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Modification of optical fibers using femtosecond laser irradiation

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Acknowledgement

- **Co-workers**
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 - Christian Ban
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 - F. Cochet, Nexans, Switzerland
 - A. Yablon, OFS Laboratories
 - M. Douay, F. Hindle, Univ. Lille, France
 - D. Nikogosyan, S. Slattery, Univ. Cork, Ireland



- fs-laser induced changes in transparent materials: effects
- Laser induced changes in optical fibers
- Fabrication of wavelength selective filters in waveguides
 - LPG
 - FBG
- Characterization of fs-induced glass changes
 - Spectral features of fiber gratings
 - Two-dimensional birefringence / stress distribution changes

Timescale of physical phenomena

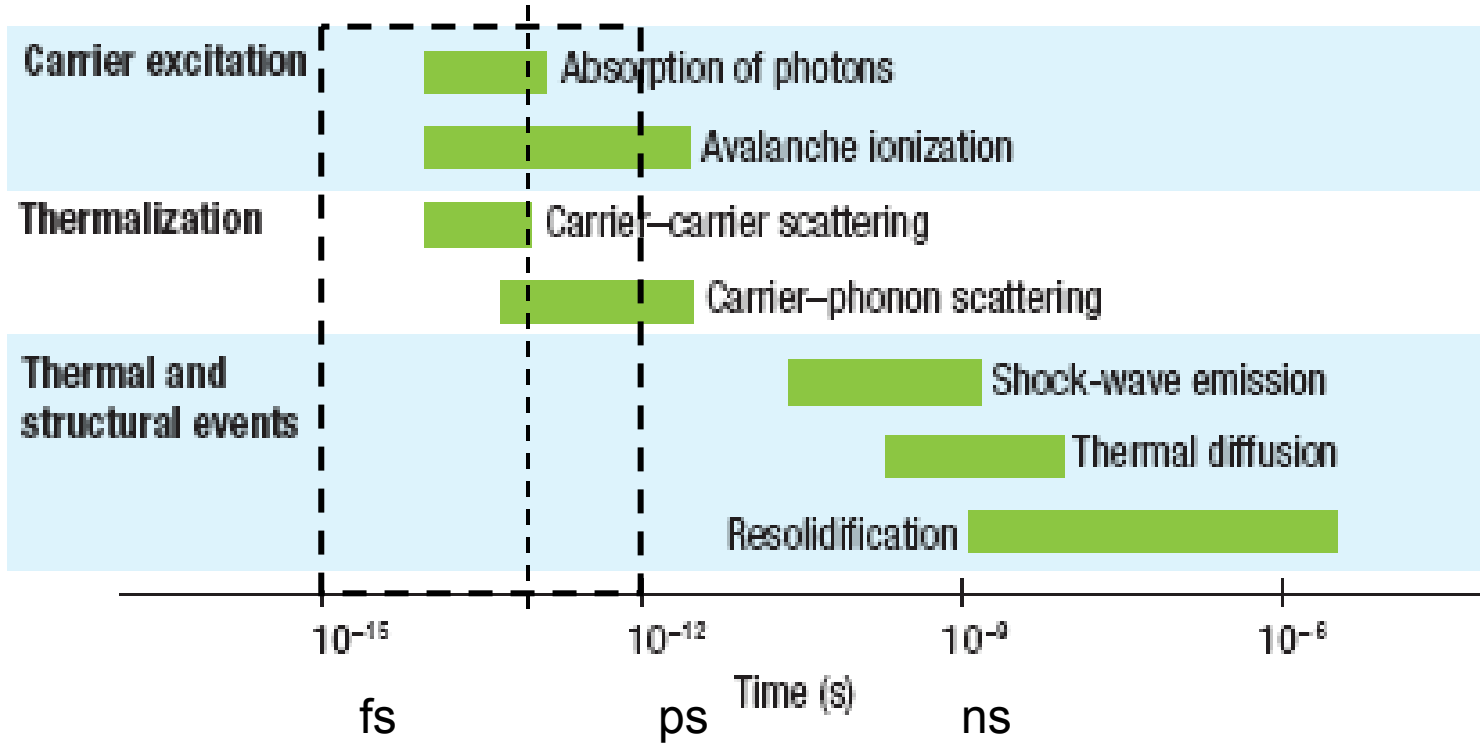
REVIEW ARTICLE

Femtosecond laser micromachining in transparent materials

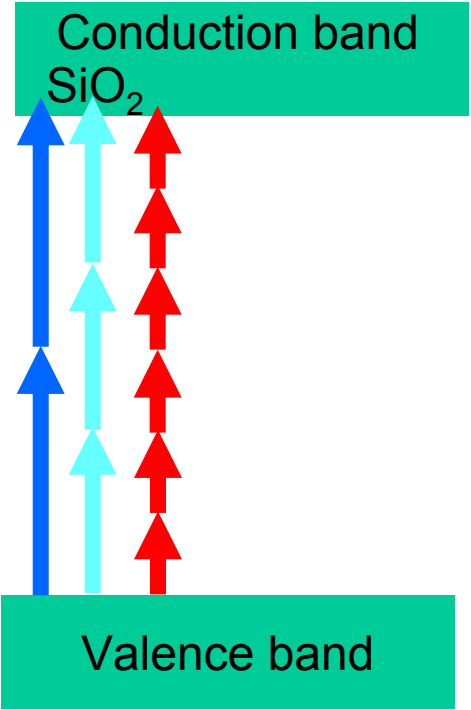
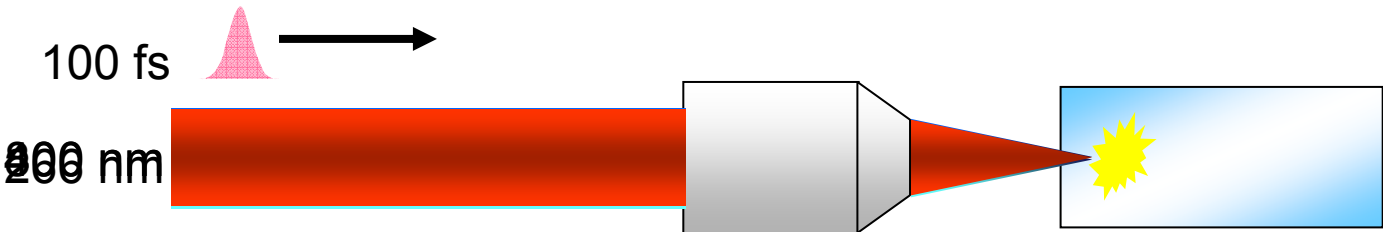
RAFAEL R. GATTASS AND ERIC MAZUR

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Nonlinear absorption in SiO₂



6 red photons
3 blue photons
2 UV photons

SiO₂ band gap 8.3 - 9.3 eV

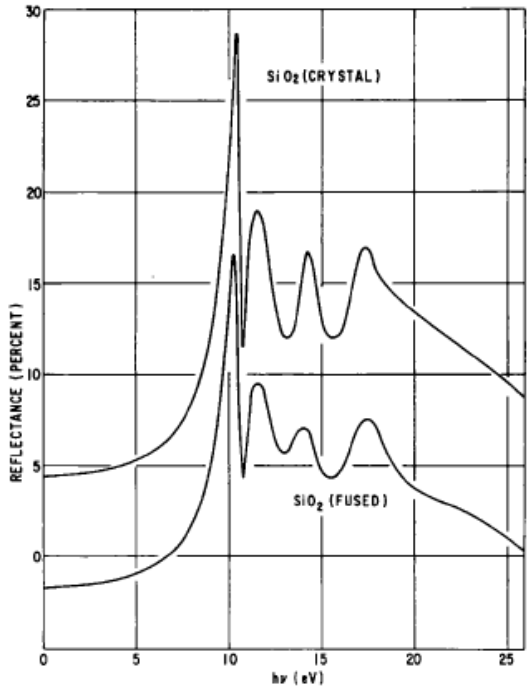
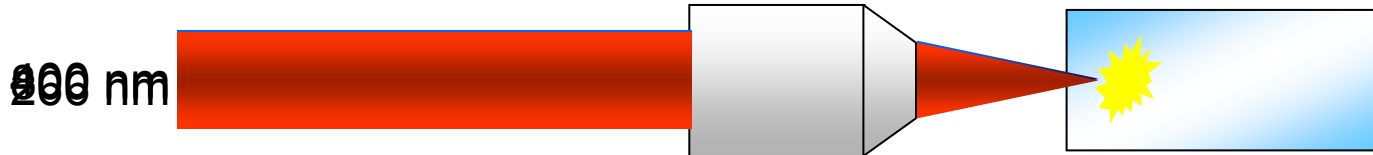


Fig. 1. The spectral dependence of the reflectance of crystalline and fused quartz. For clarity, the values for fused quartz have been lowered by 5 per cent.

Nonlinear absorption in Ge-SiO₂

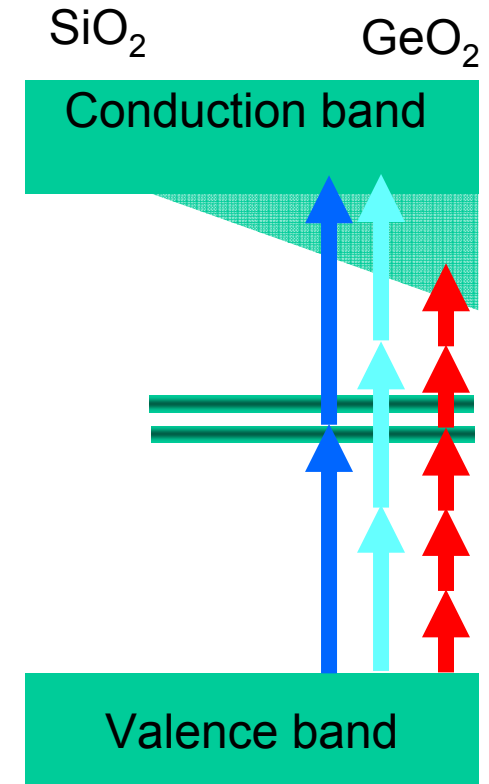


5 red photons

3 blue photons

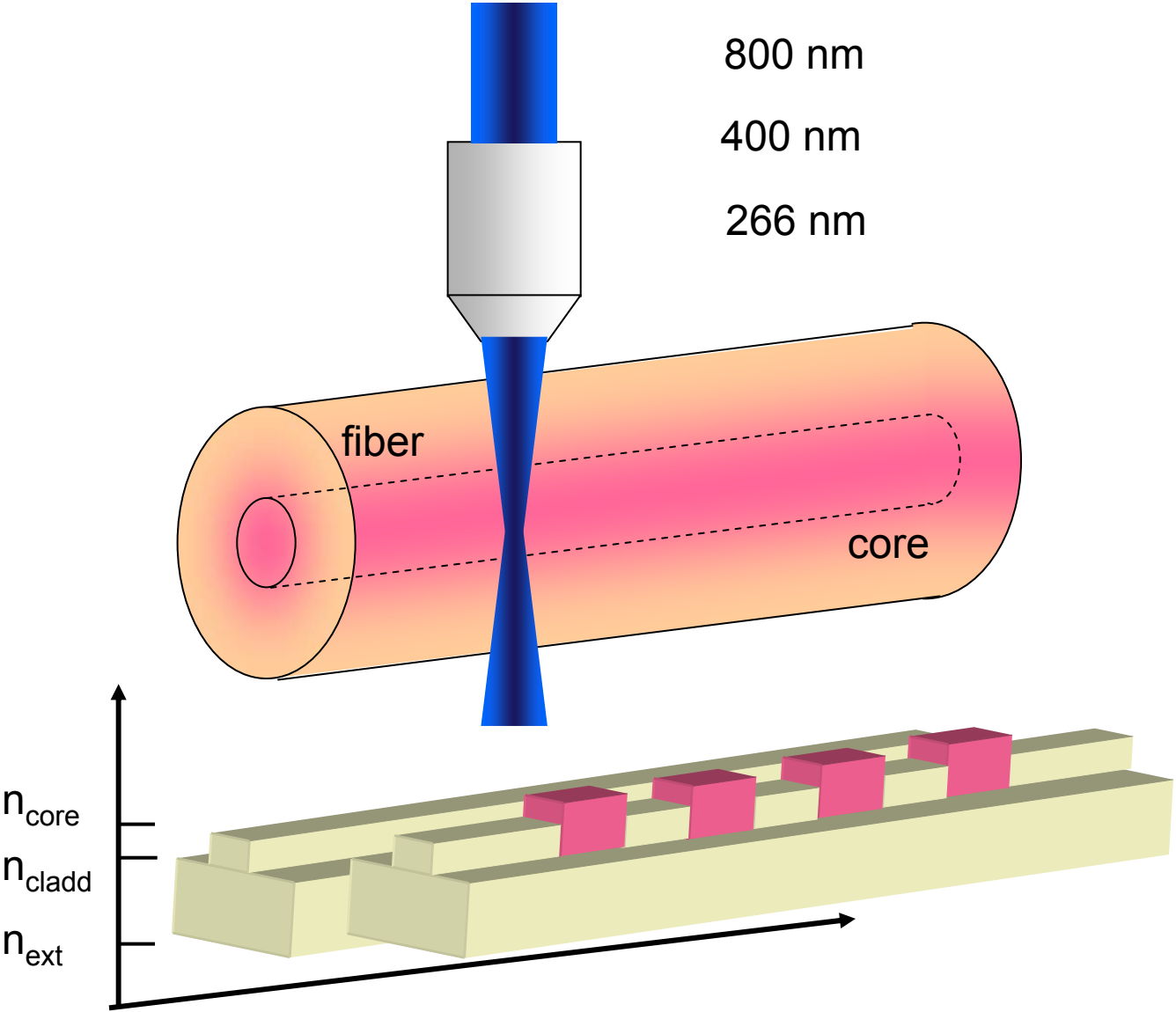
2 UV photons

**Resonant
enhanced transition**



GeO₂ (5mol%) -SiO₂ band gap 7.1 eV
GeO₂: band gap 5.6 eV

Fs-LPG fabrication

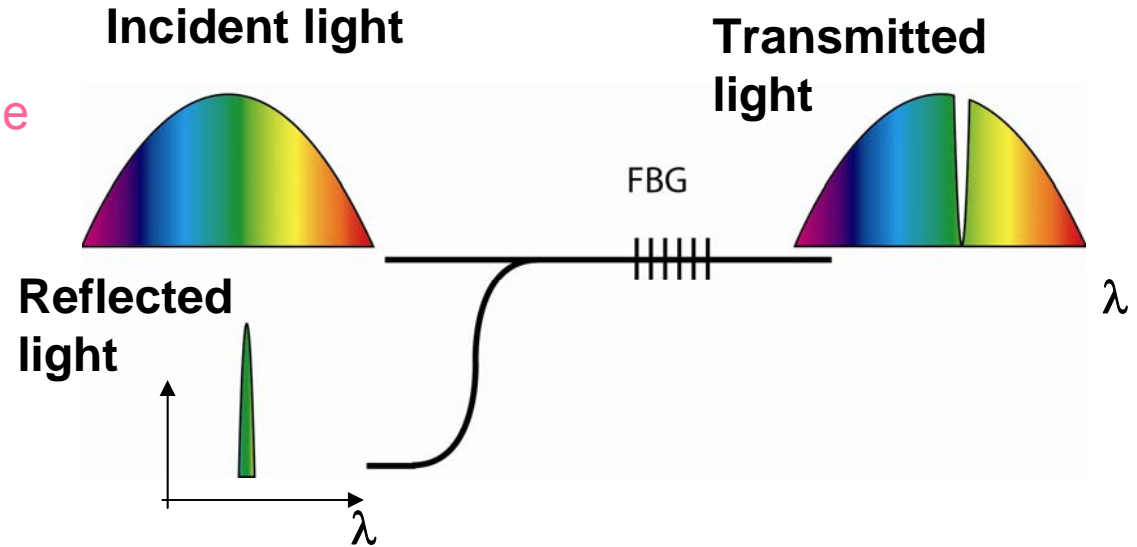


Bragg grating principle

- **Fiber Bragg grating**

forward to backward propagating mode coupling:

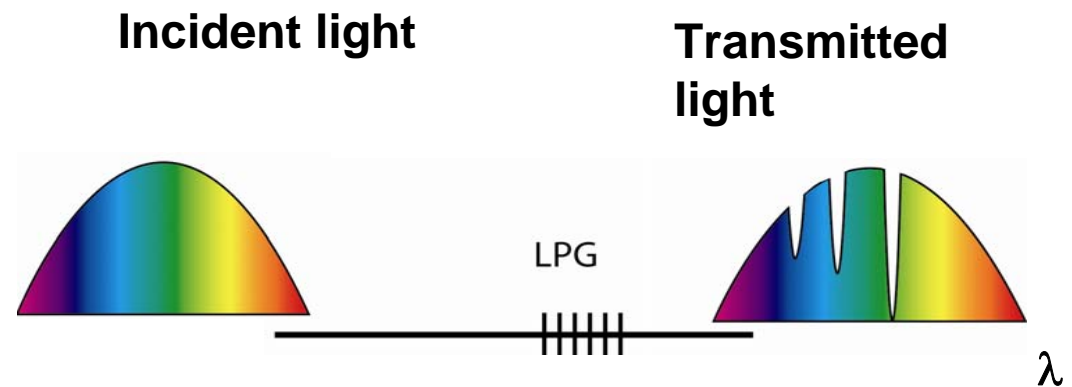
- **Bragg grating:** core modes
- **Tilted grating:** core to cladding and continuum



- **Long period grating**

forward propagating mode coupling:

- **LPG:** core and cladding mode
- **Rocking filter:** polarization core modes
- **Mode converter:** core modes



Bragg grating applications

Temperature and/or strain sensing

$$\frac{\Delta\lambda_{Bragg}}{\lambda_{Bragg}} = (1 - p_e) \cdot \varepsilon_z + (\alpha + \xi) \cdot \Delta T; \quad \varepsilon_z = \frac{\Delta L}{L};$$

thermo-optic: $\xi = \frac{1}{n} \frac{\partial n}{\partial T}$; thermal exp.: $\alpha = \frac{1}{\Lambda} \frac{\partial \Lambda}{\partial T}$

effect. photoel. p_e

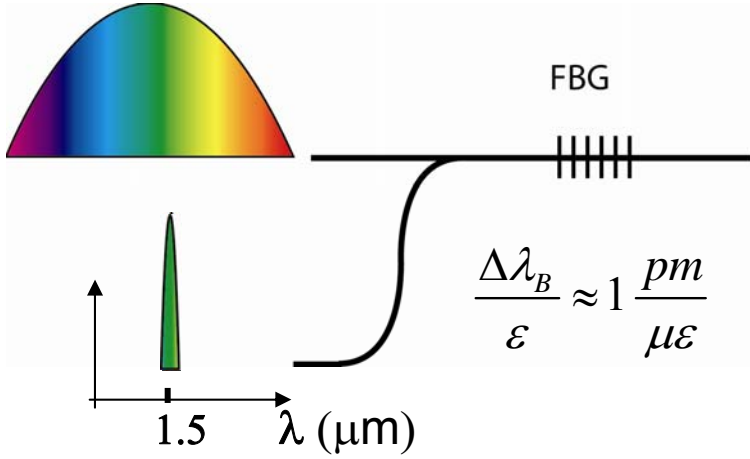
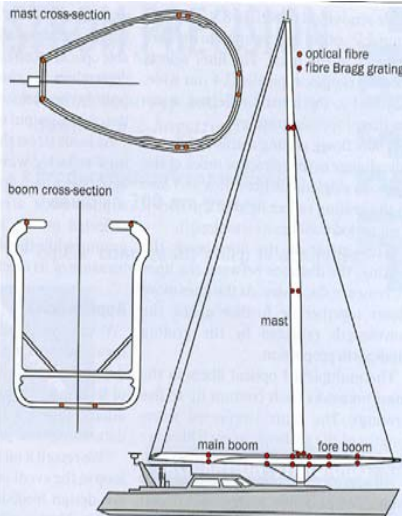


FISO TECHNOLOGIES

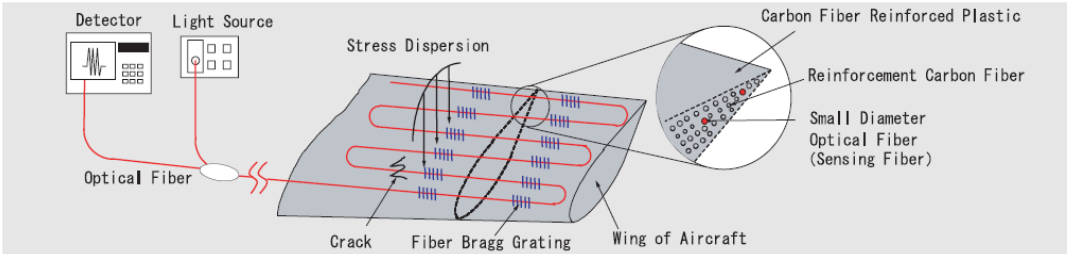
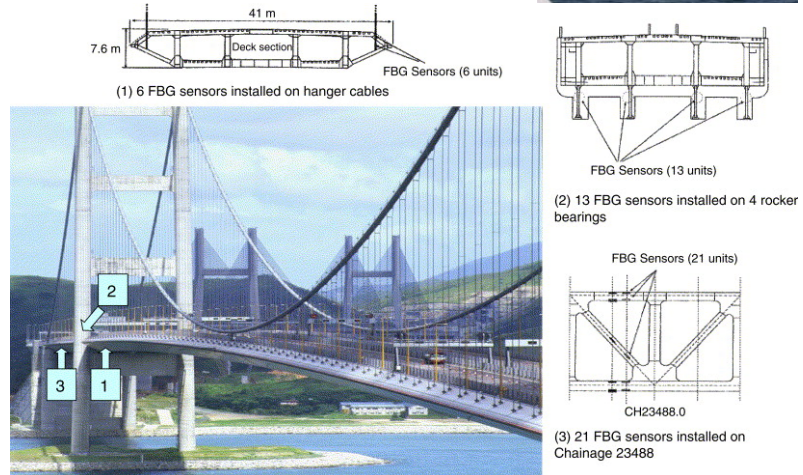
Optical-fibre sensors can be packaged for skin-temperature monitoring, for example during MRI procedures.

nphoton-techfocus:
3, 2008

SWISSLASER NET workshop 8'2008



$$\frac{\Delta\lambda_B}{\Delta T} \approx 10 \frac{pm}{K}$$





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nature
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MARCH 2008

technology focus

Optical-fibre sensors



nature publishing group 

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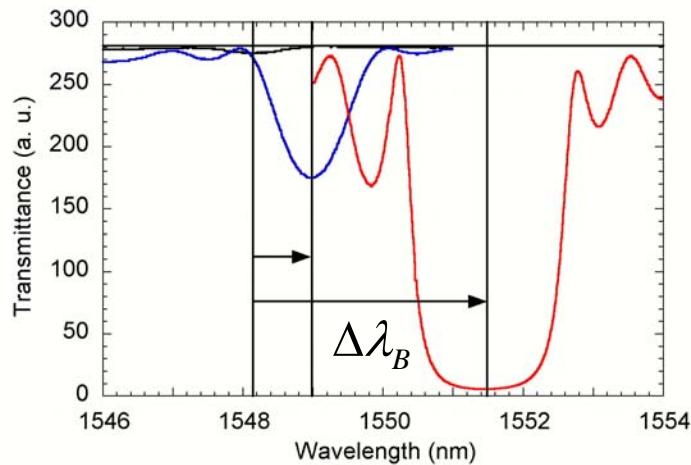
Material characterization

- Laser irradiation of glass fibers leads to permanent refractive index changes
 - Stress relief (proposed: Sceats et al., '93, ruled out (Limberger et al. '95)
 - Color center changes (Hand and Russell, 1990)
 - Local rearrangement of defects → absorption changes. Kramers-Kronig
 - Volume changes, i.e. compaction, (Bernardin, Lawandy, 1990)
 - Densification of the core glass → results in core stress change
- Spectral characterization (online)
 - Mean index change (photosensitivity)
 - Index amplitude (fringe visibility, stability, ..)
- Stress changes (after)
 - Volume changes
 - Photoelastic index changes

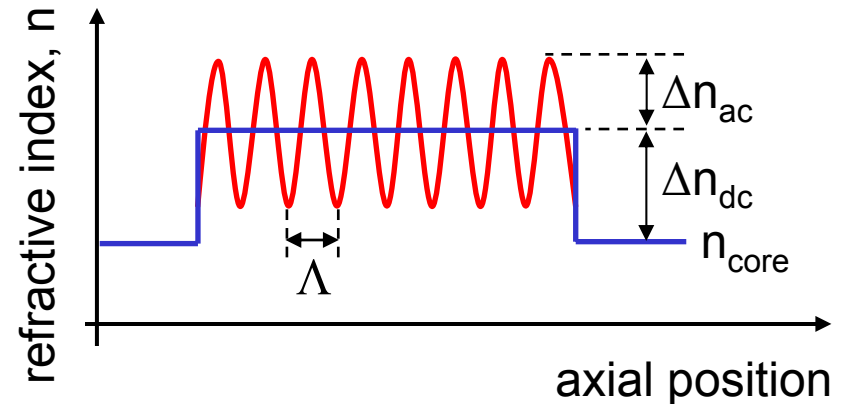
Bragg grating principle & spectra

Bragg gratings: periodic and axial refractive index structure written in the core of the fiber that reflects selectively a wavelength band

Wavelength spectrum



Core index distribution along fiber axis



Bragg wavelength resonance:

$$\lambda_B = 2n_{eff} \Lambda$$

Maximal reflectivity:
(top-hat profile)

$$R = \tanh^2(\kappa L)$$

Wavelength shift during grating growth

$$\Delta\lambda_B$$

AC component:

$$\Delta n_{ac} = \frac{\kappa \lambda_B}{\eta \pi}$$

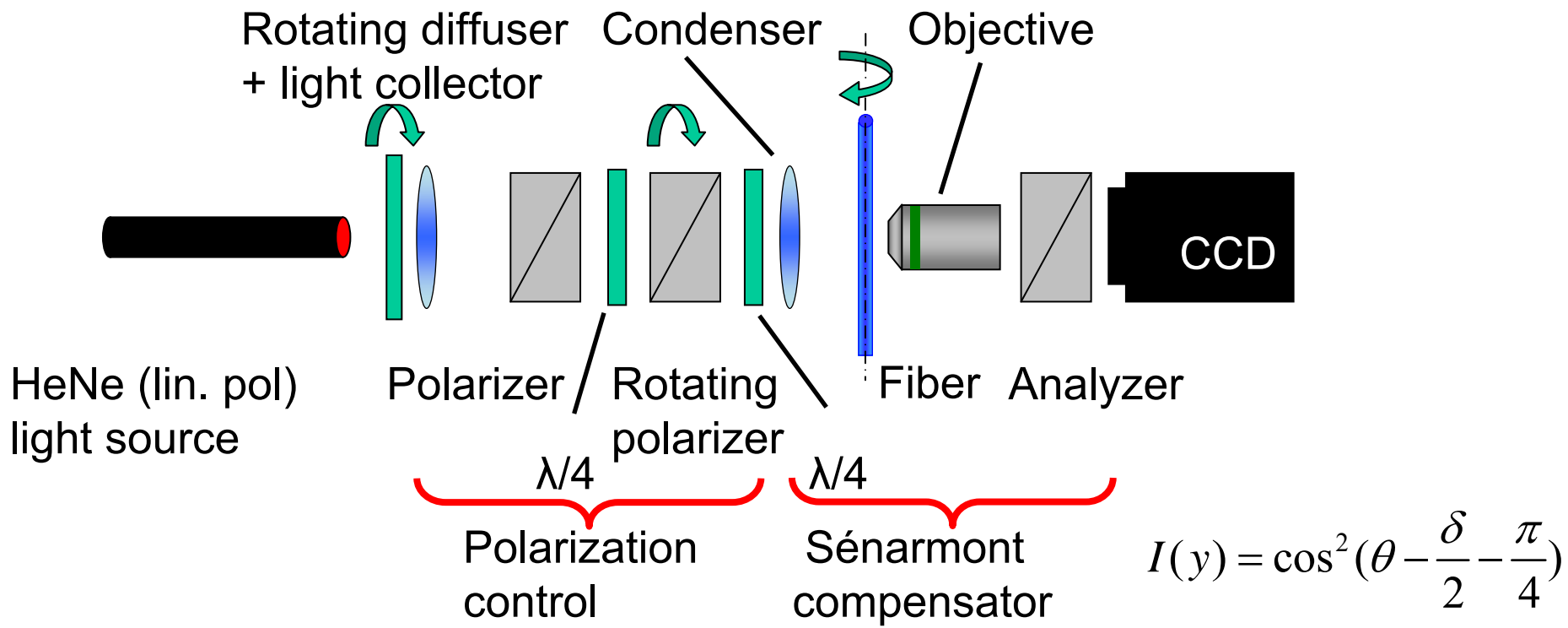
DC component:

$$\Delta n_{dc} = \frac{n_{eff}}{\eta} \frac{\Delta\lambda_B}{\lambda_B}$$

Overlap integral:

$$\eta$$

Polarscope



The intensity captured by the CCD is a cosine squared function of the polarizer's rotation angle and the phase retardation is directly linked to the refractive index.

Retardation: $\mathfrak{R}^{tot}(y) = \frac{\lambda}{2\pi} \delta(y) [nm]$

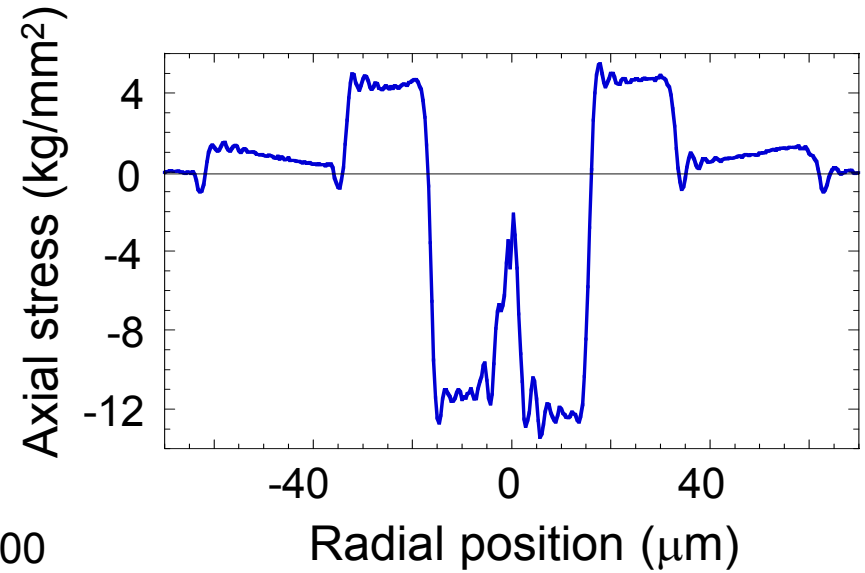
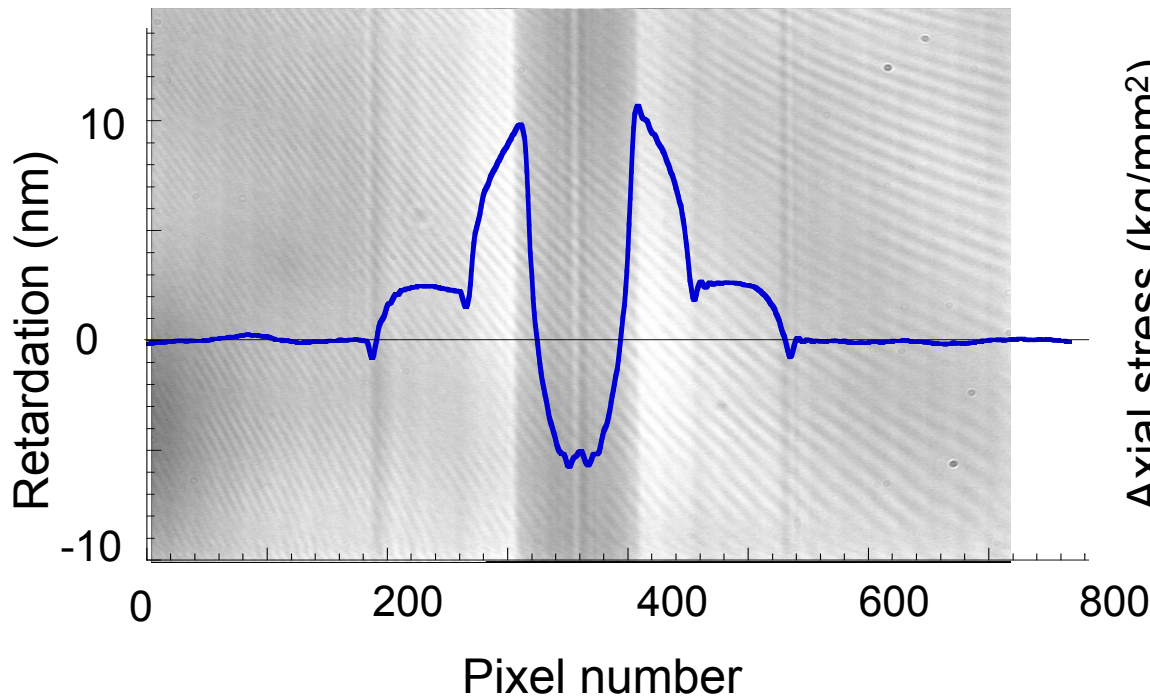
θ : polarizer rotation angle
 δ : fiber induced retardation

Fiber CCD projection data and stress

- Axial symmetric stress profile (Fiber: 9% GeO₂/SiO₂):

One single capture of projection data

Stress calculated using Abel inversion

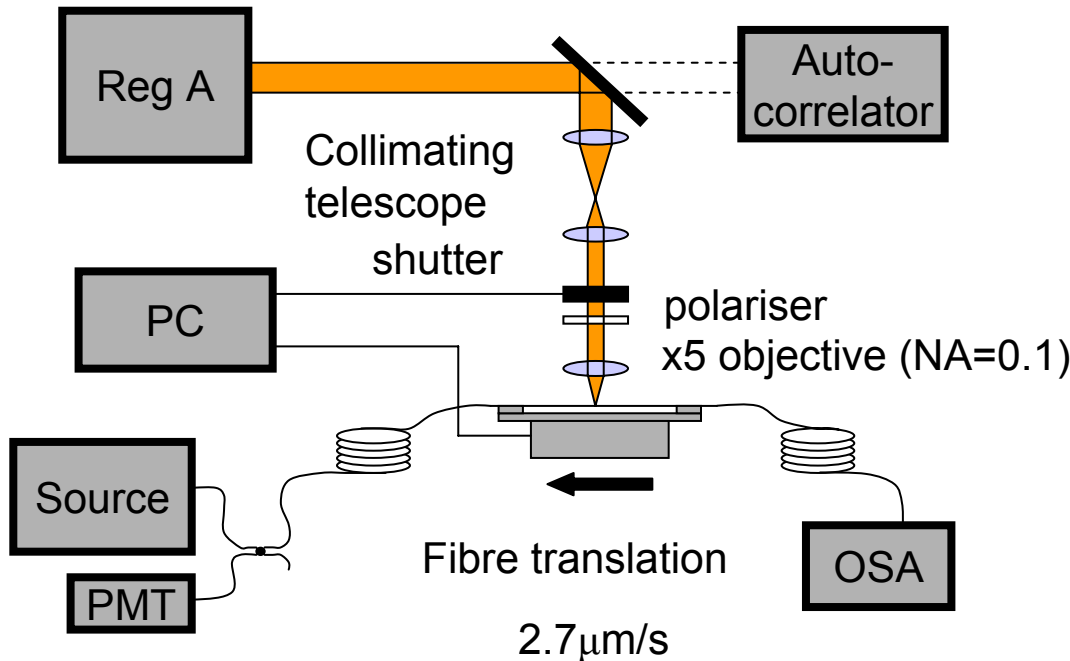


$$1 \frac{\text{kg}}{\text{mm}^2} \approx 10 \text{ MPa}$$

800 nm fs-laser written LPG in SMF-28

- Inscription set-up

F. Hindle, M. Douay et al. PTL. 2004



laser parameters:

$$\lambda = 800 \text{ nm}$$

$$\tau_p = 160 \text{ fs}$$

$$E_p = 0.27 \text{ µJ}$$

$$f = 200 \text{ kHz}$$

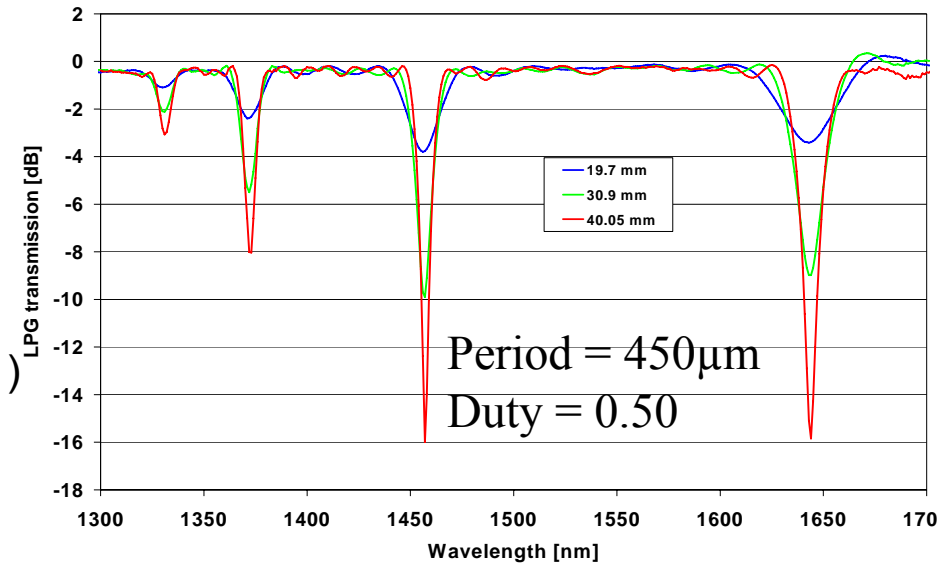
beam parameters:

$$I_{\text{max}} = 6 \times 10^{12} \text{ W/cm}^2$$

$$\Delta x_{\text{FWHM}} = 47 \text{ µm}$$

$$\Delta y_{\text{FWHM}} = 4.2 \text{ µm}$$

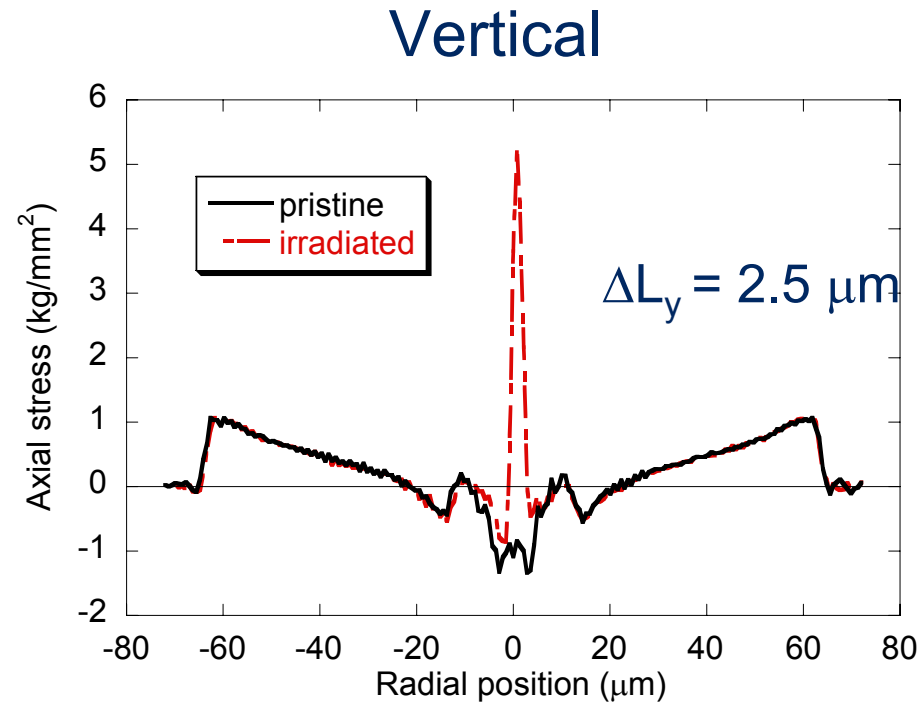
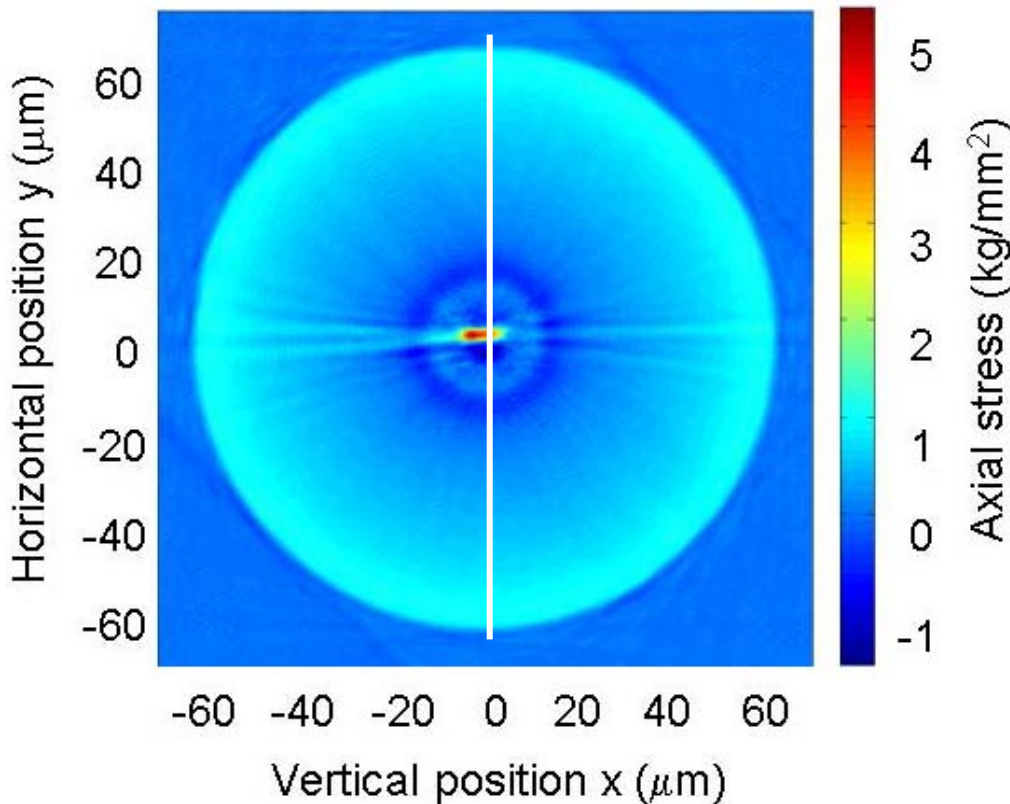
- Grating transmission during inscription



Index increase (simulation of spectrum): $\Delta n = 4 \times 10^{-4}$

800 nm fs-laser written LPG in SMF-28

Fs-laser: $\lambda=800$ nm, $\tau_p = 160$ fs, $I_{\max} = 6 \times 10^{12}$ W/cm²
(M.Douay, F. Hindle, Univ. Lille, F)

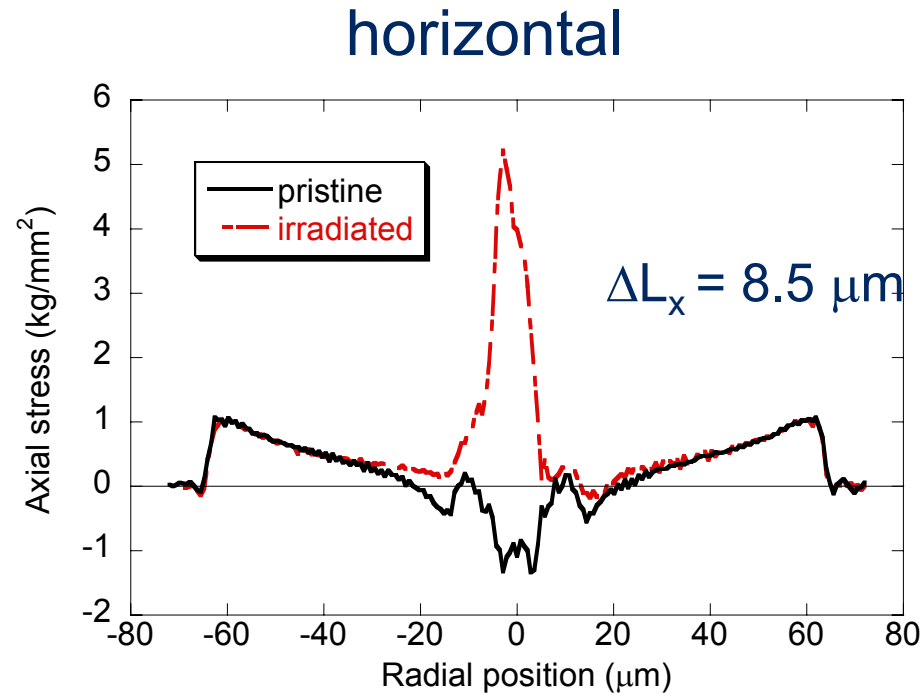
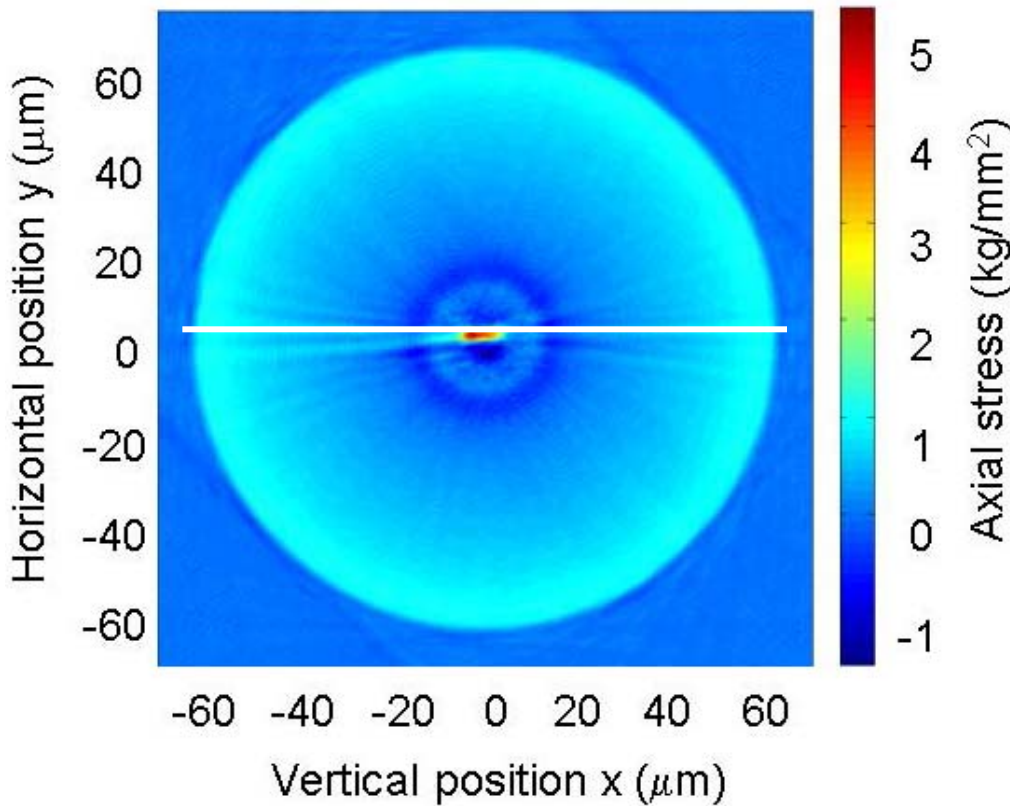


$$\Delta\sigma_{\max} = 6.2 \text{ kg/mm}^2$$

- Modification of stress only occurs in the Ge-doped core

800 nm fs-laser written LPG in SMF-28

Fs-laser: $\lambda=800$ nm, $\tau_p = 160$ fs, $I_{\max} = 6 \times 10^{12}$ W/cm²
(M.Douay, F. Hindle, Univ. Lille, F)



$\Delta\sigma_z / \Delta n = 1.55 \approx 10^{-4}$ kg/mm²
 $\geq 69\%$ of index change due to
compaction

Dürr, Limberger et al. APL 84, 4983, 2004

400 nm fs-laser written LPG in SMF-28

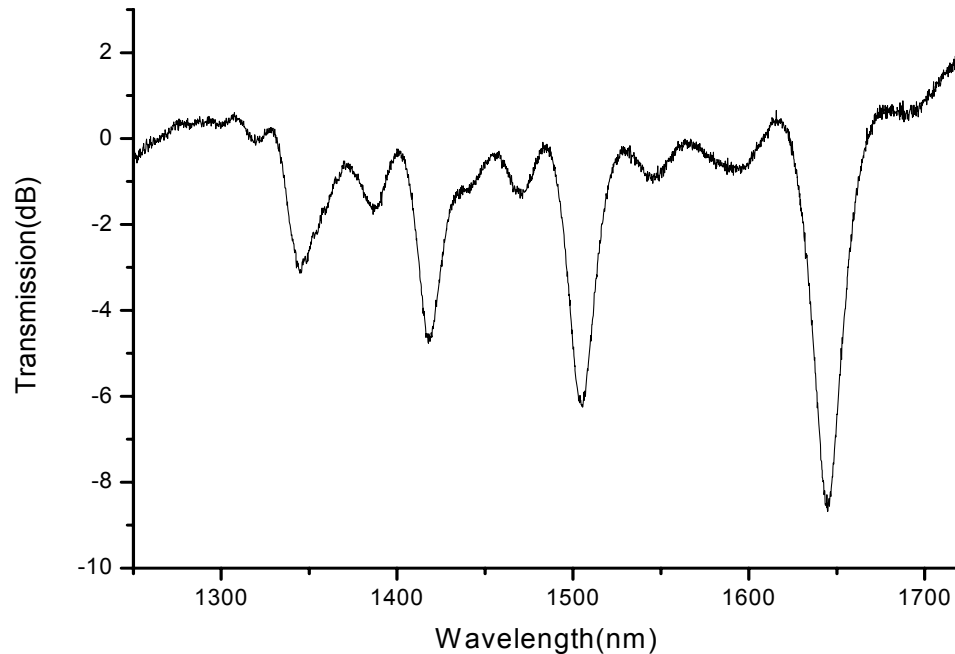
Laser parameters:

Av. power, P: ~140 mW
 Repetition rate, f: 248.4 kHz
 Pulse width, δt : ~250 fs
 Pulse energy, E_p : 0.5 μ J

Focusing and irradiation:

Objective: 20 \times N.A.= 0.4 (f=8.55 mm)
 Beam diameter: ~6 μ m (area, A: ~28 μ m)
 Pulse fluence, $F_p = E_p/A$: 1.7 J/cm²
 Peak intensity, $P_p = E_p/\delta t$: 2 MW
 Intensity, $I = F_p/\delta t$: 6.9 x 10¹² W/cm²
 Stage velocity, v: 0.18 mm/min
 Dose, $F = N F_p = P/(v\Delta y)$: 1.02 MJ/cm²

LPG Transmission spectrum

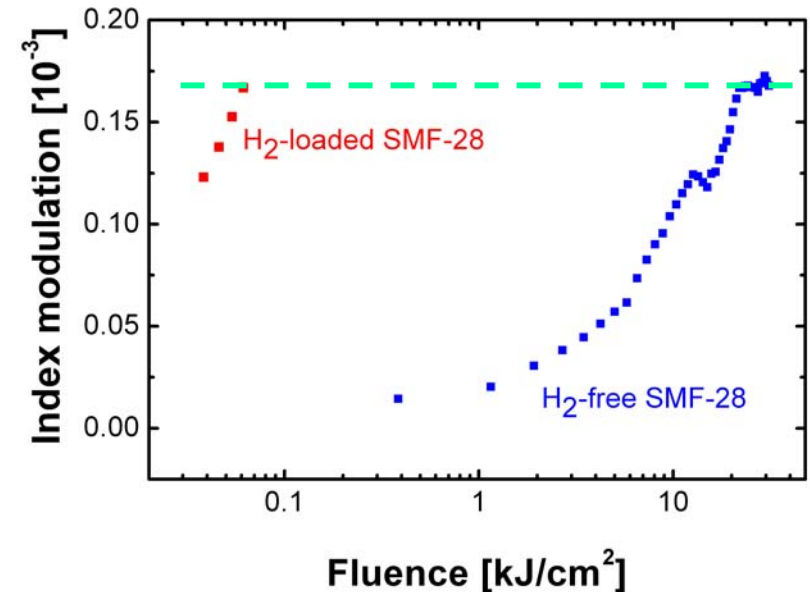
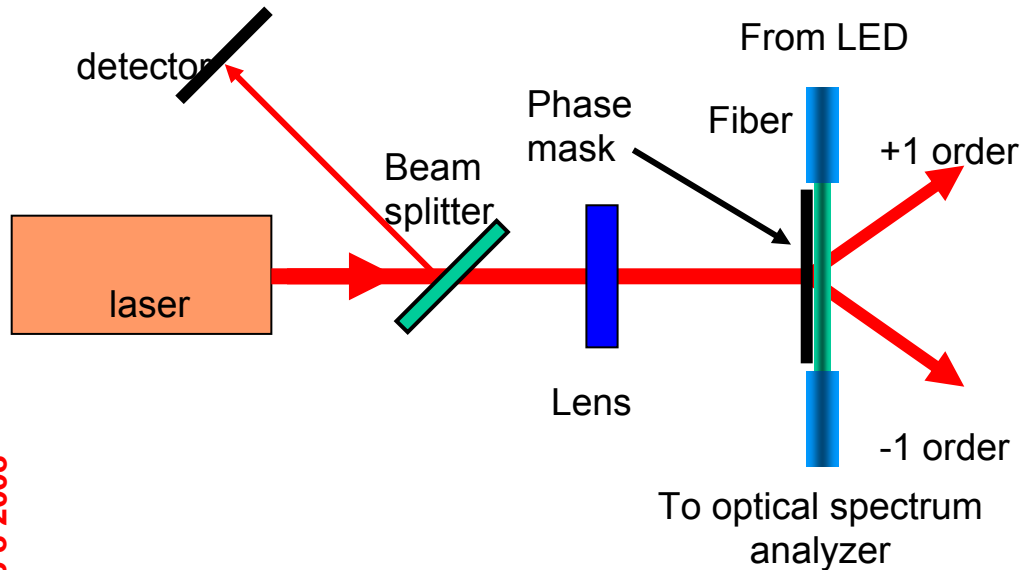


Grating parameters:

SMF-28, Corning
 H2 loaded
 Period: 450 μ m
 Duty cycle ratio: 0.5
 Length: 18.675 mm

264 fs-laser written FBG in SMF-28

Fs-Nd:glass laser system (Nikogosyan, S. Slattery, Univ. Cork):



264 nm Nd-glass femtosecond laser
pulse duration: 220 fs (FWHM),
beam diameter: 0.3 cm (FWHM),
repetition rate: 27 Hz,
pulse energy: up to 300 μ J.
irradiation intensity: 300-340 GW/cm².

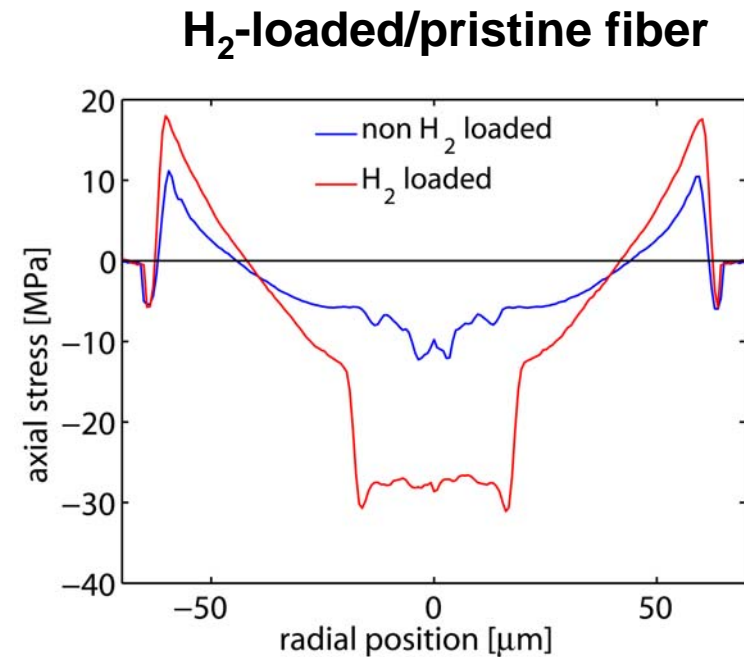
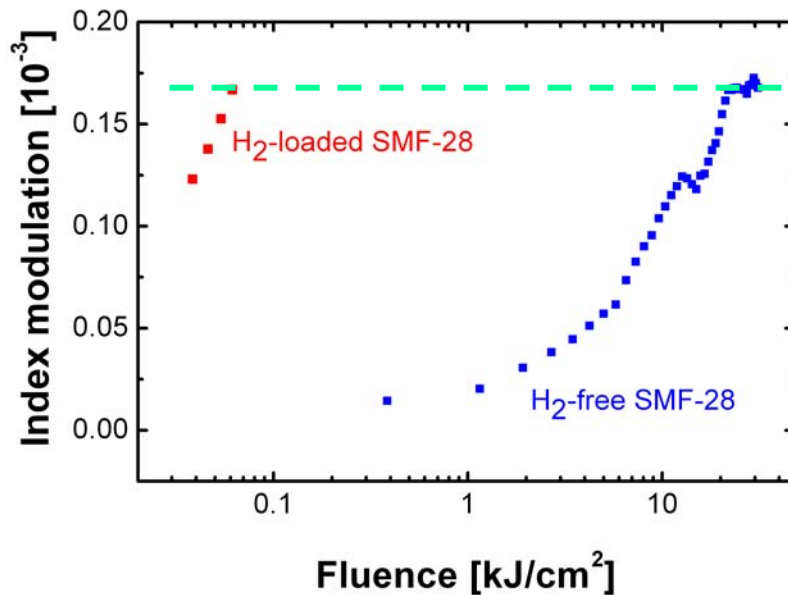
FBG length: 3 mm (FWHM).
neither self-focusing nor type II damage

- 520 times smaller dose for H₂ loaded fibers

Limberger, Ban et al.
OpEx 15, 5610, 2007

264 fs-laser written FBG in SMF-28

- Fs-Nd:glass laser system:
 - (Nikogosyan, S. Slattery, Univ. Cork)



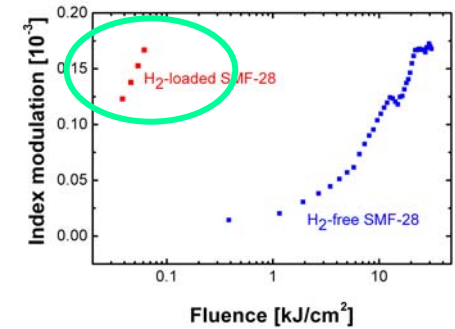
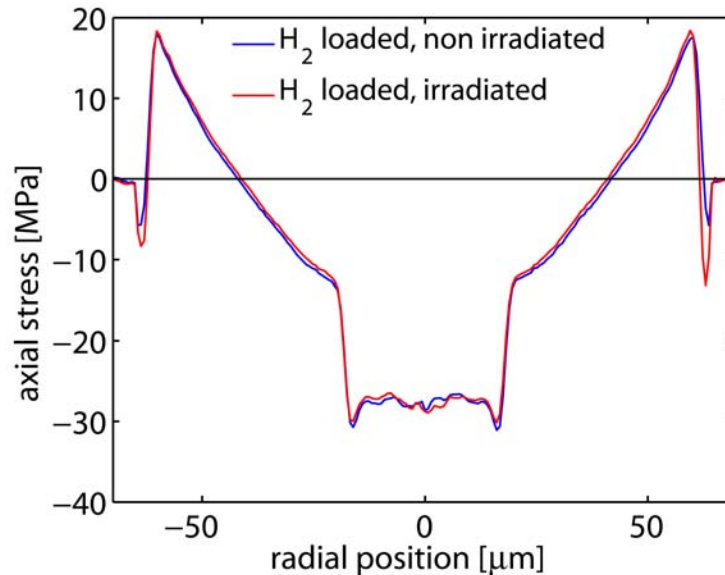
- 520 times smaller dose for H₂ loaded fibers
- H₂ loading changes the core stress

Limberger, Ban et al.
OpEx 15, 5610, 2007

264 fs-laser written FBG in SMF-28 H2

- Fs-Nd:glass laser system:
 - (Nikogosyan, S. Slattery, Univ. Cork)

H₂-loaded, irradiated fiber

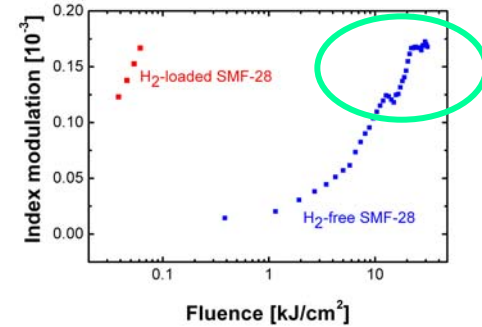
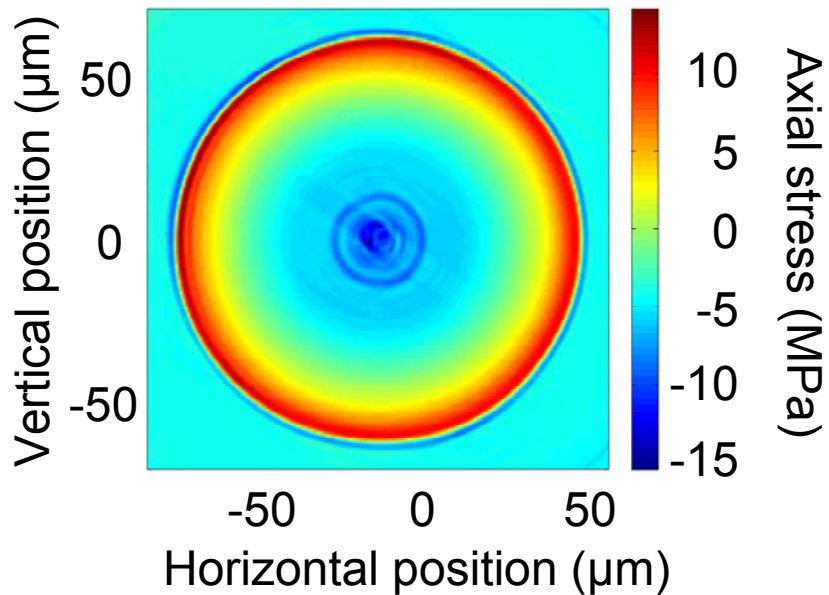


- Index changes without stress changes
- $\Delta\sigma_z / \Delta n = 0 \text{ kg/mm}^2$.
→ Color center only!

Limberger, Ban et al.
OpEx 15, 5610, 2007

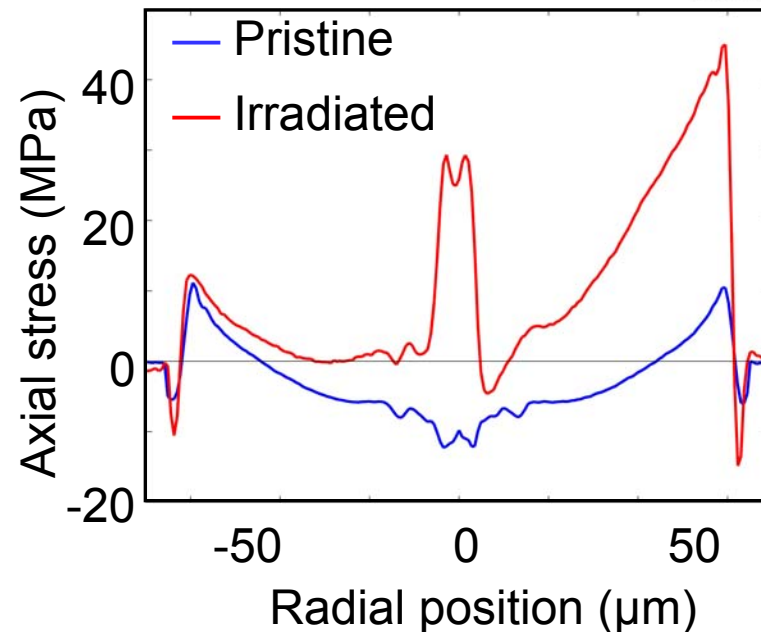
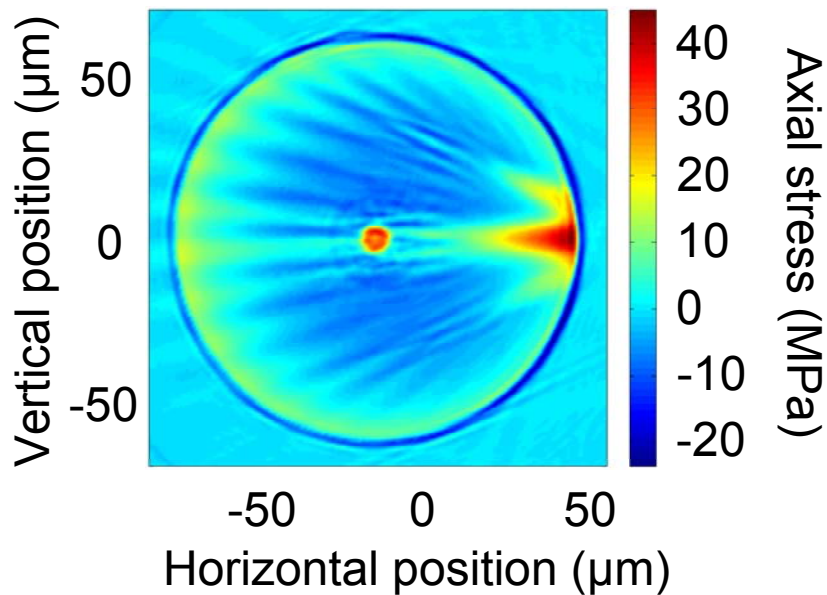
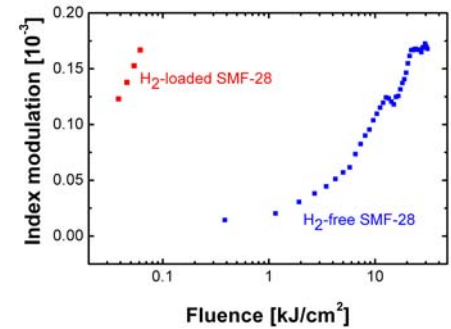
264 fs-laser written FBG in SMF-28

- Fs-Nd:glass laser system:
 - (Nikogosyan, S. Slattery, Univ. Cork)



264 fs-laser written FBG in SMF-28

- Fs-Nd:glass laser system:
(Nikogosyan, S. Slattery, Univ. Cork)



- Local compaction of the silica cladding at fiber exit
- Strong tensile stress change in the fiber core
- $\Delta\sigma_z / \Delta n = 1.55 \times 10^{-4} \text{ kg/mm}^2$
- \rightarrow 69% of core index change due to compaction

Limberger, Ban et al.
OpEx 15, 5610, 2007

Summary and conclusion

- Fs-laser at different wavelength (800, 400, 266 nm) used to fabricate gratings in GeO₂-SiO₂ and plastic optical fibers.
- Window of irradiation parameters given by measurable index changes (lower bound) and self-focusing or damage (upper bound)
- Total index change measured using spectral features of gratings
- Birefringence (stress) measurements are used to determine the presence and amount of photoelastic and volume changes (compaction changes) that lead to refractive index changes
- Using fs lasers
 - the percentage of compaction, i.e. structural changes is highest
 - High index changes can be achieved in hydrogen loaded fibers without compaction (color centers only)



Thank you!