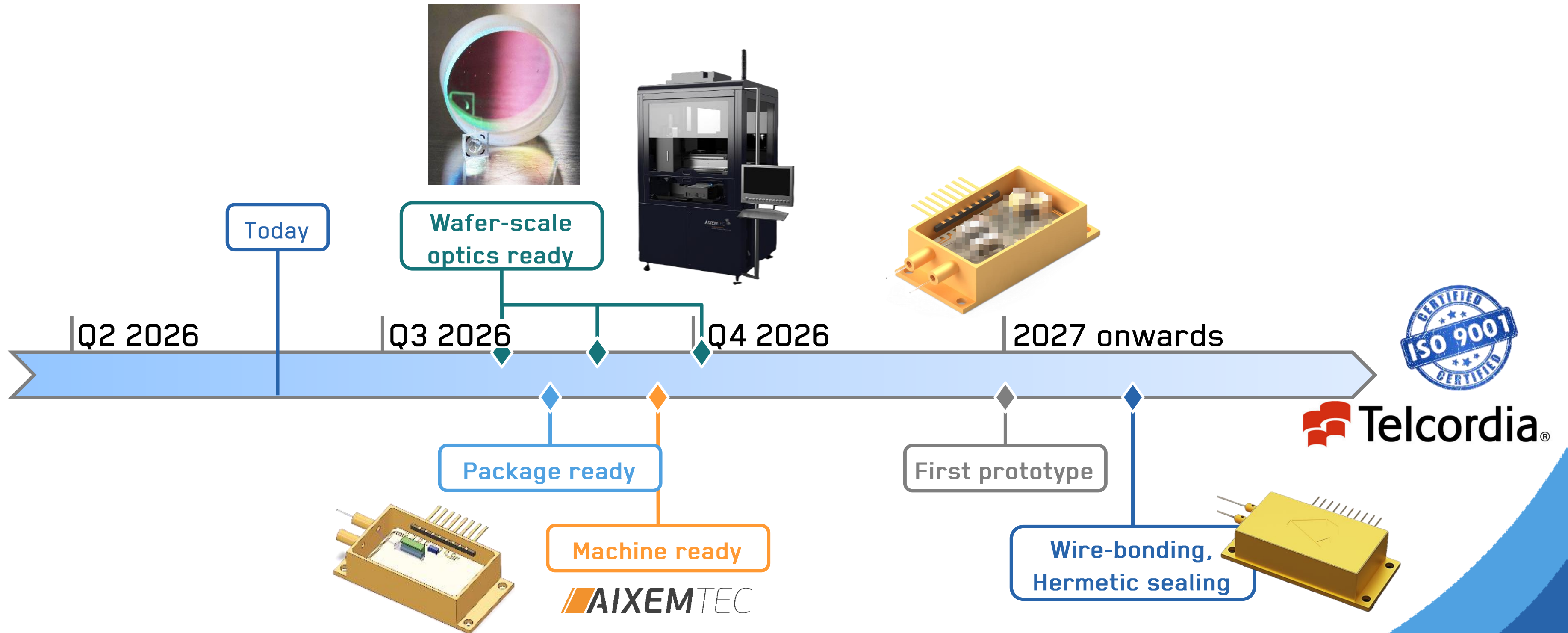
Adhesive bonding

- curing
- shrinkage
- outgassing

Testing and Qualification

- burn-in testing
- standards qualification
- quality management

Automation Timeline



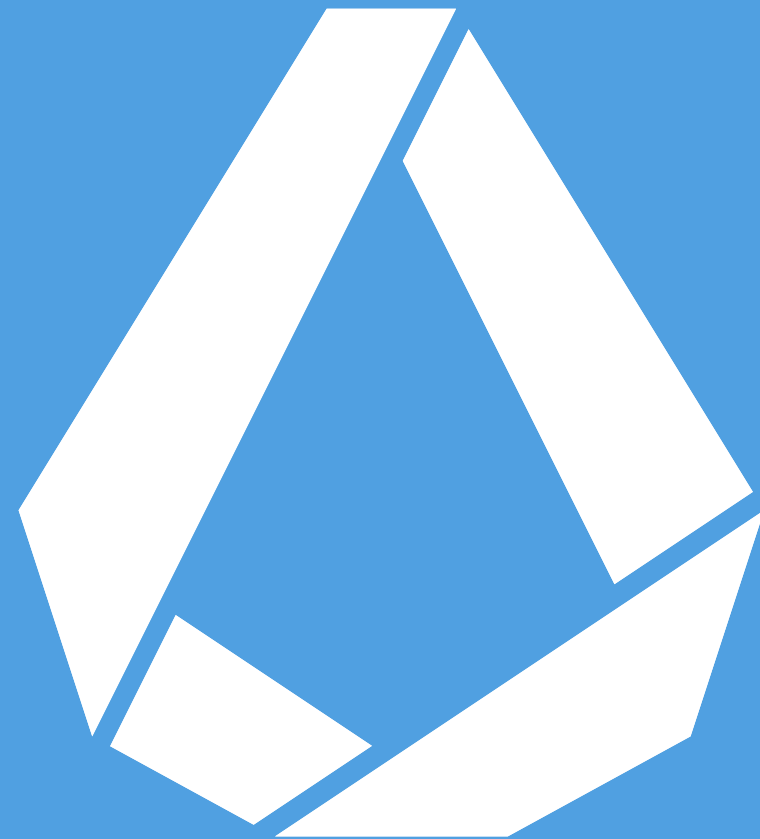
Thank you!



**Swiss Accelerator
innovation project
supported by**



Schweizerische Eidgenossenschaft
Confédération suisse
Confederazione Svizzera
Confederaziun svizra
Swiss Confederation
Innosuisse – Swiss Innovation Agency



Menhir Photonics AG

Zürichstrasse 130

8600 Dübendorf

+41 61 331 45 45

contact@menhir-photonics.com

menhir-photonics.com