



High average power ultrafast lasers

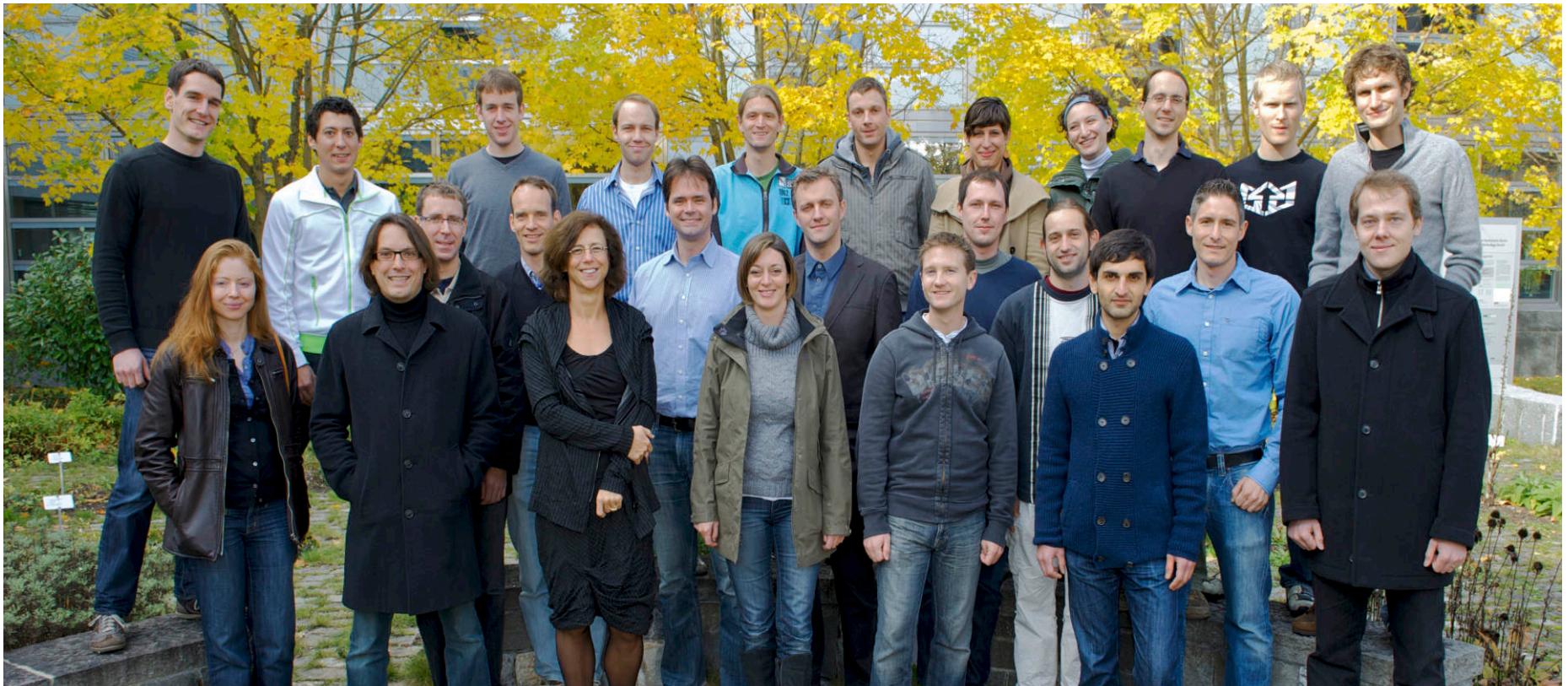
C. J. Saraceno, F. Emaury, O. H. Heckl, C. R. E. Baer, M. Hoffmann,
C. Schriber, M. Golling, and U. Keller

Department of Physics, Institute for Quantum Electronics
ETH Zurich, Switzerland

T. Südmeyer
Time and Frequency Laboratory, University of Neuchâtel
Neuchâtel, Switzerland

ETH – inspire – IWF Seminar, ETH Zurich
21. March, 2013

Ultrafast Laser Physics (ULP), Prof. Keller, ETH



- Typically between 25 and 30 people (so far graduated 50 Ph.D. students)
- Two larger sub-groups with applied (ultrafast laser development) & fundamental (attosecond science) research
- Ultrafast laser development:
 - high average power (multi-100 W)
 - high pulse repetition rate for optical communication, interconnect, clocking
 - compact frequency combs (with novel ultrafast semiconductor lasers)

Applications

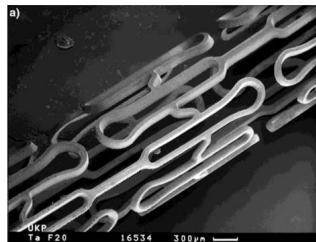
Industry

High-precision and high-speed micromachining



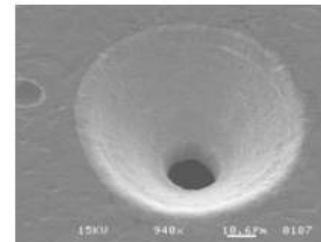
Fuel injection nozzles

Profeta et al., *Industrial Laser Solutions*, 2004



Stents

Nolte et al., *Adv. Eng. Mater.* 2, 2000



Inkjet nozzles

Liu et al., *Proc. SPIE*, Vol. 5713, 2005

Required

- High $E_p > 10 \mu\text{J}$
- High $P_{pk} > 10 \text{ MW}$

Wanted

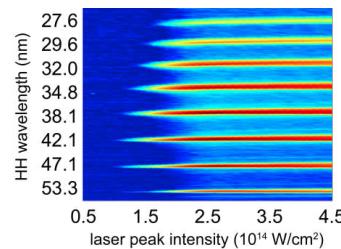
- High f_{rep} (MHz)

High average power

$$\rightarrow P_{av} = E_p \cdot f_{rep}$$

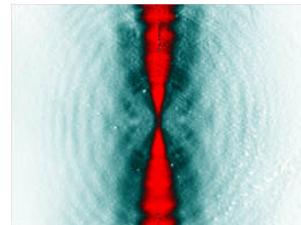
Science

Strong-field physics applications



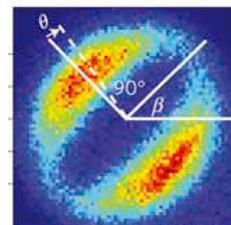
HHG

T. Auguste et al.,
PRA **80**, 033817 (2009)



Spectroscopy

T. Südmeyer et al.,
Nat. Phot. **2**, 599 (2008)



Attosecond
science

A. Pfeiffer et al.,
Nat. Phys. **8**, 76 (2012)

Required

- High $I_{pk} > 10^{14} \text{ W/cm}^2$
- Short pulses $\tau_p < 100 \text{ fs}$

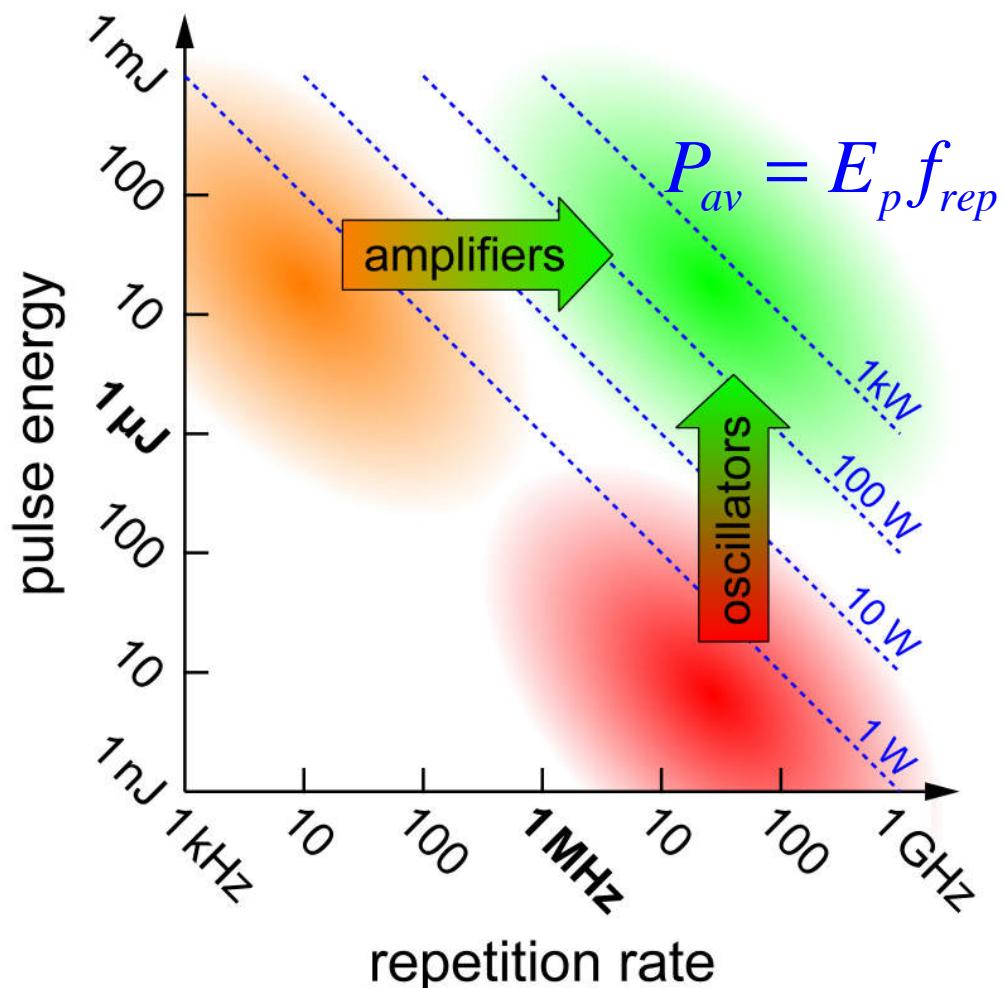
Wanted

- High f_{rep} (MHz)

High average power

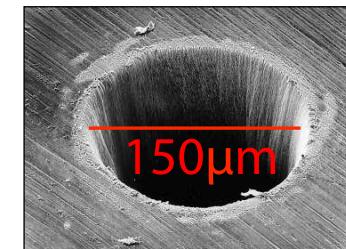
$$\rightarrow P_{av} = E_p \cdot f_{rep}$$

High average power ultrafast solid-state lasers



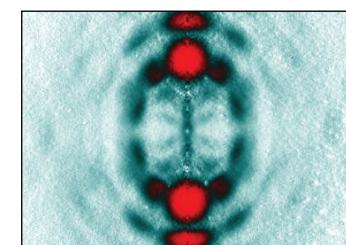
High energy and MHz

- ▶ **Industrial applications**
 - increase throughput,
 - reduce costs per item, ...



B. N. Chichkov, et al.,
Appl. Phys. A 63, 109 (1996)

- ▶ **Scientific applications**
 - reduce measurement time,
 - increase signal-to-noise,
 - MHz XUV sources, ...



T. Südmeyer, et al., "Femtosecond laser oscillators for high-field science", *Nature Photonics* 2, 559 (2008)

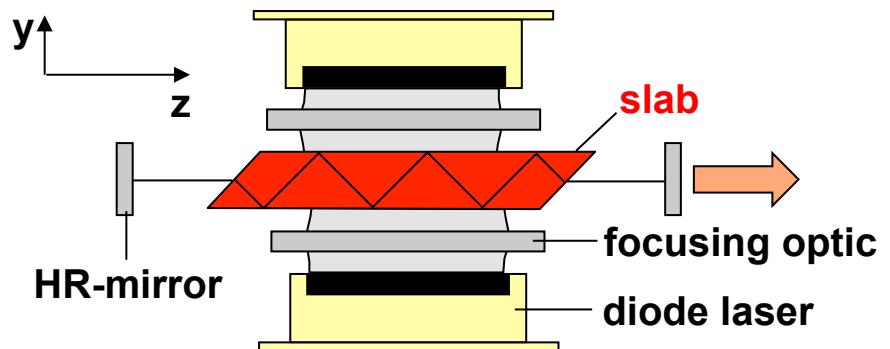
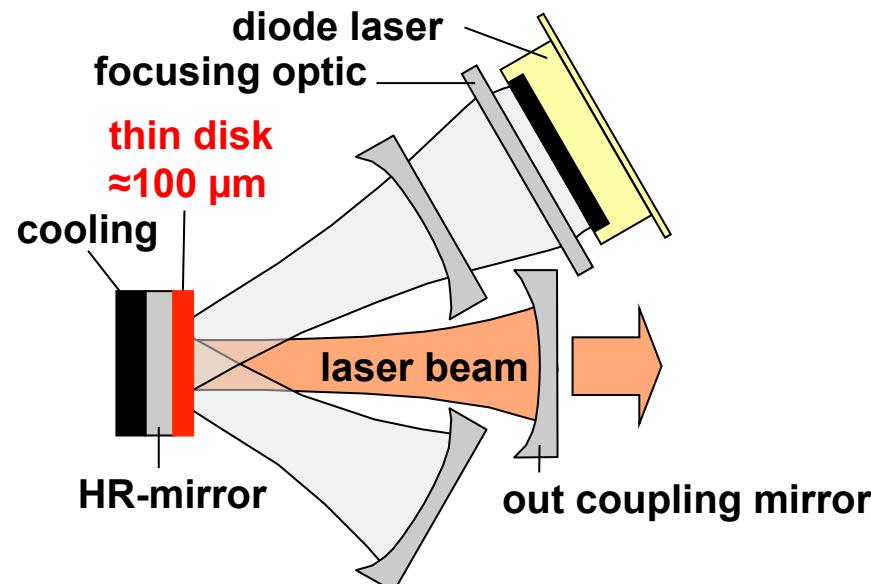
Power scaling: Advanced concepts for heat removal

Heat removal: optimize surface to volume ratio

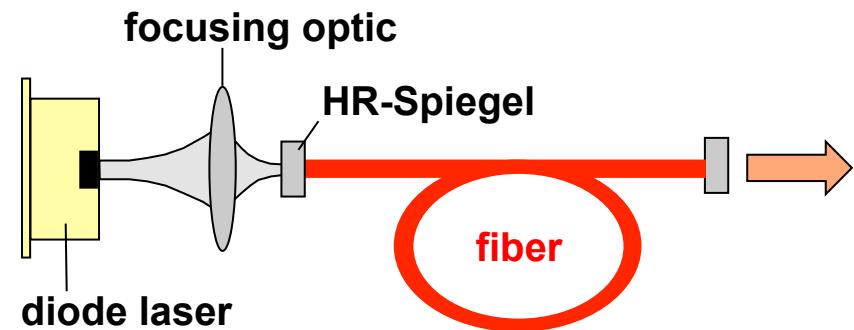
$$P_{av} = E_p f_{rep}$$

slab type laser

thin disk laser

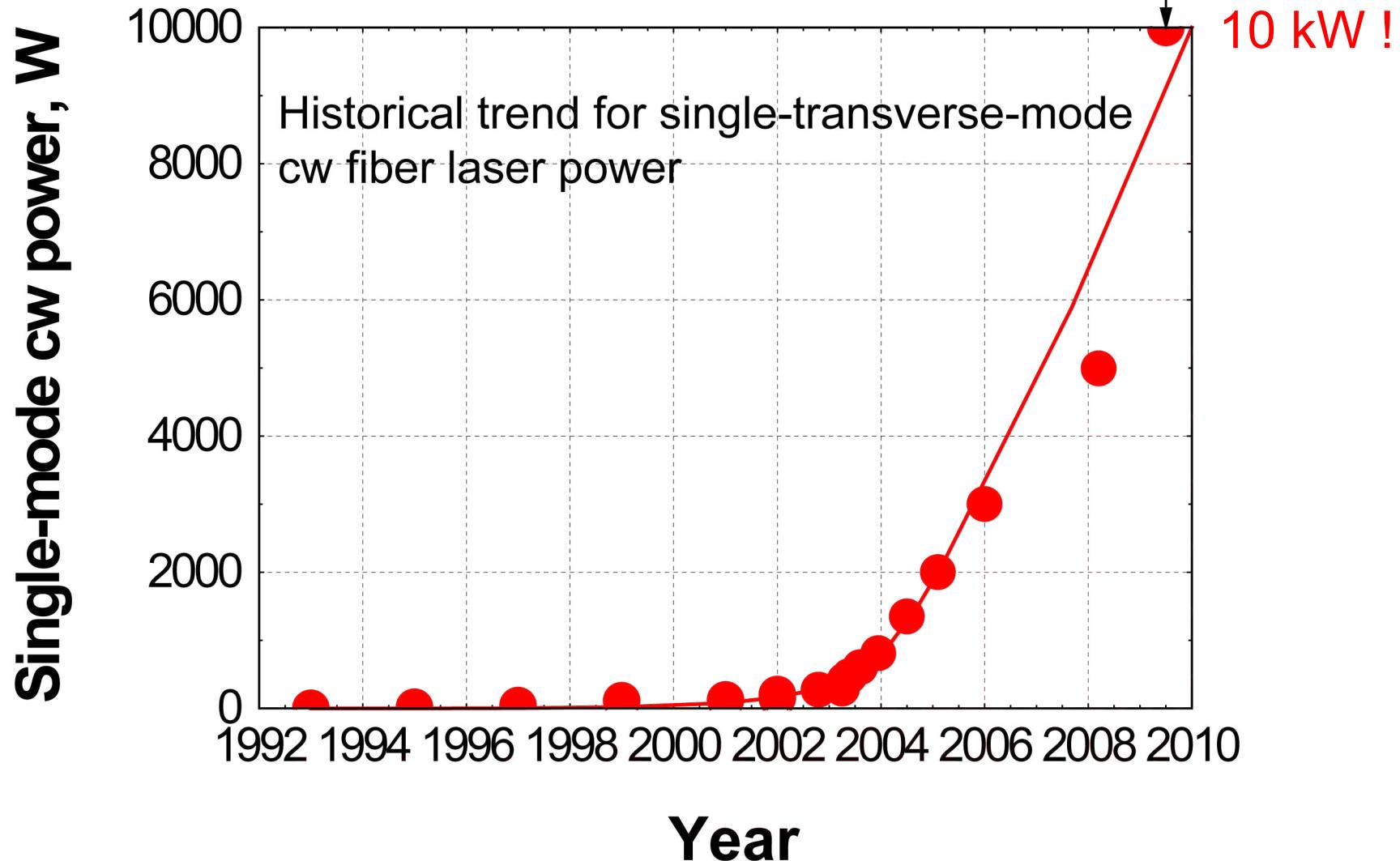


fiber laser



Fiber laser average power revolution

IPG Photonics, CLEO Europe,
Munich, June 2009



Courtesy of A. Galvanauskas, University of Michigan

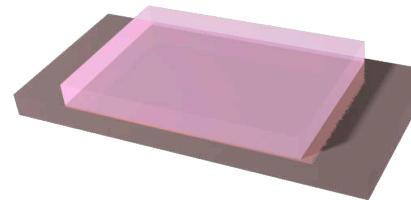
High average power ultrafast sources

Key for high average power: heat removal

- Optimization of surface-to-volume ratio for efficient cooling



✓ Fiber



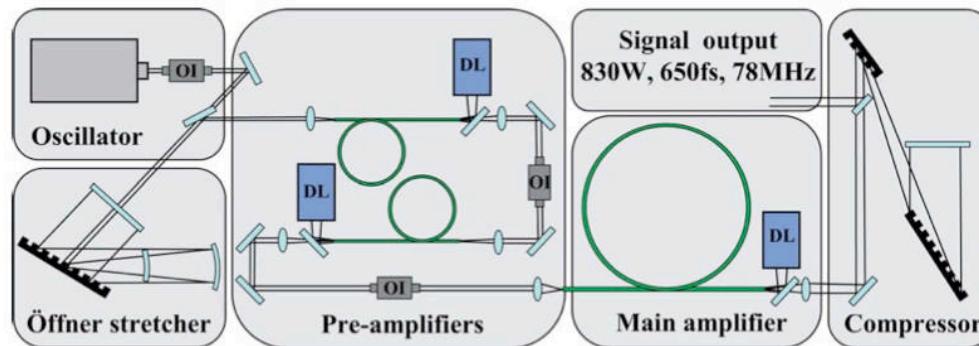
✓ Slab



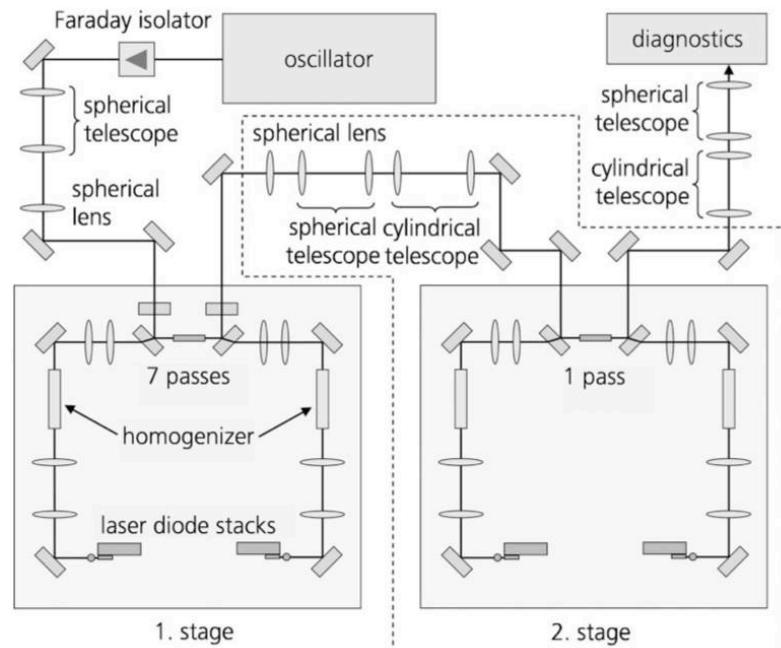
✓ Thin disk

Key for ultrafast: reduce nonlinearities

- Operation at reduced peak intensity
- Reduced interaction volume



✓ Chirped pulse amplification (CPA) : 830 W, 640 fs

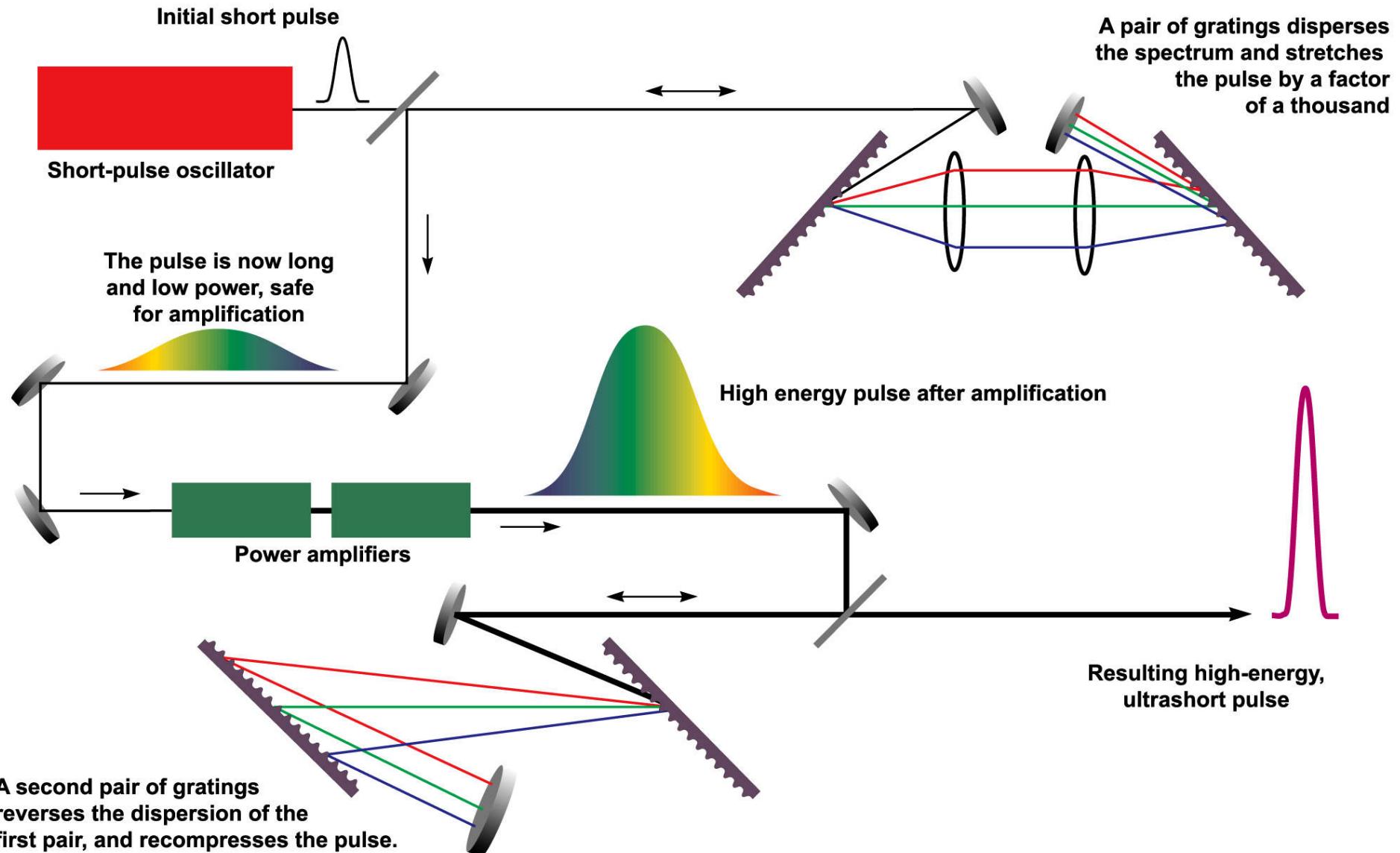


✓ Innoslab : 1.1 kW, 615 fs

T. Eidam, et al., Optics Letters 35, 94-96 (2010)

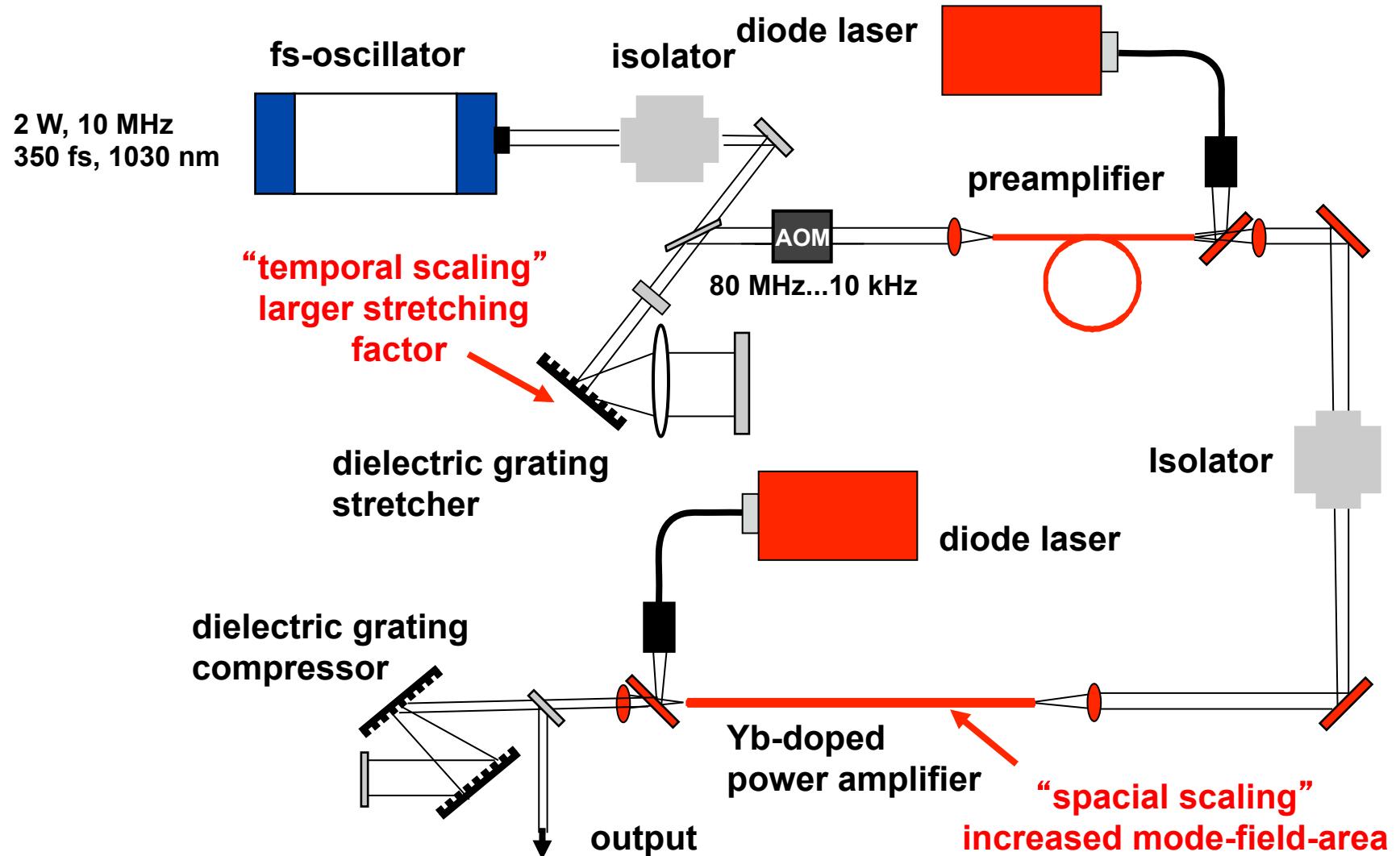
P. Russbueldt, et al., Opt. Letters 35, 4169-4171 (2010)

Chirped pulse amplification (CPA)

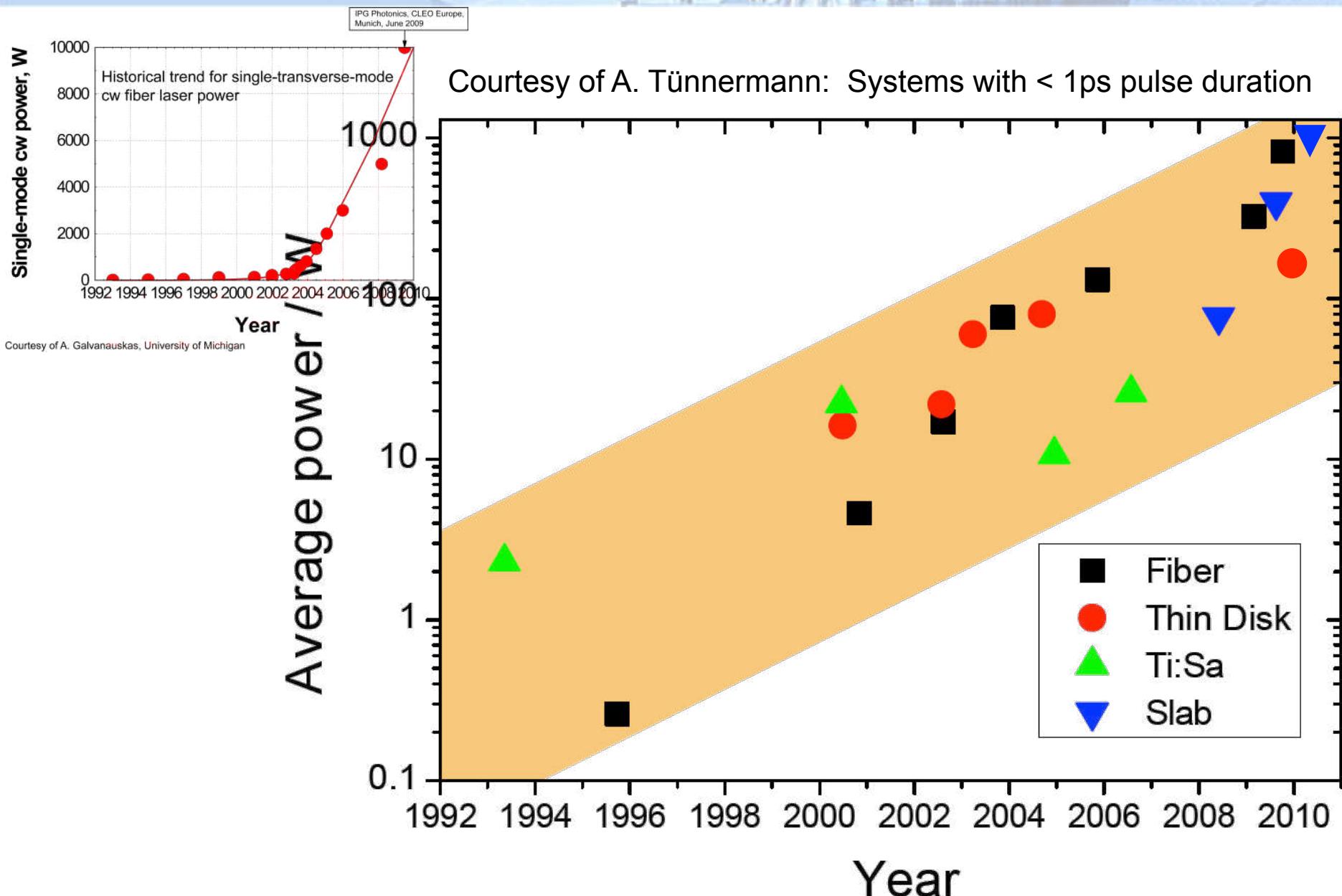


G. Mourou, 1987

Oscillator versus CPA-fiber amplifier



The femtosecond average power revolution

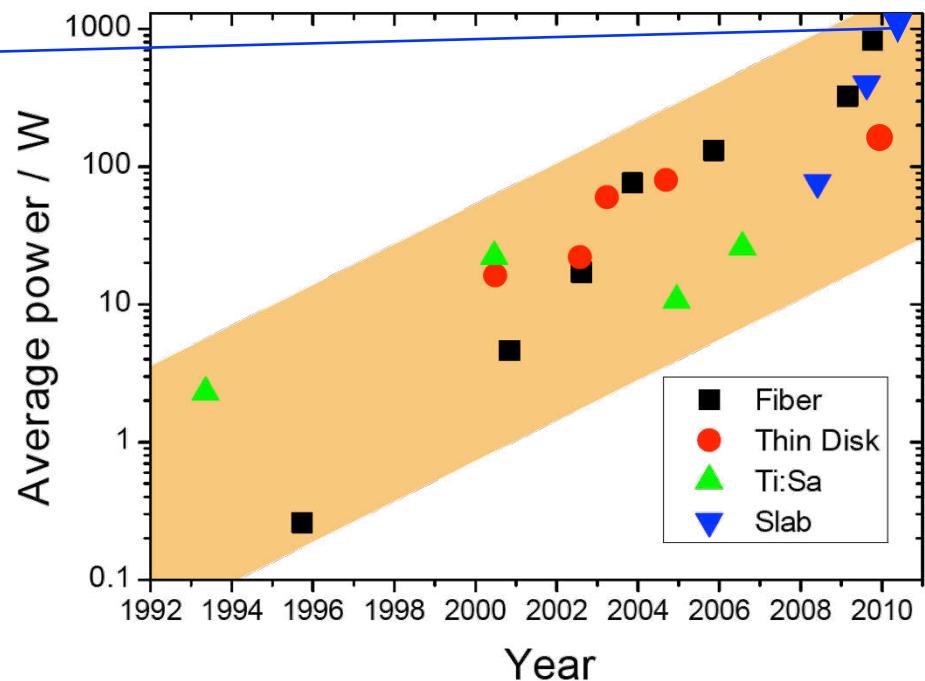


The femtosecond average power revolution

Femtosecond INNOSLAB
amplifier (Poprawe):

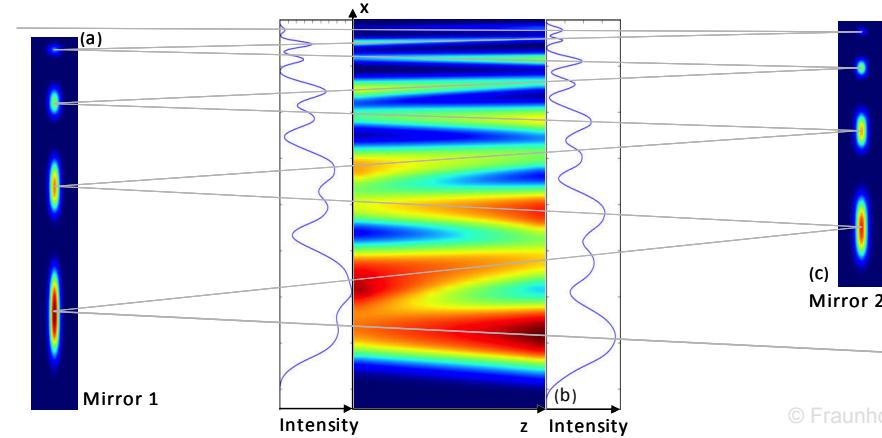
Yb:YAG dual stage Innoslab

Courtesy of A. Tünnermann: Systems with < 1ps pulse duration



615 fs pulse duration
1.1 kW average power
90 MW peak power
20 MHz repetition rate
55 μ J pulse energy

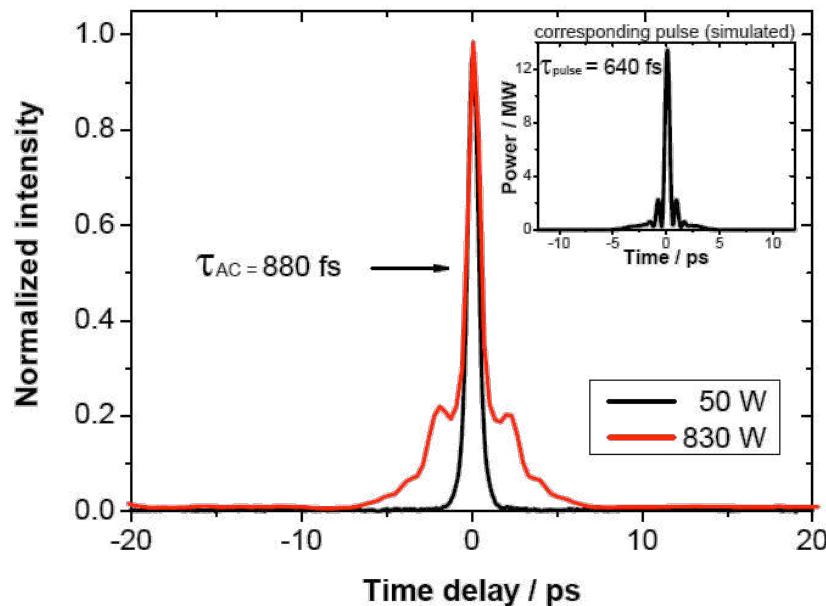
Optics Lett. 35, 4169, 2010



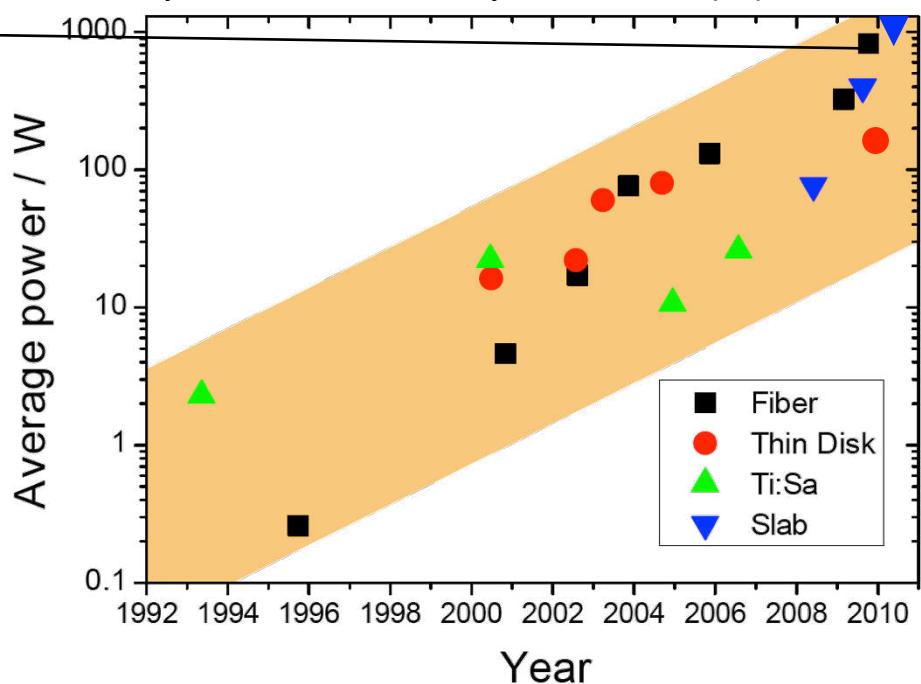
© Fraunhofer ILT

The femtosecond average power revolution

Femtosecond fiber amplifier system (Tünnermann):

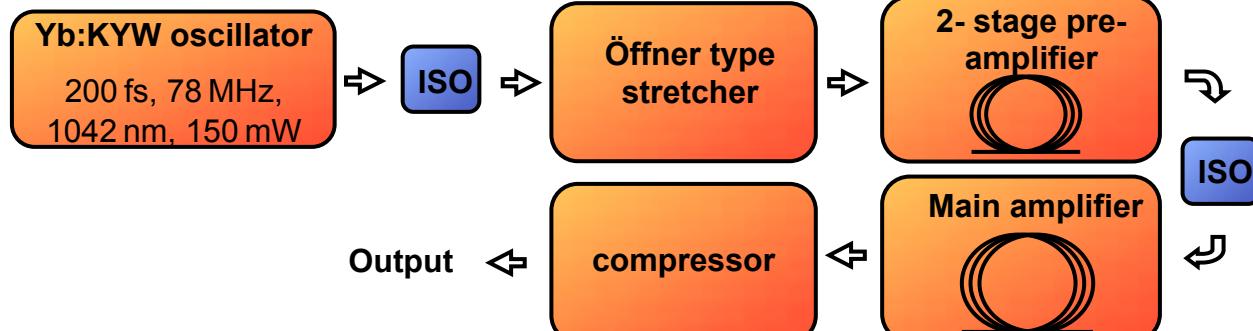


Courtesy of A. Tünnermann: Systems with < 1ps pulse duration



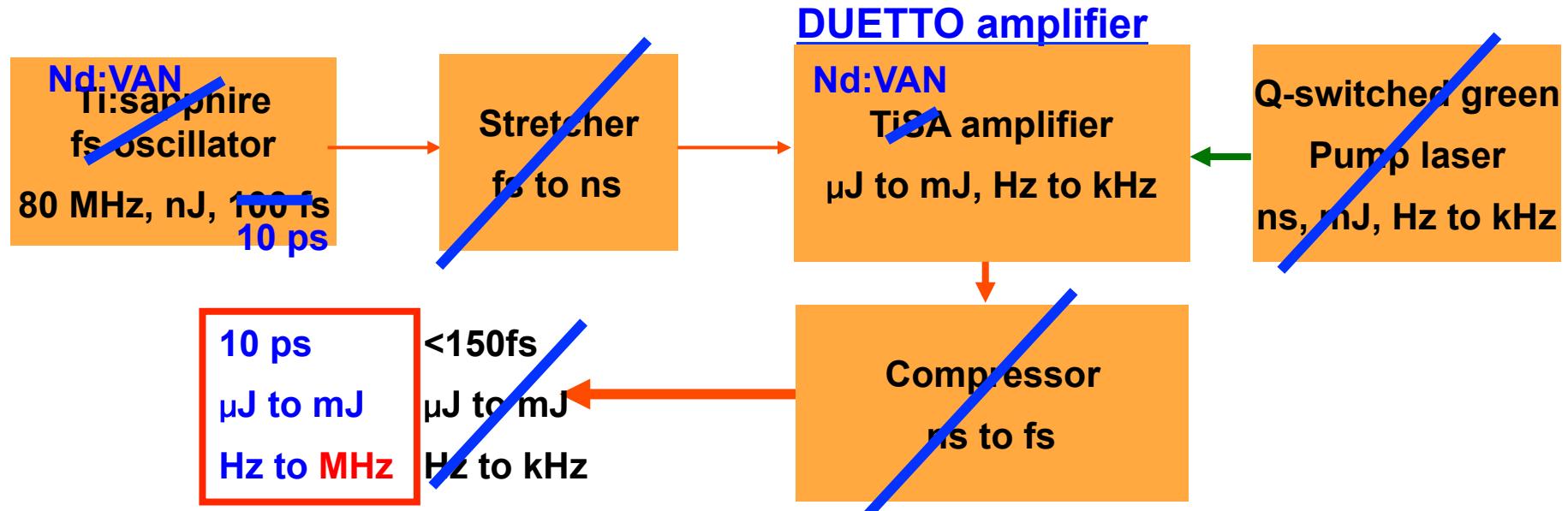
640 fs pulse duration
830 W average power
12 MW peak power
78 MHz repetition rate

Optics Lett. 35, 94, 2010



Established industrial application - ps domain

advantage ps versus fs: less complexity



MOPA versus
regenerative amps

- stability
- flexibility
- efficiency



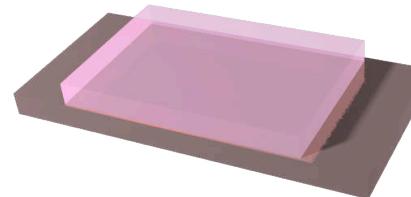
Example: Duetto
10 W, 200 μJ, 10 ps
(options for 50 W, green, UV)
Time-Bandwidth Products

Key for high average power: heat removal

- Optimization of surface-to-volume ratio for efficient cooling



✓ Fiber



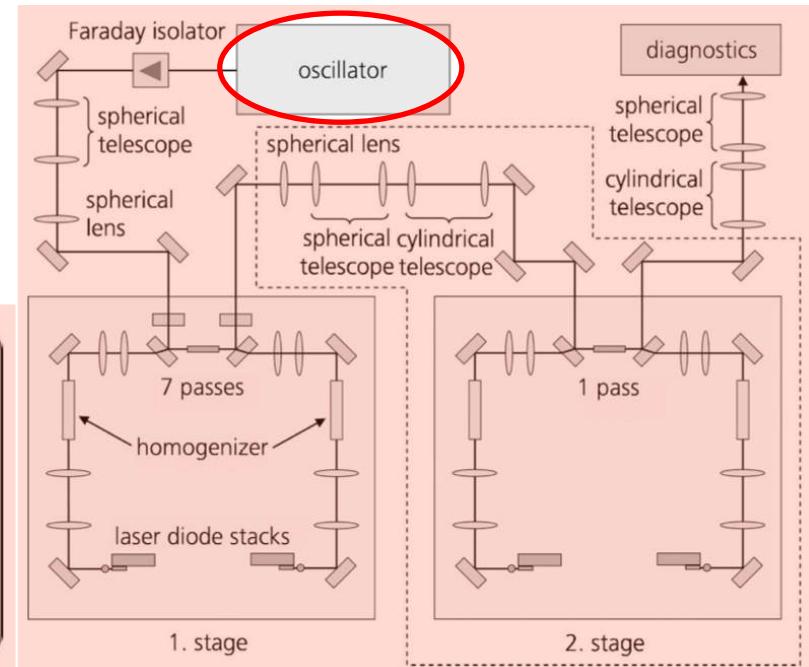
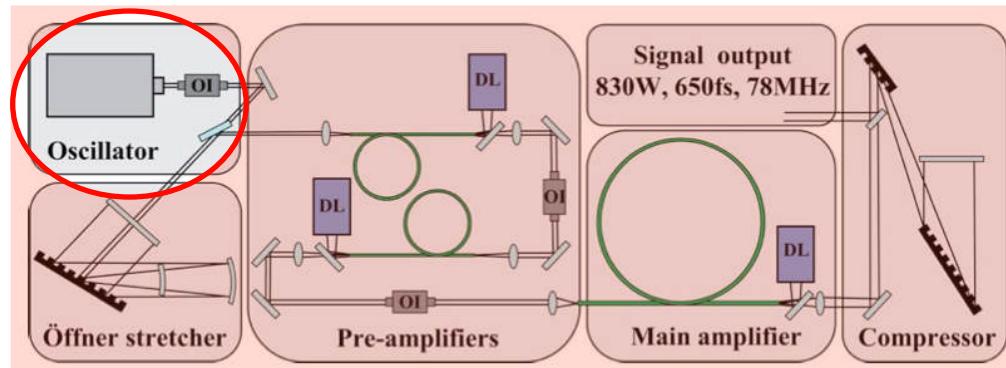
✓ Slab



✓ Thin disk

Key for ultrafast: reduce nonlinearities

- Operation at reduced peak intensity
- Reduced interaction volume



✓ Modelocked thin disk laser: high average power directly from the oscillator

SESAM technology – ultrafast lasers for industrial application

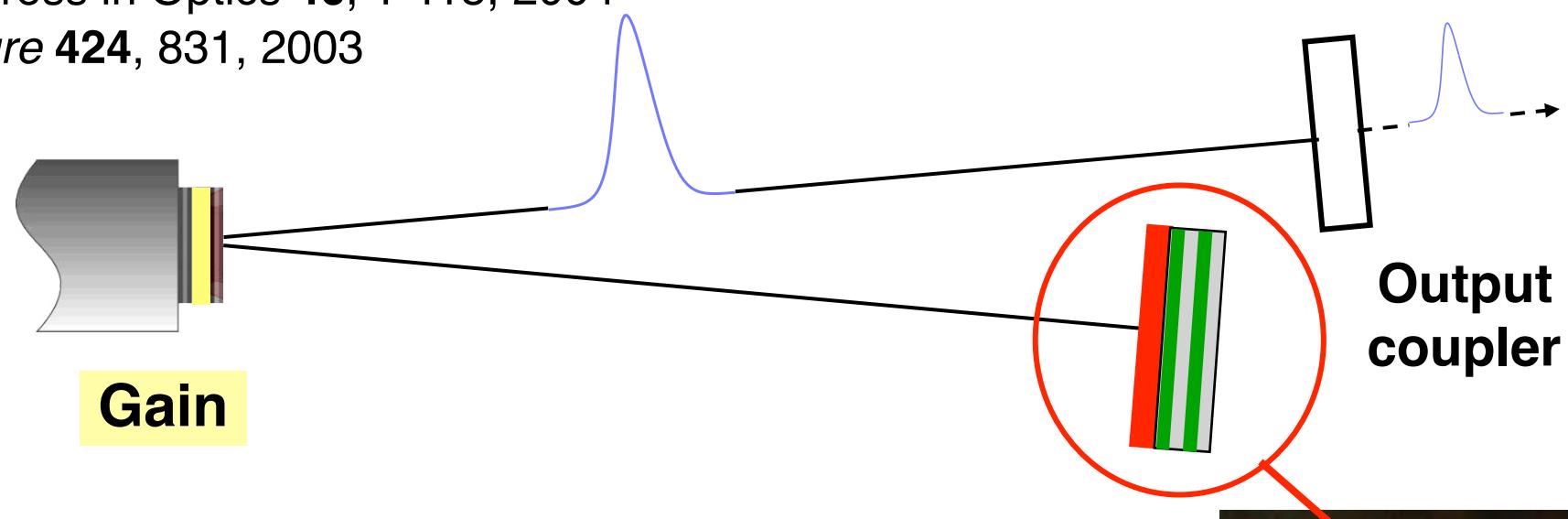
U. Keller et al. *Opt. Lett.* **17**, 505, 1992

IEEE JSTQE **2**, 435, 1996

Progress in Optics **46**, 1-115, 2004

Nature **424**, 831, 2003

*SESAM solved Q-switching problem
for diode-pumped solid-state lasers*

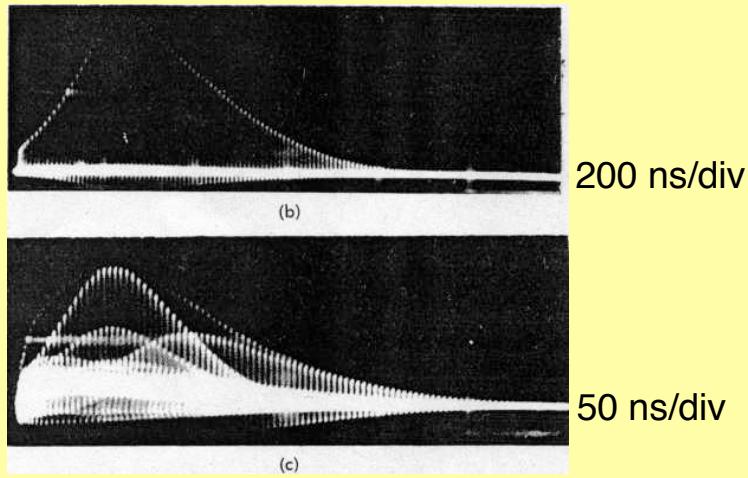


SESAM
SEmiconductor Saturable Absorber Mirror

self-starting, stable, and reliable modelocking of
diode-pumped ultrafast solid-state lasers

Ultrashort pulse generation with modelocking

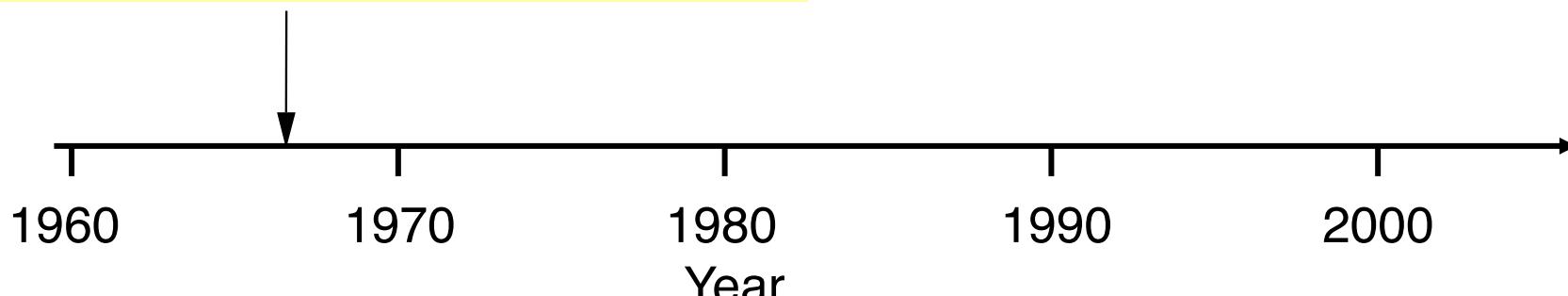
A. J. De Maria, D. A. Stetser, H. Heynau
Appl. Phys. Lett. **8**, 174, 1966



Nd:glass
first passively modelocked laser
Q-switched modelocked

Q-switching problem in passively modelocked solid-state lasers:

- active modelocking for solid-state lasers
- dye lasers solved the problem

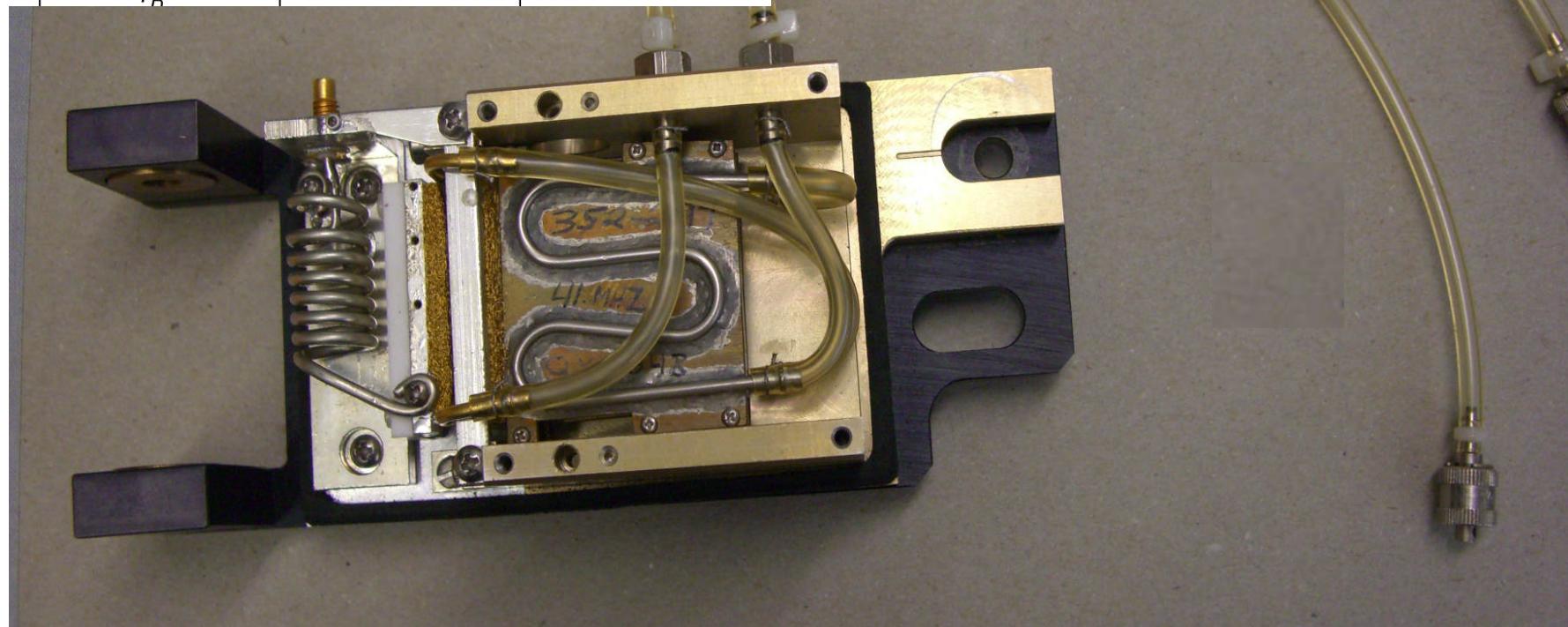
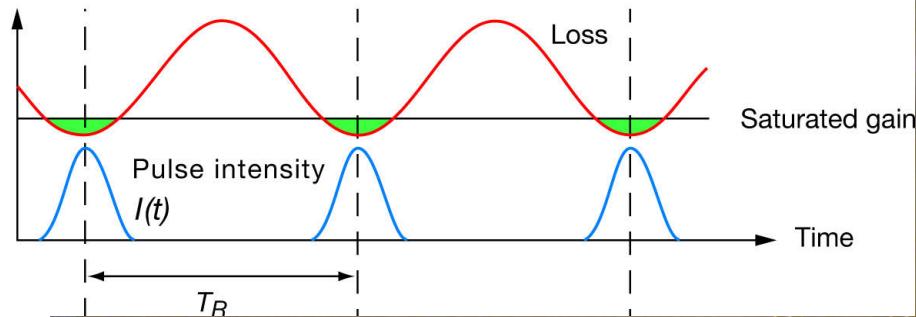


**Flashlamp-pumped
solid-state lasers**

Diode-pumped solid-state lasers
(first demonstration 1963)

Active Modelocking

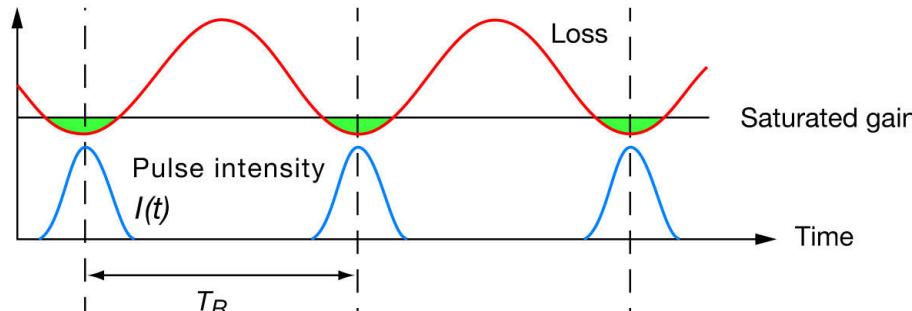
Active modelocking



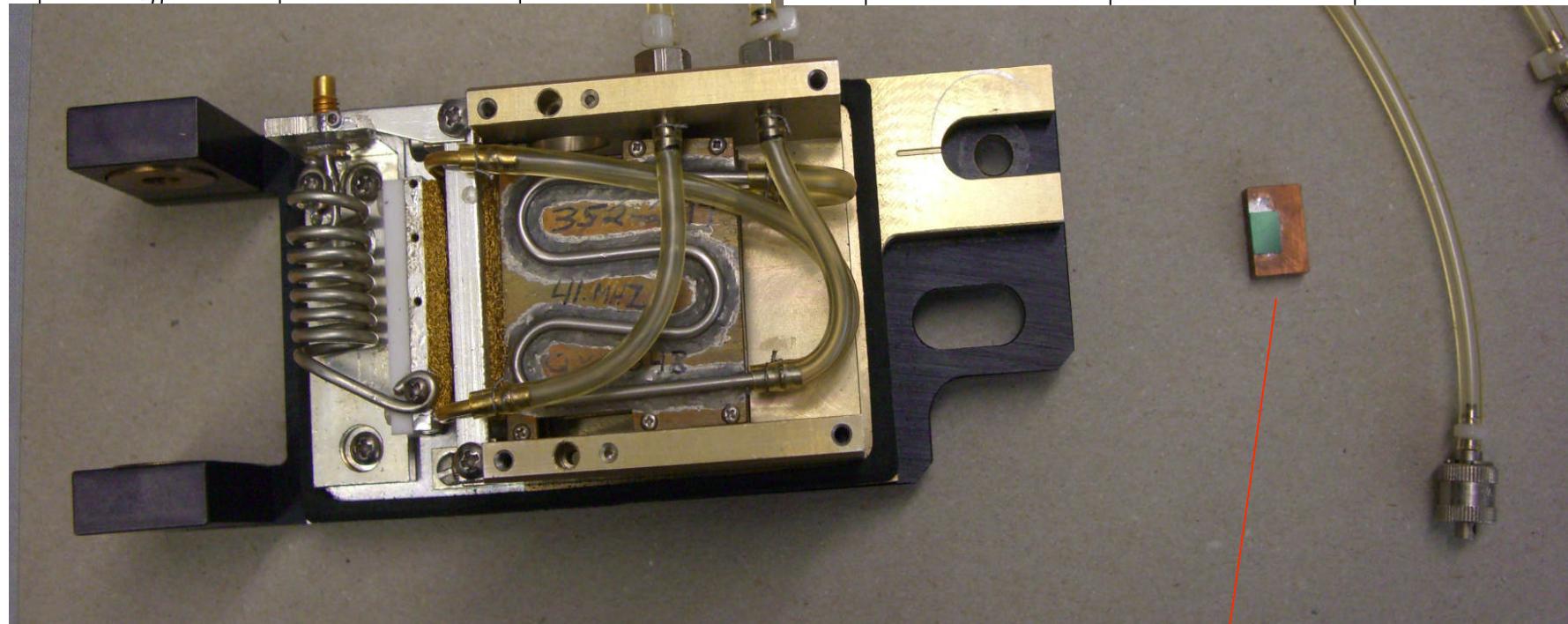
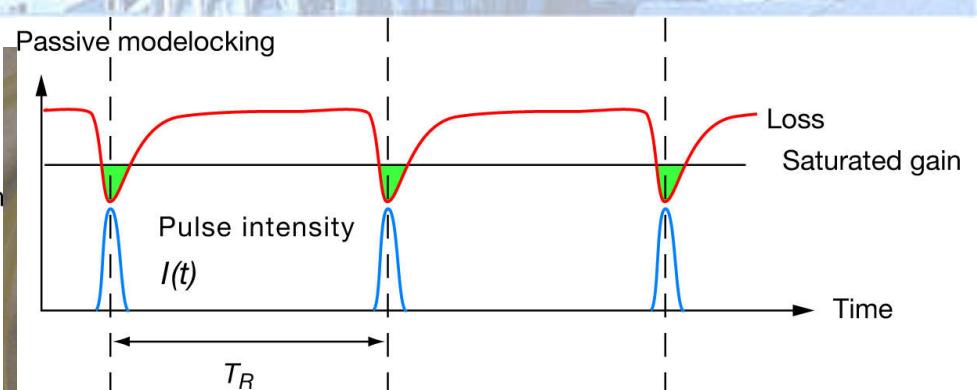
acousto-optic loss modulator
needs RF power and water cooling

Innovation: before and after

Active modelocking



Passive modelocking

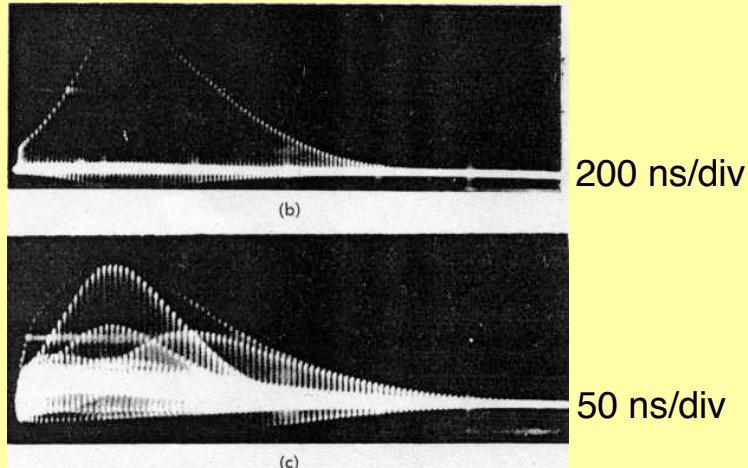


acousto-optic modelocker
needs RF power and water cooling

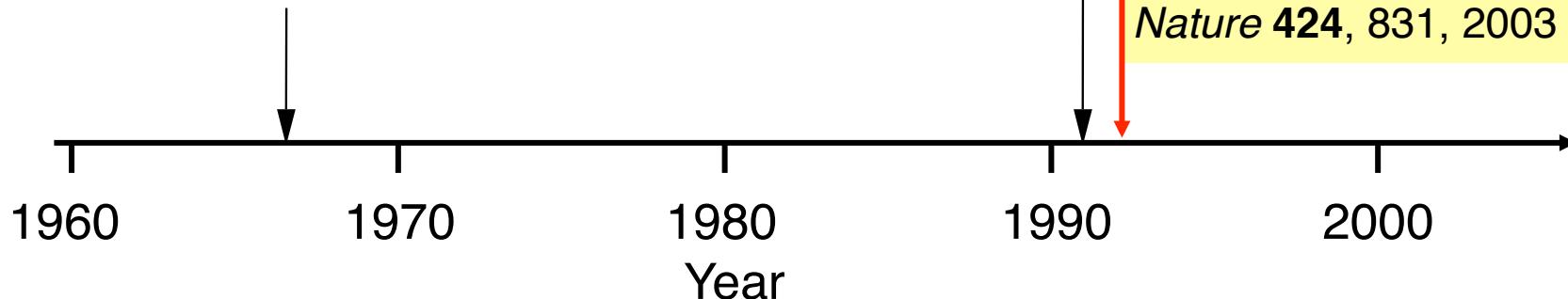
SESAM modelocker

20 years SESAM anniversary: 1992-2012

A. J. De Maria, D. A. Stetser, H. Heynau
Appl. Phys. Lett. **8**, 174, 1966



Nd:glass
first passively modelocked laser
Q-switched modelocked



**Flashlamp-pumped
solid-state lasers**

*Q-switching instabilities
continued to be a problem until 1992*

SESAM

First passively modelocked
(diode-pumped) solid-state laser
without Q-switching

U. Keller et al.
Opt. Lett. **17**, 505, 1992

IEEE JSTQE **2**, 435, 1996
Nature **424**, 831, 2003

KLM

**Diode-pumped solid-state lasers
(first demonstration 1963)**

Ultrafast solid-state laser oscillators: a success story for the last 20 years with no end in sight

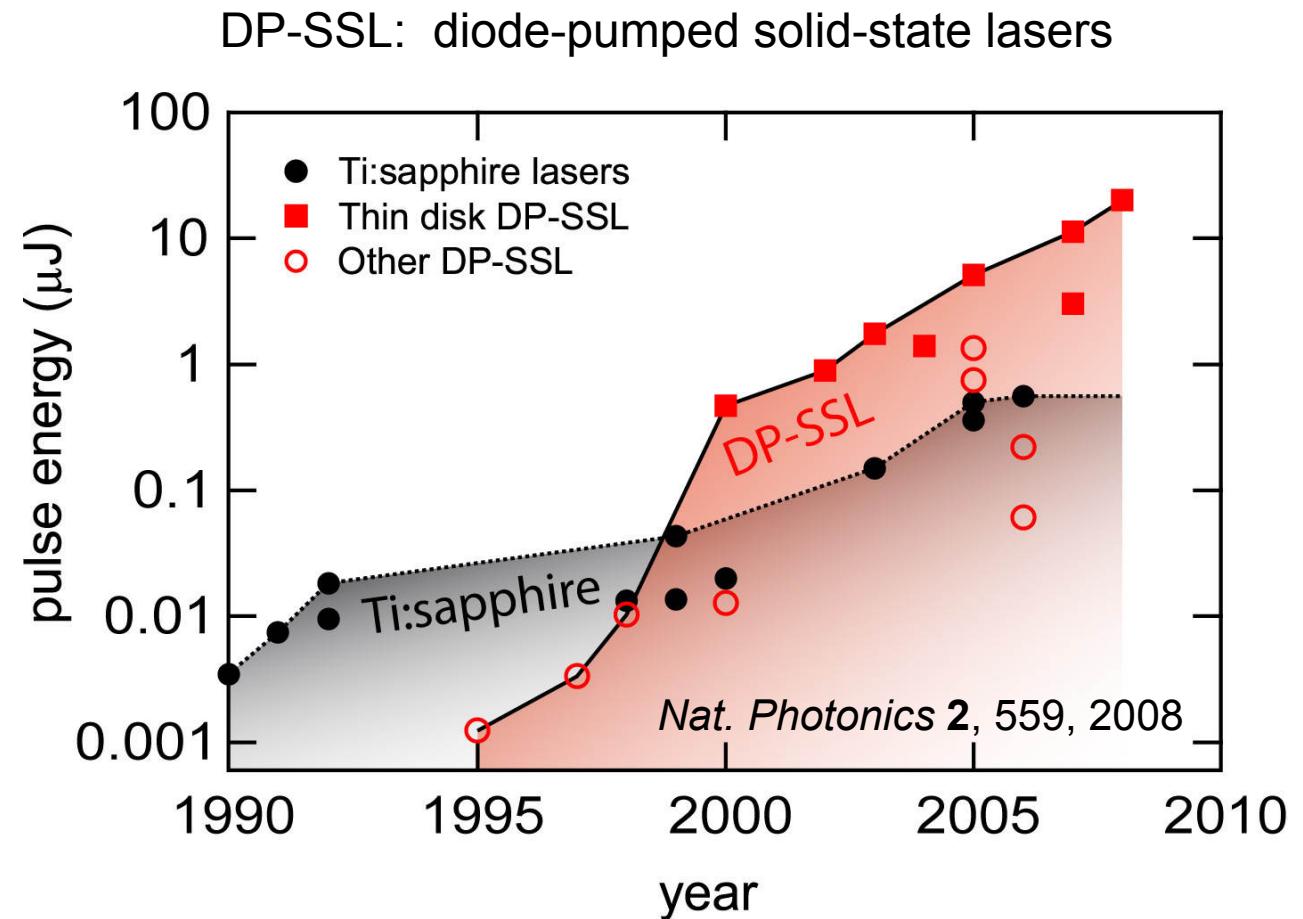
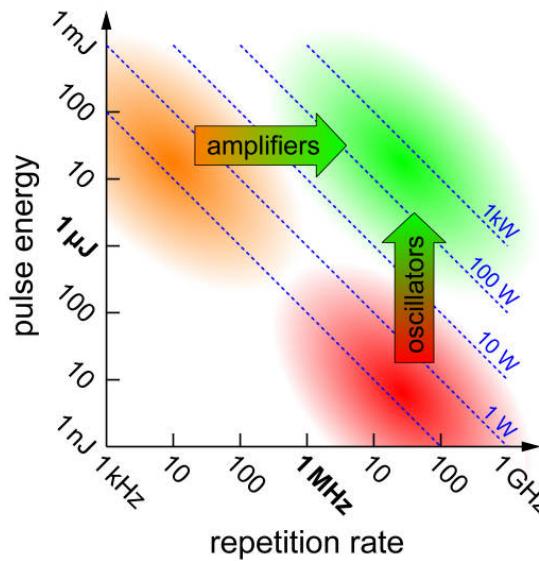
U. Keller

Received: 21 April 2010 / Published online: 13 May 2010
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20 years of ultrafast solid-state lasers: invited paper

- Why was it assumed that diode-pumped solid-state lasers cannot be passively modelocked?
- How was the SESAM invented?
- State-of-the-art performance and future outlook.

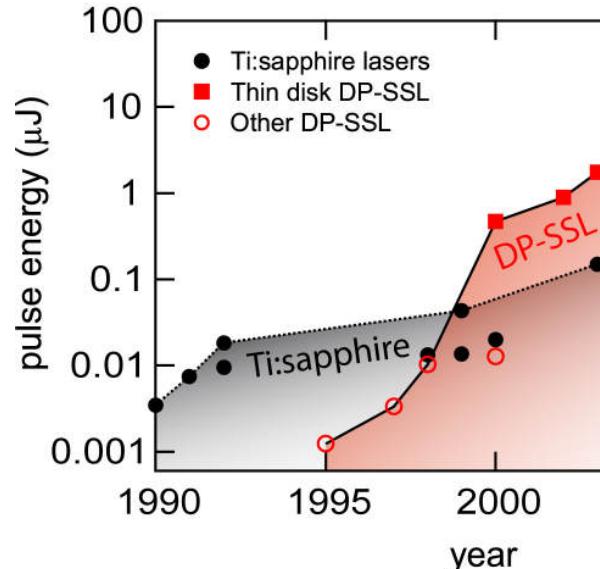
High average power lasers



First time >10 μJ pulse energy from a SESAM modelocked Yb:YAG thin disk laser:
Opt. Express 16, 6397, 2008 and CLEO Europe June 2007

26 μJ with a multipass gain cavity and larger output coupling of 70% (Trumpf/Konstanz)
Opt. Express 16, 20530, 2008

High average power lasers - moving towards 100 µJ



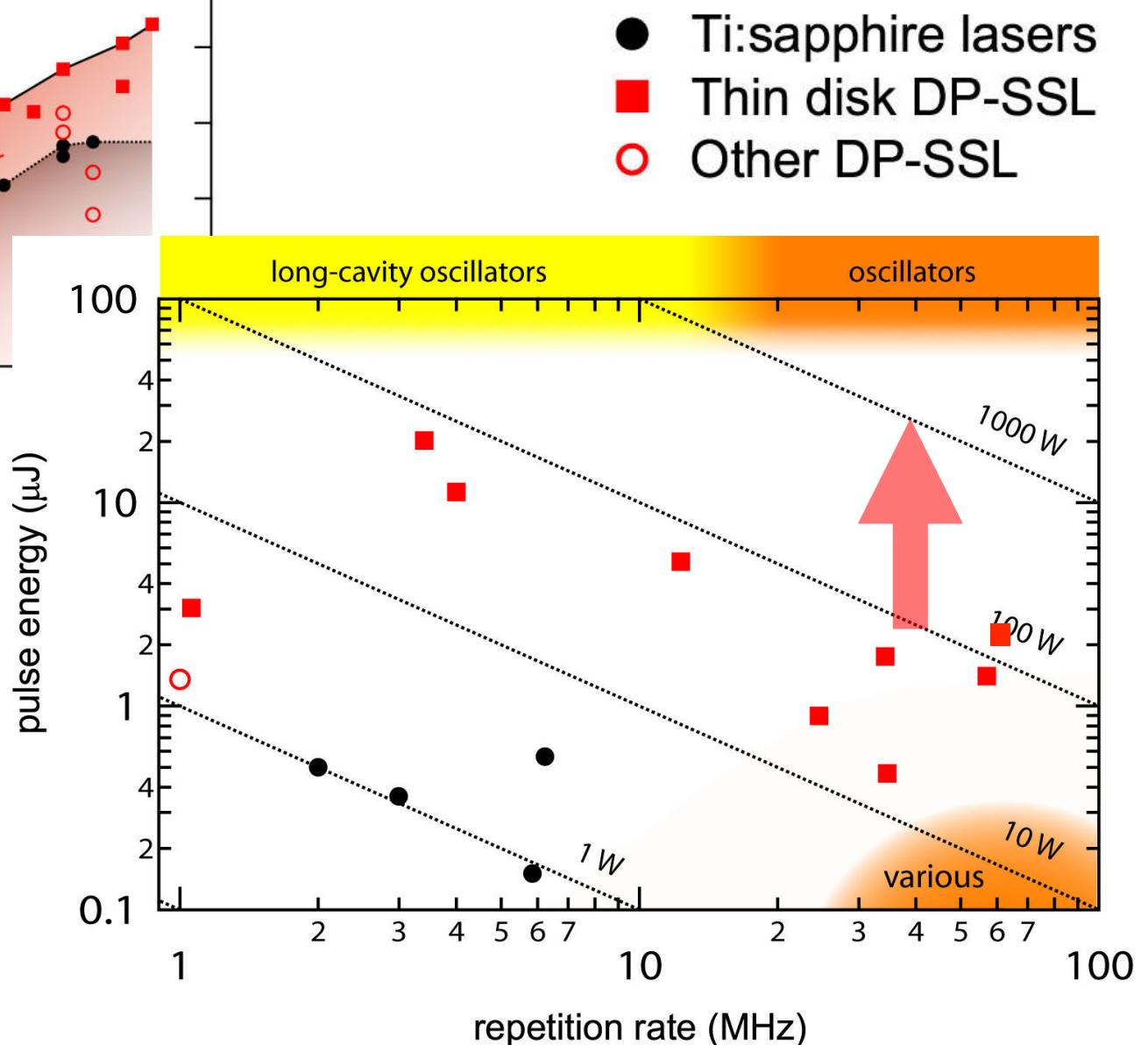
Goal:

100 µJ

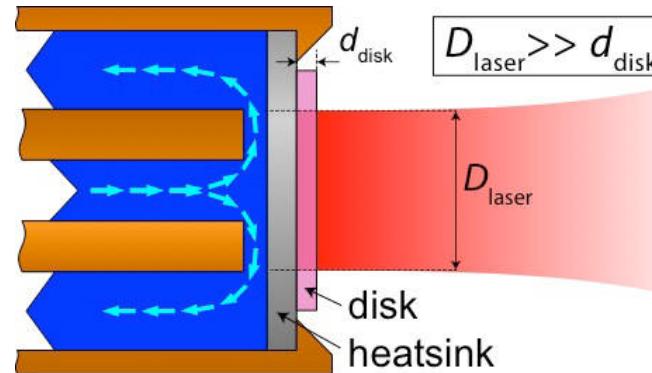
5 MHz

500 W average
power

$$P_{av} = E_p f_{rep}$$



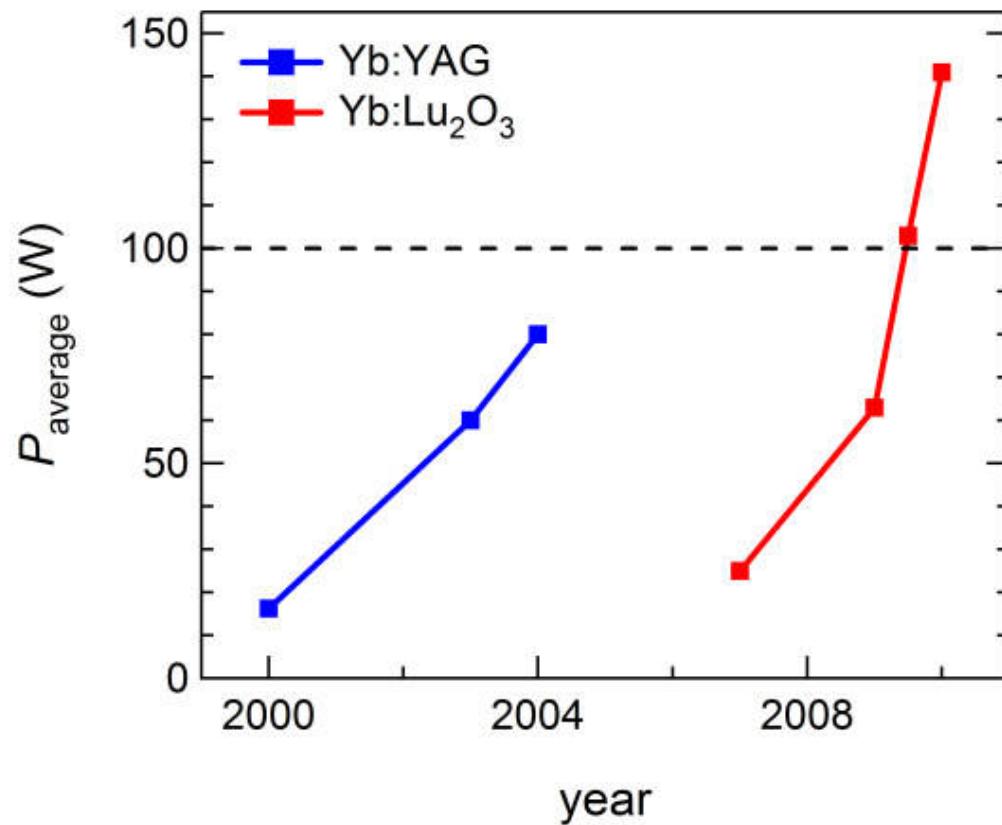
Thin disk laser



- Efficient heat removal through back side
- Typical thickness $\approx 100 \mu\text{m}$: 1D longitudinal heat flow: reduced thermal lensing
- **Power scalable by increase of mode diameter (constant intensity)**

A. Giesen, et al., *Appl. Phys. B* **58**, 365 (1994)

Thin disk lasers are efficient



SESAM modelocked

$$\eta_{opt} = 42\% \text{ (103 W)}$$

$$\eta_{opt} = 40\% \text{ (141 W)}$$

C. R. E. Baer et al.,
Optics Lett. **35**, 2302, 2010

Yb-doped sesquioxide thin disk lasers

Prof. G. Huber, University of Hamburg

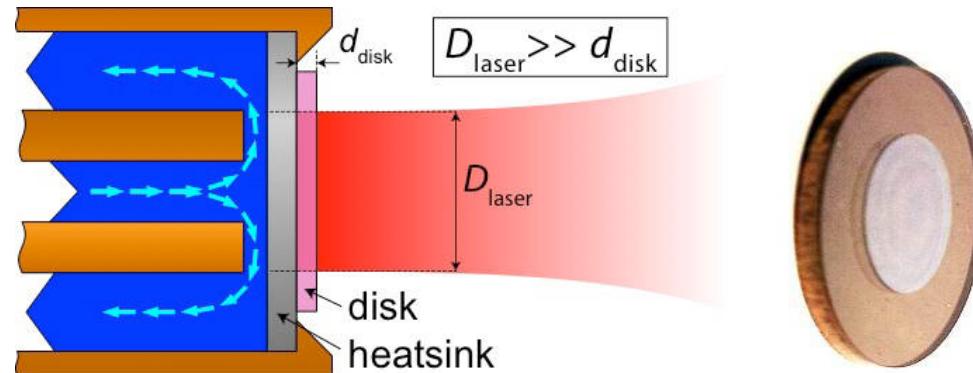
R. Peters et al., *Appl. Phys. B* **102**, 509, 2011

cw performance

Gain material	P _{out} [W]	η _{opt} [%]	η _{slope} [%]
Yb:Lu ₂ O ₃	301	73	85
Yb:Sc ₂ O ₃	264	70	80
Yb:LuScO ₃	250	69	81

Modelocked Thin Disk Lasers

Thin disk laser



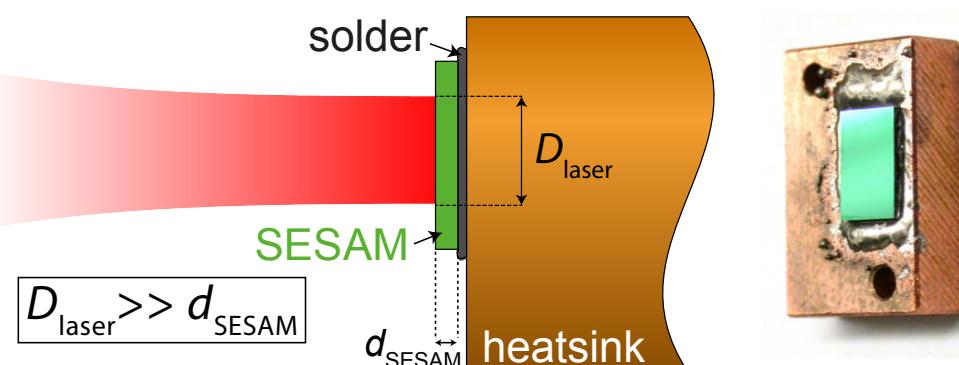
A. Giesen, et al., *Appl. Phys. B* **58**, 365 (1994)

- Efficient heat removal through back side
- Typical thickness $\approx 100 \mu\text{m}$: 1D longitudinal heat flow: reduced thermal lensing
- **Power scalable by increase of mode diameter (constant intensity)**

+

SESAM

Semiconductor saturable absorber mirror

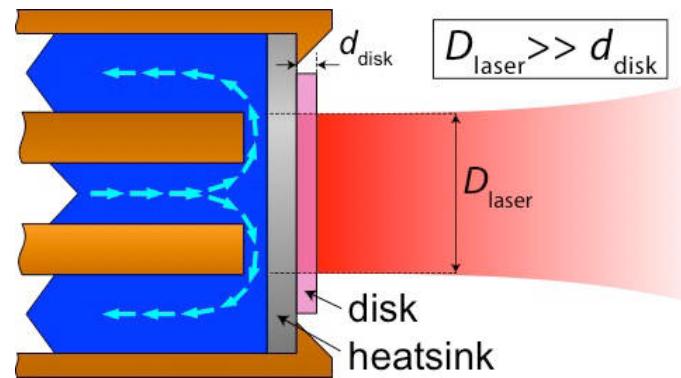


U. Keller, et al., *IEEE J. Sel. Top. Quant.* **2**, 435 (1996)

- Widely tunable absorber parameters
- 1D longitudinal heat flow: reduced thermal lensing
- High damage thresholds ($>100 \text{ mJ/cm}^2$) for optimized designs
- **Power scalable by increase of mode diameter (constant saturation)**

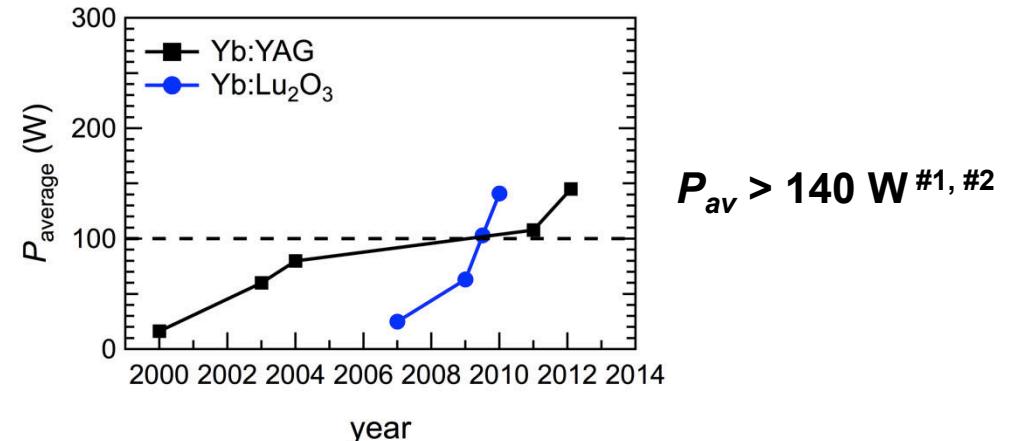
Modelocked Thin Disk Lasers

Thin disk laser



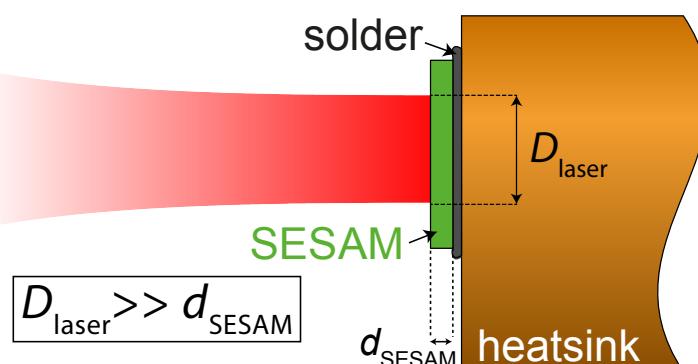
A. Giesen, et al., *Appl. Phys. B* **58**, 365 (1994)

Highest average powers and highest energies
of any ultrafast oscillator technology

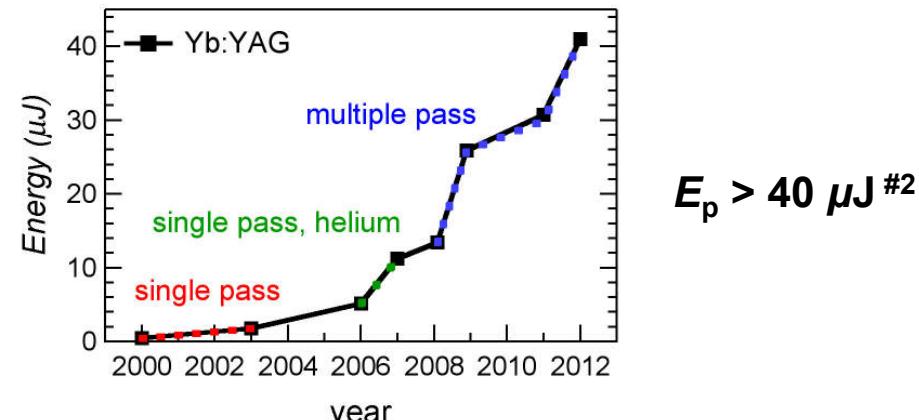


SESAM

Semiconductor saturable absorber mirror



U. Keller, et al., *IEEE J. Sel. Top. Quant.* **2**, 435 (1996)

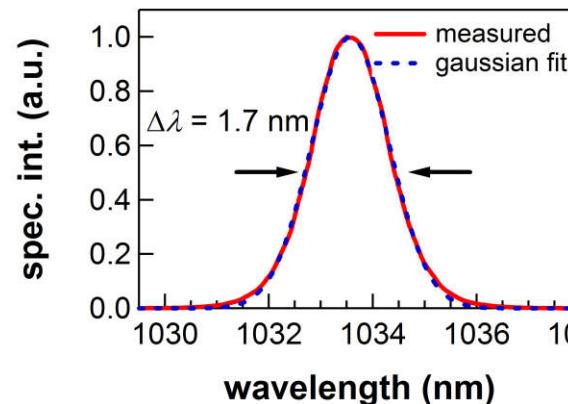
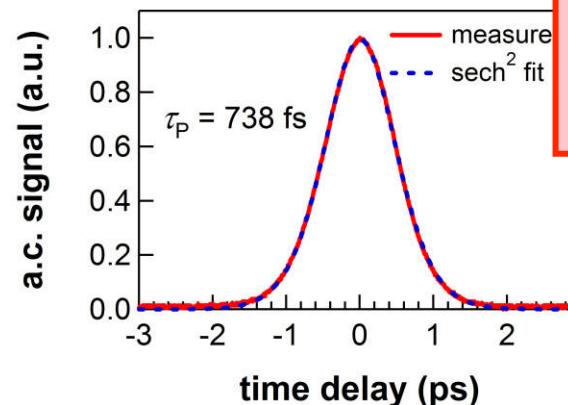


^{#1} C. R. E. Baer, et al., *Optics Letters* **35**, 2302-2304 (2010)

^{#2} D. Bauer et al., *Optics Express* **20**, 9698-9704 (2012)

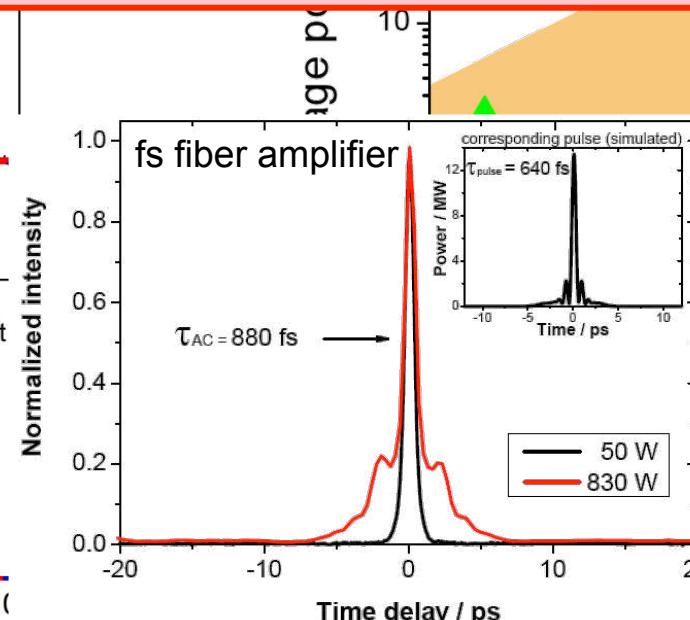
The femtosecond average power revolution

Femtosecond SESAM modelocked
Yb:Lu₂O₃ thin disk laser

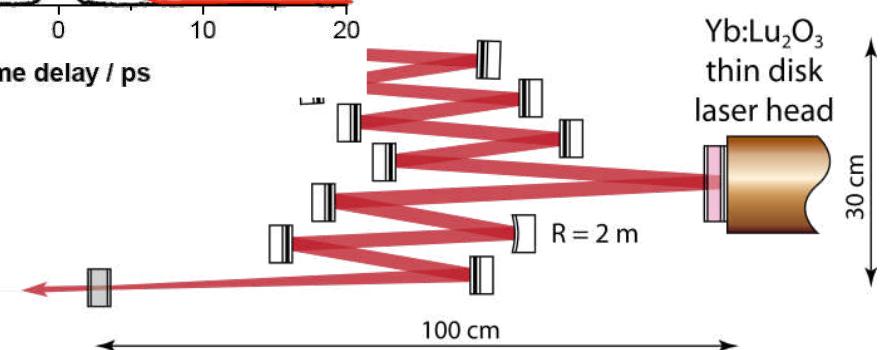
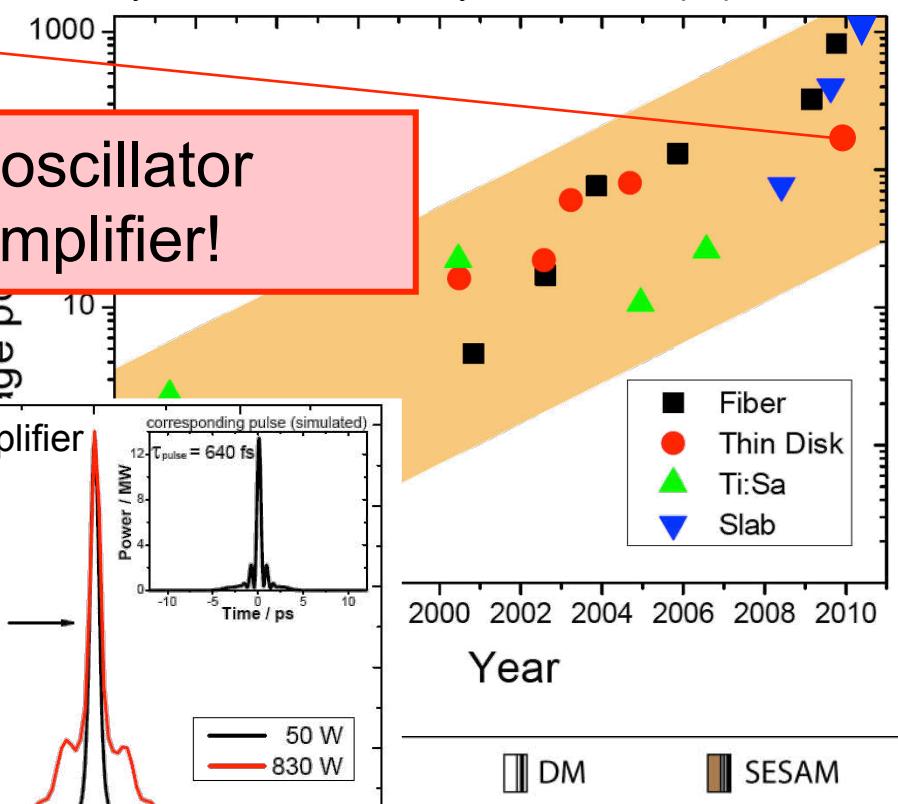


738 fs pulse duration
141 W average power
2.8 MW peak power
60 MHz repetition rate

laser oscillator
no amplifier!

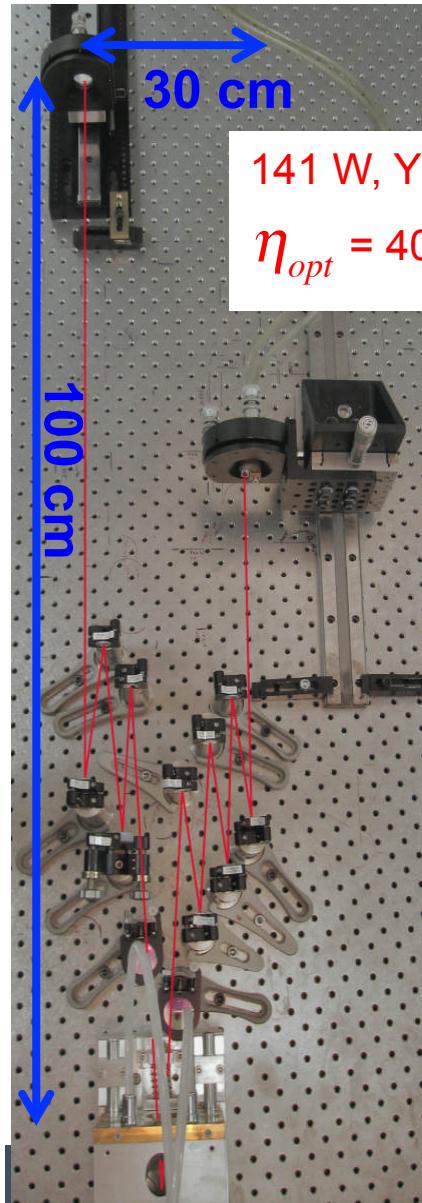


Courtesy of A. Tünnermann: Systems with < 1ps pulse duration

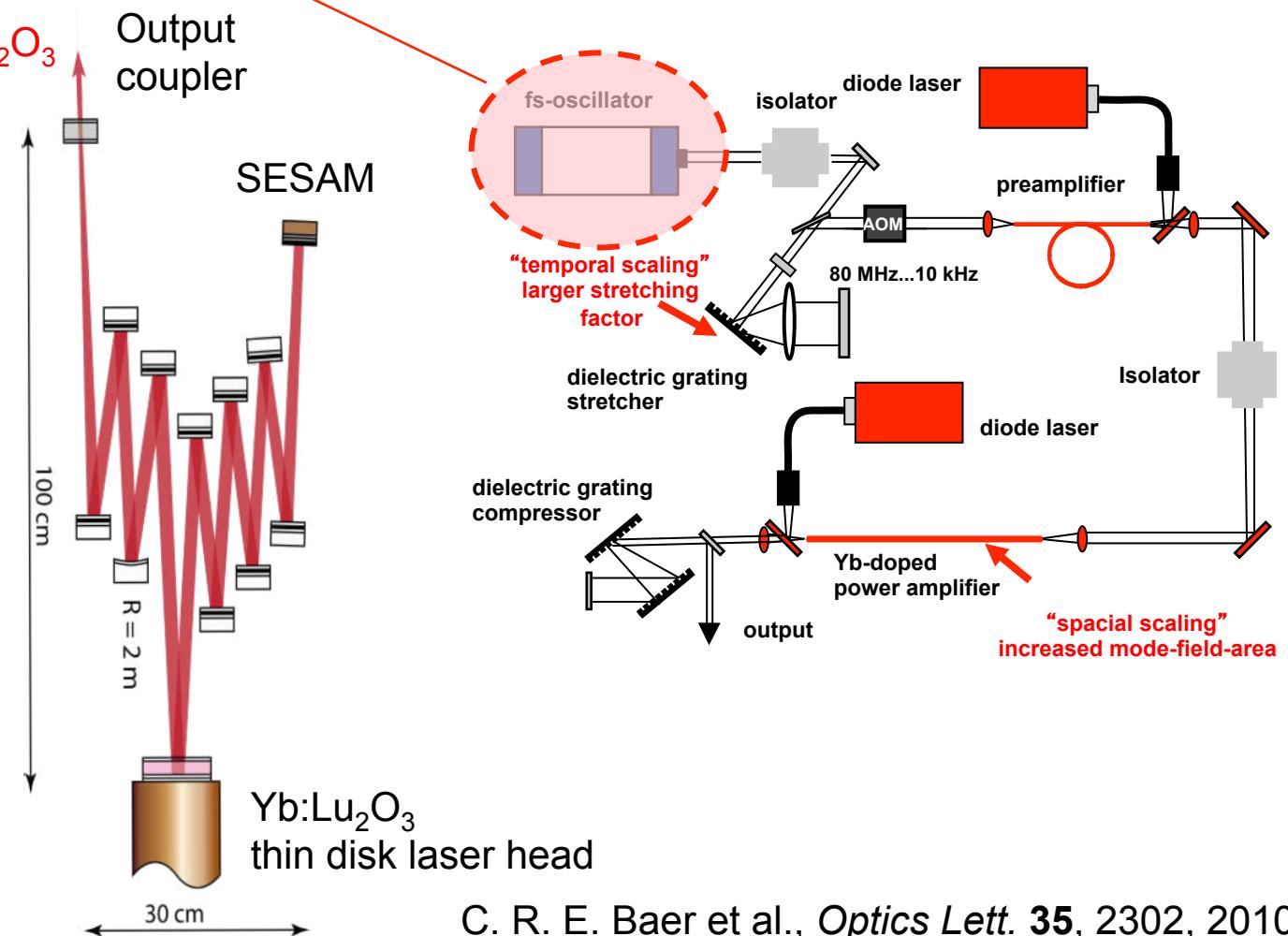


Oscillator versus CPA-fiber amplifier

High power fs oscillator: same complexity as low power fs oscillator



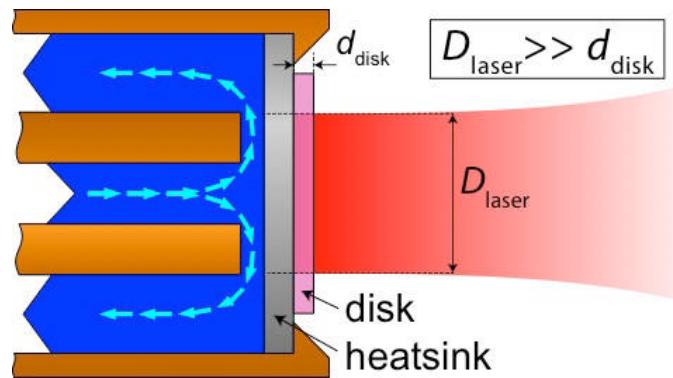
femtosecond CPA-fiber amplifier always needs a fs oscillator



C. R. E. Baer et al., Optics Lett. 35, 2302, 2010

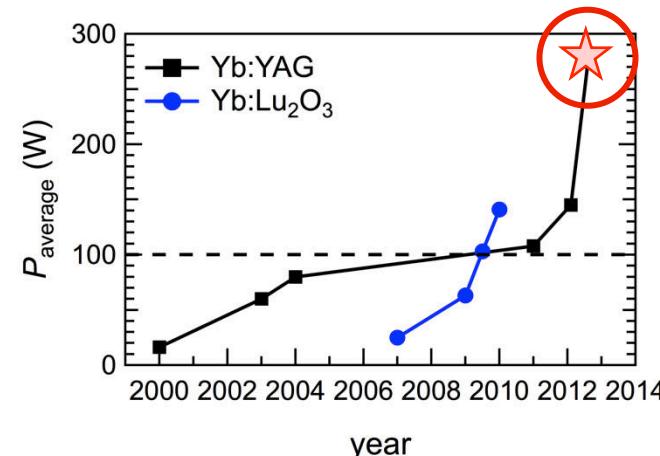
Modelocked Thin Disk Lasers

Thin disk laser



A. Giesen, et al., *Appl. Phys. B* **58**, 365 (1994)

Highest average powers and highest energies of any ultrafast oscillator technology



Here:

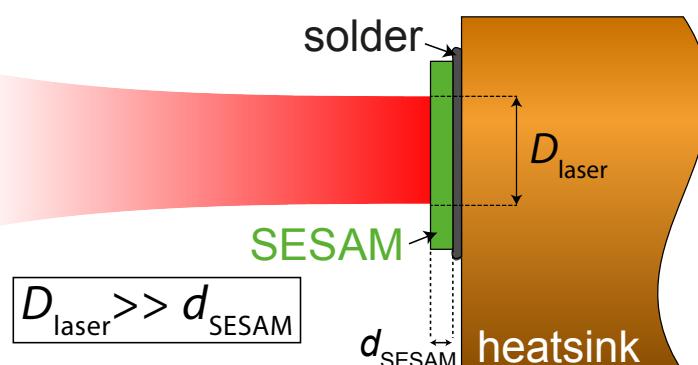
$$P_{av} = 275 \text{ W}$$

$$T_p = 583 \text{ fs}$$

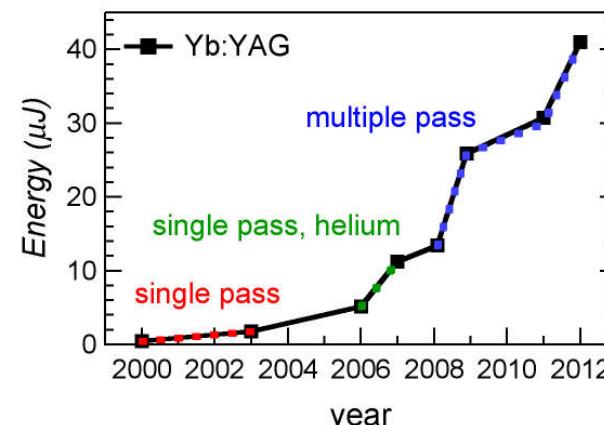
$$f_{rep} = 16.3 \text{ MHz}$$

SESAM

Semiconductor saturable absorber mirror



U. Keller, et al., *IEEE J. Sel. Top. Quant.* **2**, 435 (1996)



$$E_p > 40 \mu\text{J}^{\#2}$$

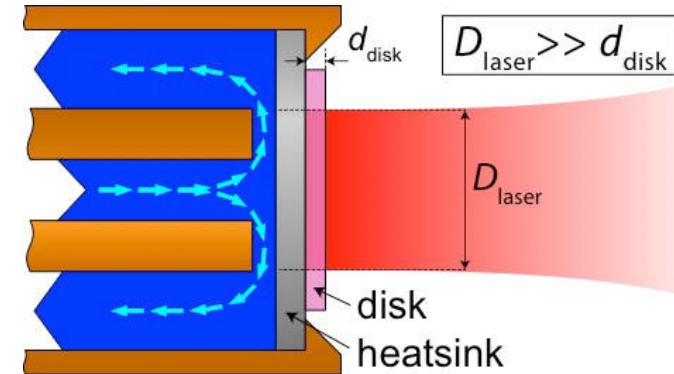
^{#1} C. R. E. Baer, et al., *Optics Letters* **35**, 2302-2304 (2010)

^{#2} D. Bauer et al., *Optics Express* **20**, 9698-9704 (2012)

High-power modelocking: challenges

TEM₀₀ operation at high average power #1

- efficient heat removal:
 - material properties: thermo-mechanical and spectroscopic properties
 - disk quality: thickness, diameter
 - contacting
- suitable cavity design



C. R. E. Baer, et al., *Optics Express* **20**, 7054-7065 (2012)

Yb:YAG: the standard thin disk material

- large disks on diamond with excellent quality commercially available
- 500 W fundamental transverse mode demonstrated #1

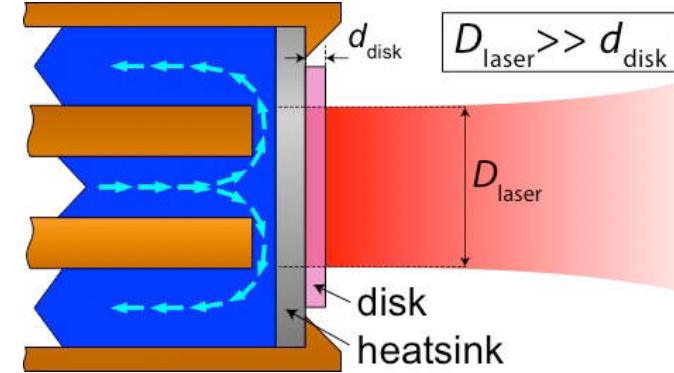


#1 A.Killi, et al., *Proceedings of the SPIE*, Volume 7193, 2009

High-power modelocking: challenges

TEM₀₀ operation at high average power #¹

- efficient heat removal:
 - material properties: thermo-mechanical and spectroscopic properties
 - disk quality: thickness, diameter
 - contacting
- suitable cavity design

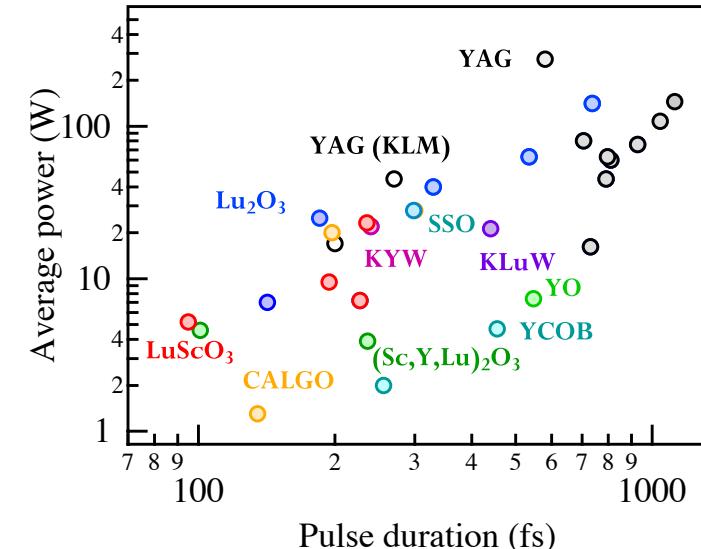


C. R. E. Baer, et al., *Optics Express* **20**, 7054-7065 (2012)

Yb:YAG: the standard thin disk material

- large disks on diamond with excellent quality commercially available
- 500 W fundamental transverse mode demonstrated #¹

Other materials with promising properties are currently being investigated

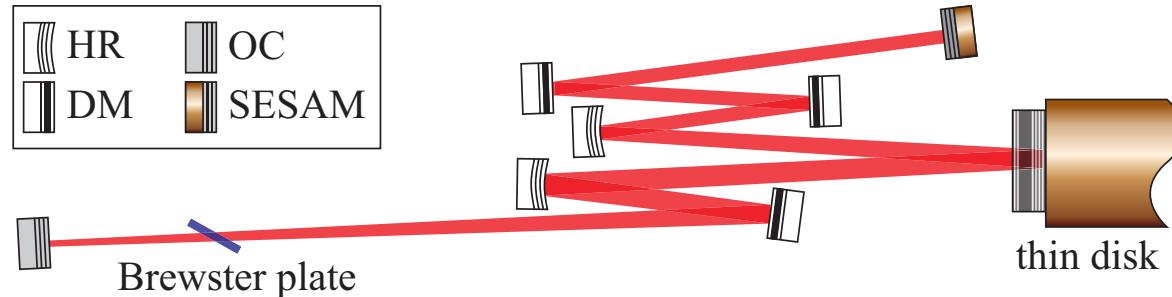


#¹ A.Killi, et al., *Proceedings of the SPIE*, Volume 7193, 2009

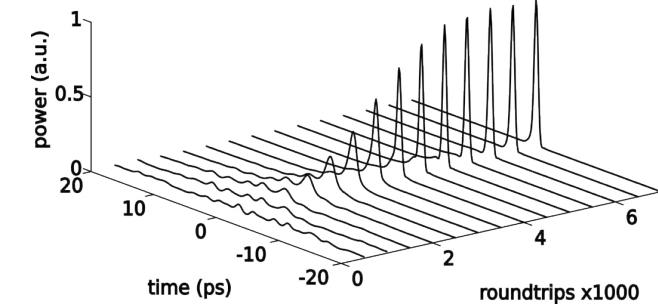
High-power modelocking: challenges

Pulse formation at high peak power:

Soliton modelocking: balance SPM and GDD



- avoid modelocking instabilities from **excessive nonlinearities**

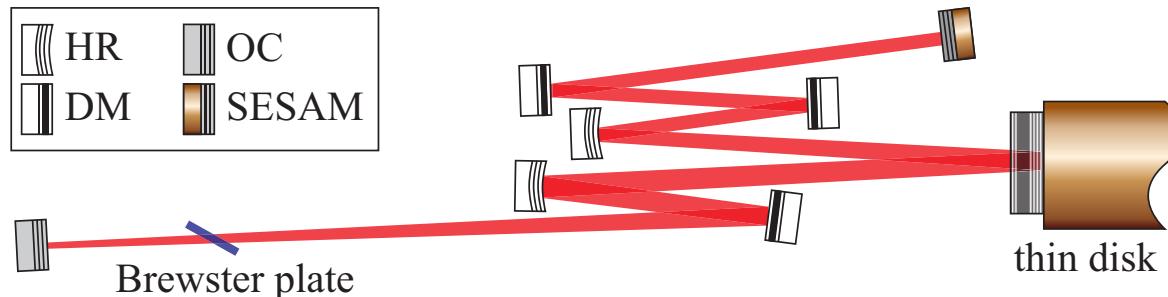
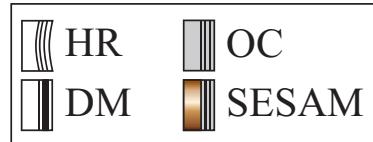


F. X. Kärtner and U. Keller, Opt. Lett. **20**(1), 16–18 (1995)

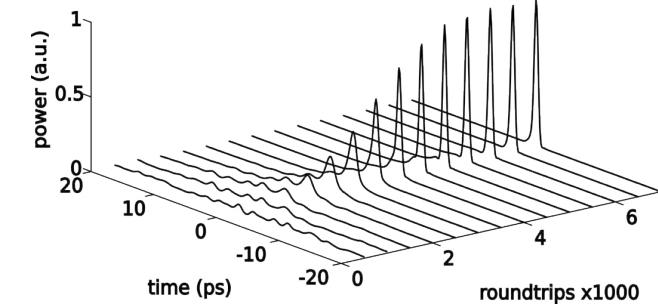
R. Paschotta and U. Keller, Appl. Phys. B **73**(7), 653–662 (2001)

High-power modelocking: challenges

Pulse formation at high peak power:
Soliton modelocking: balance SPM and GDD



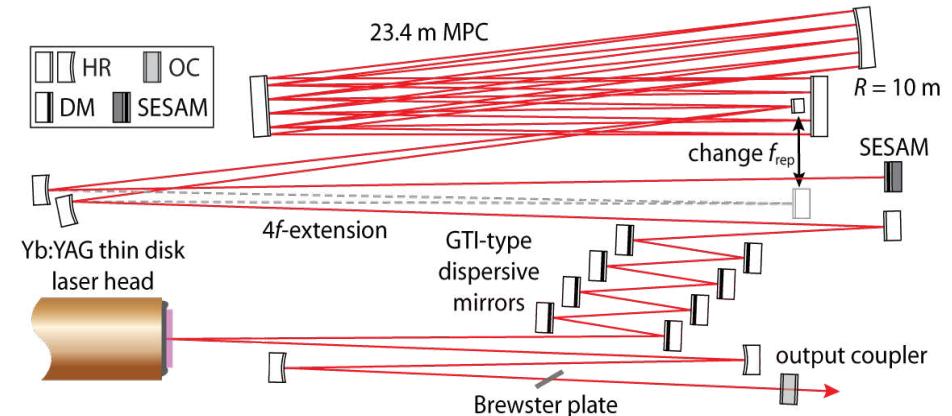
→ avoid modelocking instabilities
from **excessive nonlinearities**



F. X. Kärtner and U. Keller, Opt. Lett. **20**(1), 16–18 (1995)

R. Paschotta and U. Keller, Appl. Phys. B **73**(7), 653–662 (2001)

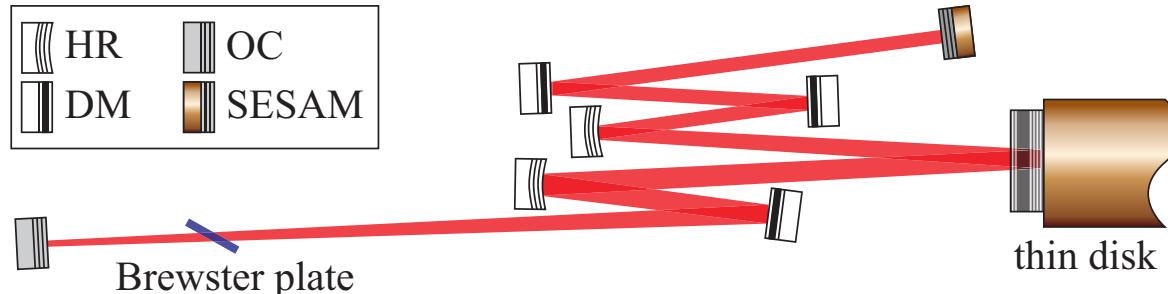
Helium flooding 45 W, 11 μ J, 790 fs



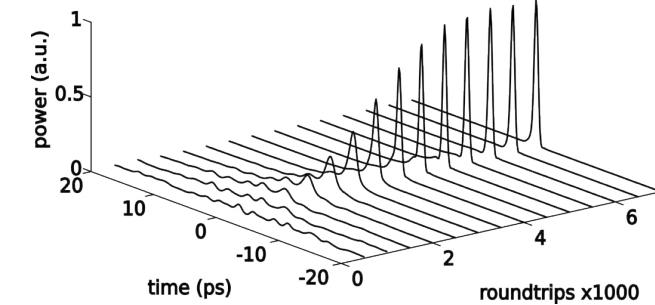
S. Marchese, et al., Optics Express **16**, 6397-6409 (2008)

High-power modelocking: challenges

Pulse formation at high peak power:
Soliton modelocking: balance SPM and GDD



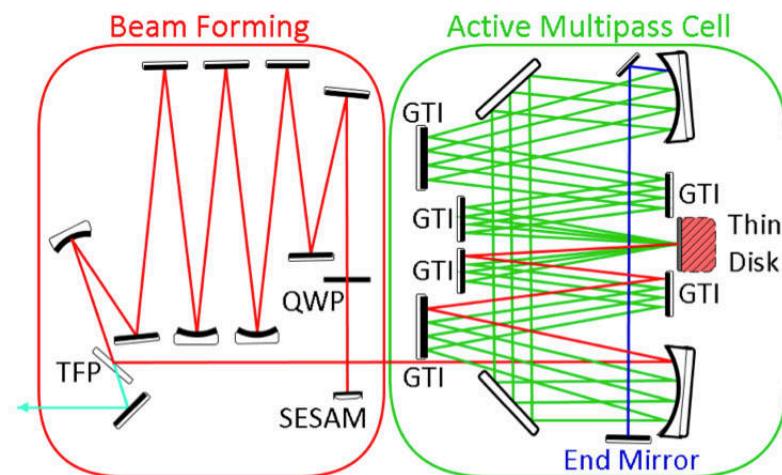
→ avoid modelocking instabilities
from **excessive nonlinearities**



F. X. Kärtner and U. Keller, Opt. Lett. **20**(1), 16–18 (1995)

R. Paschotta and U. Keller, Appl. Phys. B **73**(7), 653–662 (2001)

Helium flooding 45 W, 11 μ J, 790 fs
Multiple passes 145 W, 41 μ J, 1.1 ps

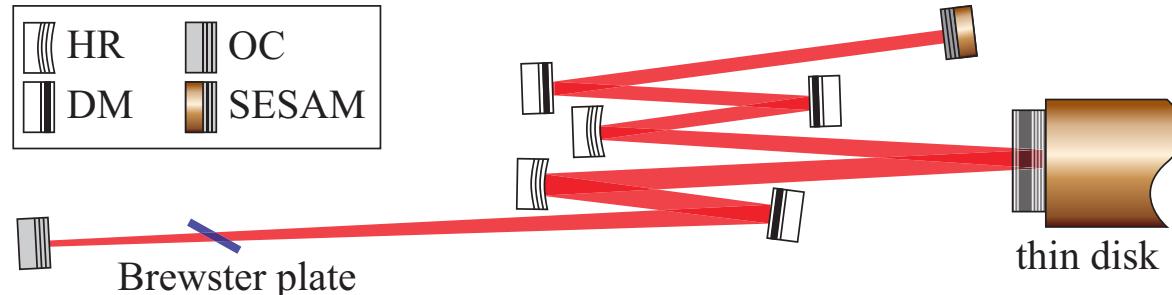


D. Bauer, et al. , Optics Express **20**, 9698-9704 (2012)

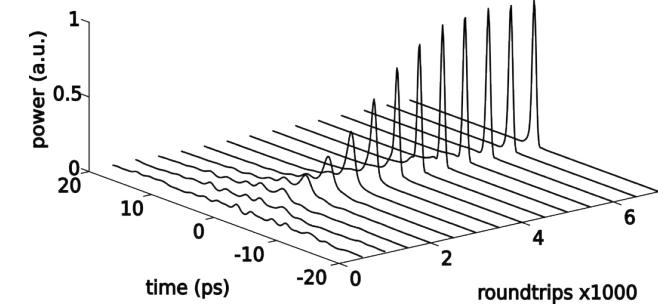
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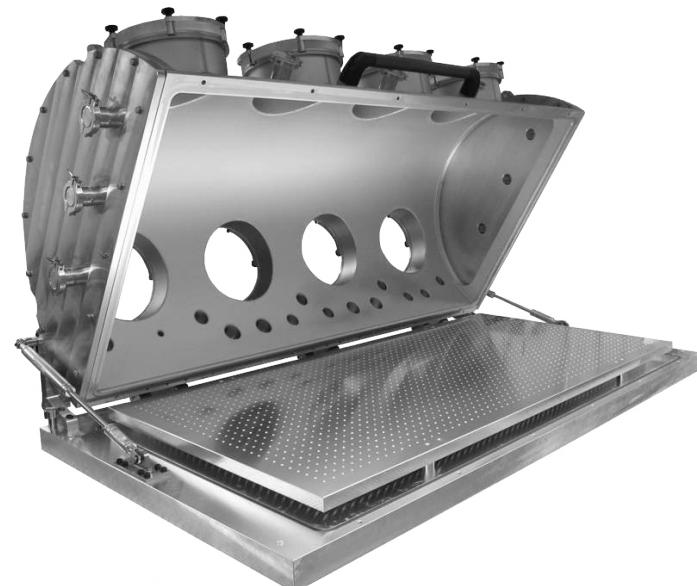
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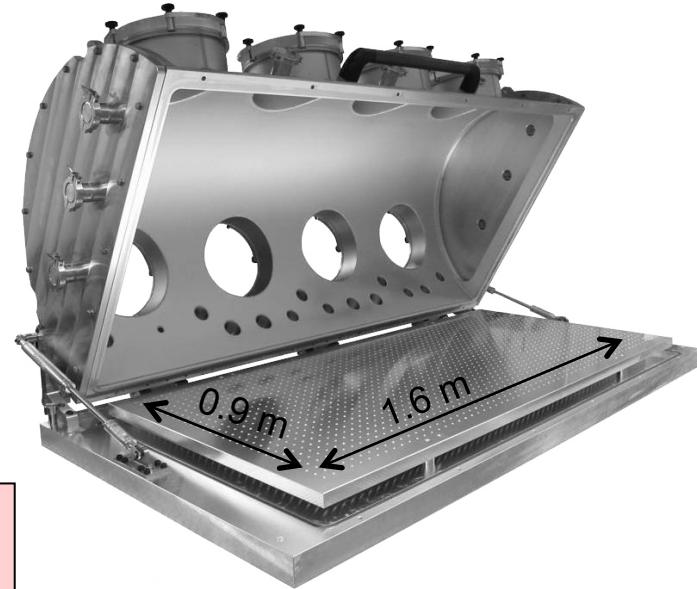
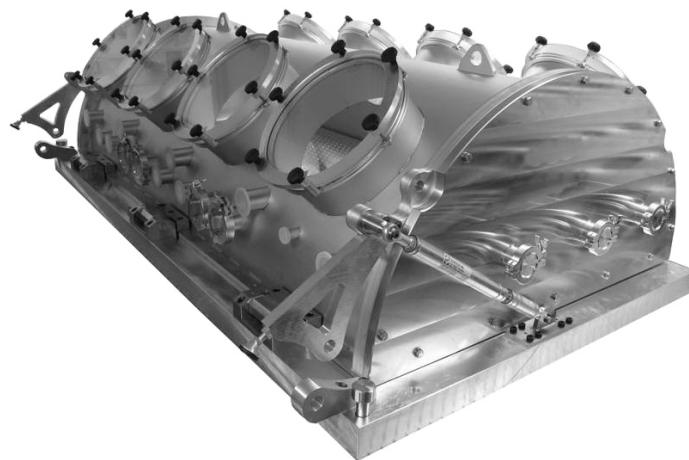
F. X. Kärtner and U. Keller, Opt. Lett. **20**(1), 16–18 (1995)

R. Paschotta and U. Keller, Appl. Phys. B **73**(7), 653–662 (2001)

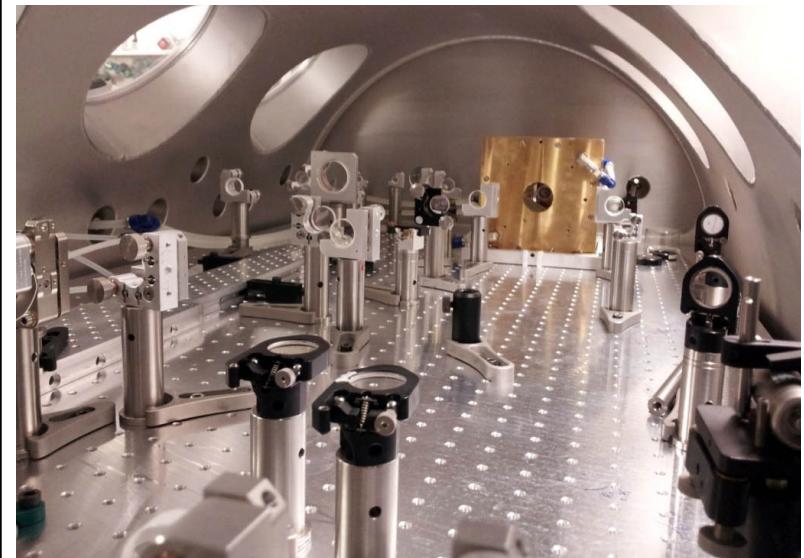
Helium flooding	45 W, 11 µJ, 790 fs
Multiple passes	145 W, 41 µJ, 1.1 ps
Vacuum	275 W, 17 µJ, 580 fs



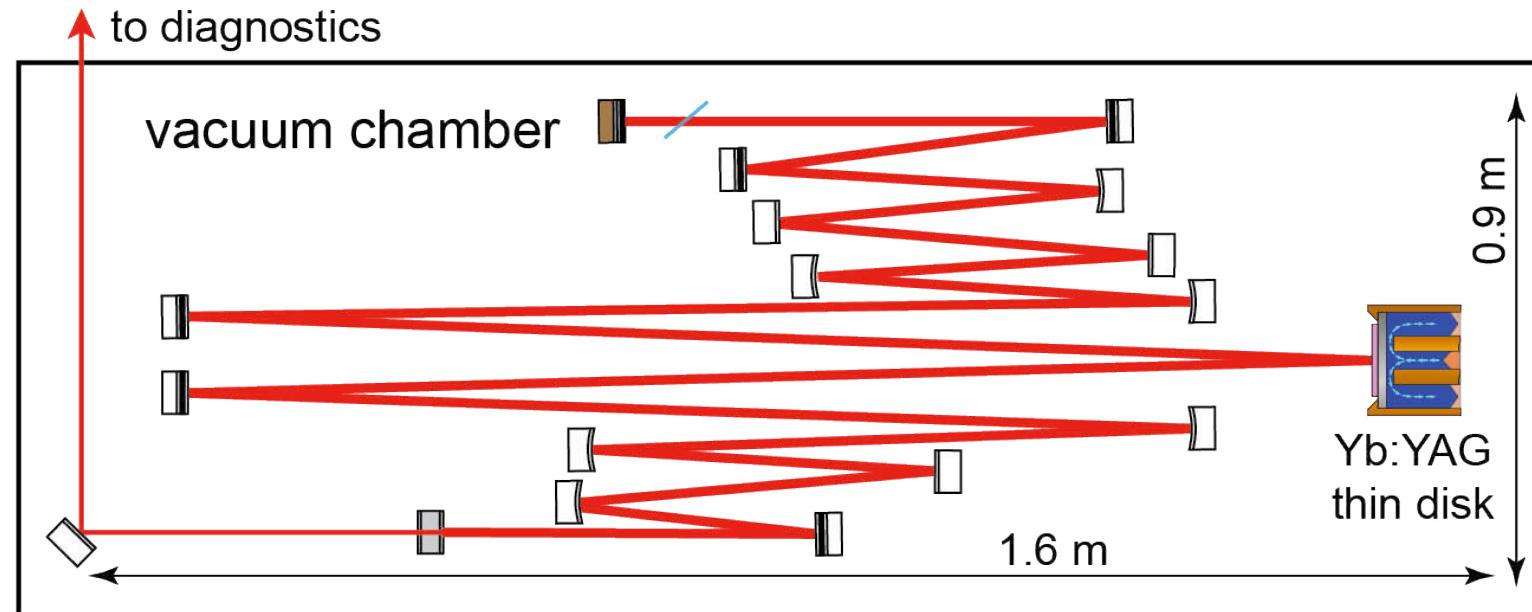
Vacuum environment



- ✓ minimum SPM
 - small amount of dispersion required
- ✓ higher intracavity powers can be tolerated
 - simple oscillator geometries with low number of passes
- ✓ easy adjustment of SPM by changing air pressure
- ✓ minimum pointing instabilities
- ✓ clean environment



Experimental setup

**Disk (TRUMPF GmbH):**

- < 100 µm thick, glued on water cooled diamond

Output coupling: 11.4%

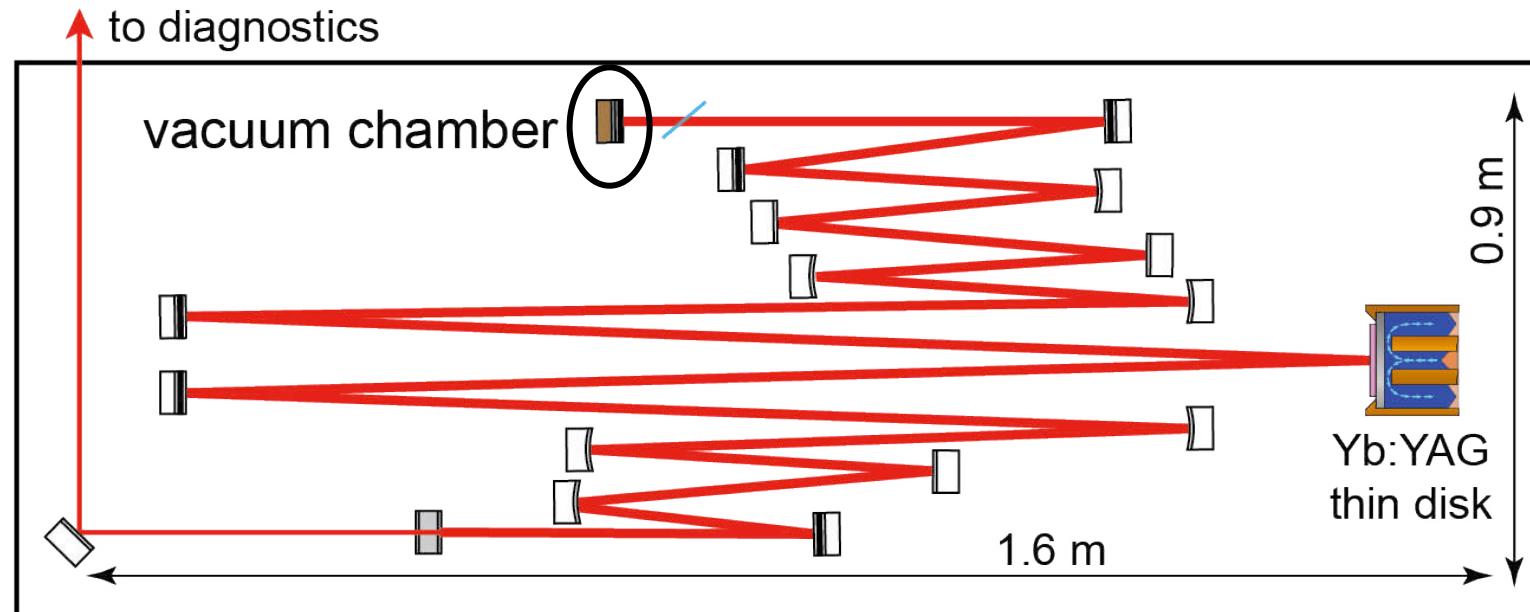
Pump:

- 4.7 mm diameter, 24 passes
- $\lambda_0 = 940$ nm, 1.2 kW available

Soliton modelocking:

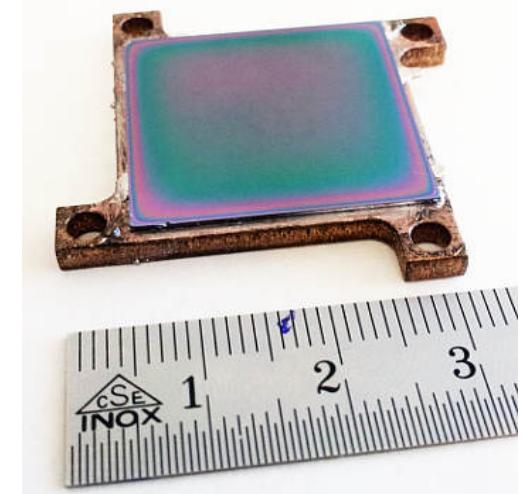
- vacuum chamber pressure: 0.5 mbar
- 0.7 mm thick FS plate: polarization control
- total negative dispersion per roundtrip -8100 fs²

Experimental setup



SESAM with multiple QW and dielectric topcoating for high damage threshold^{#1}

- distributed Bragg reflector
 - 3 QW: initially large ΔR
 - 3 quarter-wave pair dielectric topcoating (PECVD)
 $\text{SiO}_2/\text{Si}_3\text{N}_4$



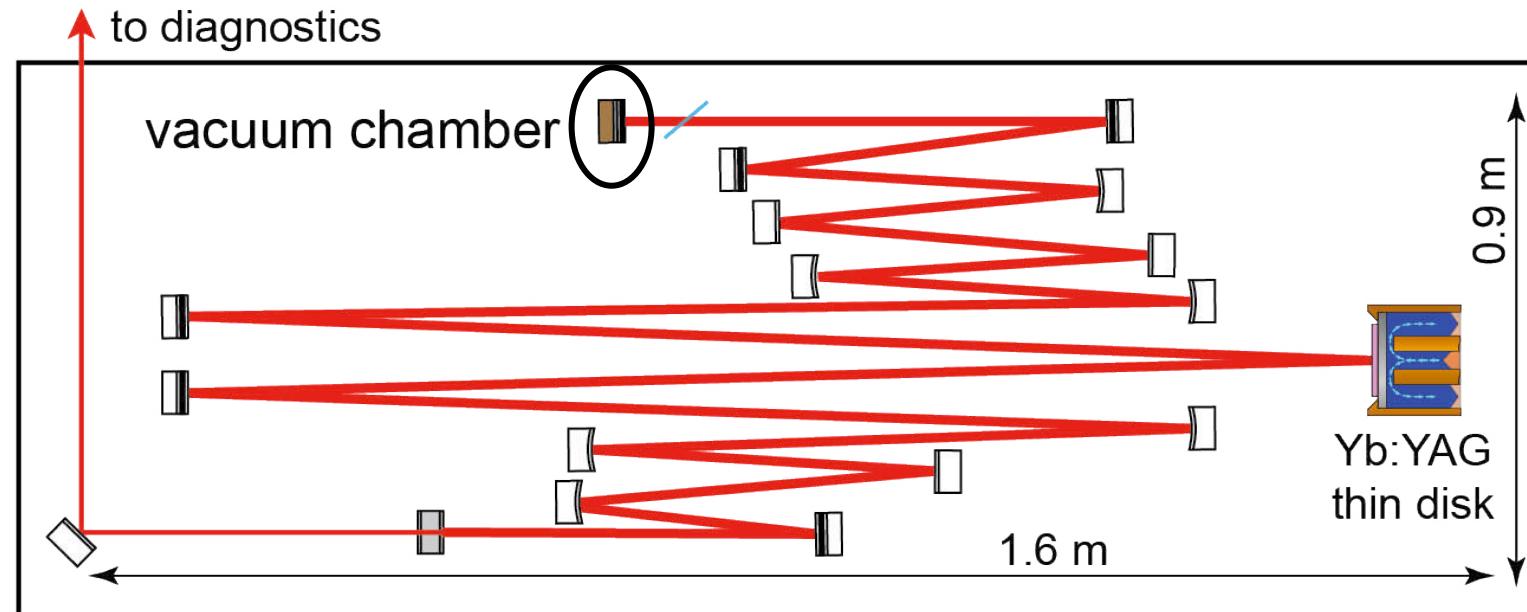
FIRST



Center for Micro- and Nanoscience

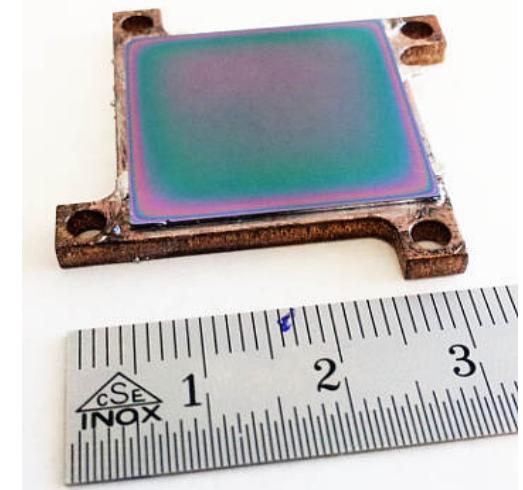
^{#1} C.J. Saraceno, et al., *IEEE JSTQE*, vol 18, no.1, pp 29-41 (2012)

Experimental setup



SESAM with multiple QW and dielectric topcoating for high damage threshold^{#1}

- F_{sat} = 140 $\mu\text{J}/\text{cm}^2$
- ΔR = 0.95 %
- ΔR_{ns} = 0.1 %
- $T_{1/e}$ = 67 ps



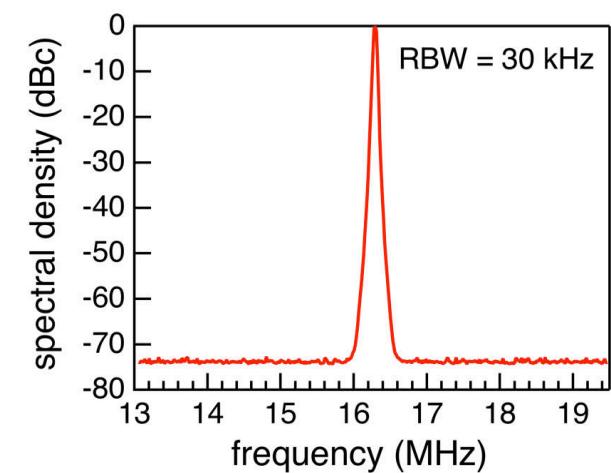
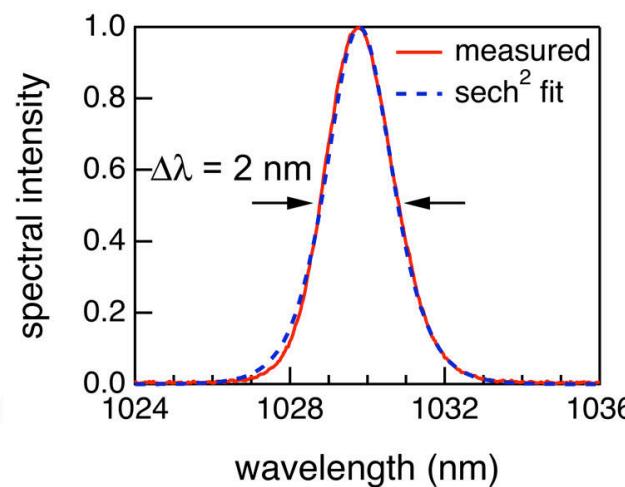
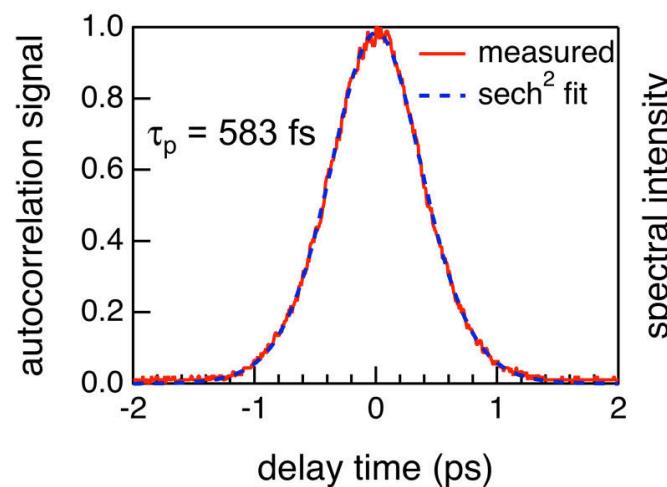
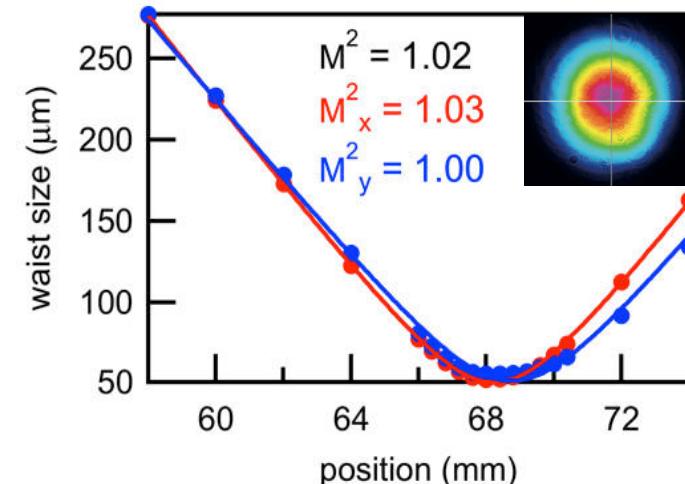
FIRST

Center for Micro- and Nanoscience

^{#1} C.J. Saraceno, et al., *IEEE JSTQE*, vol 18, no.1, pp 29-41 (2012)

Result

P_{avg}	= 275 W	τ_p	= 583 fs
P_{pump}	= 840 W	η_{opt}	= 32.4 %
f_{rep}	= 16.3 MHz	M^2	< 1.05
E_p	= 16.9 μ J	$\tau_p \cdot \Delta v$	= 0.329
P_{pk}	= 25.6 MW	(ideal:	0.315)



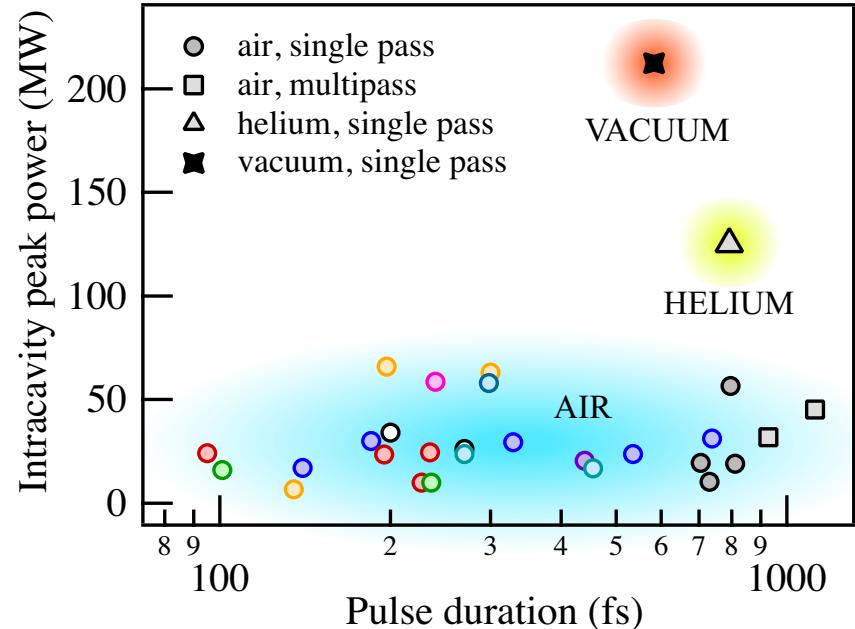
- Highest average power from a passively modelocked oscillator
- Main limitation to higher power: thermal effects on dispersive mirrors

#¹ C.J. Saraceno, et al., *Optics Express*, Vol. 20, No. 21, p. 23535 (2012)

Results

Result

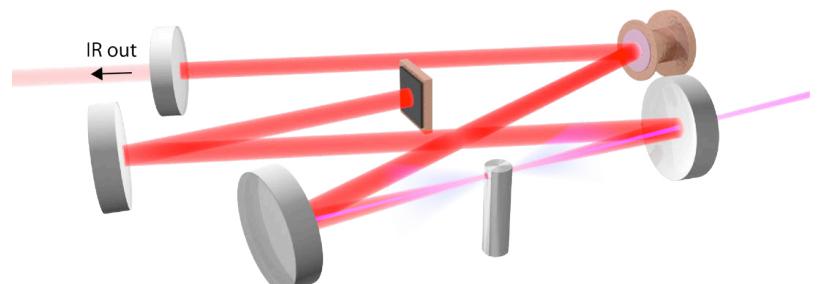
P_{avg}	= 275 W	T_p	= 583 fs
P_{pump}	= 840 W	η_{opt}	= 32.4 %
f_{rep}	= 16.3 MHz	M^2	< 1.05
E_p	= 16.9 μ J	$T_p \cdot \Delta v$	= 0.329
P_{pk}	= 25.6 MW	(ideal: 0.315)	



Intracavity

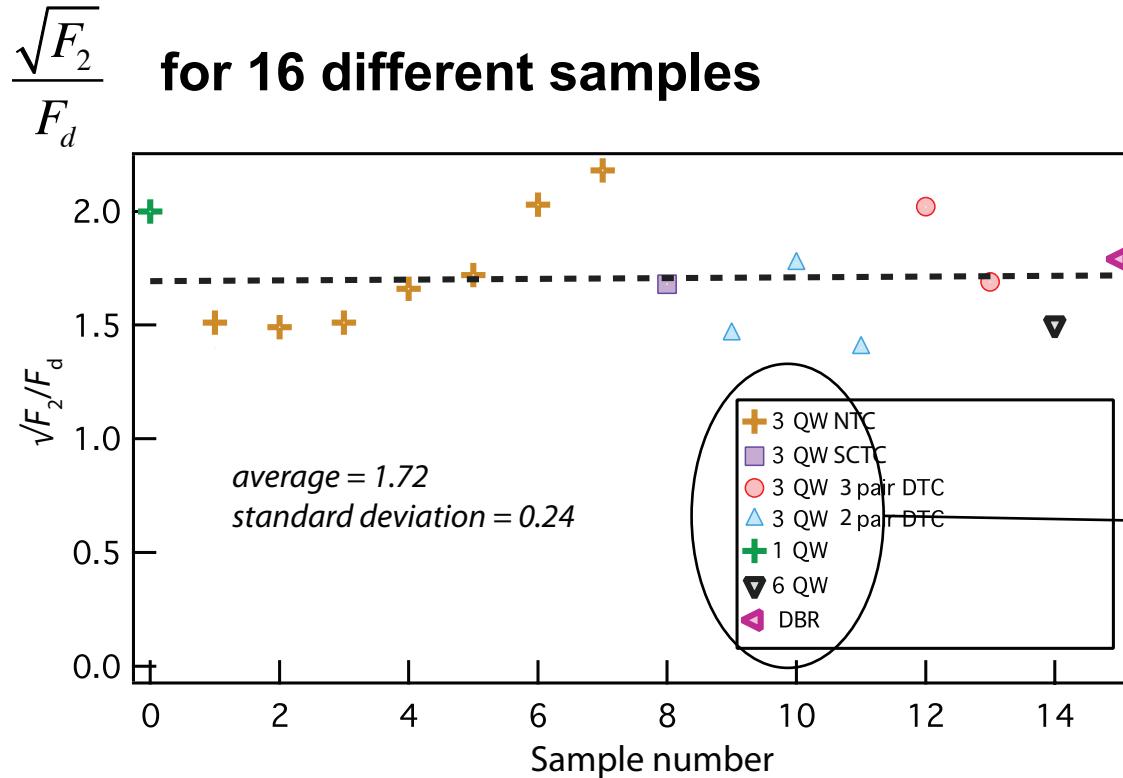
$P_{\text{avg,ic}}$	= 2.5 kW	✓	$\phi_{\text{nl,vac}} = 75 \text{ mrad}$
$E_{p,ic}$	= 154 μ J		
$P_{\text{pk,ic}}$	= 236 MW	✗	$\phi_{\text{nl, air}} = 1.64 \text{ rad}$

Intracavity nonlinear optics (HHG, THz, ...)



→ Vacuum chamber: essential

SESAM damage is not a problem



Best SESAMs:

$$F_d > 0.2 \text{ J/cm}^2$$

$$I_{\text{peak}} > 370 \text{ GW/cm}^2$$

Different absorbers :

DBR

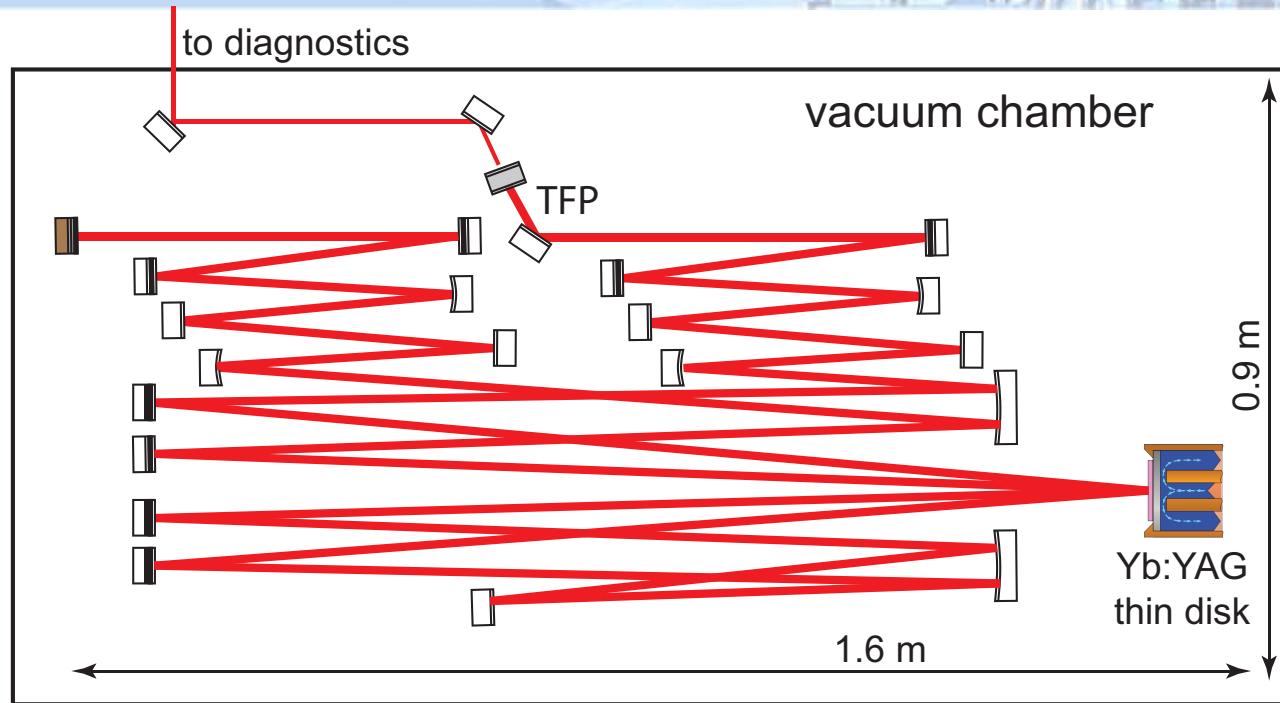
1 QW

3 QW

6 QW

- **Damage threshold F_d scales with $\sqrt{F_2}$** independently of the number of QW
- Simple rule of thumb for SESAMs with increased damage threshold:
 - **minimal amount of GaAs layers**
 - **multiple quantum wells and dielectric topcoatings**

C. J. Saraceno et al., "SESAMs for high-power oscillators: design guidelines and damage thresholds", *IEEE JSTQE* **18**, 29, 2012 (online since Feb. 2010)



10 MHz cavity with two-passes through the disk:

- ✓ Higher output coupling rate
- ✓ Lower intracavity power

Disk (TRUMPF GmbH):

- < 100 µm thick, glued on water cooled diamond

Output coupling: 20.2%

Pump:

- 4.7 mm diameter, 24 passes
- $\lambda_0 = 940$ nm, 1.2 kW available

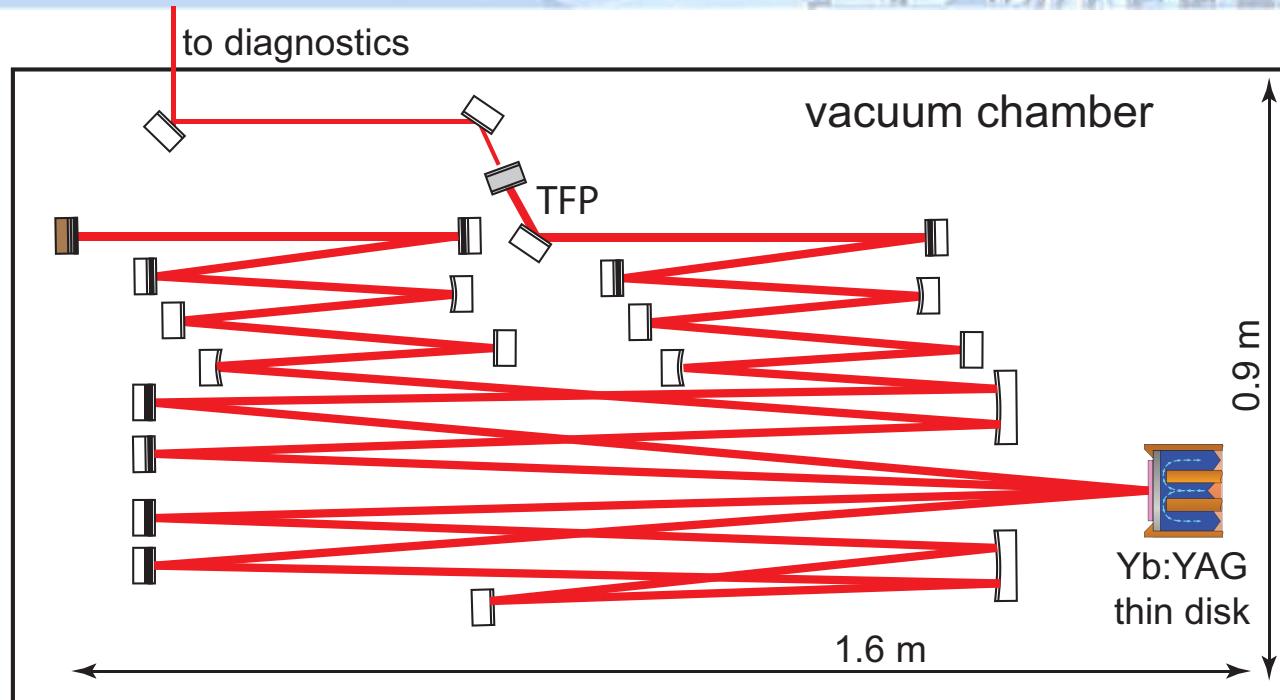
Soliton modelocking:

- vacuum chamber pressure: 0.5 mbar
- **Thin film polarizer**

SESAM

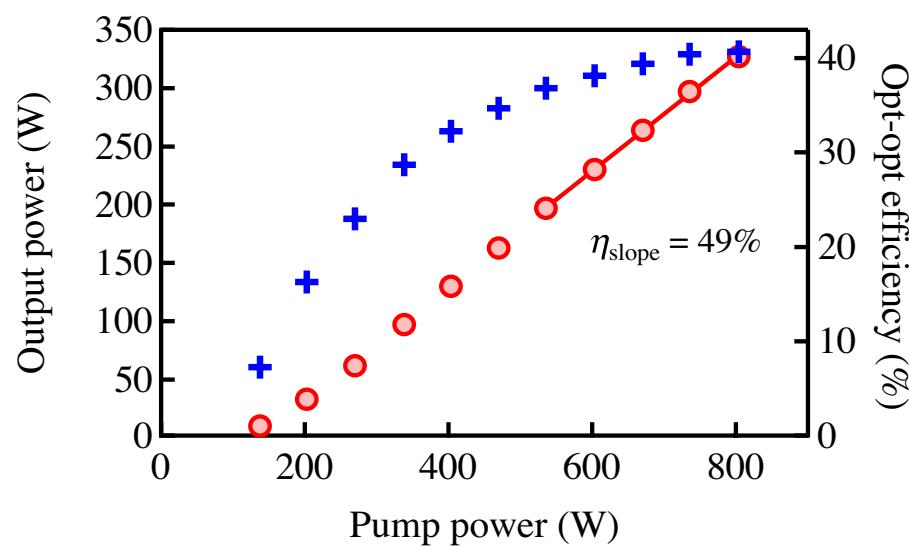
- **Lower saturation fluence: 85 µJ/cm²**
- **Higher modulation depth: 1.5%**

Towards higher energies



10 MHz cavity with two-passes through the disk:

- ✓ Higher output coupling rate
- ✓ Lower intracavity power



- ✓ CW fundamental mode: 330 W

→ Next step: energy scaling with passive multipass cell



Conclusions & Outlook

Conclusion: new approach for power scaling of fs high power TDLs

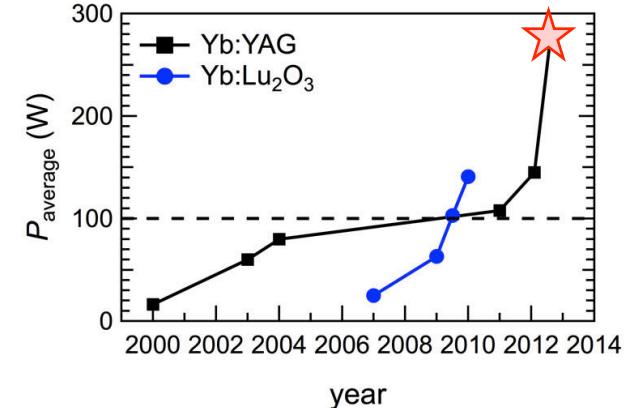
- Record high P_{out} from modelocked oscillator
- Short pulses
- High peak power
- High pulse energy

$$P_{\text{out}} = 275 \text{ W}$$

$$T_p = 583 \text{ fs}$$

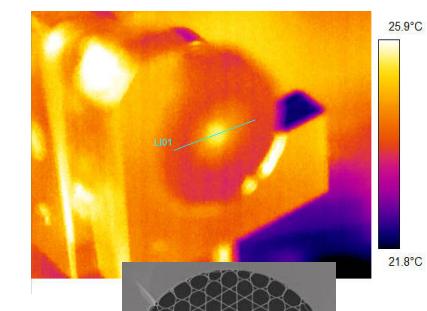
$$P_{\text{pk}} = 26 \text{ MW}$$

$$E_p = 17 \mu\text{J}$$



Outlook: further power and energy scaling

- Extend cavity length (Herriott-type cell)
 - increase pulse energy
- Dispersive mirrors with better thermal management
 - higher power at better optical-to-optical efficiency
- Further pump spot scaling
 - increase average power
- Pulse compression to sub-50 fs
 - increase peak power



F. Emaury et al, We2.7 (12:00)

Applications

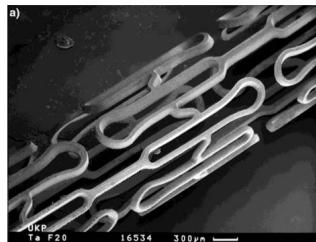
Industry

High-precision and high-speed micromachining



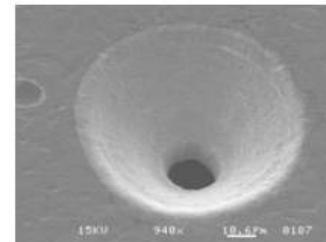
Fuel injection nozzles

Profeta et al., *Industrial Laser Solutions*, 2004



Stents

Nolte et al., *Adv. Eng. Mater.* 2, 2000



Inkjet nozzles

Liu et al., *Proc. SPIE*, Vol. 5713, 2005

Required

- High $E_p > 10 \mu\text{J}$
- High $P_{pk} > 10 \text{ MW}$

Wanted

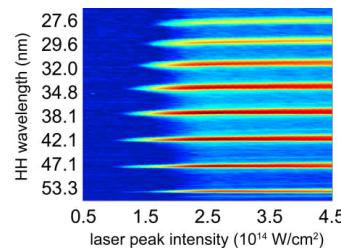
- High f_{rep} (MHz)

High average power

$$\rightarrow P_{av} = E_p \cdot f_{rep}$$

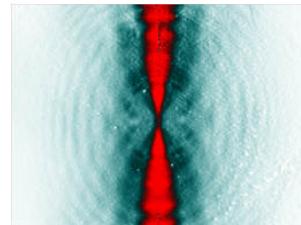
Science

Strong-field physics applications



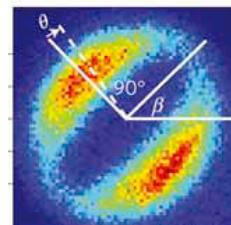
HHG

T. Auguste et al.,
PRA **80**, 033817 (2009)



Spectroscopy

T. Südmeyer et al.,
Nat. Phot. **2**, 599 (2008)



Attosecond
science

A. Pfeiffer et al.,
Nat. Phys. **8**, 76 (2012)

Required

- High $I_{pk} > 10^{14} \text{ W/cm}^2$
- Short pulses $\tau_p < 100 \text{ fs}$

Wanted

- High f_{rep} (MHz)

High average power

$$\rightarrow P_{av} = E_p \cdot f_{rep}$$